

A TRADITION OF STRENGTH

PRODUCT CATALOG 2018



- Steps & Bulkheads
- Distribution Boxes
- Manholes & Catch Basins
- Transportation
- Modular Buildings
- Stormwater
- Retaining Walls

- Septic Tanks
- Leaching Chambers
- Pump Chambers
- Drywells
- Commercial Tanks
- Utilities

Utility Precast Products Included In Separate Catalog











Shea Concrete Products, Inc. is a family owned and operated company. Mr. Ernest Shea started the business in 1949 as a concrete block distributor and 10 years later he began manufacturing Septic Tanks.

What began as a vision and a small company with one truck and several employees, in 70 years has progressed into the largest precaster in the area with four locations, fleet of delivery trucks and 100 employees.

Despite the tremendous growth the business has experienced, it has remained a very close knit operation with the same values that Mr. Shea instilled when he started. That being quality products, competitive prices, and unparalleled service.

Our state certified manufacturing facilities are state of the art with a fully computerized batch plant enabling us to maintain strict quality control. Along with our large inventory and expanded product line we are able to service the needs of our customers whether large or small.

We hope that our updated catalog will be helpful and informative to all our customers. If you have any questions or require technical support our engineering staff is available to assist you.

Best Wishes,

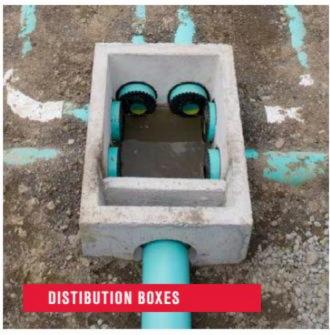
The Shea Family



























COMPANY HISTORY

A leader in the precast concrete industry

What began as a vision over 60 years ago has grown to become one of New England's largest and most reputable precast concrete manufacturers, specializing in everything from watertight septic tanks, to manholes and drainage structures, to bulkheads, curbing, residential steps, box culvert, precast buildings and retaining wall systems.

Shea Concrete Products is certified by the National Precast Concrete Association (NPCA), which means our state-of-the-art manufacturing plants operate at the highest standards of production and quality control. Our extensive inventory and expanded product line ensures that we can meet all of your concrete needs large and small — in a timely and cost-effective manner. And, our knowledgeable and highly capable staff enables us to deliver the solutions your business requires with industry-leading unmatched service.

Family-owned and operated since 1949

What do you get with the right mix of old-fashioned family values, unmatched customer service and first-rate products? Shea Concrete Products, an innovative, forward- thinking company with a reputation for providing premium quality precast concrete products to the New England market. Founded in 1949 by Ernie Shea, our company's auspicious beginnings began when building foundations were still made with concrete blocks. With his wife Mary and son Ed by his side, Ernie quickly became known for being an honest, easy-going businessman who was good to his customers and employees, and fair with his competition.

Today, Shea Concrete Products remains a family business in every sense of the word: Ed, his wife Judi, their four daughters, three sons-in-law, and grandchildren, plus over 100 dedicated and knowledgeable employees all help to run the company.

With locations in Wilmington, Massachusetts (headquarters), Amesbury, Massachusetts, Rochester Massachusettes, and Nottingham, New Hampshire,

we are able to service the diverse needs of our customers, and deliver quality products at a fair price. And our continued focus on quality, service, and customer-centered values has made us a leader in the precast concrete industry.

NPCA Certification. The hallmark of quality.



Shea Concrete Products is proud to be certified by the prestigious National Precast Concrete Association (NPCA), an international trade group dedicated to expanding the use of quality precast concrete. Currently, the association represents more than 900 companies and also provides technical and production information through 13 product committees, which consist of members who concentrate on specific product lines within the precast industry.

What It Means To You:

- We're committed to producing the highestquality precast concrete products.
- Our plant facilities, production, processes, and quality control operations consistently demonstrate a uniformly high degree of excellence.
- Our products are manufactured to exacting requirements for uncompromising strength, durability, and finish.
- Our products are manufactured to your exact specifications and arrive on the job site ready for installation — saving you time and money.

SHEA PRODUCTS

Shea Concrete is one of New England's largest and most trusted suppliers of precast concrete products to quality-conscious Contractors, Engineers, and Homeowners. As a NPCA certified company, we produce thousands of environmentally friendly concrete products, including Sewage and Drainage Systems, Barriers and Curbs, Utility Structures and Shea Block Retaining Walls. We also produce precast concrete bulkhead, side entry, and standard steps, as well as brick steps. Whatever your project — you can count on us for precast products that are easy to install, durable and affordable.

Features And Benefits Of Precast Concrete:

- · Superior strength and durability
- · Ease of installation
- · High degree of quality control
- · Frost and weather resistant
- · Corrosion resistant
- Environmentally friendly

STEPS

Shea's full line of precast steps can meet any functional and aesthetic need. Our precast steps meet the strictest specifications in the concrete industry, and offer superior strength, longevity, and ease of installation.

We offer Plain Concrete, Brick, and Granite steps in a wide range of configurations — built to withstand the toughest environments. Durable and easy to install.

Where Form & Function Meet





SEWERAGE

When it comes to strength, there's no better choice than precast concrete. Stronger than tanks made of steel, plastic, fiberglass, or high-density polyethylene (HDPE), precast concrete septic tanks are known for their superior strength, their durability and ease of installation. They are also environmentally friendly.

Shea offers residential and commercial grade tanks in many sizes, all manufactured in accordance with NPCA and ASTM C 1227 Standards.

Why a Precast Concrete Septic Tank?





DRAINAGE

Where Do You Want The Water To Go?

Shea Concrete offers a full range of precast drainage structures designed to efficiently and economically collect surface stormwater runoff and deliver it to its ultimate disposal point. Whatever your project — catch basin, drywell, manhole or headwall — count on us to keep things flowing smoothly, from start to finish. You'll find your Shea product meets or exceeds all specifications and is always up to the challenge, no matter what the conditions.



WALLS

Not All Retaining Walls Are Created Equal

Quality, durability and value, you get it all with a Shea high performance retaining wall. From elaborate designs to unique textures, our library will give you all the options your project needs.

Engineers can access our database of block specifications in PDF, Google sketchup and dwg files. Visit www.sheaconcrete.com to download or view any product and its specifications. Learn to build Shea Walls with our free workshops, or check out our gallery of past work at www.sheaconcrete.com



TRANSPORTATION

Our Products Meet All D.O.T. Standards

Shea Concrete is a custom manufacturer of heavy duty precast concrete products that are designed to meet or exceed the most stringent industry standards. Our precast products are suitable for industrial, municipal, environmental, and private construction markets.

Barriers for traffic management, highway and road construction, crowd control, safety and security, as well as multipurpose usage, meet the Department of Transportation Standards specifications.



UTILITIES

Need an electric manhole or light pole base? Working with National Grid, NSTAR or PSNH? Whatever your utility product needs may be, Shea Concrete has a solution for you. We can help you safely house your utilities within a secure precast concrete environment that meets your exact specifications.



MODULAR BUILDINGS

Easi-Set buildings are available in many sizes. Fabricated Patented posttensioning system in the roof and floor panels, a turn-down roof that caps the walls, and a stepdown floor to eliminate the possibility of water migration into the building along the bottom of the wall panels.

Easi-Set Models are virtually maintenance-free and available with a wide variety of finishes and color options.

The building components can be cast with openings necessary for pipes, HVAC units, louvers, windows, etc.

Easi-Set Models are typically pre-assembled at the factory and delivered and off-loaded in one piece. They can also be field assembled, with a precast concrete floor or onto a poured-in-place slab. The buildings can be plant-outfitted to meet customer needs. We also offer Easi-span buildings that are field assembled up to 40' x 200' clear.



STORMWATER

Concrete Stormwater Drains & Filtering Systems

Our storm water line offers a selection of the finest products available to deal with high volumes of runoff water. We offer two new filtering systems from Environment21. Our full product lineup includes box culverts, oil and grease separators, rain and trench drains, sediment and oil separators along with two state-of-the-art filtration systems the Unistorm and the V2B1.



LUNCH & LEARNS

Have an interest in learning more about Precast Concrete? Lunch & Learns with Shea Concrete are a great venue to focus at a particular engineering application where precast concrete plays a critical role. We will come to you or host a meeting at our Amesbury location followed by a plant tour. Topics of discussion may include: ReCon Retaining Wall System, Easi-Set Precast Concrete Building System, Septic Tanks and Alternative Technologies, Stormwater Products, J-J Hooks Precast Concrete Barrier Connection System, or an overview of all our precast concrete products. You can learn about our products while earning Professional Development Hours (PDH).

WILMINGTON MA

773 Salem Street (978) 658-2645

AMESBURY MA

87 Haverhill Road (978) 388-1509

ROCHESTER MA

153 Cranberry Highway (508) 291-1314

NOTTINGHAM NH

160 Old Turnpike Road (603) 942-5668





TITLE	PAGE	FILE NAME	REV. DATE
SECTION A - STEPS & BULKHEADS			
STEPS 7½" RISE STANDARD 4', 5', 6', 7', 8', & 10'	A11	STEPS7.5.DWG	06/01/2018
STEPS 7" RISE STANDARD 4', 5', & 6'		STEPS7.DWG	06/01/2018
STEPS SIDE ENTRY		STEPSSIDEENTRY.DWG	06/01/2018
BRICK STEPS		BRICKSTP.DWG	06/01/2018
BRICK STEPS WITH GRANITE		BRICKGRANITE.DWG	03/01/2018
STAIR GUIDE FOOTING PLACEMENT		STAIRGUIDE.DWG	03/01/2018
BULKHEAD		BULKHEAD.DWG	03/01/2018
CRAWL SPACE		BULKHEAD.DWG	03/01/2018
BULKHEAD INSTALLATION		BHINSTAL.DWG	03/01/2018
BANKING STEP	A5	BANKSTEP.DWG	03/01/2018
SECTION B - SEPTIC TANKS			
1000 GALLON	B1.1	TK1000.DWG	06/01/2018
1000 GALLON LEDGE TANK	B1.2	TK1000LG.DWG	06/01/2018
1500 GALLON	B1.3	TK1500.DWG	06/01/2018
1500 GALLON LEDGE TANK	B1.4	TK1500LG.DWG	06/01/2018
2000 GALLON	B1.5	TK2000.DWG	06/01/2018
2500 GALLON	B1.6	TK2500.DWG	06/01/2018
3000 GALLON	B1.7	TK3000.DWG	06/01/2018
1000 GALLON MONOLITHIC 4" WALL	B2.1	TKM1000-4.DWG	06/01/2018
1000 GALLON MONOLITHIC 5" WALL H-20	B2.2	TKM1000-5.DWG	06/01/2018
1250 GALLON MONOLITHIC 3" WALL	B2.3	TKM1250.DWG	06/01/2018
1500 GALLON MONOLITHIC 3" WALL	B2.4	TKM1500-3.DWG	06/01/2018
1500 GALLON MONOLITHIC 4" WALL H-20		TKM1500-4.DWG	06/01/2018
2000 GALLON MONOLITHIC		TKM2000.DWG	06/01/2018
2000 GAL MONOLITHIC 2-COMPARTMENT	B2.7	TKM20002C.DWG	06/01/2018
SINGULAIR 500GPD TANK		SINGULAIR.DWG	03/01/2018
SINGULAIR 1000GPD TANK		SINGULAIR1000GPD.DWG	03/01/2018
1750 GALLON COMBINATION TANK 1250TK/500PC		TK1750COMBO.DWG	06/01/2018
2000 GALLON COMBINATION TANK 1500TK/500PC		TK2000COMBO.DWG	06/01/2018
1500 GALLON MONOLITHIC 4" WALL WITH SLOT		TKM1500CWS.DWG	06/01/2018
2000 GALLON MONOLITHIC – BAFFLE WITH SLOT	B4.4	TKM20002CWS.DWG	06/01/2018
SECTION C - PUMP CHAMBERS			
500 GALLON PUMP CHAMBER LOW PROFILE (5' X 8')	C1.1	PC500LP.DWG	06/01/2018
500 GALLON PUMP CHAMBER (5' X 5')	C1.2	PC500.DWG	06/01/2018
1000 GALLON PUMP CHAMBER	C2	PC1000.DWG	06/01/2018
1500 GALLON PUMP CHAMBER		PC1500.DWG	06/01/2018
1000 GALLON PUMP CHAMBER MONOLITHIC 4" WALL	C4.1	PCM1000-4.DWG	06/01/2018
1000 GALLON MONOLITHIC 5" WALL H-20	C4.2	PCM1000-5.DWG	06/01/2018
1500 GALLON PUMP CHAMBER MONOLITHIC 3" WALL	C5.1	PCM1500-3.DWG	06/01/2018
1500 GALLON MONOLITHIC 4" WALL H-20	C5.2	PCM1500-4.DWG	06/01/2018
500 GALLON PUMP CHAMBER-DUPLEX SYSTEM	C6.1	PC4X4DP.DWG	06/01/2018
500 GALLON PUMP CHAMBER-SIMPLEX SYSTEM		PC500LPSP.DWG	06/01/2018
1000 GALLON PUMP CHAMBER-SIMPLEX SYSTEM		PCM1000PS.DWG	06/01/2018
1000 GALLON PUMP CHAMBER-DUPLEX SYSTEM		PCM1000PD.DWG	06/01/2018
2500 GALLON PUMP CHAMBER-DUPLEX SYSTEM		CTKM2500DP.DWG	06/01/2018
PUMP STATION-DUPLEX PACKAGE		PS.DWG	03/01/2018
PUMP STATION-DUPLEX PACKAGE W/ VALVE PIT		PSWVP.DWG	03/01/2018
PUMP STATION-DUPLEX PACKAGE W/ "H" VALVE PIT	C7.3	PSWVPH.DWG	03/01/2018



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SECTION D - DISTRIBUTION BOXES			
5 OUTLET	D1	DB5OUT.DWG	03/01/2018
6 OUTLET		DB6OUT.DWG	06/01/2018
9 OUTLET		DB9OUT.DWG	06/01/2018
10 OUTLET		DB10OUT.DWG	06/01/2018
13 OUTLET (2 INLET)		DB13OUT-2.DWG	06/01/2018
21 OUTLET.		DB21OUT.DWG	06/01/2018
SECTION E - LEACHING			
GALLEY 4X4	E1.1	GALLEY4X4.DWG	03/01/2018
GALLEY 4X4 LOW PROFILE		GALLEY4X4LP.DWG	03/01/2018
GALLEY 4X4 SECTION DETAIL	E1.3	GALLEYSECTDETAIL.DWG	06/01/2018
GALLEY 8X14	E1.4	GALLEY8X14.DWG	03/01/2018
AMERATION CHAMBER	E2	AMRCHMBR.DWG	03/01/2018
FLOW DIFFUSOR "L"	E3.1	FLWDIF_L.DWG	06/01/2018
FLOW DIFFUSOR "S"	E3.2	FLWDIF_S.DWG	06/01/2018
FLOW DIFFUSOR "D"		FLWDIF_D.DWG	06/01/2018
LOW PROFILE FLOW DIFFUSOR "L"		FDLP_L.DWG	06/01/2018
LOW PROFILE FLOW DIFFUSOR "S"		FDLP_S.DWG	06/01/2018
LEACHING 48" CATCH BASIN 5" WALL		CB48LCH5W.DWG	03/01/2018
LEACHING 48" CATCH BASIN 8" WALL		CB48LCH8W.DWG	03/01/2018
STACKABLE LEACHING DRY WELL	E5	DWCLEACH.DWG	03/01/2018
SECTION F - DRY WELLS			
MINI DRY WELL		DWCMINI.DWG	03/01/2018
500 GALLON DRYWELL SHALLOW	F2	DWR500.DWG	06/01/2018
1000 GALLON DRYWELL JUMBO		DWR1000.DWG	06/01/2018
500 GALLON STACKABLE		DWC500.DWG	06/01/2018
700 GALLON STACKABLE	F4.2	DWC700.DWG	06/01/2018
1000 GALLON STACKABLE		DWC1000.DWG	06/01/2018
1200 GALLON STACKABLE		DWC1200.DWG	06/01/2018
1000 & 1500 CYLINDRICAL 8'DIA DRY WELL		DW8DIA.DWG	03/01/2018
DRYWELL 1000B	USB - SAM	DW1000B.DWG	06/01/2018
DRYWELL 1500B		DW1500B.DWG	06/01/2018
DRYWELL 300 GALLON	F7	DW4X4H.DWG	03/01/2018
SECTION G - MANHOLES & CATCH BASINS			
30" I.D. MINI MANHOLE H-20	0.000	MANH30INH20.DWG	06/01/2018
SEWER MANHOLE 48" I.D.		SMH48IN.DWG	06/01/2018
DRAIN MANHOLE 48" I.D.		DMH48IN.DWG	06/01/2018
CATCH BASIN 48" I.D.		CB48IN.DWG	06/01/2018
60" I.D. MANHOLE		MANH60IN.DWG	06/01/2018
TRANSITION CONE - 60" I.D. TO 48" I.D.		TRAN6048.DWG	06/01/2018
72" I.D. MANHOLE		MANH72IN.DWG	06/01/2018
TRANSITION 72" I.D. TO 48" I.D.		TRAN7248.DWG	06/01/2018
96" I.D. MANHOLE		MANH96IN.DWG	03/01/2018
		MANH120IN.DWG TRAN12048.DWG	06/01/2018
TRANSITION 120" I.D. TO 48" I.D		CB8INWAL.DWG	06/01/2018 03/01/2018
MANHOLE 4' X 4'		MH4X4.DWG	06/01/2018
DROP INLET TYPE B (GUTTER INLET)		DROPINLETB.DWG	06/01/2018
2' AREA DRAIN		AREA DRAIN.DWG	06/01/2018
2' SQUARE AREA DRAIN		2SQAD.DWG	06/01/2018
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2' SQUARE AREA DRAIN W/KNOCKOUTS	G9.4	2SQADWK.DWG	06/01/2018
DROP INLET TYPE C		DROPINLETC.DWG	03/01/2018
HEADWALL 12" RCP (4'-0"H X 5'6"W)	G11.1	HW12PIPE.DWG	03/01/2018
HEADWALL 18" RCP (5'-6"H X 8'-0"W)			03/01/2018
HEADWALL 24" RCP (5'-6"H X 8'-0"W)			03/01/2018
WING HEADWALL 18" HOLE			03/01/2018
N.H. DOT 12" PIPE HEADWALL	G11.4	-1 12IN PIPE NHDOT.DWG	06/01/2018
N.H. DOT 15" PIPE HEADWALL	G11.4	-2 15IN PIPE NHDOT.DWG	06/01/2018
N.H. DOT 18" PIPE HEADWALL	G11.4	-3 18IN PIPE NHDOT.DWG	06/01/2018
N.H. DOT 24" PIPE HEADWALL	G11.4	-4 24IN PIPE NHDOT.DWG	06/01/2018
N.H. DOT 30" PIPE HEADWALL	G11.4	-5 30IN PIPE NHDOT.DWG	06/01/2018
HEADWALL - CUSTOM	G11.5	HWCUSTOM.DWG	06/01/2018
SECTION H - STORMWATER			
GASOLINE SAND TRAP			03/01/2018
1500 GALLON OIL SEPARATOR		1500SEPARATOR.DWG	06/01/2018
WATER QUALITY INLET 9X16		WQI9X16.DWG	06/01/2018
BOX CULVERT		BOXCULVERT.DWG	06/01/2018
CULVERT 3-SIDED WORKSHEET		CULVERT 3-SIDED WS.DWG	06/01/2018
2'X3' BOX CULVERT W/TOP SLAB		2X3CULVERT.DWG	03/22/2018
2'X4' BOX CULVERT W/TOP SLAB		2X4CULVERT.DWG	06/01/2018
ENVIRONMENT 21 UNISTORM		ENV21UNISTORM.DWG	06/01/2018
ENVIRONMENT 21 V2B1		ENV21V2B1.DWG	06/01/2018
ENVIRONMENT 21 NJDEP STORMPRO VAULT		STORMPRO.DWG	06/01/2018
TRENCH DRAIN 8" X 16"		TCHDRAIN8X16.DWG	06/01/2018
TRENCH DRAIN 12" X 18"		TCHDRAIN12X18.DWG	06/01/2018
RAIN DRAIN	H7	RAINDRN.DWG	06/01/2018
SECTION I - COMMERCIAL TANKS			0.5/0.4/0.40
1500 GALLON TANK		CTK1500.DWG	06/01/2018
1500 GALLON TANK MONOLITHIC (6' X 11')		CTKM1500.DWG	06/01/2018
2000 GALLON TANK		CTK2000.DWG	03/01/2018
2500 GALLON TANK MONOLITHIC (8' X 14')		CTKM2500.DWG	06/01/2018
3000 TO 4000 GALLON TANK (8' X 14')		CTK8X14.DWG	06/01/2018
2500 TO 3000 GALLON LEDGE TANK		CTK8X17LG.DWG	06/01/2018
3500 TO 8000 GALLON TANK (8' X 17'-6")		CTK8X17.DWG	03/01/2018
3500 TO 8000 GALLON TANK 2-COMPARTMENT		CTK8X172C.DWG	06/01/2018
4000 TO 12000 GALLON TANK (10' X 17')		CTK10X17.DWG	03/01/2018
4000 TO 12000 GALLON TANK 2-COMPARTMENT		CTK10X172C.DWG	03/01/2018
TUNNEL TANK		TUNNELTANK.DWG	03/01/2018
DOUBLE CELL TANK	110	DOUBLECELLTANK.DWG	03/01/2018
SECTION J - TRANSPORTATION BUMPER CURBING DOUBLE FACE	T1	DMDCDDDE DWC	02/01/2019
		BMPCRBDF.DWG	03/01/2018
BUMPER CURBING SINGLE FACE		BMPCRBSF.DWG	03/01/2018
TRUCK STOP MEDIAN BARRIER 10FT - DOUBLE FACE		BUMPERHD.DWG	03/01/2018
MEDIAN BARRIER 10FT - DOUBLE FACE		MEDBARDF10.DWG	06/01/2018
MEDIAN BARRIER 10FT - SINGLE FACE MEDIAN BARRIER 10FT - TAPERED		MEDBARSF10.DWG MEDBARTP10.DWG	06/01/2018 06/01/2018
MEDIAN BARRIER 10F1 - TAPERED MEDIAN BARRIER 2FT – DOUBLE FACED		MEDBARDF2.DWG	
MEDIAN BARRIER 2FT – DOUBLE FACED		MEDBARDF2.DWG MEDBARDF5.DWG	03/01/2018 03/01/2018
MEDIAN BARRIER 10FT – DOUBLE FACE W/ FENCE POST		MEDBARDF3.DWG MEDBARDF10FP.DWG	06/01/2018
MEDIAN BARRIER 10FT – DOUBLE FACE W/ FENCE POS. MEDIAN BARRIER 10FT – DOT TEMPORARY J-J HOOK			03/01/2018
MEDIAN BARRIER 10FT – DOT TEMPORARY J-J HOOK MEDIAN BARRIER 10FT – DOT BOLT DOWN J-J HOOK			03/01/2018
MILDIAN BARRIER TOFT - DOT BOLT DOWN J-J HOOK	J4. /-2	MEDDARDOTBOLTDN.DWG	03/01/2010

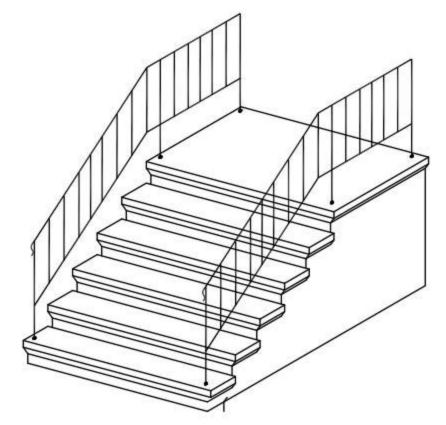


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MEDIAN BARRIER 10FT - F SHAPE SYMM (MADOT 402)	J4.8-1	MEDBARSYMMETRICAL.DWG	03/01/2018
MEDIAN BARRIER 10FT - F SHAPE SYMM 51" TALL		MEDBAR SYMMETRICAL TALL.DWG	03/01/2018
MEDIAN BARRIER 10FT - F SHAPE SINGLE FACE SLAB	J4.9	MEDBARSF10NSLAB.DWG	06/01/2018
MEDIAN BARRIER 10FT - F SHAPE SINGLE FACE TALL	J4.10-1	MEDBARSF10T.DWG	03/01/2018
MEDIAN BARRIER 10FT - F SHAPE S.F. TALL SLAB	J4.10-2	MEDBARSF10TSLAB.DWG	03/01/2018
STRAIGHT CURBING	J5.1	6FTCURB.DWG	03/01/2018
TRANSITION CURBING	J5.2	6TAPER.DWG	06/01/2018
90° & 180° RETURN CURBING		90CURB.DWG	06/01/2018
RADIUS CURBING LAYOUT	J5.4	CURBDET.DWG	03/01/2018
SECTION K - GREASE TRAP AND INTERCEPTOR	S		
GREASE TRAP 1000 GALLON	K1	GTM1000.DWG	06/11/2018
GREASE TRAP 1500 GALLON	K2	GTM1500.DWG	06/11/2018
GREASE TRAP 3000 GALLON		GT3000.DWG	06/11/2018
GREASE TRAP VARIOUS SIZES	K4	GREASE TRAP.DWG	06/11/2018
SECTION L – SHEA/RECON RETAINING WALL			0.010.1.10.01.0
WALL CROSS SECTION		ECON_WALLSECTION.DWG	03/01/2018
FULL AND HALF BLOCK		RECON_FH.DWG	06/01/2018
TOP & GUARD BLOCK		RECON_TG.DWG	06/01/2018
CAP BLOCK		RECON_C.DWG	06/01/2018
DOUBLE SIDED BLOCK	L5	RECON_DS.DWG	06/01/2018
SECTION M - MISCELLANEOUS			
WELL TILE	M1	WELLTILE.DWG	03/01/2018
WELL TILE H-20	M2	WELLTH20.DWG	03/01/2018
TANK EXTENSIONS	M3	TANKEXTS.DWG	06/01/2018
COVERS		COVERS.DWG	03/01/2018
BOUNDARY MARKER		BOUNDMRK.DWG	06/01/2018
PRECAST BALLARDS		BOLLARDS.DWG	06/01/2018
4" DIAMETER BOLLARD W/BASE		4INBOLLARDWBASE.DWG	06/01/2018
6"DIAMETER BOLLARD W/BASE		6INBOLLARDWBASE.DWG	06/01/2018
6"DIAMETER SIGN BOLLARD W/BASE		6INSIGNBOLLARDWBASE.DWG	06/01/2018
8"DIAMETER BOLLARD W/BASE		8INBOLLARDWBASE.DWG	06/01/2018
FROST POST/FOOTING 8" SQUARE		FROSTPOST8SQ.DWG	03/01/2018
FROST POST/FOOTING 16" SQUARE		FROSTPOST16SQ.DWG	03/01/2018
BUNKER BLOCK		BUNKERBLOCK.DWG	03/01/2018
COLUMN WRAP 6" BEAM		COLWRAP.DWG	06/01/2018
PARK BENCH END.		BENCHEND.DWG	03/01/2018
FIRE CISTERN		FIRECISTERN.DWG	06/01/2018
BOAT RAMP PANEL		BOAT RAMP PANEL.DWG	03/01/2018
NH F&G PRECAST PLANK BOAT RAMP		BOATRAMPNHFG.DWG	06/01/2018
EASI-SET PRECAST CONCRETE BUILDINGS		EASISET BUILDING.DWG	06/01/2018
PROPANE AND GENERATOR PADS		PROPANE PADS.DWG	06/06/2018
THRUST BLOCKS	M15	THRUST BLOCKS.DWG	06/11/2018

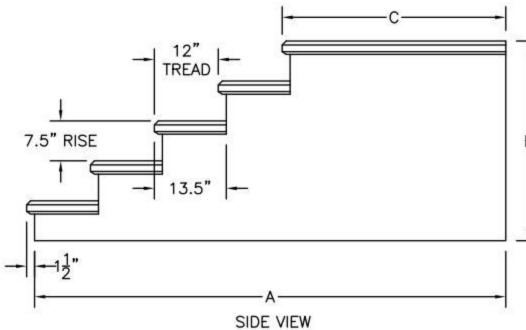
APPENDIX A – TERMS & CONDITIONS, WARRANTEES, INSTALLATION PROCEDURES

STEPS STANDARD -7^{1}_{2} RISE WIDTH: 4', 6', 7', 8', 10'





WEIGHT		RISERS					
WIDTH	1	2	3	4	5	6	7
4'	670#	1,090#	1,555#	2,065#	2,625#	3,230#	
5'	815#	1,285#	1,800#	2,360#	2,965#	3,620#	4,320#
6'	960#	1,480#	2,040#	2,650#	3,310#	4,010#	4,760#
7'	1,100#	1,670#	2,280#	2,940#	3,650#	4,400#	5,200#
8'	1,245#	1,860#	2,525#	3,235#	3,990#	4,790#	
10'	1,530#	2,250#	3,010#	3,820#	4,670#	5,575#	0.0



	 _/	
-	-F	

RISER	Α	A	В
	NO PLAT	42" PLAT	HEIGHT
1	12"	41 1/2"	7"
2	24"	53 ¼"	14"
3	36"	65 ¼"	21"
4	48"	77 1"	28"
5	60"	89 ‡"	35"
6	72"	101 1/2"	42"
7*	84"	113 1	49"

D WIDTH	E OUTSIDE CORE WIDTH	F INSIDE CORE WIDTH	C PLATFORM LENGTH
4'	45 ½"	39 ½"	42"
5'	57 ½"	51 ½"	42"
6'	70"	63 ½"	42"
7'-2"	83"	77"	42"
8'	93"	86"	42"
10'	116"	110 ½"	42"

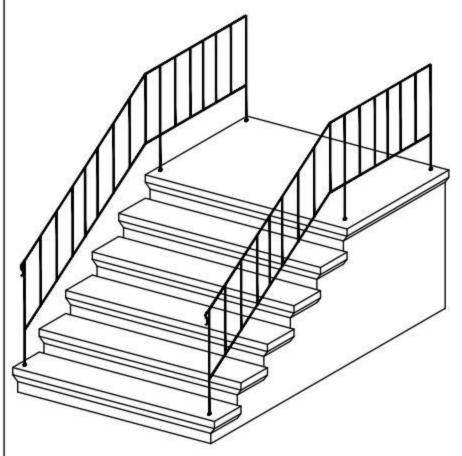
END VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. WROUGHT IRON RAILS OPTIONAL.
- 3. TREADS AND PLATFORM BROOM FINISHED.
- *4. 7 RISER AVAILABLE IN 5', 6' AND 7' WIDE ONLY.
 - 5. BRICK OR BRICK & GRANITE OPTIONAL.
- 6. WIDTH (E) INCREASES BY 1" FOR BRICK STEPS.

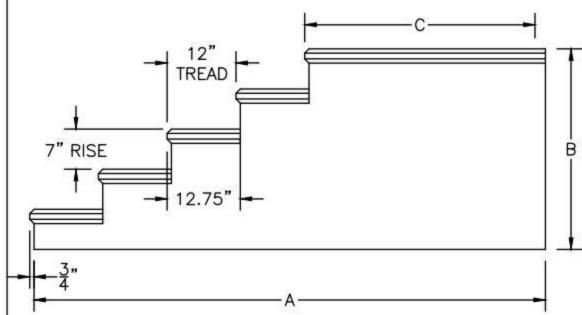
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	steps7.5.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 07/19/2018	PAGE: A1.1	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA	1 153 Cranherry Hwy-Pochecter	MA 87 Haverbill Pond-Ameeb	uny MA I 160 Old Turnnike Pd-	-Nottingham NH

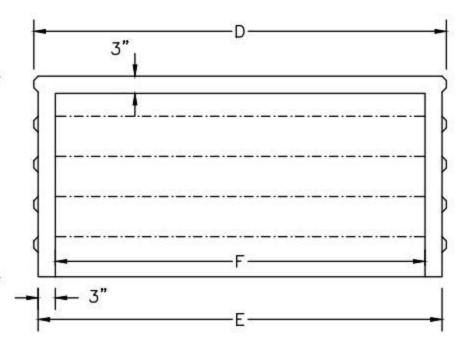
STEPS STANDARD - 7" RISE WIDTH: 4', 6', 7', 8', 10'





WEIGHT	RISERS						
WIDTH	1	2	3	4	5	6	7
4'	655#	1,050#	1,490#	1,975#	2,500#	3,070#	
5'	795#	1,240#	1,730#	2,260#	2,835#	3,450#	4,110#
6'	940#	1,430#	1,965#	2,545#	3,170#	3,830#	4,540#
7'	1,055#	1,600#	2,190#	2,820#	3,500#	4,220#	4,990#





SIDE VIEW

В RISER NO PLAT 42" PLAT HEIGHT 12" 1 41 1 24" 14" 2 53 36" 65 4 48" 77 28" 5 60" 35" 89 : 72" 6 101 42" 7* 84" 49" 113 1

END VIEW

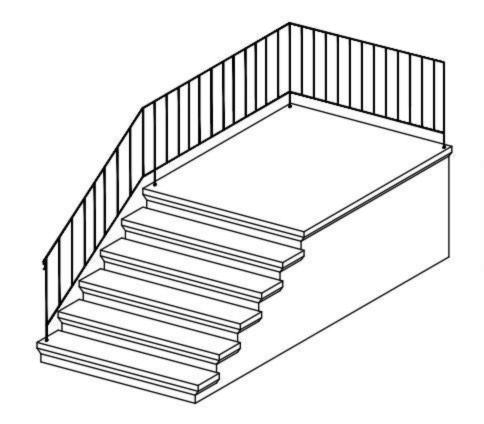
D WIDTH	E OUTSIDE CORE WIDTH	F INSIDE CORE WIDTH	C PLATFORM LENGTH
4'	47"	42"	42"
5'	59"	53 ½"	42"
6'	71"	65 ½"	42"
7'	82"	78"	42"

*7 RISERS NOT AVAILABLE IN 4' WIDE

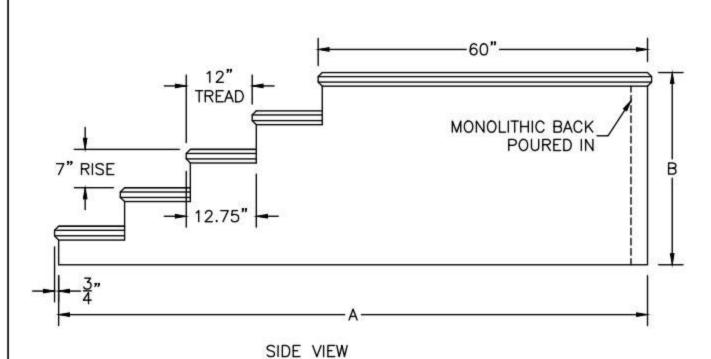
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. LOAD RATING: 300psf
- 3. REINFORCEMENT #3 GRADE 60.
- 4. WROUGHT IRON RAILS OPTIONAL.
- 5. TREADS AND PLATFORM BROOM FINISHED.

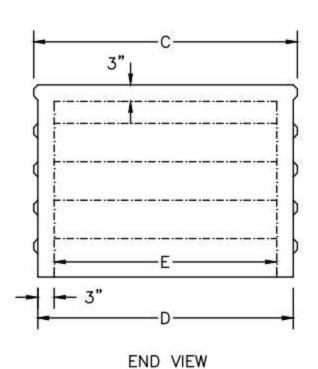
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	steps7.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: A1.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road—Amesbur	y, MA 160 Old Turnpike Rd-	Nottingham, NH





WEIGHT		RISERS					
WIDTH	1	2	3	4	5	6	7
4'	995#	1,550#	2,145#	2,785#	3,465#	4,190#	
5'	1,215#	1,835#	2,500#	3,205#	3,955#		5,585#





	RISER	A LENGTH	B HEIGHT
İ	1	60"	7"
	2	72"	14"
	3	84"	21"
	4	84" 96"	28"
İ	5	108"	35"
	6	120"	42" 49"
SEE NOTE 4-	7	132"	49"

C WIDTH	D OUTSIDE WIDTH	E INSIDE CORE WIDTH
48"	47"	42"
60"	59"	54"

- 1) CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2) WROUGHT IRON RAILS OPTIONAL.
- 3) TREADS AND PLATFORM BROOM FINISHED.
- 4) 7 RISER SIDE ENTRY AVAILABLE IN 5' WIDE ONLY.
- 5) CONCRETE SLAB RECOMMENDED.

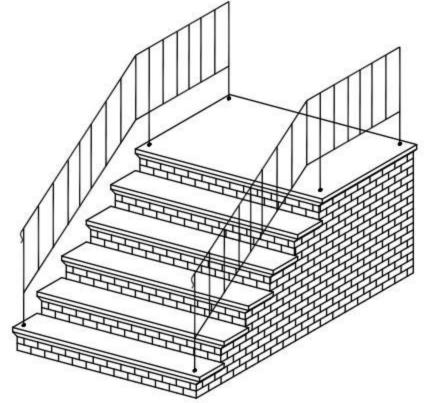
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	epsSideEntry.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: A1.3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	AA 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

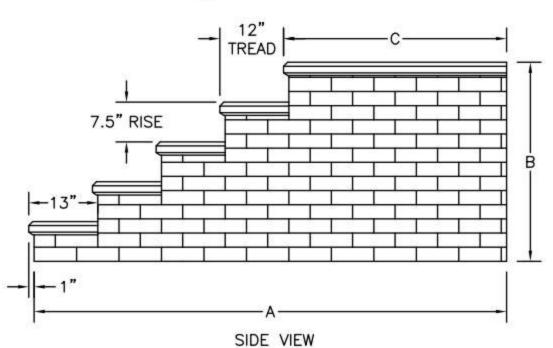
BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

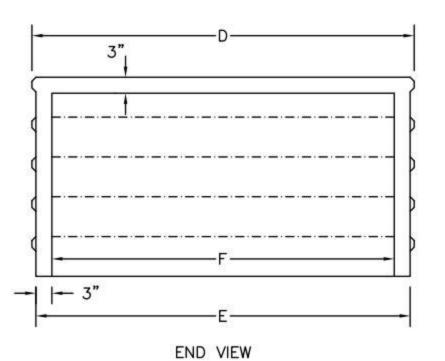
BRICK STEPS

WIDTH: 5', 6', 7'



WEIGHT	RISERS						
WIDTH	1	2	3	4	5	6	7
4'	710#	1,135#	1,605#	2,420#	2,685#	3,295#	
5'	860#	1,355#	1,855#	2,615#	3,030#	3,685#	4,370#
6'	1,010#	1,535#	2,100#	2,715#	3,380#	4,085#	4,840#
7'	1,160#	1,735#	2,350#	3,015#	3,730#	4,485#	5,290#
8'	1,310#	1,930#	2,600#	3,315#	4,075#	4,880#	
10'	1,600#	2,325#	3,090#	3,905#	4,760#	5,670#	





RISER	A NO PLAT	A 42" PLAT	B HEIGHT
1	12"	41"	7 ½"
2	24"	53"	15"
3	36" 48" 60"	65"	22 ½"
4	48"	77"	22 ½" 30"
5	60"	89"	37 ½"
6	72"	101"	45"
7*	84"	113"	52 1"

D WIDTH	E OUTSIDE WIDTH	F INSIDE CORE WIDTH	C PLATFORM LENGTH
4'	46 ½"	39 ½"	42"
5'	58 ½"	51 ½"	42"
6'	71"	63 ½"	42"
7'-2	83"	77"	42"
8'	95"	86"	42"
10'	119 ½"	110 ½"	42"

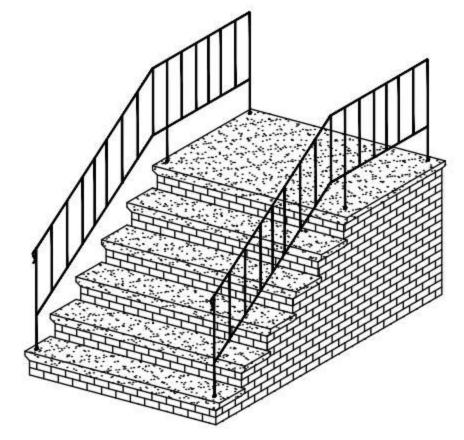
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. WROUGHT IRON RAILS OPTIONAL.
- 3. TREADS AND PLATFORM BROOM FINISHED, GRANITE OPTIONAL.
- *4. 7 RISER AVAILABLE IN 5', 6' AND 7' WIDE ONLY.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	brickstp.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 07/19/18	PAGE: A2.1	RPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rocheste	r, MA 87 Haverhill Road-Amesb	ury, MA 160 Old Turnpike Rd-	Nottingham, NH

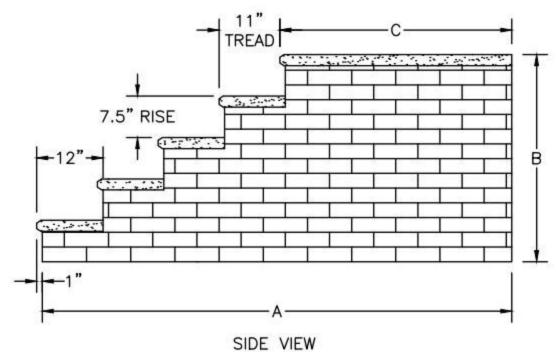
New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

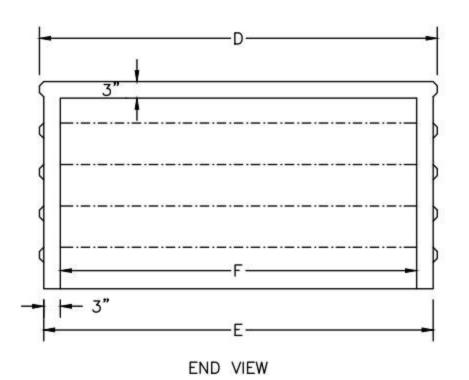
BRICK STEPS WITH GRANITE
WIDTH: 5', 6', 7'

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



WEIGHT	RISERS					
WIDTH	1	2	3	4	5	6
5'	1,000#	1,635#	2,270#	2,975#	3,725#	4,520#
6'	1,175#	1,870#	2,600#	3,380#	4,215#	5,085#
8'	1,535#	2,375#	3,265#	4,200#	5,185#	6,215#





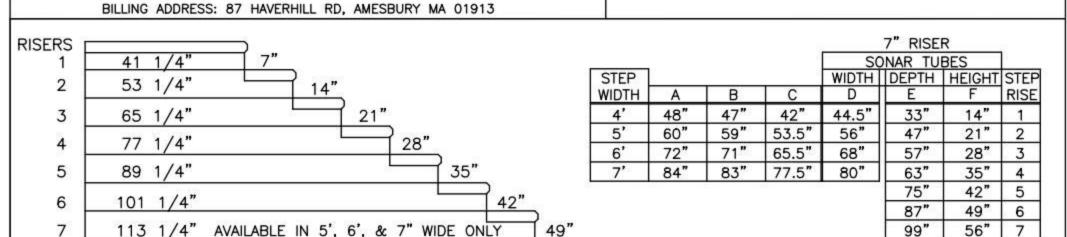
RISER	A NO PLAT	A 42" PLAT	B HEIGHT
1	111/2"	41"	7 ½"
2	221"	52"	15"
3	33 <mark>3</mark> "	63"	22 ½"
4	45"	74"	30"
5	56 <u>∤</u> "	85" 96"	37 ½"
6	67 1 "	96"	45"

D WIDTH	E OUTSIDE WIDTH	F INSIDE CORE WIDTH	C PLATFORM LENGTH
5'	58 ½"	51 ½"	42"
6'	71"	63 ½"	42"
8'	95"	86"	42"

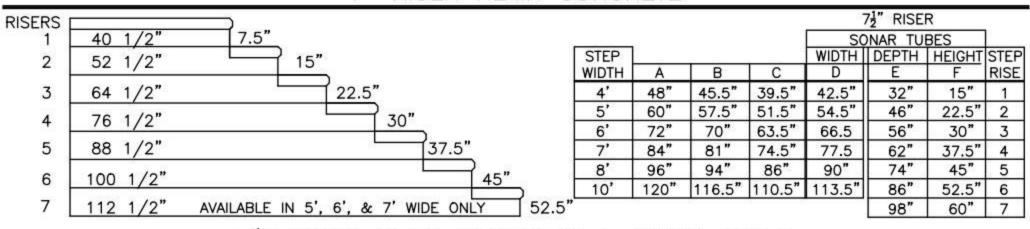
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. WROUGHT IRON RAILS OPTIONAL.
- 3. TREADS AND PLATFORM GRANITE.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	BrickGranite.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: A2.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesb	ury, MA 160 Old Turnpike Rd-	Nottingham, NH

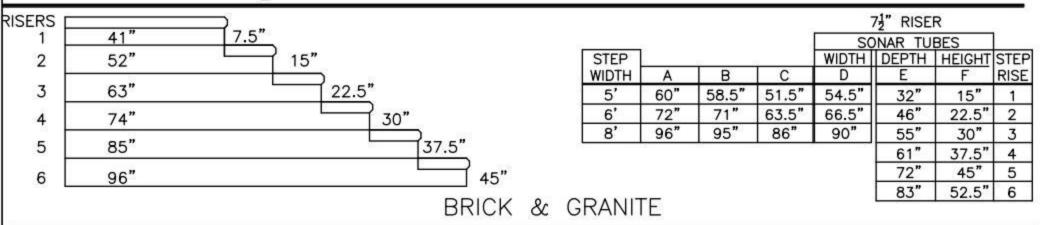
STEP MEASUREMENT SONAR TUBE PLACEMENT DIAGRAM

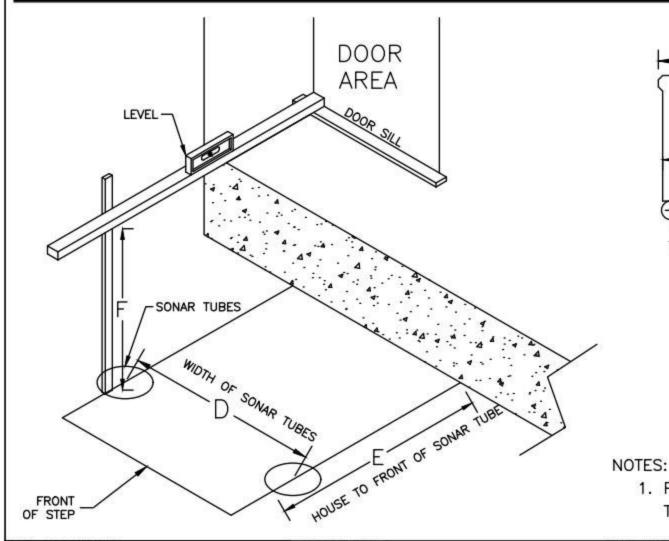


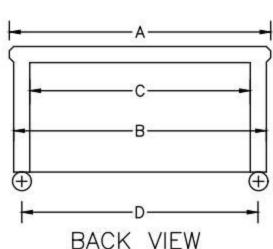
RISER PLAIN CONCRETE



RISER PLAIN CONCRETE & BRICK FACED

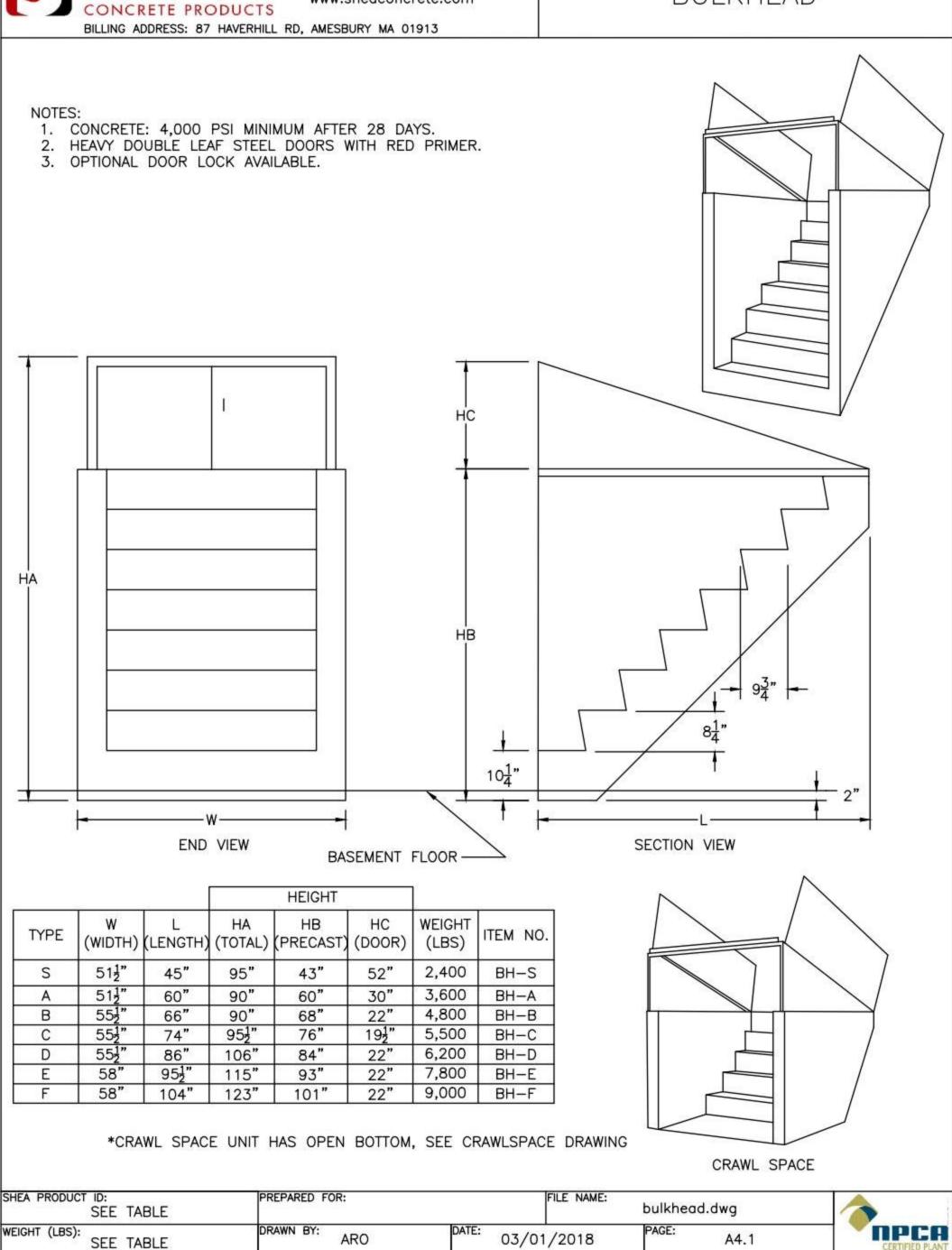




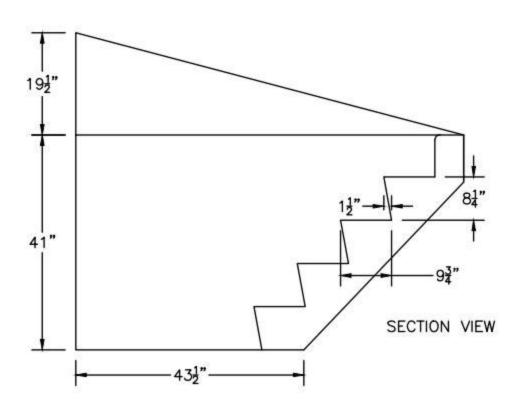


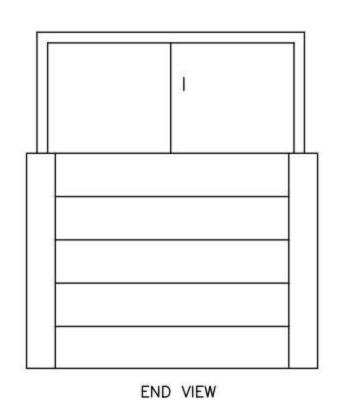
1. PLACE FOOTING 1/2" BELOW DIMENSION "F" TO ALLOW FOR ADJUSTMENT WHEN INSTALLING.

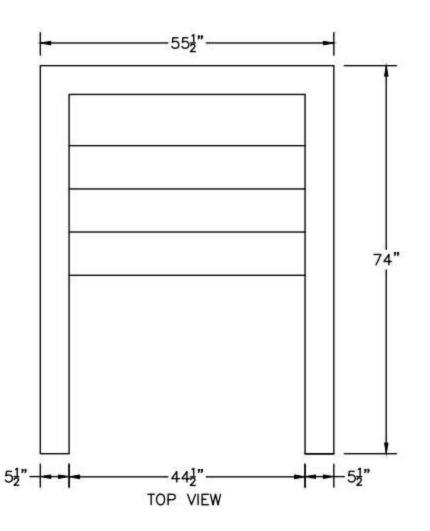
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: StairGuide.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: A3	CERTIFIED PLANTI
773 Salem Street-Wilmingto	on, MA 153 Cranberry Hwy-Rochest	ter, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham, NH

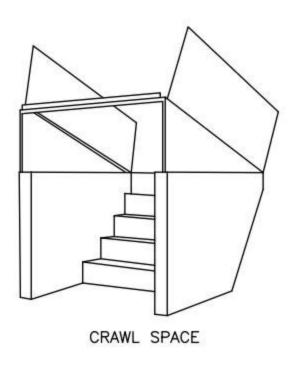


773 Salem Street-Wilmington, MA | 153 Cranberry Hwy-Rochester, MA | 87 Haverhill Road-Amesbury, MA | 160 Old Turnpike Rd-Nottingham, NH



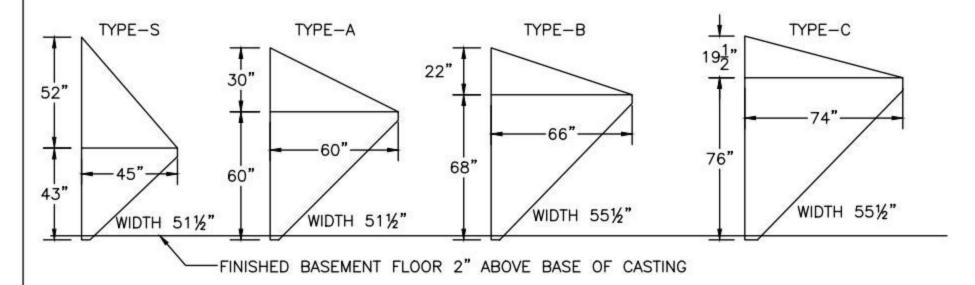


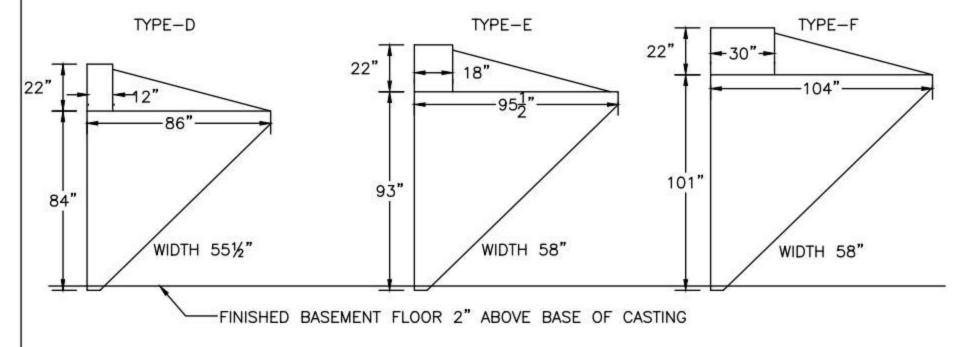


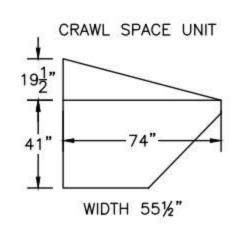


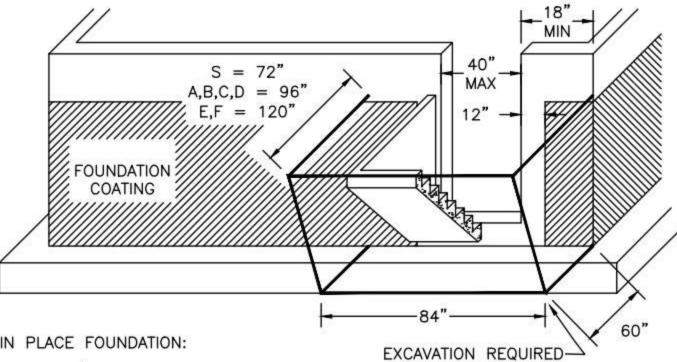
SHEA PRODUCT II	D: CRAWL	PREPARED FOR	₹:			FILE NAME:	bulkhe	ad.dwg	^
WEIGHT (LBS):	5,100#	DRAWN BY:	ARO	DATE:	03/01	/2018	PAGE:	A4.2	NPCA CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry	Hwv-Rochester, M	MA 87	Haverhill	Road-Amesbu	rv. MA I	160 Old Turnpike Rd-	Nottingham, NH

BULKHEAD INSTALLATION RECOMMENDATIONS







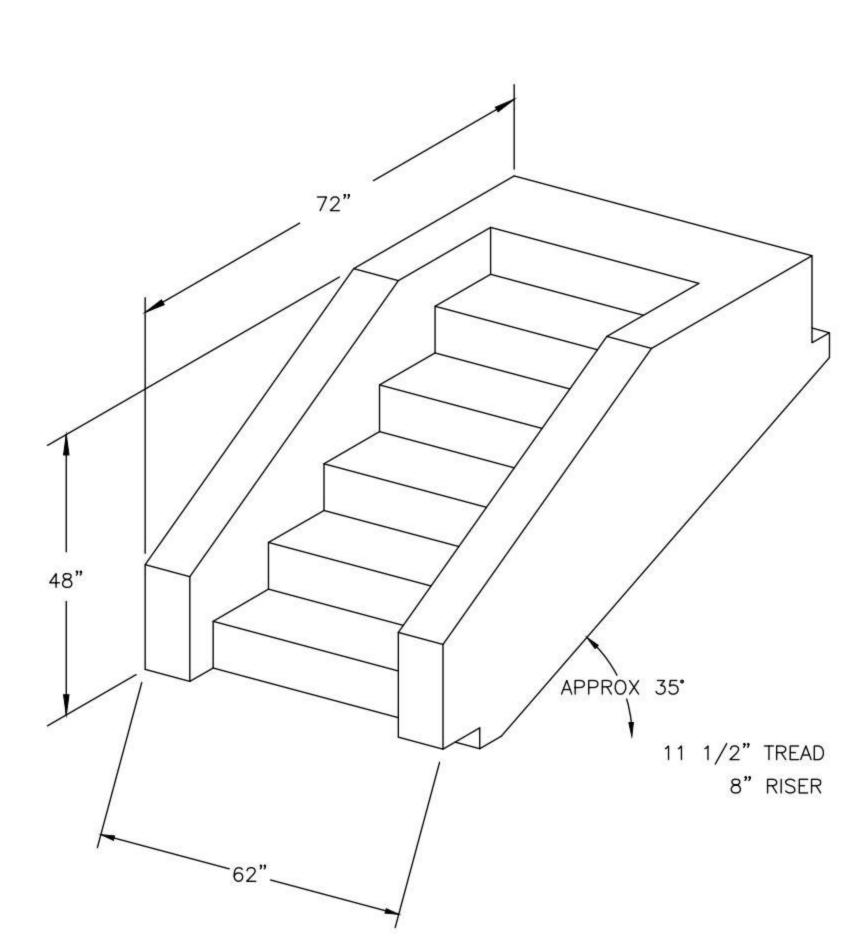


WARRANTY REQUIREMENTS FOR POURED IN PLACE FOUNDATION:

- 1. KEEP FOUNDATION SEALER A MINIMUM OF 12" FROM OPENING.
- 2. POUR A MINIMUM OF A 111/2" STEP IN BULKHEAD OPENING AS SHOWN.
- 3. KEEP FOUNDATION OPENING A MINIMUM OF 18" FROM FOUNDATION CORNER.
- 4. ROOF DRAINAGE MUST BE DIVERTED AWAY FROM BULKHEAD OPENING.
- 5. PROPERLY INSTALLED PERIMETER DRAINAGE TO DAYLIGHT REQUIRED.
- 6. BACK FILL MUST BE CLEAN GRAVEL WELL COMPACTED.
- 7. TOP OF CONCRETE CASTING MUST BE A MINUMUM OF 2" ABOVE GRADE. GRADE AROUND BULKHEAD MUST SLOPE AWAY FROM FOUNDATION.
- 8. INSTALLATION ON BLOCK OR STONE FOUNDATIONS AVAILABLE, PLEASE CALL.

HOW TO ORDER:
DETERMINE DIMENSION FROM TOP OF FOOTING TO PROPOSED FINISHED GRADE. REFER TO TYPES AVAILABLE AND SELECT SIZE TO ASSURE TOP OF STAIRWELL WILL BE 2" TO 6" ABOVE FINISHED GRADE.

SHEA PRODUCT ID:	PREPARED FOR:	F	TILE NAME:	bhinstal.dwg	^
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01,	/2018	PAGE: A4.3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester.	MA 87 Haverhill	Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

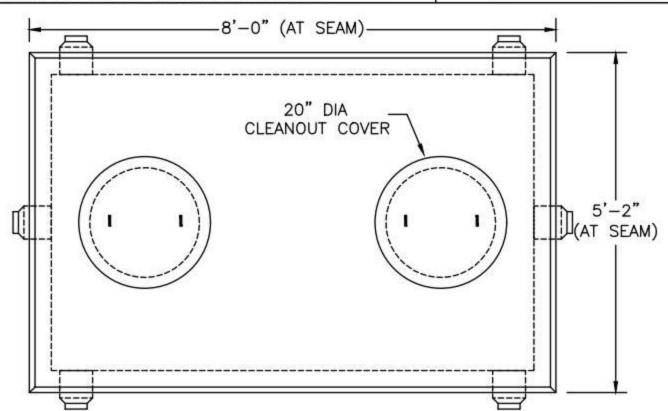


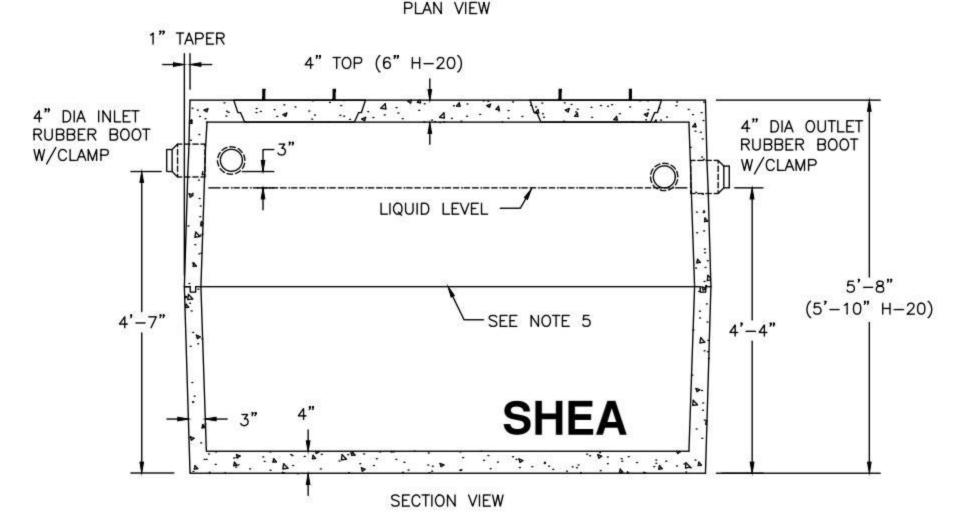
NOTES:

1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

2. REINFORCEMENT: #3 REBAR

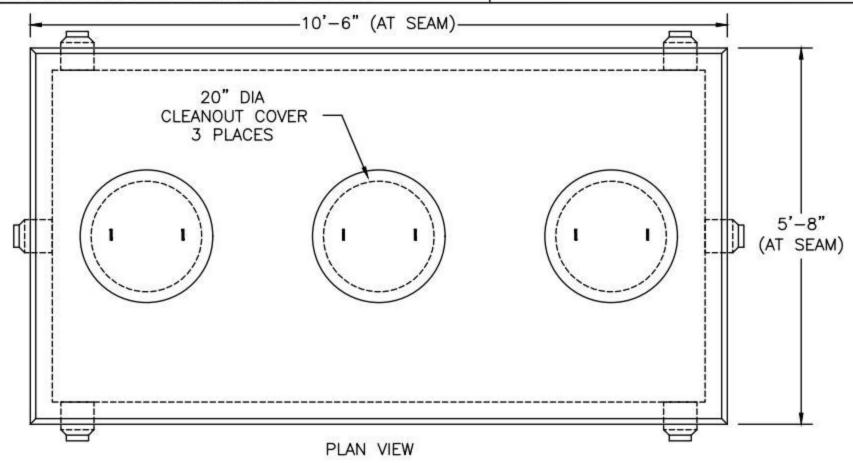
SHEA PRODUCT ID: BANK	PREPARED FOR:	FILE NAME: bankstep.dwg	
WEIGHT (LBS): 4500#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: A5	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-1	Nottingham NH

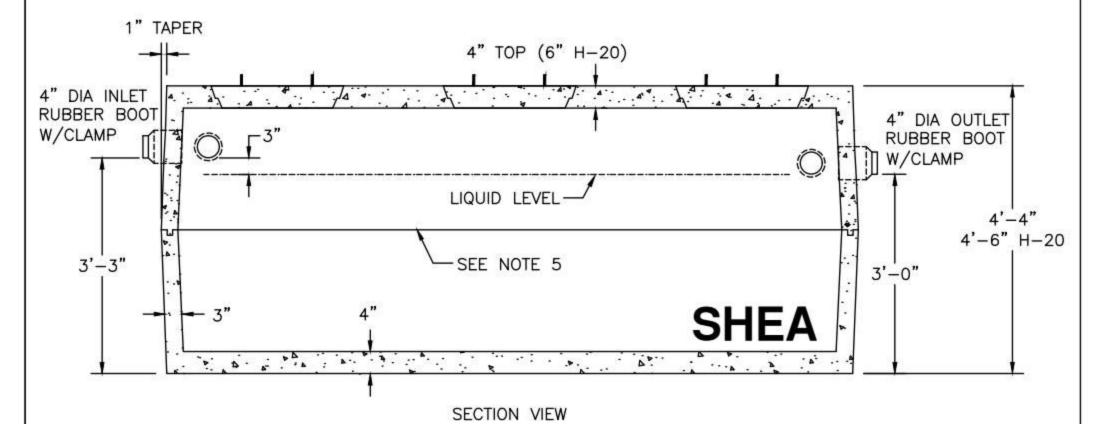




- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH DEP TITLE 5 REGS, 310 CMR, SECTION 15.226.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

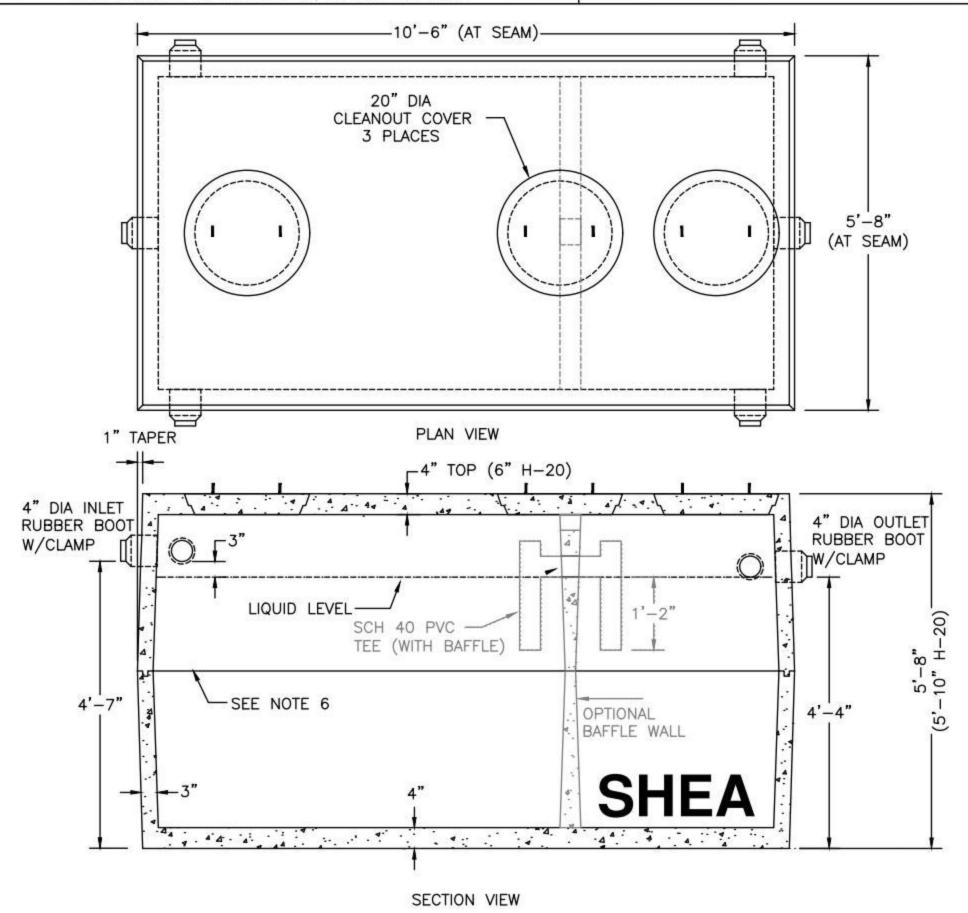
SHEA PRODUCT ID: 1000/1000H	PREPARED FOR:	FILE NAME: tk1000.dwg	
WEIGHT (LBS): 8,765#/9,785#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: B1.1	THE CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike R	d-Nottingham, NH





- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS, FOR REPLACEMENT SYSTEMS WHERE A LIQUID LEVEL OF 4' IS NOT FEASIBLE.
- ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: 1000L/1000LH	PREPARED FOR:	FILE NAME:	tk1000lg.dwg	
WEIGHT (LBS): 10,120#/11,590#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B1.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester.	MA 87 Haverhill Road-Ameshu	ury. MA 160 Old Turnpike Rd-	Nottingham, NH



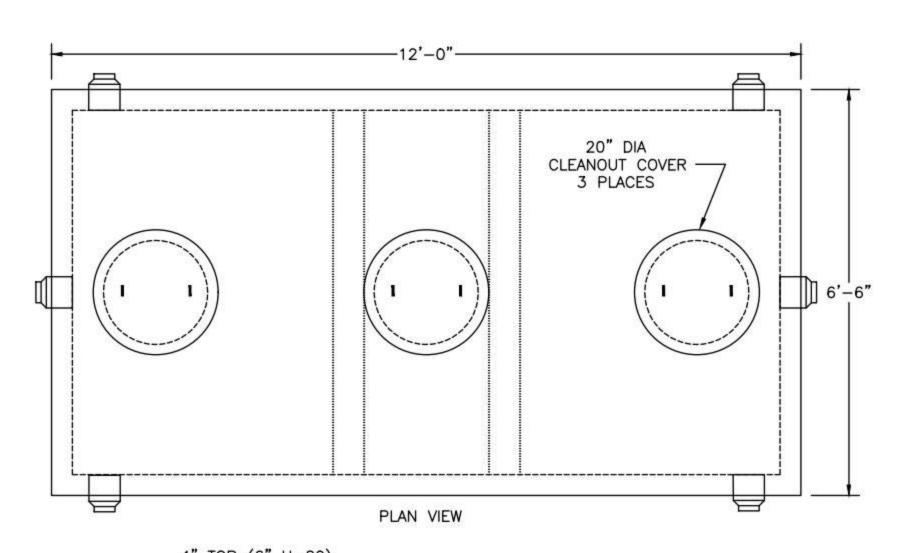
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.
- 5. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 6. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 7. IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

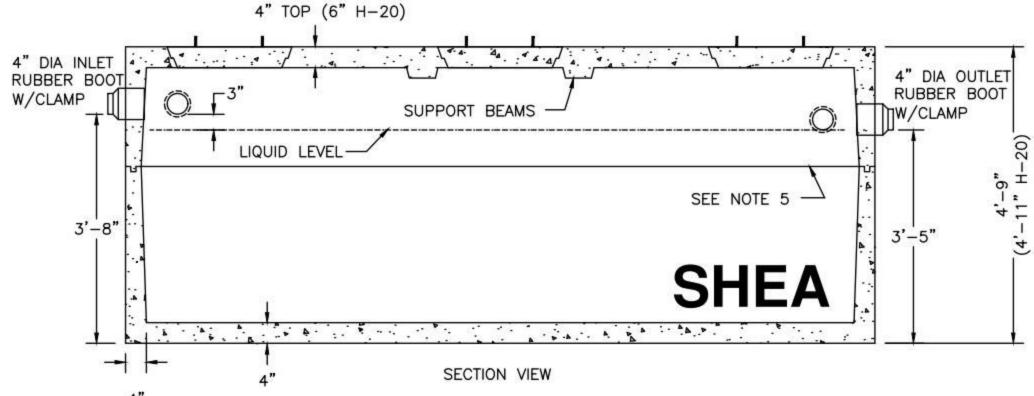
			WEIGHT
NO.	1500	STANDARD	11,670#
	1500H	H-20	13,135#
	15002C	STANDARD	12,930#
	15002CH	H-20	14,395#
	NO.	15002C	1500H H-20 15002C STANDARD

SHEA PRODUCT ID	D: EEE TABLE	PREPARED FOR:		FILE NAME:	tk1500.dw	/g	
WEIGHT (LBS):	EE TABLE	DRAWN BY: ARO	DATE: 06/0	1/18	PAGE:	B1.3	DPCH CERTIFIED PLANT
773 Salem S	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, N	MA 87 Haverhill	Road-Amesbur	v. MA 160	Old Turnpike Rd-I	Nottingham, NH

LEDGE TANK 1500 GALLON

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



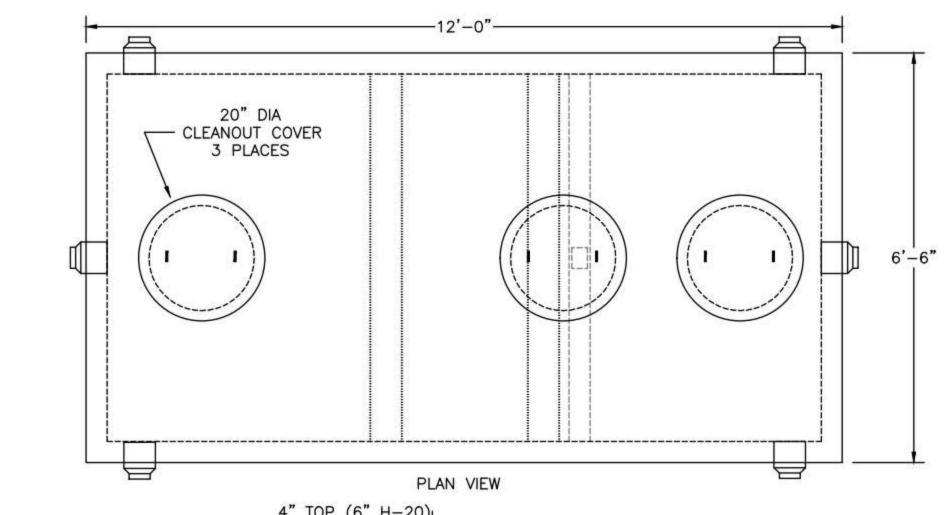


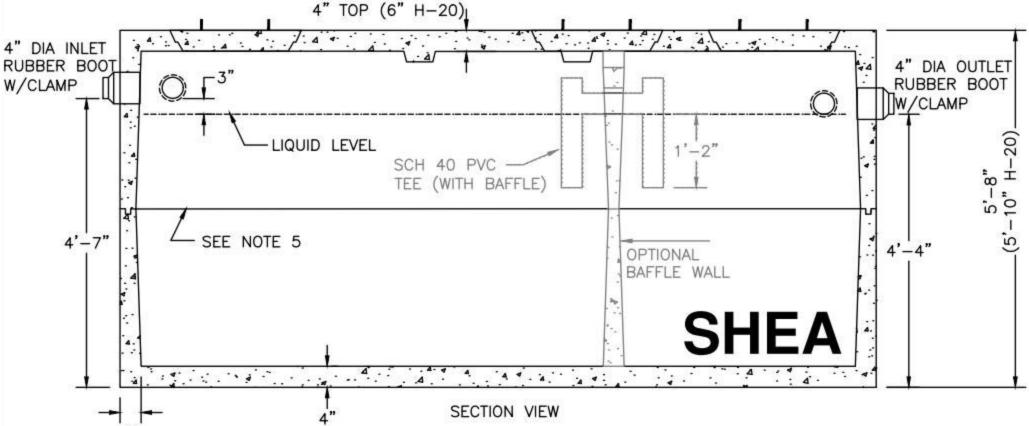
- NOTES:
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS, FOR REPLACEMENT SYSTEMS WHERE A LIQUID LEVEL OF 4' IS NOT FEASIBLE.
- ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: 1500LB/1500LBH	PREPARED FOR:	FILE NAME:	tk1500lg.dwg	
WEIGHT (LBS): 13,025#/14,950#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B1.4	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester.	MA 87 Haverhill Road-Amesbu	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

SEPTIC TANK 2000 GALLON

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913





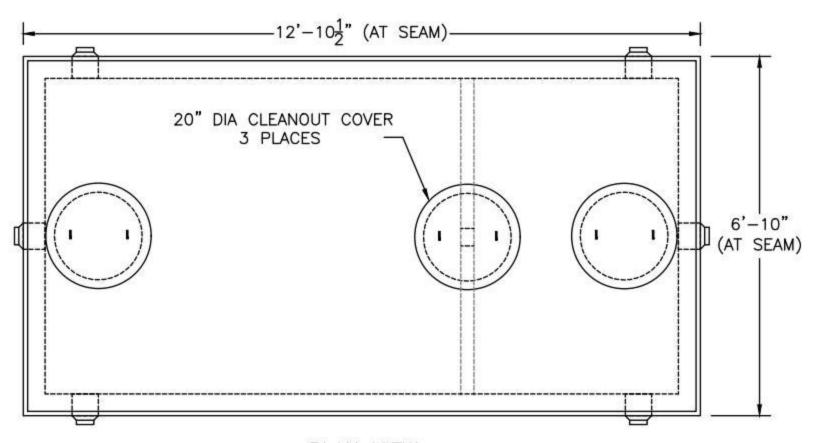
NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.
- 5. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 6. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK
 REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

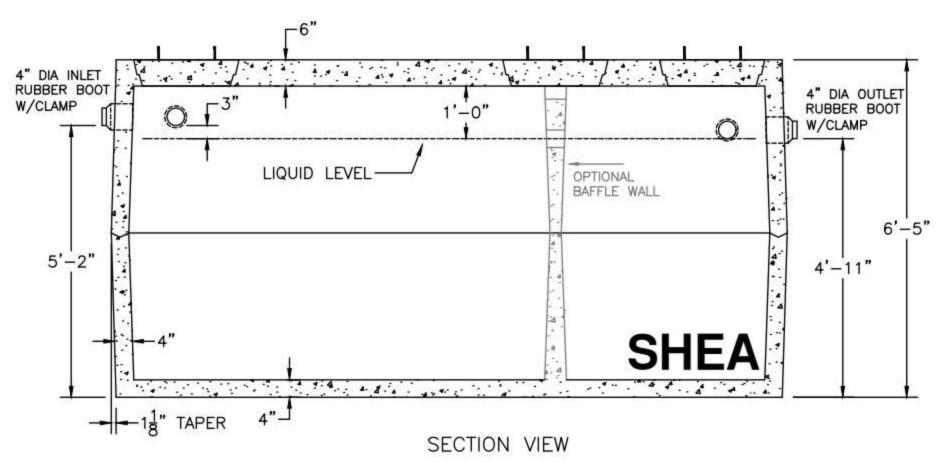
WEIGHT

ITEM NO.	2000	STANDARD	14,245#
	2000H	H-20	16,170#
	20002C	STANDARD	15,685#
	20002CH	H-20	17,610#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	tk2000.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B1.5	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH



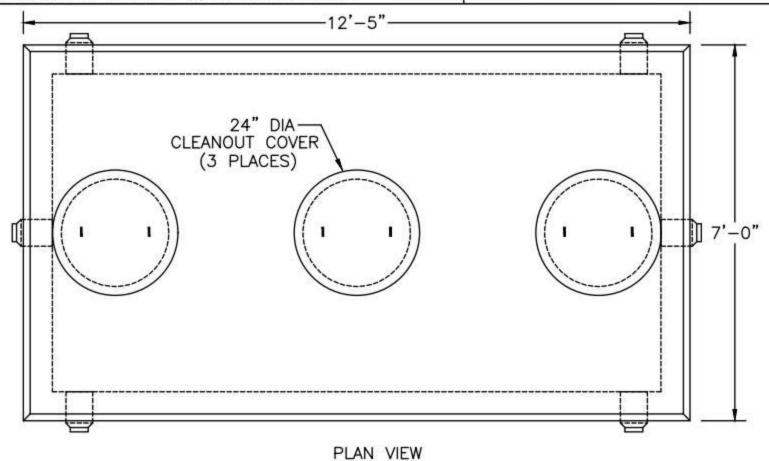
PLAN VIEW

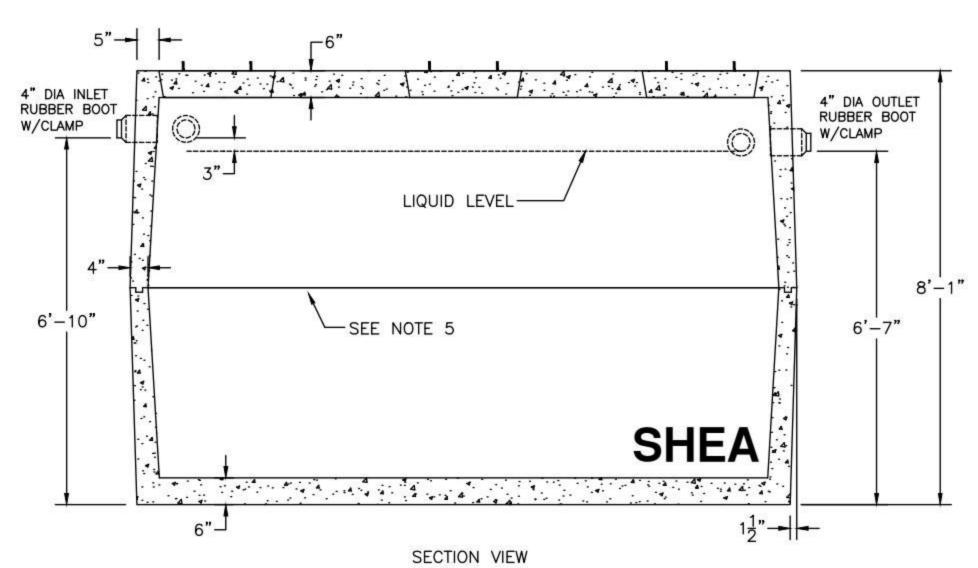


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

				WEIGHT
ITEM	NO.	2500	STANDARD	21,750#
		2500H	H20	21,750#
		25002CH	H20	22,650#
		25002CH	H20	22,650#

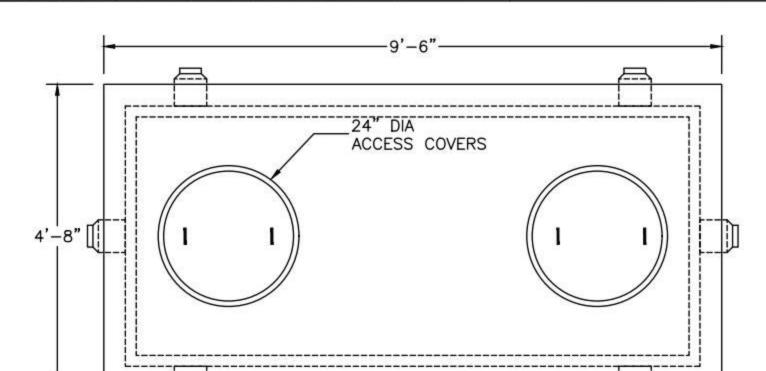
SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	tk2500.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B1.6	CERTIFIED PLANT
77.3 Salem Street-Wilmington MA I	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road—Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH



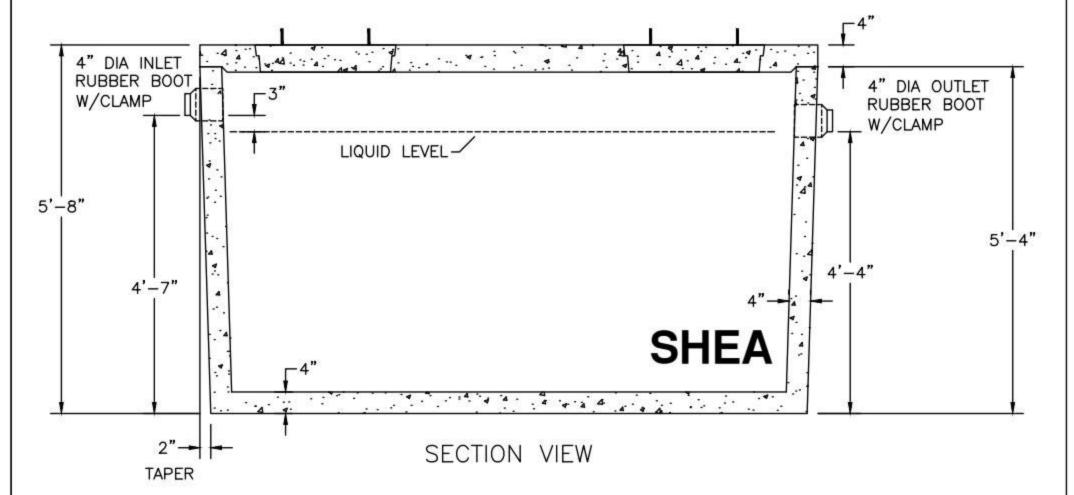


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS FOR SEPTIC TANKS
- 4. ALL REINFORCEMENT PER ASTM C1227.TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 6. DESIGNED FOR 1 TO 5 FEET COVER. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: 3000H	PREPARED FOR:	FILE NAME:	tk3000A	
WEIGHT (LBS): 25,900#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B1.7	CERTIFIED PLANT
773 Salem Street-Wilmington, I	MA 153 Cranberry Hwy-Rocheste	r. MA 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd-	Nottingham, NH



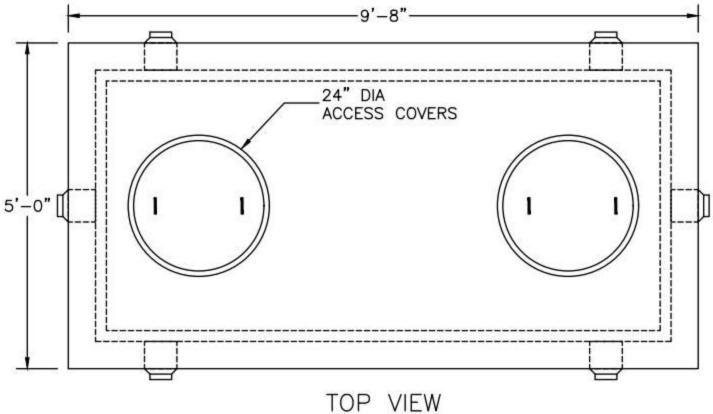
TOP VIEW

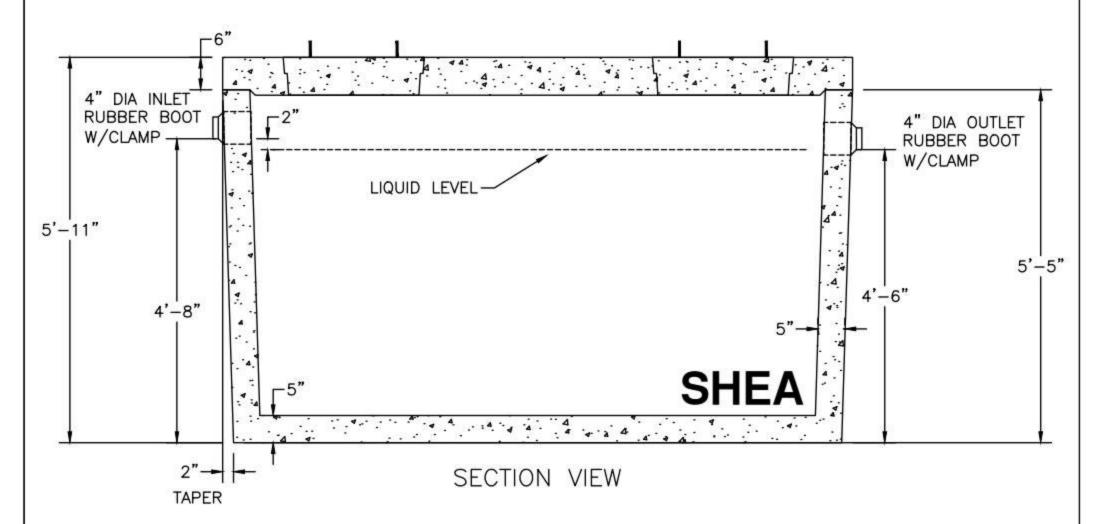


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: M1000	PREPARED FOR:	FILE NAME: tkm1000-4.dwg	
WEIGHT (LBS): 10,800	DRAWN BY: ARO	DATE: 06/01/18 PAGE: B2.1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	153 Cranberry Hwy-Rochester I	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnnike Rd	-Nottingham NH







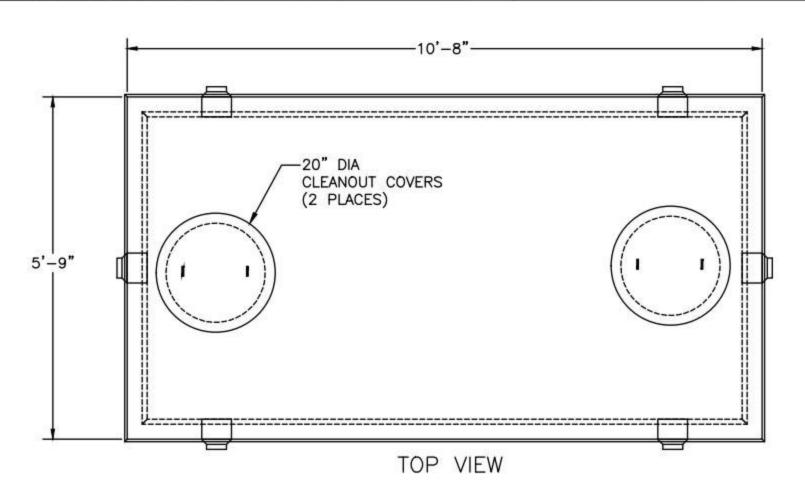
NOTES:

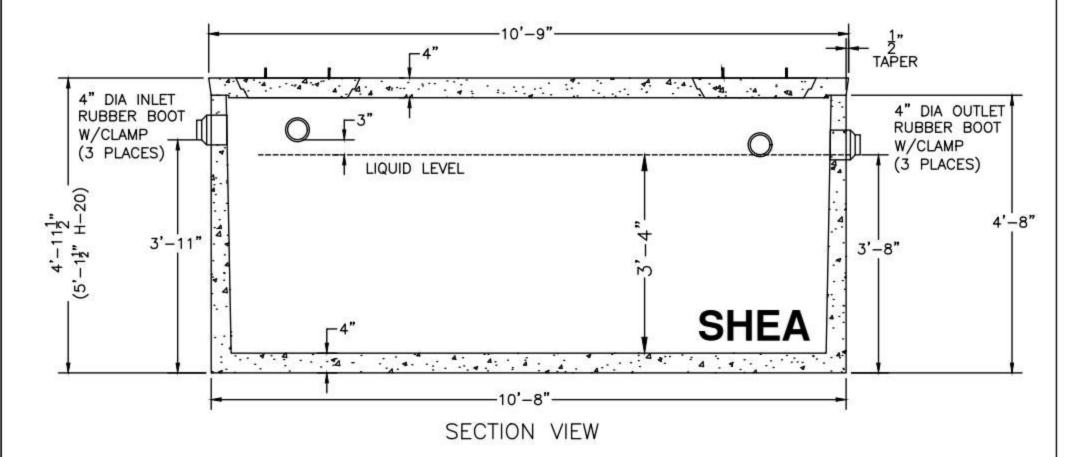
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 6. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.

WEIGHT: BOTTOM = 11,250# 10" TOP = 5,960# 6" TOP = 3,575#

ITEM 1	١٥.	M1000H	H-20 (6" TOP)
		M1000HT10	H-20 (10" TOP)

SHEA PRODUCT	ID: SEE TABLE	PREPARED FOR:	FILE NAME:	tkm1000-5.dwg	^
WEIGHT (LBS):	SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B2.2	CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	IA 87 Haverhill Road-Amesbu	ury, MA 160 Old Turnpike Rd-	Nottingham, NH





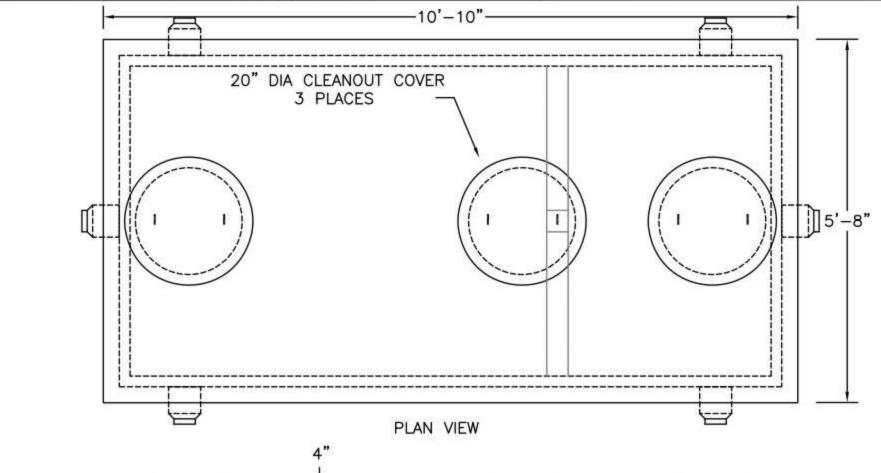
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH NHDES ENV-WQ1000.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK IS REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

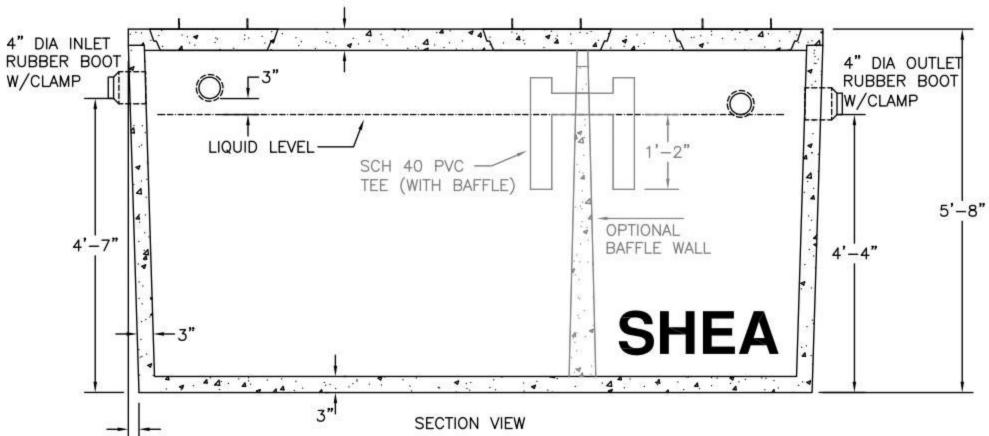
SHEA PRODUCT	ID: M1250	PREPARED FOR:	FILE NAME:	tkm1250.dwg	
WEIGHT (LBS):	12,055#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B2.3	CERTIFIED PLANT
773 Salem	Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Am	eshury MA 160 Old Turnnike Rd-	-Nottingham NH

New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

1500 GALLON SEPTIC TANK MONOLITHIC 3" WALL

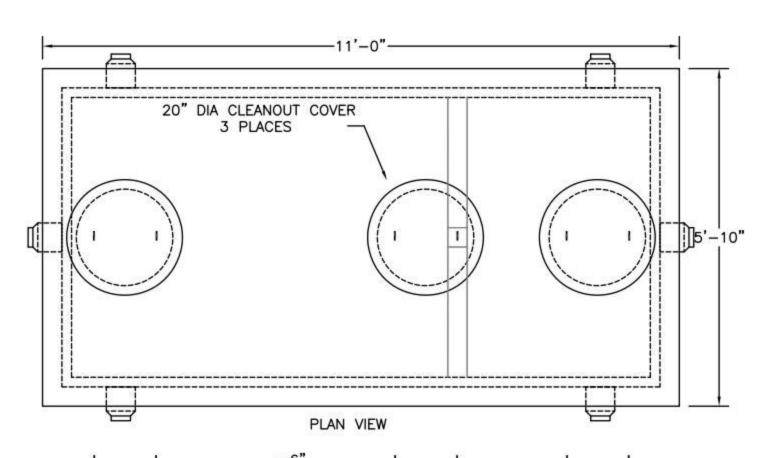


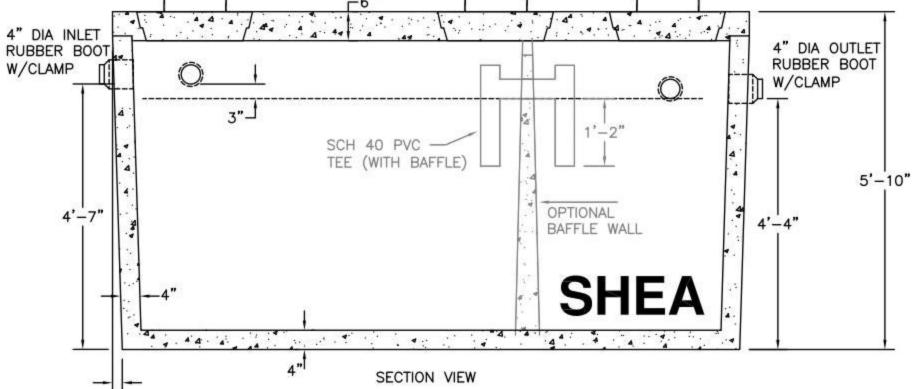


2" TAPER

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- ALL REINFORCEMENT PER ASTM C1227.
- 4. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.
- 5. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 6. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 7. IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: M1500/M15002C	PREPARED FOR:	FILE NAME:	tkm1500-3.dwg	
WEIGHT (LBS): 11,035#/11,841#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B2.4	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA		er, MA 87 Haverhill Road-Ame	sbury, MA 160 Old Turnpike Ro	-Nottingham, NH

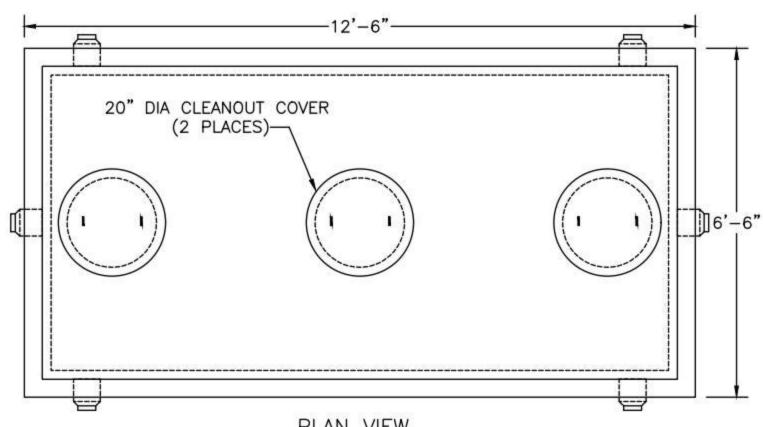




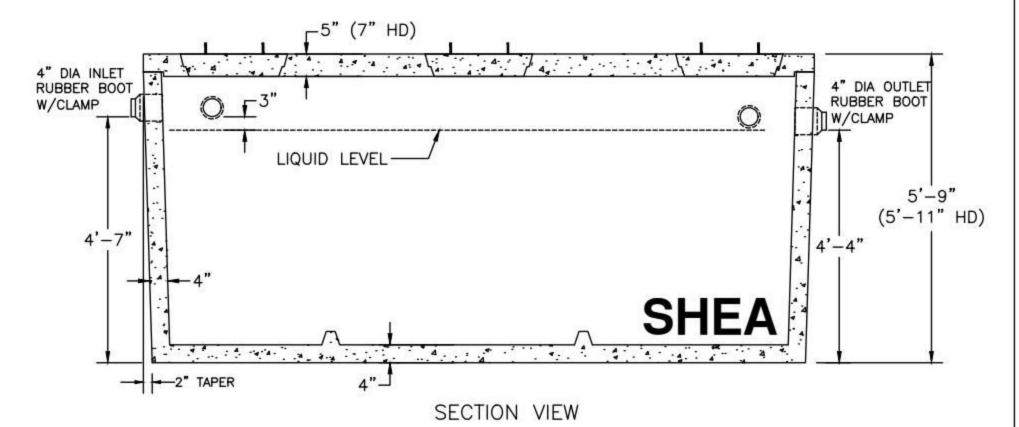
2" TAPER

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS FOR SEPTIC TANKS
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.
- 5. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 6. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- HEAVY DUTY TANK DESIGNED FOR 1 TO 5 FEET OF COVER. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

DATE: 06/01/18 PAGE: B2.5	PER CERTIFIED PLANT
,	DATE: 06/01/18 PAGE: B2.5 Chester, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-Nottingho



PLAN VIEW



- CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS FOR SEPTIC TANKS
- ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 6. IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: M2000/M2000H	PREPARED FOR:	FILE NAME:	tkM2000.dwg	
WEIGHT (LBS): 19,150#/21,150#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B2.6	CERTIFIED PLANT
773 Salem Street-Wilmington MA	1 153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ITY MA 160 Old Turnnike Rd-	Nottingham NH

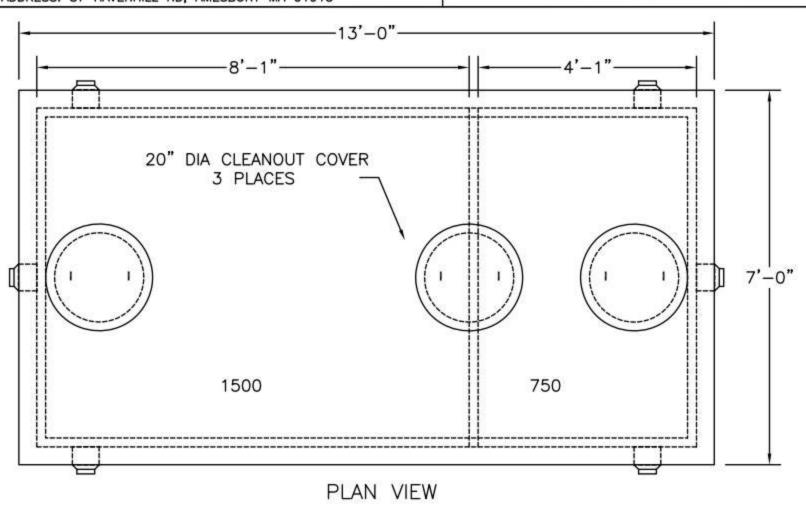
New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

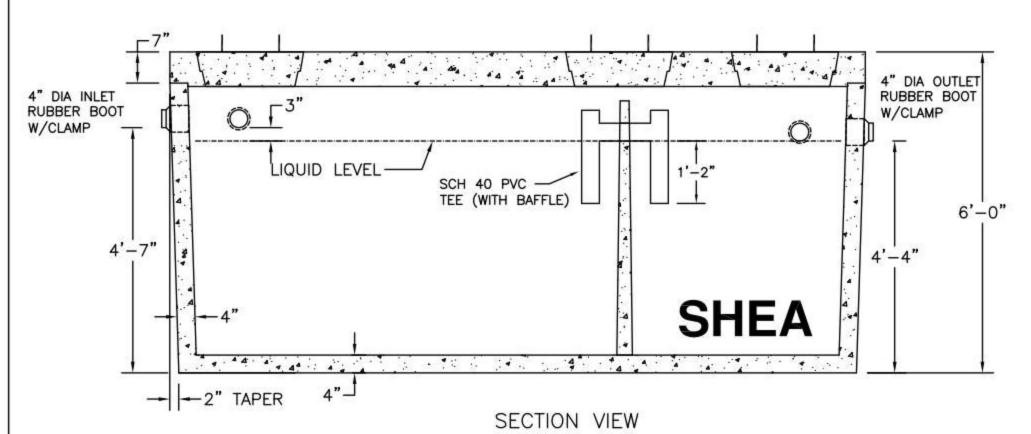
BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

SEPTIC TANK MONOLITHIC 2000 GAL - 2 COMP

> WEIGHT 19.150#

M20002CH 21,150#



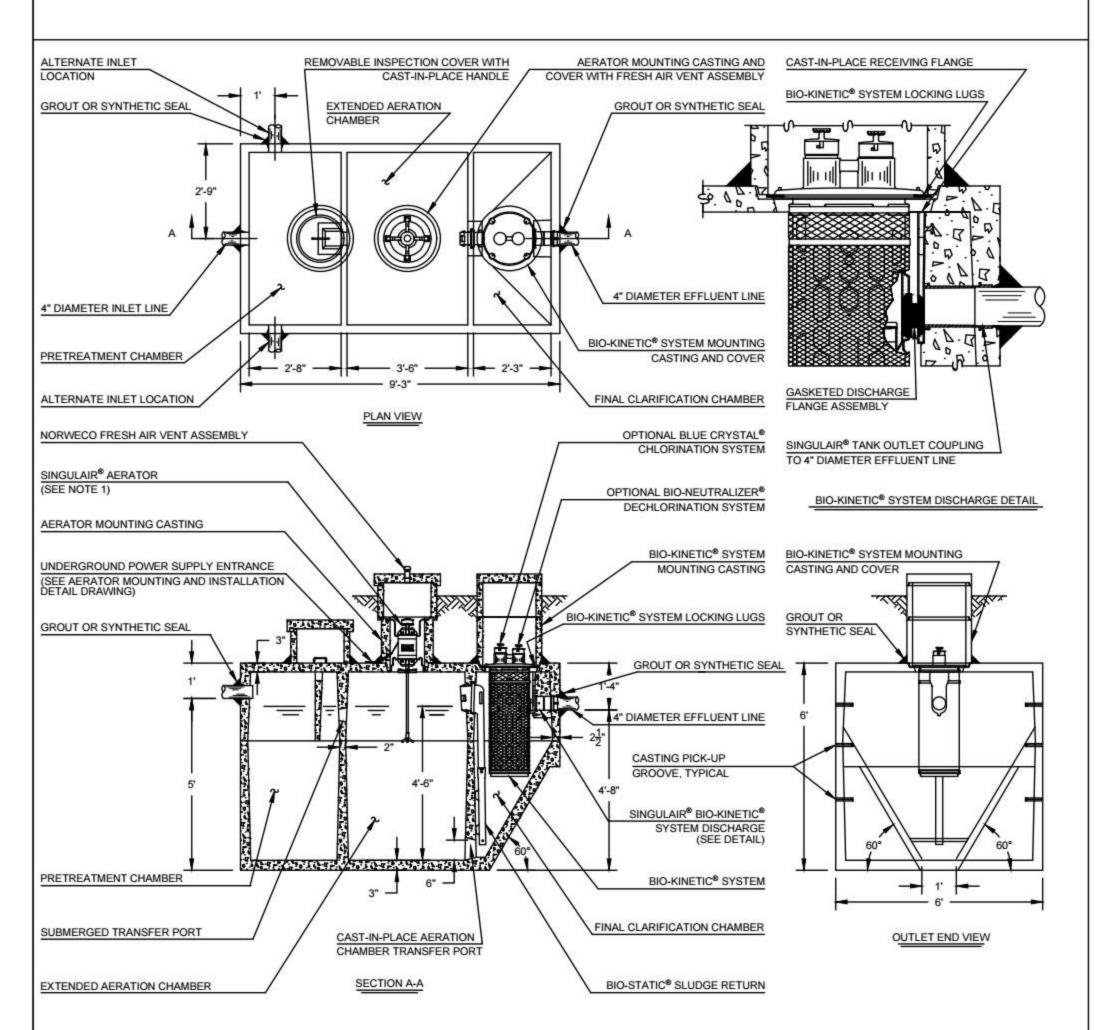


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR, SECTION 15.00 DEP

 TITLE 5 REGS FOR SEPTIC TANKS

 ITEM NO. M20002C
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SEE TABLE	tkM20002C.dwg
WEIGHT (LBS): DRAWN BY: A	RO DATE: 06/01/18 PAGE: B2.7

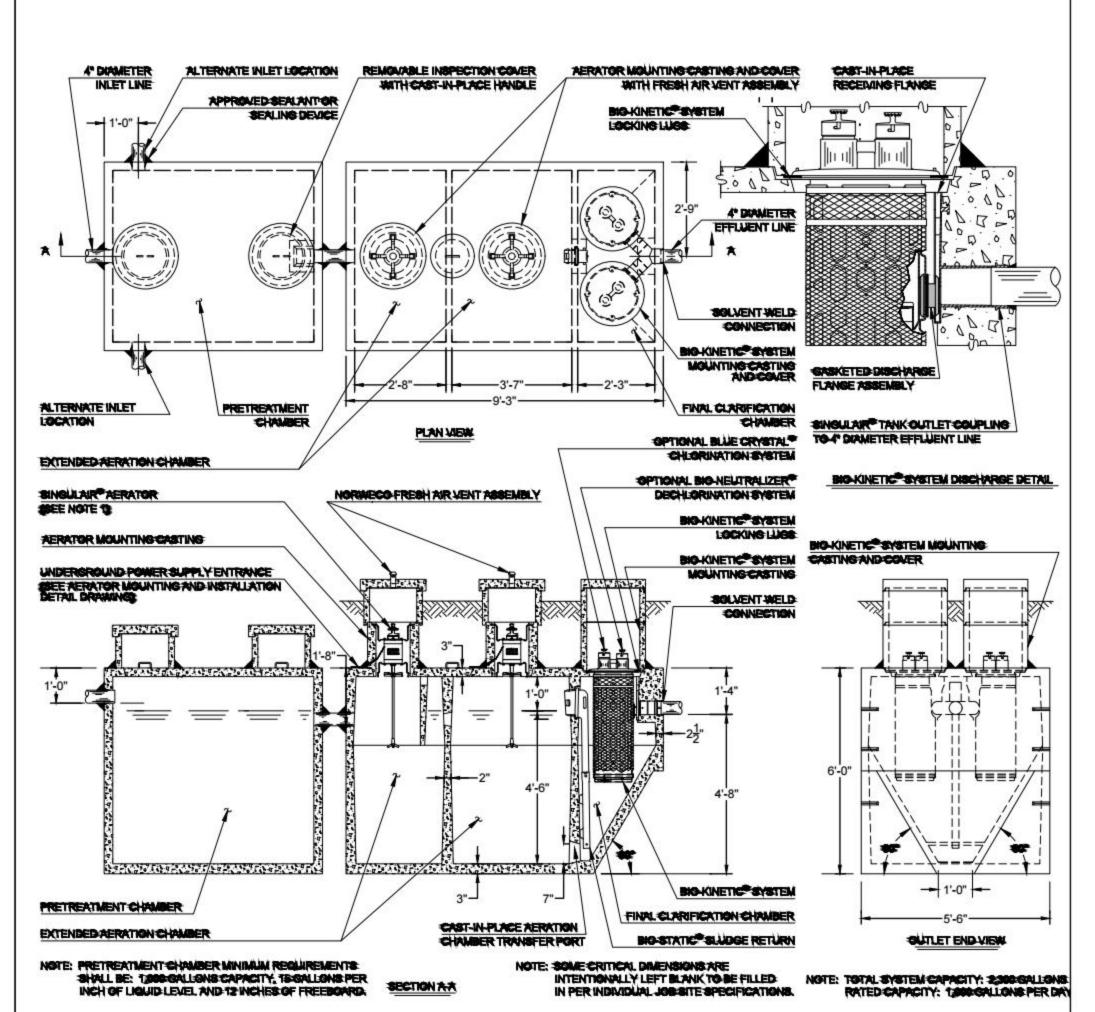


NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR ALTERNATE SEPTIC SYSTEMS
- 3. ALL REINFORCEMENT PER ASTM C1227-93.
- 4. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.

TOTAL SYSTEM CAPACITY: 1,300 GALLONS RATED CAPACITY: 500-600 GALLONS PER DAY

SHEA PRODUCT	ID: S960XX	PREPARED FOR:	FILE NAME:	Singulair.dwg	^
WEIGHT (LBS):	10,500#	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: B3.1	CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbu	ury, MA 160 Old Turnpike Rd-	Nottingham, NH



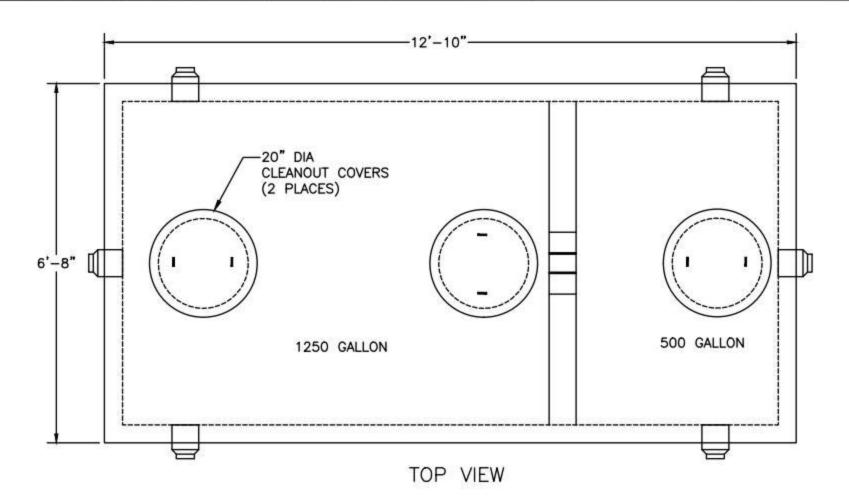
NOTES:

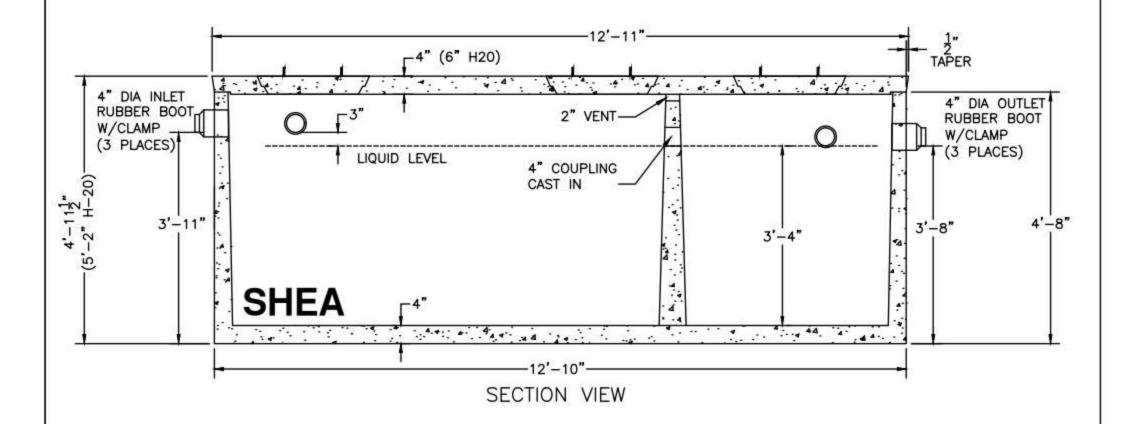
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR ALTERNATE SEPTIC SYSTEMS
- 3. ALL REINFORCEMENT PER ASTM C1227-93.
- 4. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.

TOTAL SYSTEM CAPACITY: 2,300 GALLONS RATED CAPACITY: 1000 GALLONS PER DAY

SHEA PRODUCT	ID: S1000XX	PREPARED FOR:	FILE NAME:	Singulair1000GPD.dwg	
WEIGHT (LBS):	10,500#	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: B3.2	CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Am	nesbury, MA 160 Old Turnpike Rd-	Nottingham, NH

1750 GALLON MONOLITHIC COMBO 1250TK/500PC



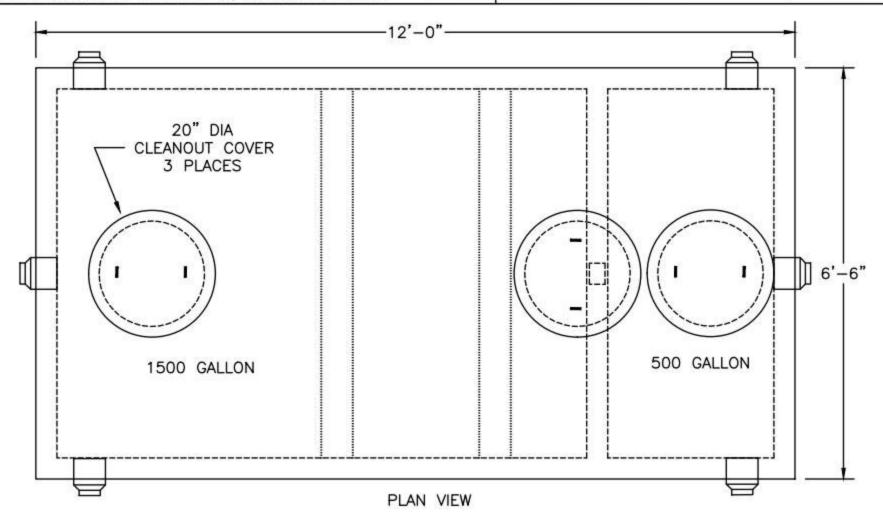


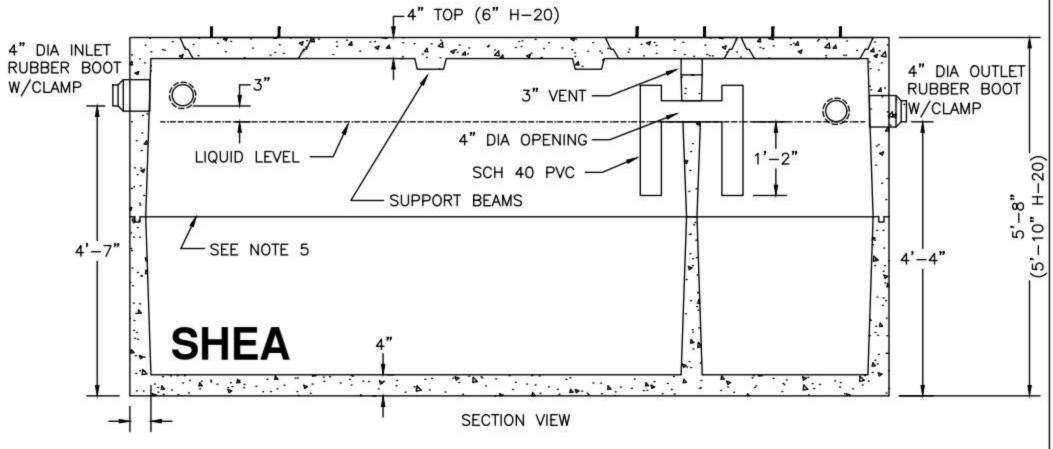
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH NHDES ENV-WQ1000.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: M17502C/M17502CH	PREPARED FOR:	FILE NAME:	11750combo.dwg	
WEIGHT (LBS): 17,825#/18,580#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B4.1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester.	MA 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	-Nottingham, NH

2000 GALLON TANK COMBO 1500TK/500PC

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

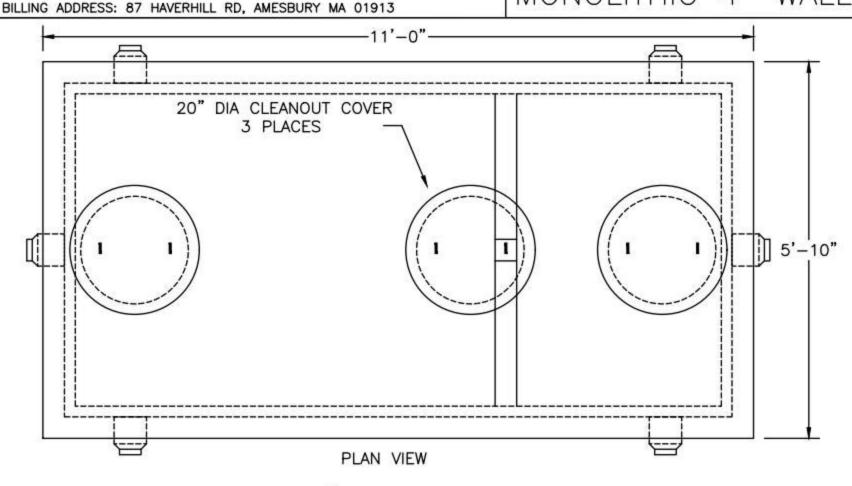


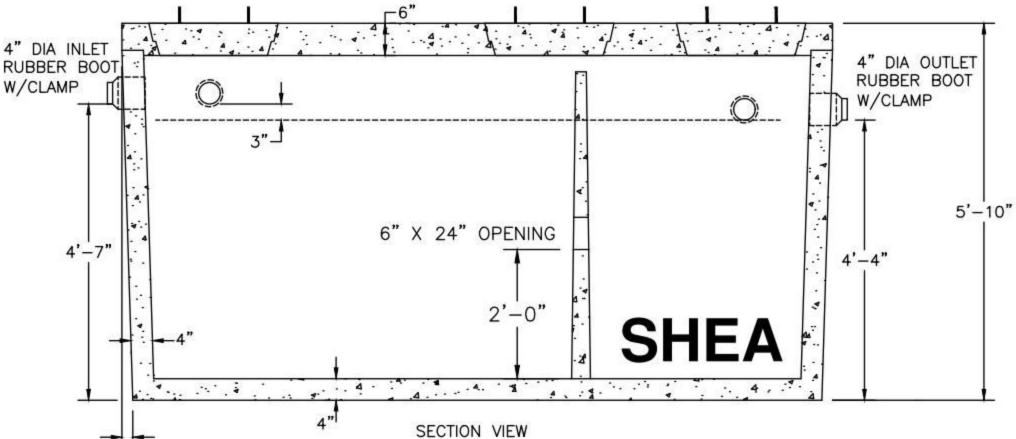


- NOTES:
- CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF SEPTIC TANK CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: 2000COMBO/2000COMBOH	PREPARED FOR:	FILE NAME:	2000combo.dwg	
WEIGHT (LBS): 15,685#/17,610#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B4.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

1500 GALLON SEPTIC TANK MONOLITHIC 4" WALL+SLOT

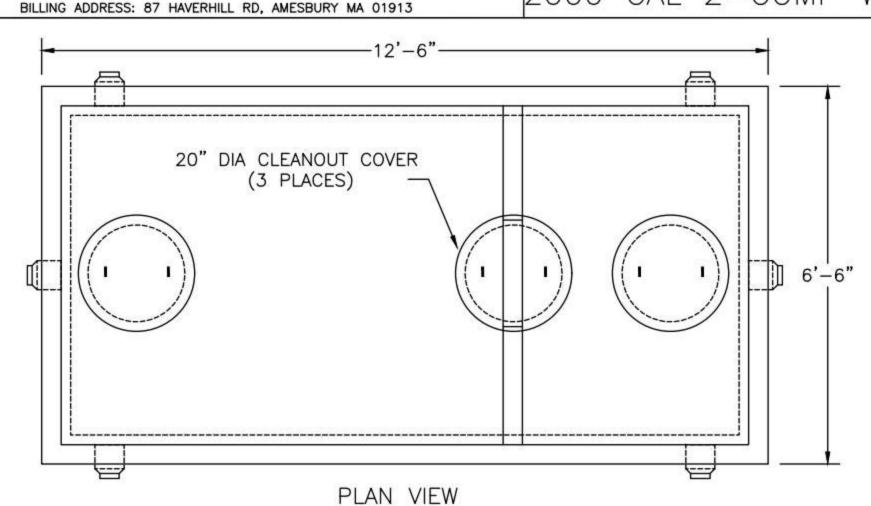




2" TAPER

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS FOR SEPTIC TANKS
- ALL REINFORCEMENT PER ASTM C1227.
- 4. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.
- 5. OPTIONAL SLOT OPENING IN BAFFLE WALL.
- 6. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 7. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: M15002CWS/M15002CWSH	PREPARED FOR:	FILE NAME:	kM1500CWS.dwg	
WEIGHT (LBS): 11,641#/13,155#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B4.3	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA I	153 Cranherry Hwy-Rochester	MA 87 Haverhill Poad-Ameshu	IN MA 160 Old Turnnike Rd-	-Nottingham NH

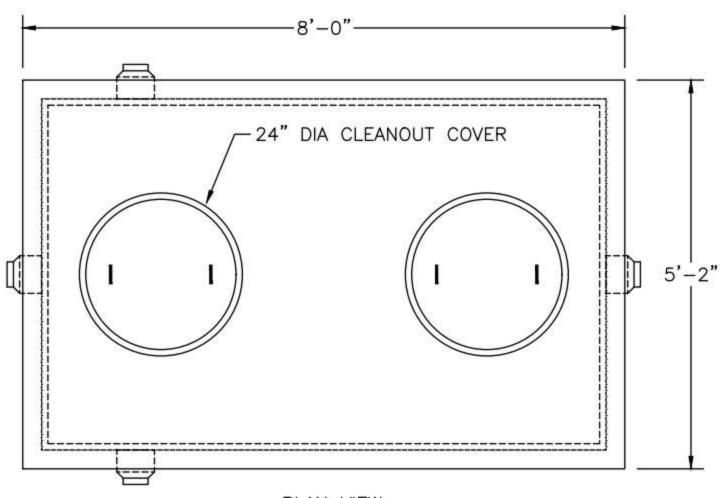


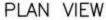
4" DIA INLET RUBBER BOOT W/CLAMP LIQUID LEVEL 6" X 24" OPENING 4'-7" SHEA 4"-4" SHEA

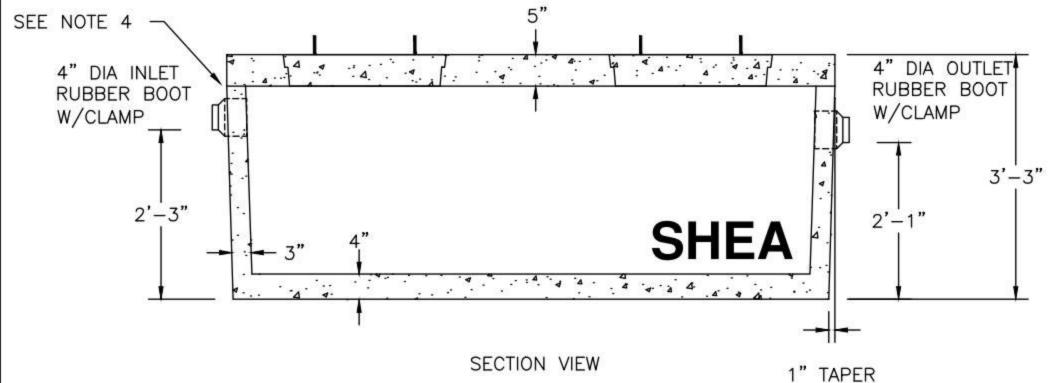
SECTION VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS FOR SEPTIC TANKS
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.
- 5. TEES AND GAS BAFFLE SOLD SEPARATELY.
- 6. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 7. IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: MC20002CWS/M20002CWSH	PREPARED FOR:	FILE NAME:	M20002CWS.dwg	
WEIGHT (LBS): 19,150#/21,150#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: B4.4	CERTIFIED PLANT
773 Salem Street-Wilmington MA I	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ITY MA 160 Old Turnnike Rd-	-Nottingham NH



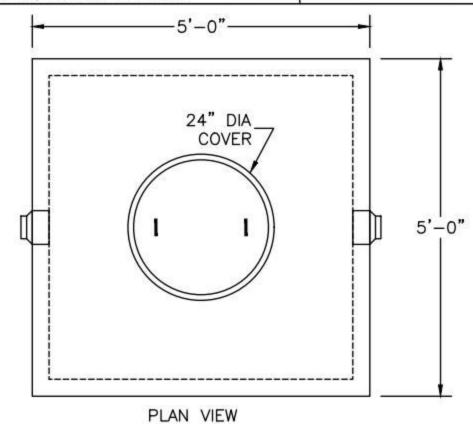


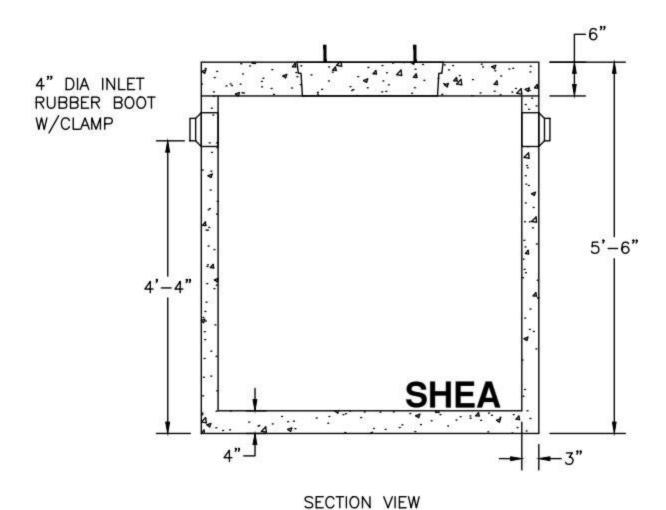


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- 5. IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 6. PUMPS AND ACCESSORIES OPTIONAL.

SHEA PRODUCT ID: 5X8PC/5X8PCH	PREPARED FOR:	FILE NAME:	pc500lp.dwg	
WEIGHT (LBS): 6,928#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C1.1	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester.	MA 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

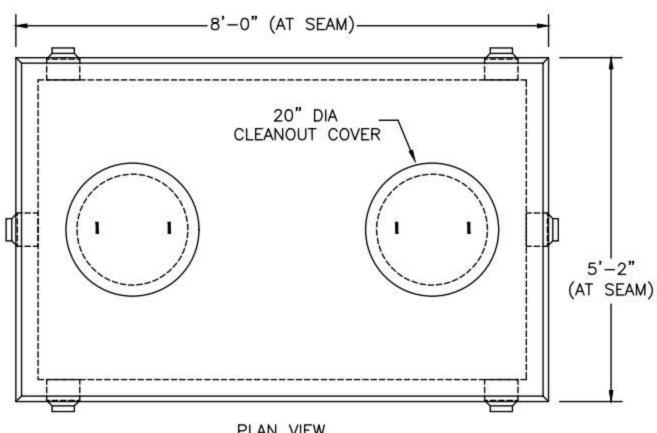
RETE PRODUCTS



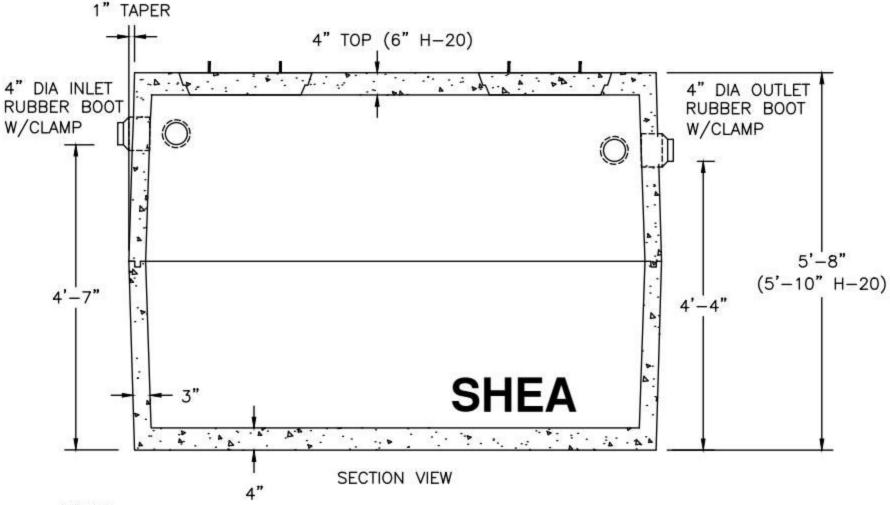


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 6. PUMPS AND ACCESSORIES OPTIONAL.

SHEA PRODUCT ID: 5X5PC/5X5PCH	PREPARED FOR:	FILE NAME:	pc500.dwg	
WEIGHT (LBS): 6,000#/6,600#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C1.2	DPCA CERTIFIED PLANT
77.3 Salem Street-Wilmington M.	A 153 Cranberry Hwy-Rocheste	r. MA 87 Haverhill Road-Amesbu	rv. MA 160 Old Turnnike Rd-	-Nottingham NH

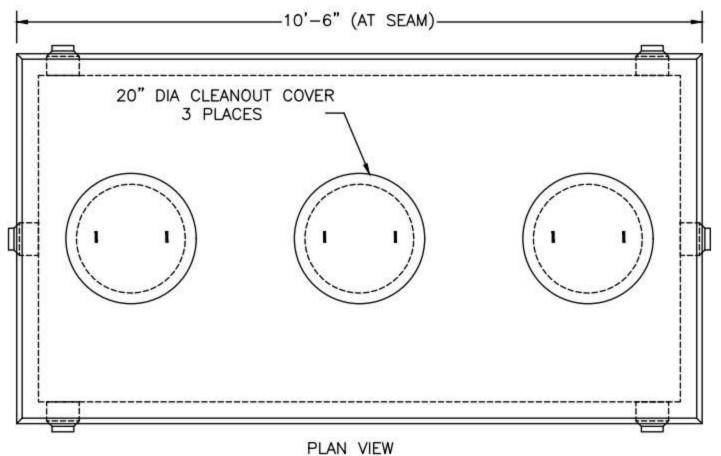


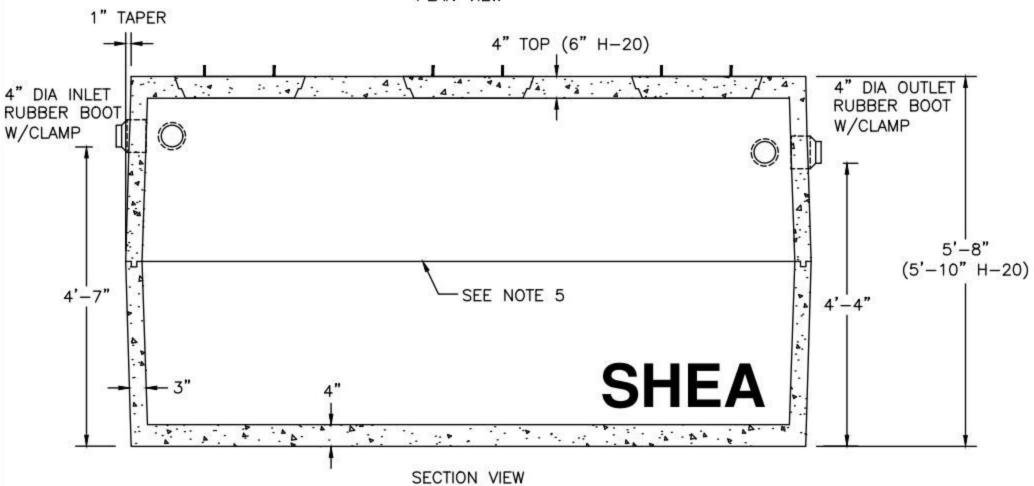
PLAN VIEW



- CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- 5. IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 6. PUMPS AND ACCESSORIES OPTIONAL.

SHEA PRODUCT ID: 1000PC/1000PCH	PREPARED FOR:	FILE NAME:	pc1000.dwg	
WEIGHT (LBS): 8,765#/9,785#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C2	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA	1 153 Cranberry Hwy-Rocheste	r. MA 87 Haverhill Road-Amesbu	rv MA 160 Old Turnpike Rd	-Nottingham NH

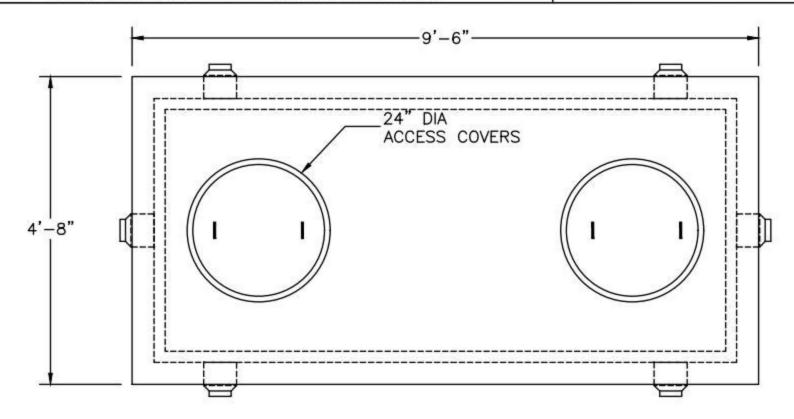




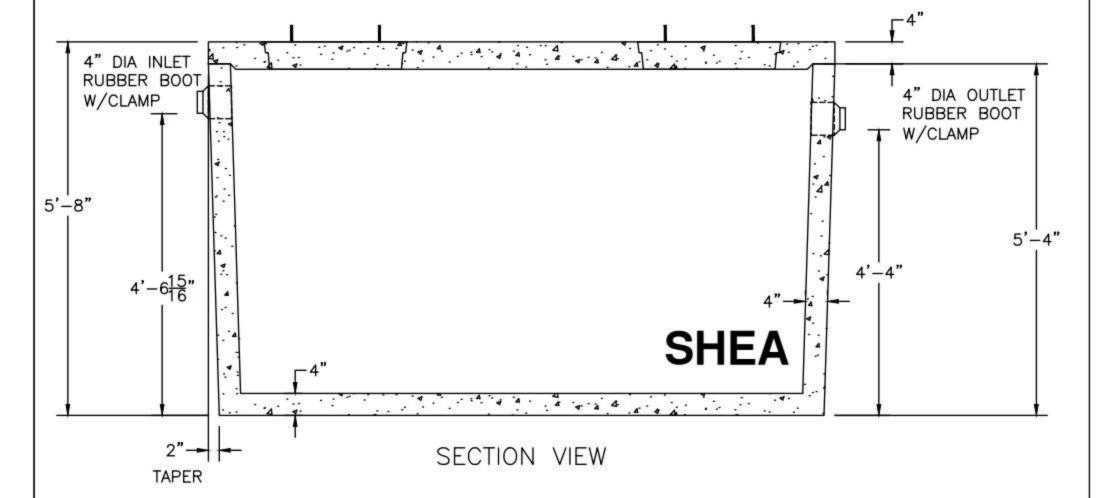
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 6. PUMPS AND ACCESSORIES OPTIONAL.

SHEA PRODUCT ID: 1500PC/1500PCH	PREPARED FOR:	FILE NAME:	pc1500.dwg	
WEIGHT (LBS): 11,870#/13,135#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C3	OPER
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester.	MA 87 Haverhill Road-Amesbu	ry, MA 160 Old Turnpike Rd-	Nottingham, NH





TOP VIEW

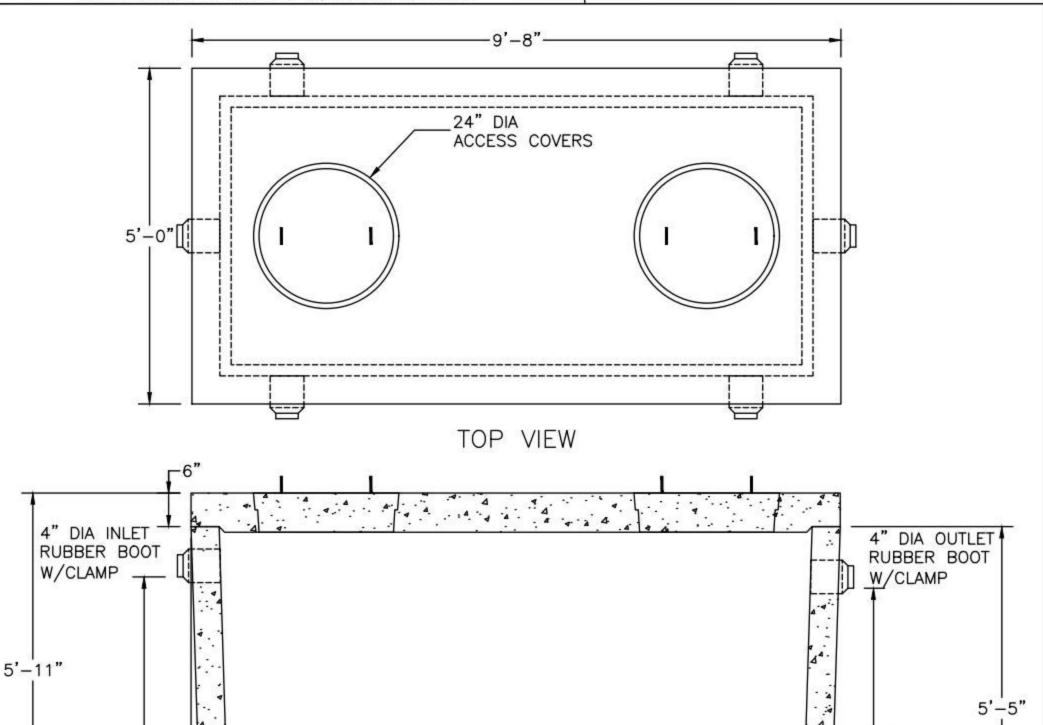


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- 5. IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 6. PUMPS AND ACCESSORIES OPTIONAL.

SHEA PRODUCT ID: M1000	PREPARED FOR:	FILE NAME: PCM1	000-4.dwg	
WEIGHT (LBS): 10,800#	DRAWN BY: ARO	DATE: 06/01/18 PAGE	: C4.1	CERTIFIED PLANT
77.3 Salem Street-Wilmington MA I	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbury, Ma	A 160 Old Turnpike Rd-	Nottingham NH

1000 GAL PUMP CHAMBER MONOLITHIC 5" WALL H20





NOTES:

4'-8"

2"-

TAPER

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET. OPTIONAL 10" TOP AVAILABLE FOR BUOYANCY.
- 6. PUMPS AND ACCESSORIES OPTIONAL.

WEIGHT: BOTTOM = 11,250# 10" TOP = 5,960# 6" TOP = 3,575#

4'-6"

SHEA

M1000H H-20 (6" TOP)

M1000HT10 H-20 (10" TOP)

SHEA PRODUCT ID:
SEE TABLE

PREPARED FOR:

PREPARED FOR:

PCM1000-5.dwg

PAGE:

PAGE:

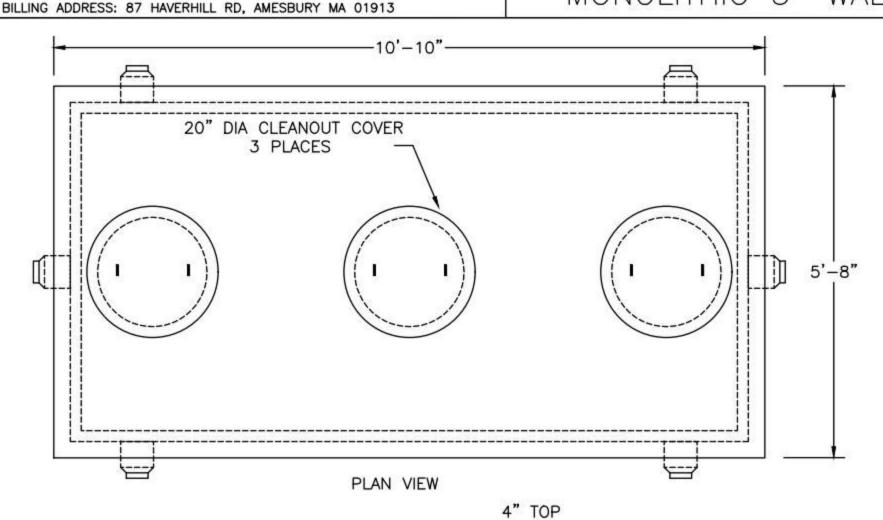
C4.2

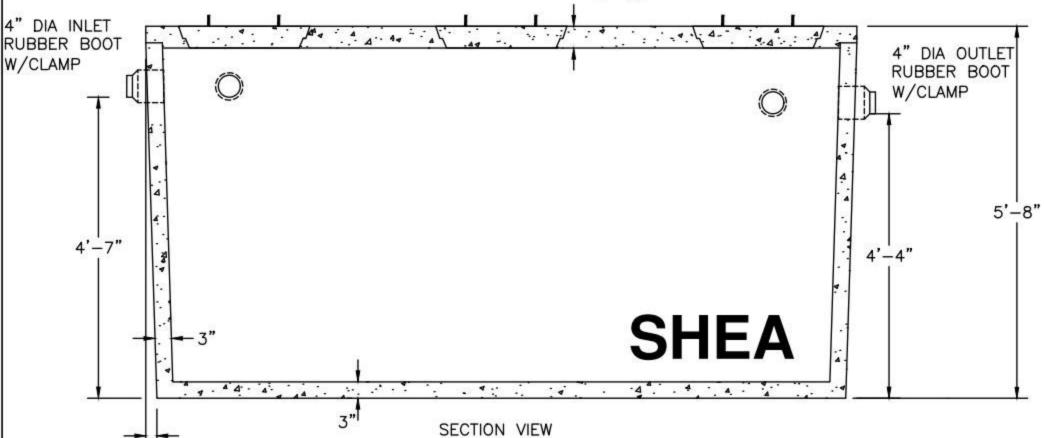
PAGE:

773 Salem Street-Wilmington, MA | 153 Cranberry Hwy-Rochester, MA | 87 Haverhill Road-Amesbury, MA | 160 Old Turnpike Rd-Nottingham, NH

SECTION VIEW

1500 GAL PUMP CHAMBER MONOLITHIC 3" WALL





NOTES:

2" TAPER

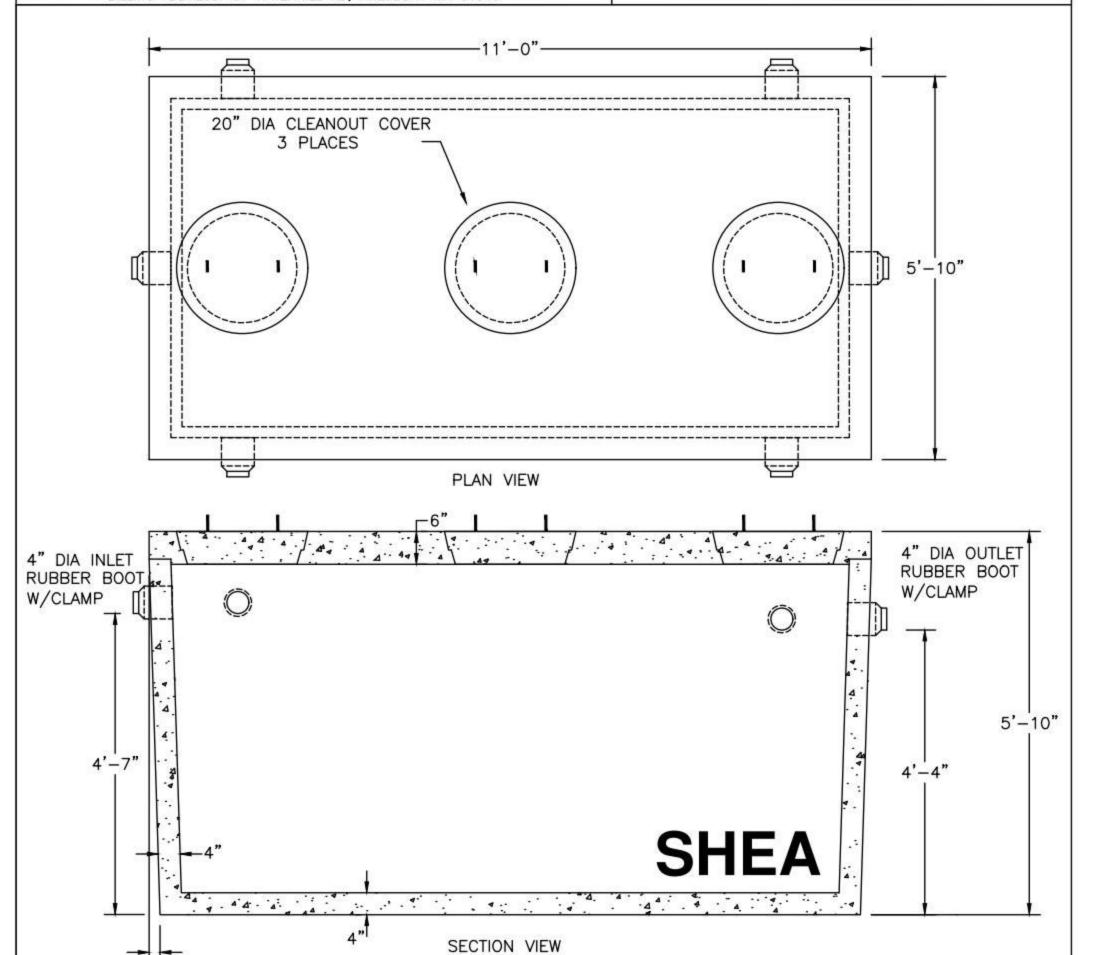
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 6. PUMPS AND ACCESSORIES OPTIONAL.

				WEIGHT
ITEM	NO.	TK-M1500	STANDARD	11,035#
TOP SECTION (4")			3,035#	
-	вот	TOM SECTION	l (65")	8,000#

SHEA PRODUCT	ID: M1500	PREPARED FOR:	FILE NAME:	cM1500-3.dwg	^
WEIGHT (LBS):	11,035#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C5.1	CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

1500 GAL PUMP CHAMBER MONOLITHIC 4" WALL



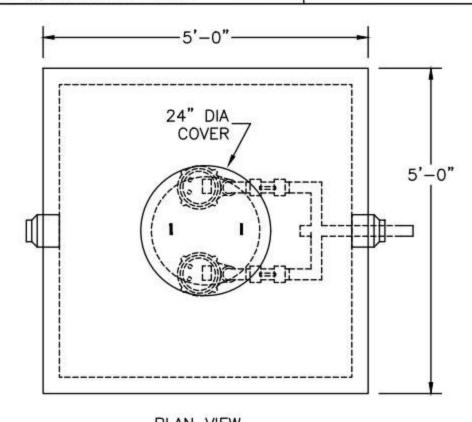


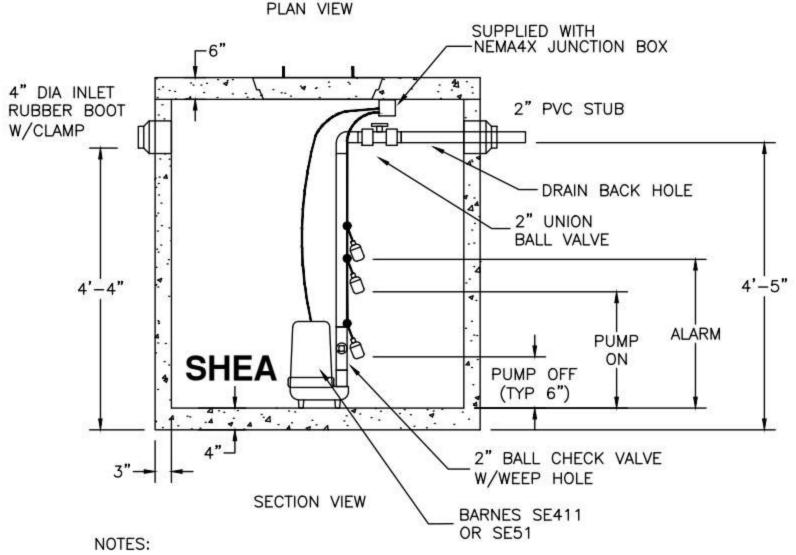
NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- 5. PUMPS AND ACCESSORIES OPTIONAL.
- HEAVY DUTY TANK DESIGNED FOR 1 TO 5 FEET COVER.
 ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT	ID: M1500H	PREPARED FOR:	FILE NAME:	CM1500-4.dwg	
WEIGHT (LBS):	12,715#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C5.2	DPCA CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbu	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

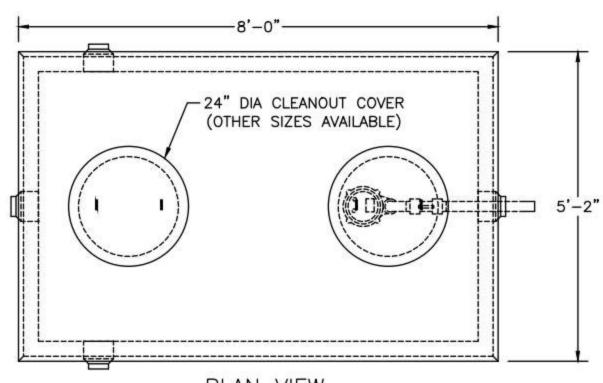
2" TAPER

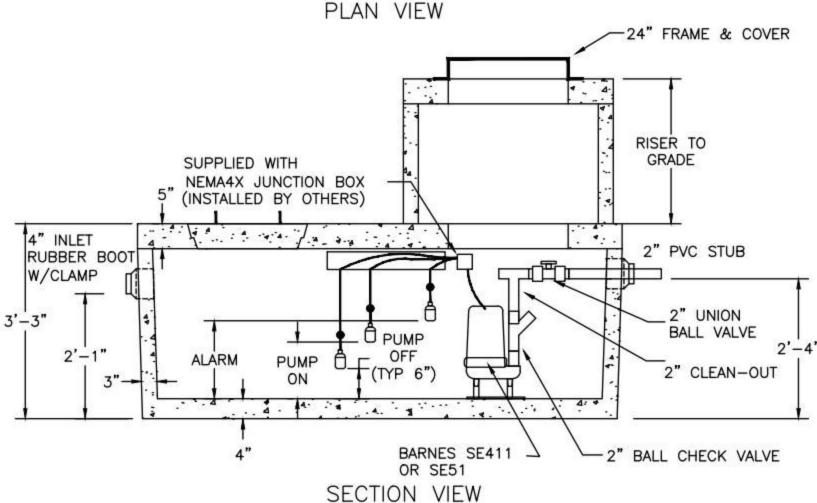




- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 6. PUMPS AND ACCESSORIES OPTIONAL.
- 7. SUPPLIED NEMA1 PUMP CONTROL PANEL W/ALARM.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	pc4x4DP.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C6.1	CERTIFIED PLANT
773 Salem Street-Wilmingt	ton MA 153 Cranberry Hwy-Rochest	er MA 87 Haverhill Road-Ameshi	ury MA 160 Old Turnpike Rd-	-Nottingham NH



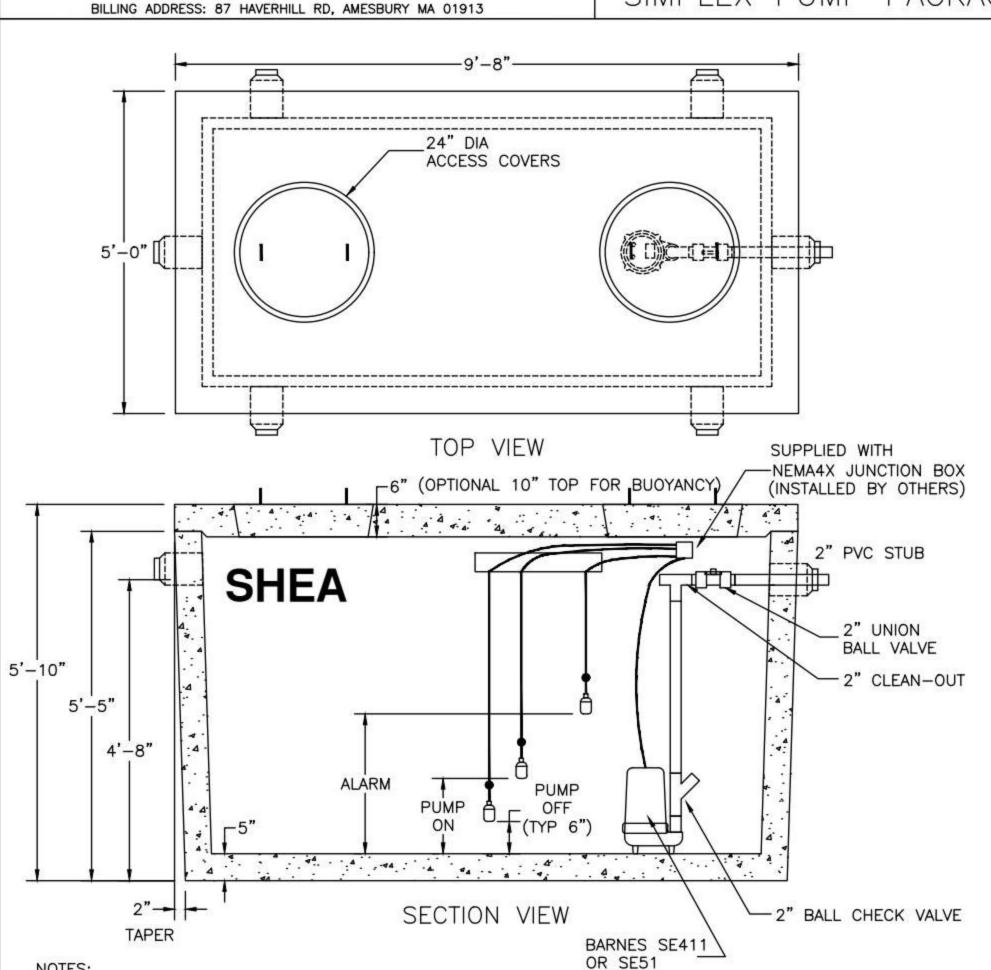


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.226, DEP TITLE 5 REGS, FOR PUMP CHAMBERS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.

- IF COVER EXCEEDS 4 FEET, HEAVY DUTY TANK REQUIRED ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- PUMPS, FLOATS, AND PIPE INSTALLED IN CHAMBER. FLOAT ELEVATIONS SET UPON REQUEST.
- 7. SUPPLIED WITH PUMP CONTROL PANEL W/ALARM.
- 8. ADDITIONAL PUMPS & DUPLEX CONFIGURATION AVAILABLE.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	pc500lpsp	^
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01/18	PAGE: C6.2	CERTIFIED PLANT
773 Salem Street-Wilmington	MA 153 Cranberry Hwy-Rocheste	er, MA 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	-Nottingham, NH

1000 GAL PUMP CHAMBER SIMPLEX PUMP PACKAGE



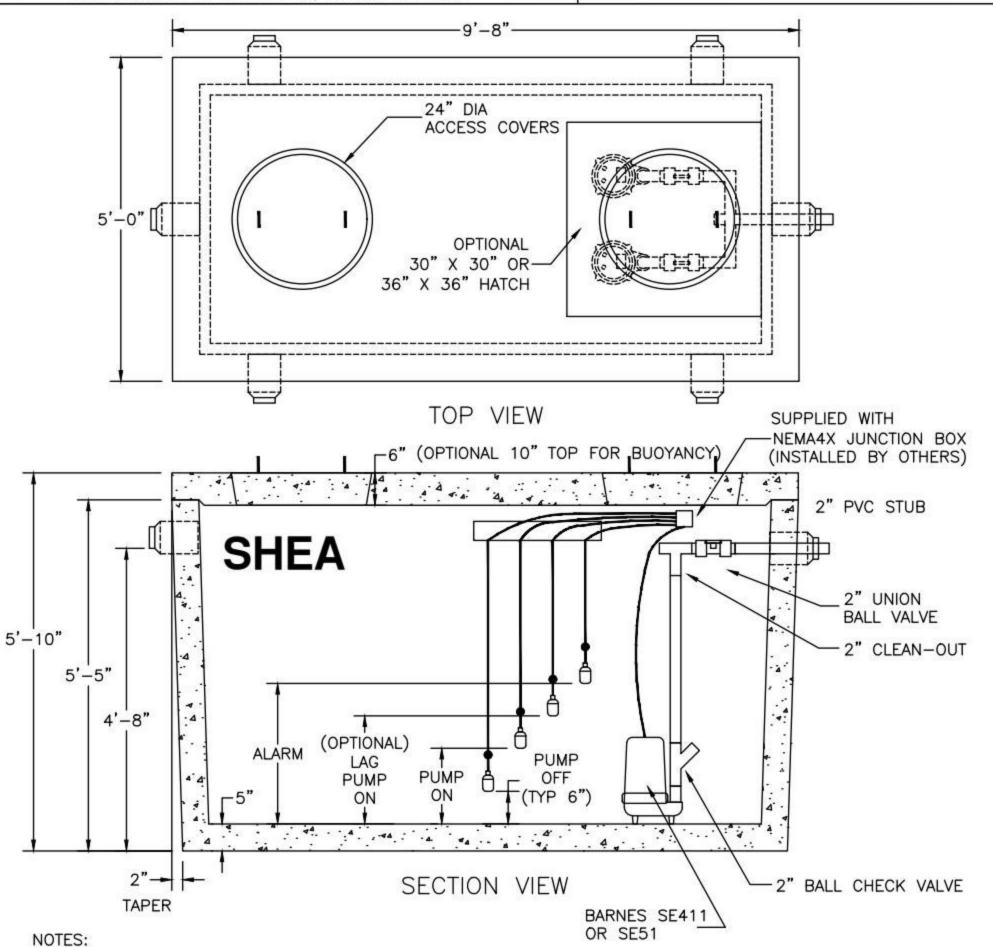
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. CONSTRUCTION OF PUMP CHAMBER CONFORMS WITH DEP TITLE 5 REGS, 310 CMR, SECTION 15.226.
- ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.

- 5. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET.
- 6. PUMPS, FLOATS AND PIPE INSTALLED IN CHAMBER. FLOAT ELEVATIONS SET UPON REQUEST.
- 7. SUPPLIED WITH PUMP CONTROL PANEL W/ALARM.
- 8. ADDITIONAL PUMPS & DUPLEX CONFIGURATION AVAILABLE.

SHEA PRODUCT ID: PC1000P4S/PC1000P5S	PREPARED FOR:	FILE NAME:	ocM1000PS.dwg	
WEIGHT (LBS): 14,825#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C6.3	CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH

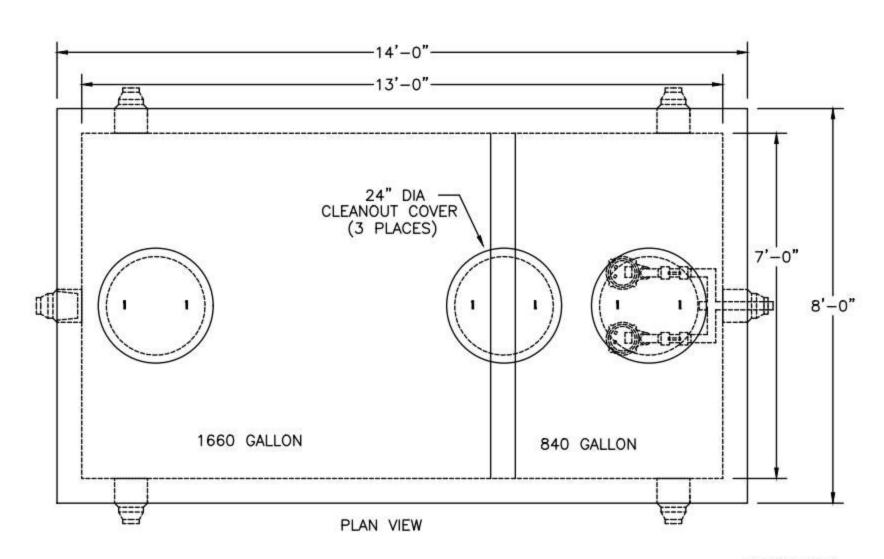
1000 GAL PUMP CHAMBER DUPLEX PUMP PACKAGE

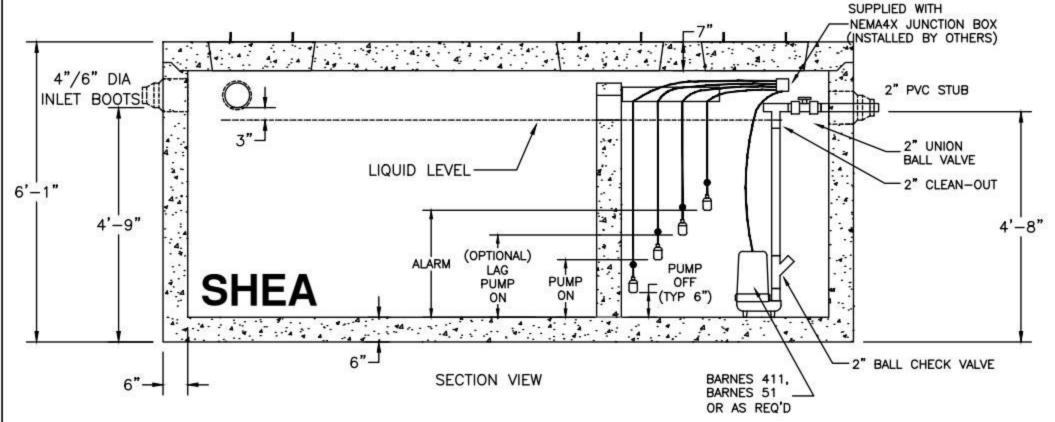




- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF PUMP CHAMBER CONFORMS WITH DEP TITLE 5 REGS, 310 CMR, SECTION 15.226.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. JOINT SEALED WITH BUTYL RESIN.
- DESIGNED FOR AASHTO HS-20 LOADING, COVER1 TO 5 FEET.
- PUMPS, FLOATS AND PIPE INSTALLED IN CHAMBER. FLOAT ELEVATIONS SET UPON REQUEST.
- 7. SUPPLIED WITH PUMP CONTROL PANEL W/ALARM.
- LAG & ALARM FLOATS CAN BE SWAPPED OR COMBINED INTO ONE FLOAT.

SHEA PRODUCT ID: PC1000P4D/PC1000P5D	PREPARED FOR:	FILE NAME:	pcM1000PD	^
WEIGHT (LBS): 17,210#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: C6.4	CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Poad-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH



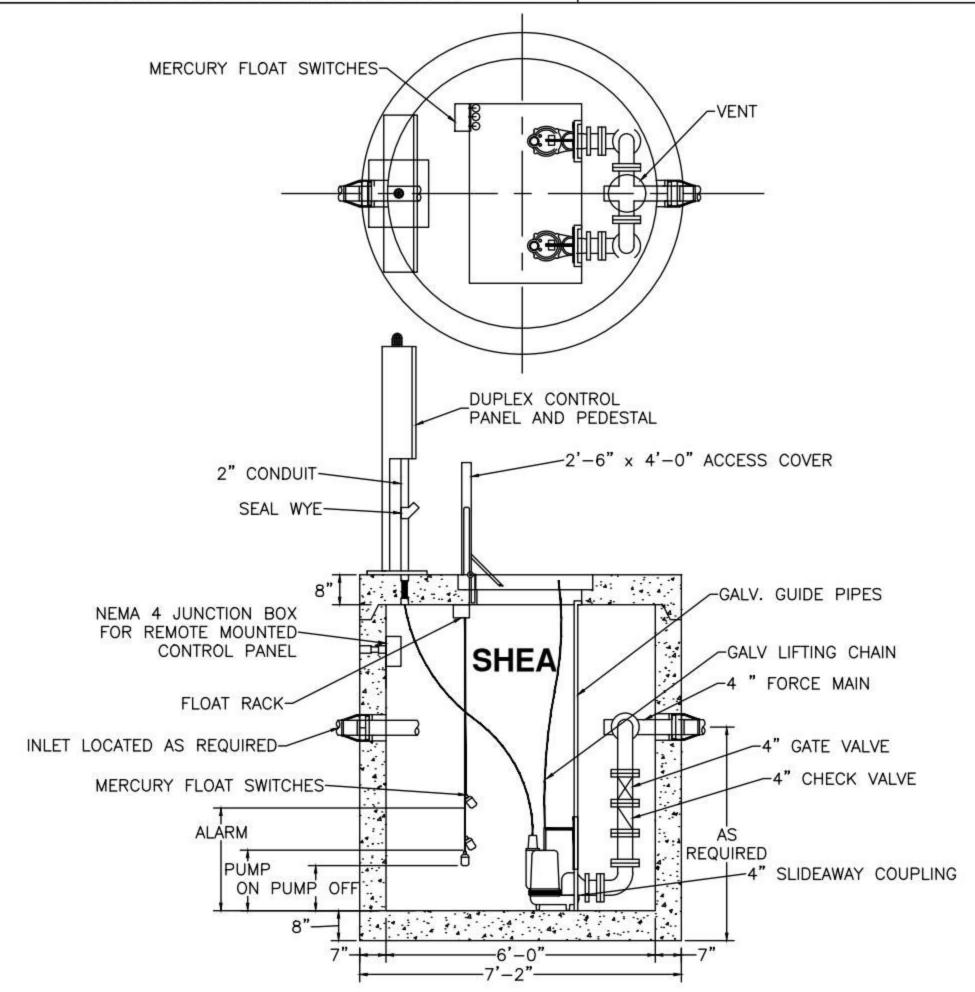


- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS.
- 4. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.
- 5. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET.
- 6. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 7. TEES AND BAFFLES SOLD SEPARATELY.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: ctkM2500dp.dwg	
WEIGHT (LBS): 37,470#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: C6.5	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham, NH

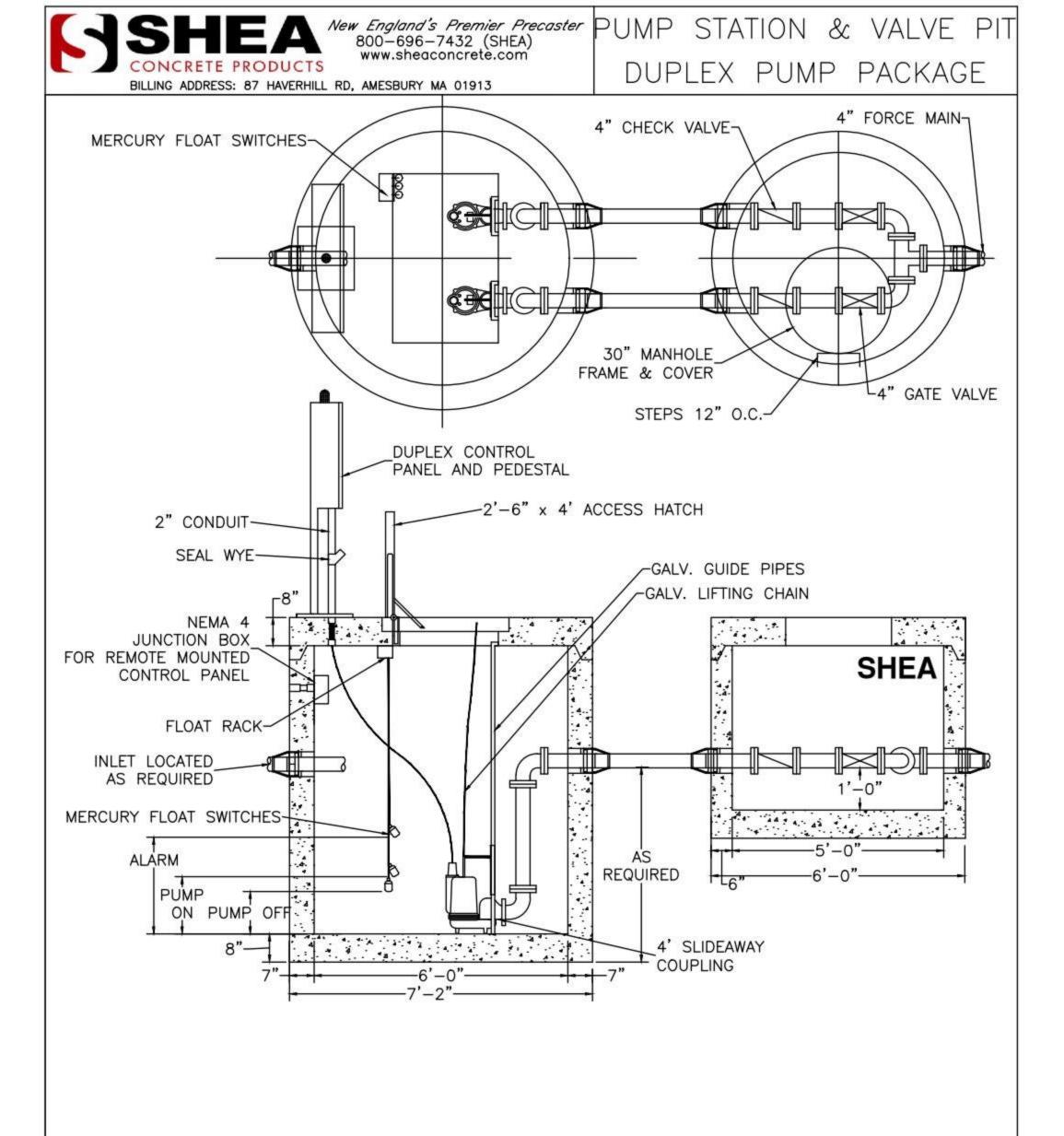
PUMP STATION DUPLEX PUMP PACKAGE

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORNCED STEEL CONFORMS TO LATEST ASTM A185
- BUTYL RESIN SECTION JOINT CONFORMS TO LATEST ASTM C990 SPECIFICATION.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: PS.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: C7.1	CERTIFIED PLANT
773 Salem Street-Wilmingto	on MA 153 Cranberry Hwy-Roches	ster, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham NH

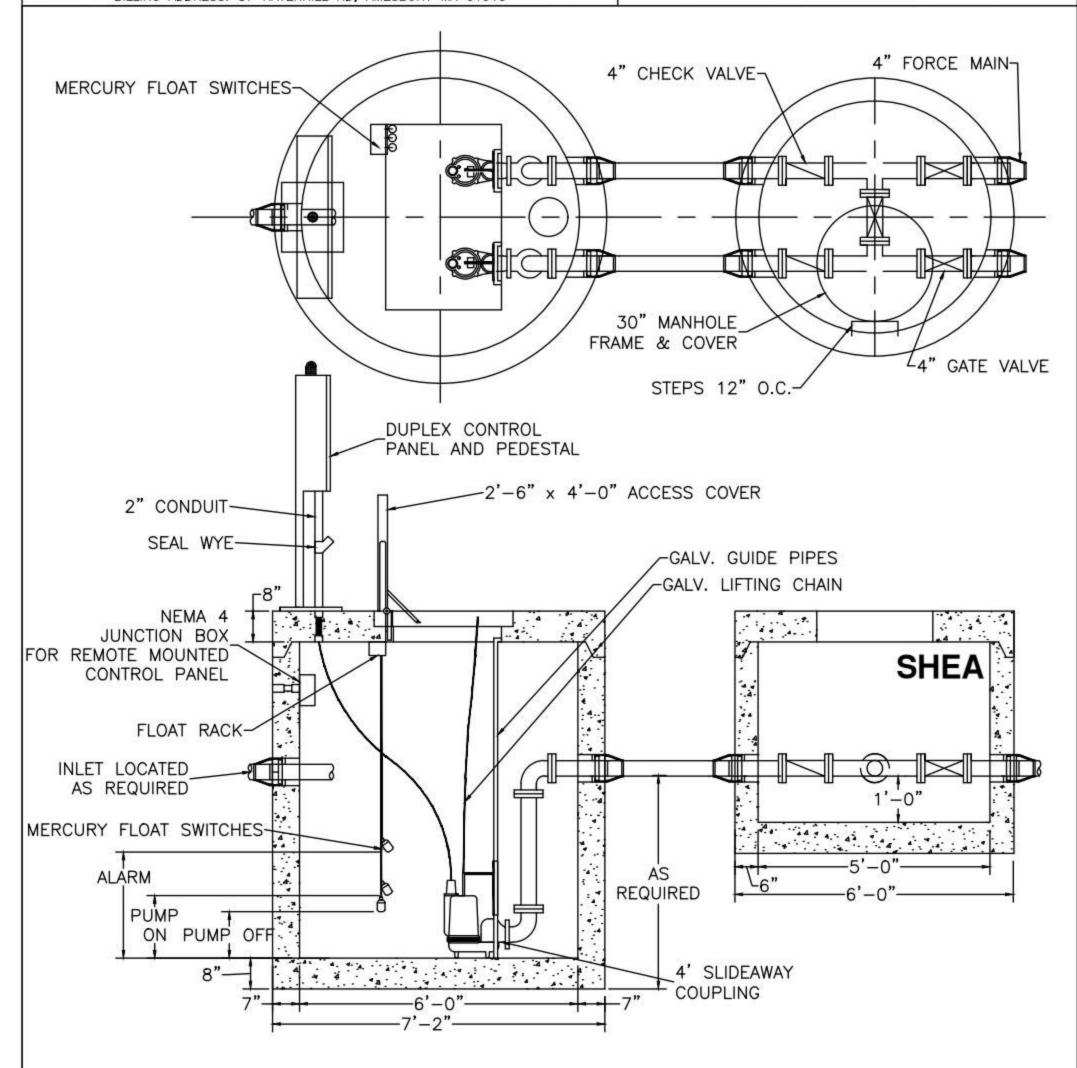


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORNCED STEEL CONFORMS TO LATEST ASTM A185
- BUTYL RESIN SECTION JOINT CONFORMS TO LATEST ASTM C990 SPEC

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: PSwVP.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: C7.2	CERTIFIED PLANT
773 Salem Street-Wilmington	n. MA 153 Cranberry Hwy-Rocheste	er, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham, NH

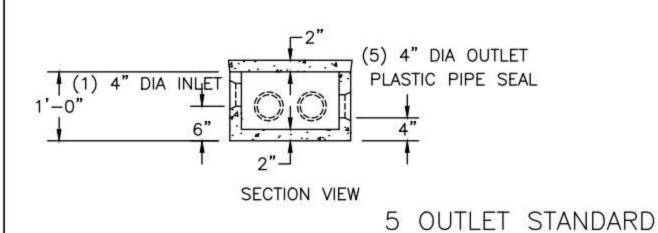
PUMP & "H" VALVE PIT DUPLEX PUMP PACKAGE

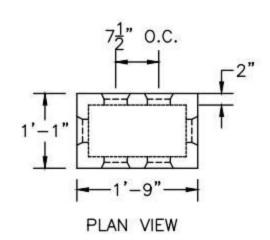
BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORNCED STEEL CONFORMS TO LATEST ASTM A185
- BUTYL RESIN SECTION JOINT CONFORMS TO LATEST ASTM C990 SPEC

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: PSwVPH.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: C7.3	CERTIFIED PLANT
773 Salem Street-Wilmington	n. MA 153 Cranberry Hwy-Rocheste	er, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	-Nottingham, NH





NOTES:

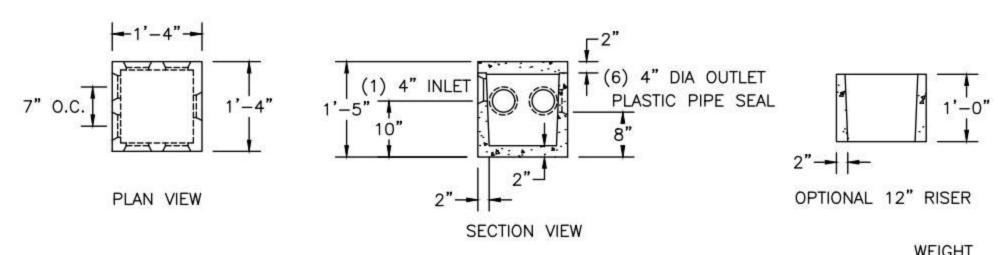
1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

2. COVER WEIGHT: 48#

SHEA PRODUCT ID: 5DB	PREPARED FOR:	FILE NAME: db5out.dwg	
WEIGHT (LBS): 180#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: [D1 CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Ameshury MA 160 0	ld Turnnike Rd-Nottingham NH

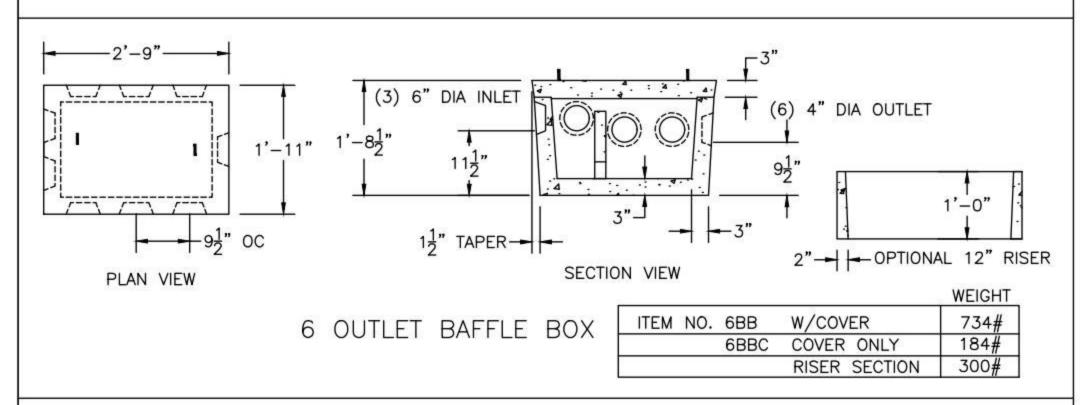


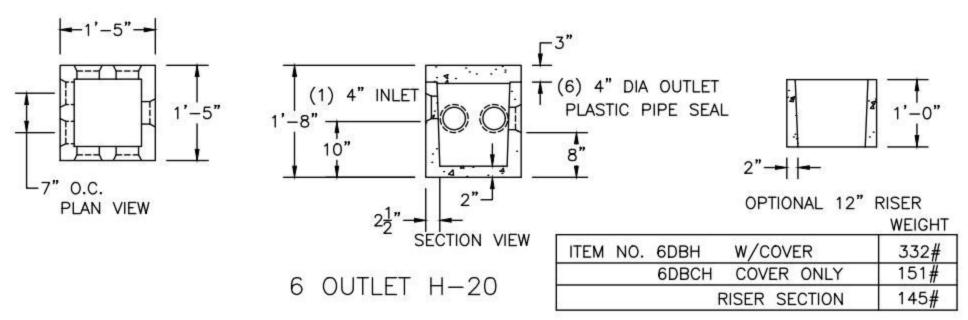
DISTRIBUTION BOX 6 OUTLET



6 OUTLET STANDARD

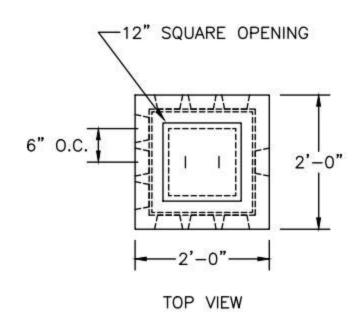
				WEIGHT
ITEM	NO.	6DB	W/COVER	226#
		6DBC	COVER ONLY	45#
		6DBR	RISER SECTION	117#

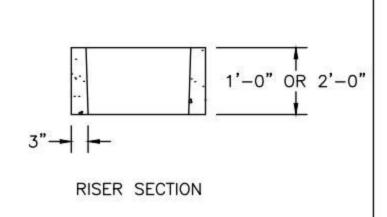


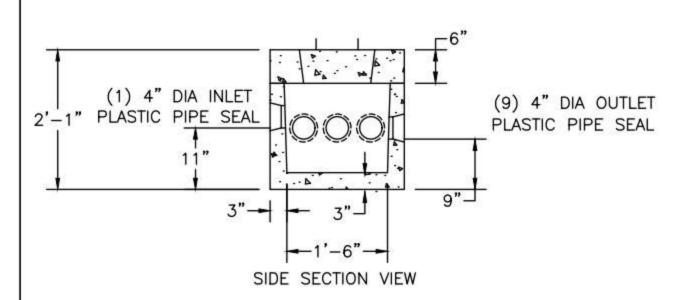


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR DISTRIBUTION BOXES.

SHEA PRODUCT ID: SEE TABLES	PREPARED FOR:	FILE NAME:	db6out.dwg	
WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 06/01/18	PAGE: D2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH



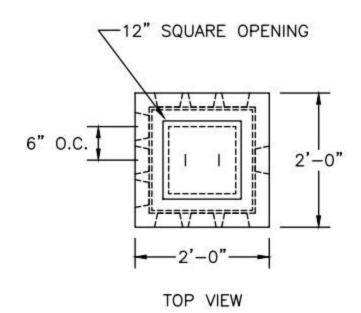


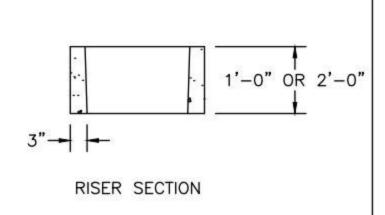


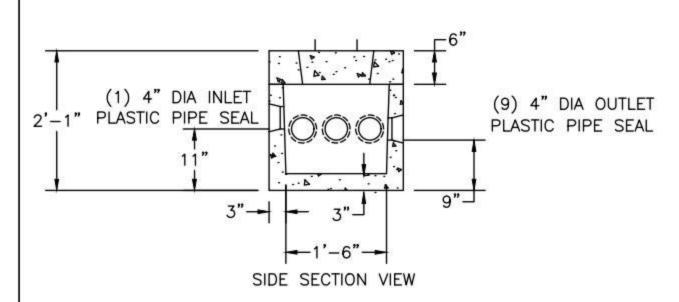
					WEIGHT
NO.	9DBH	W/C	OVER		687#
	9DBHC	COVER	ONLY		296#
	9DBR12	RISER	SECTION	12"	221#
	9DBR24	RISER	SECTION	24"	442#
	NO.	9DBHC 9DBR12	9DBHC COVER 9DBR12 RISER	9DBHC COVER ONLY 9DBR12 RISER SECTION	9DBHC COVER ONLY 9DBR12 RISER SECTION 12"

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR DISTRIBUTION BOXES.
- 9 OUTLET D-BOX DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET.
- 9 OUTLET D-BOX OPTIONAL 18" ROUND OR SQUARE CAST IRON COVER AVAILABLE IN PLACE OF CONCRETE COVER.

SHEA PRODUCT ID: SEE TABLES	PREPARED FOR:	FILE NAME:	db9out.dwg	^
WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 06/01/18	PAGE: D3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I 1	53 Cranberry Hwy-Rochester, N	A 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd-	Nottingham NH



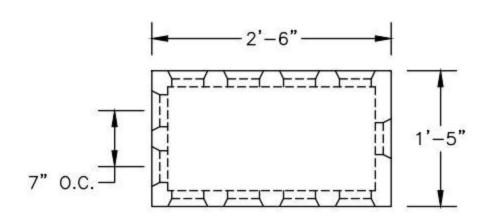


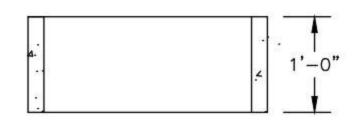


				WEIGHT
NO.	9DBH	W/COVER		687#
	9DBHC	COVER ONLY		296#
	9DBR12	RISER SECTION	12"	221#
	9DBR24	RISER SECTION	24"	442#
	NO.	9DBHC 9DBR12	9DBHC COVER ONLY 9DBR12 RISER SECTION	9DBHC COVER ONLY 9DBR12 RISER SECTION 12"

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR DISTRIBUTION BOXES.
- 9 OUTLET D-BOX DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET.
- 9 OUTLET D-BOX OPTIONAL 18" ROUND OR SQUARE CAST IRON COVER AVAILABLE IN PLACE OF CONCRETE COVER.

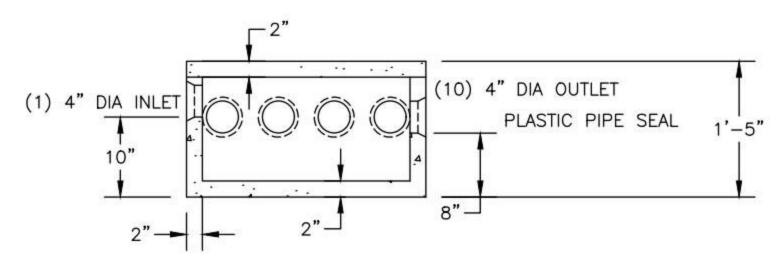
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WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 06/01/18	PAGE: D3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I 1	53 Cranberry Hwy-Rochester, N	A 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd-	Nottingham NH





PLAN VIEW

OPTIONAL 12" RISER

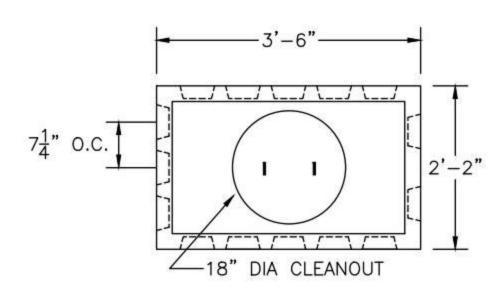


SECTION VIEW

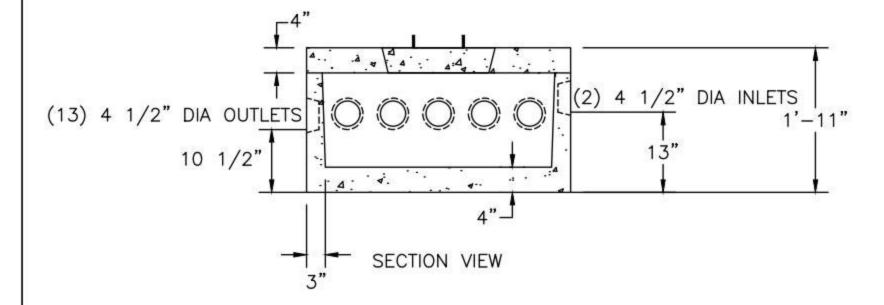
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR DISTRIBUTION BOXES.

		WEIGHT
ITEM NO.	10DB	275#
	10DBC	90#
	10DBR	175#

SHEA PRODUCT ID: SEE TABLES	PREPARED FOR:	FILE NAME:	db10out.dwg	
WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 06/01/18 F	PAGE: D4	CERTIFIED PLANT
773 Salem Street-Wilmi	naton MA 153 Cranberry Hwy-Roche	eter MA 87 Haverhill Road-Ameshury	MA 160 Old Turnnike Rd-	-Nottingham NH

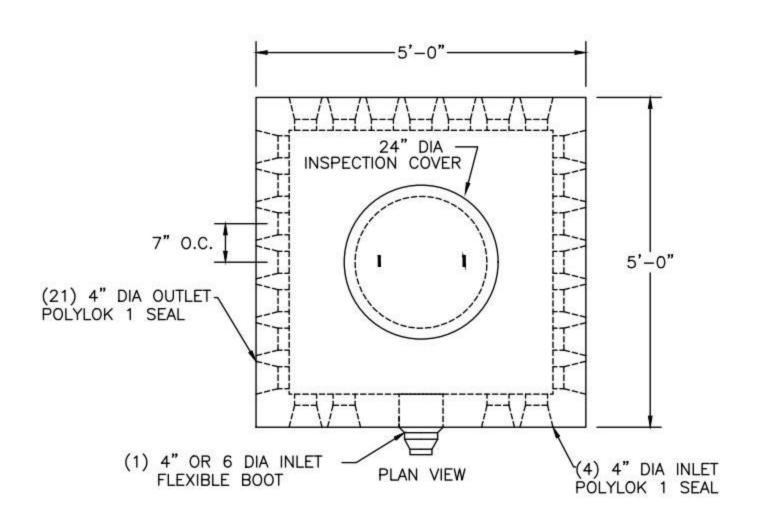


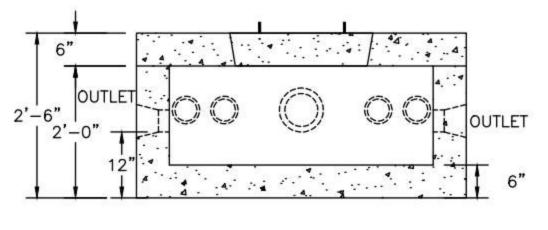
PLAN VIEW



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR DISTRIBUTION BOXES.
- 3. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET.
- 4. COVER WEIGHT 463#

SHEA PRODUCT ID: 13DBH	PREPARED FOR:	FILE NAME:	b13out-2.dwg	
WEIGHT (LBS): 1,400#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: D5	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester I	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH





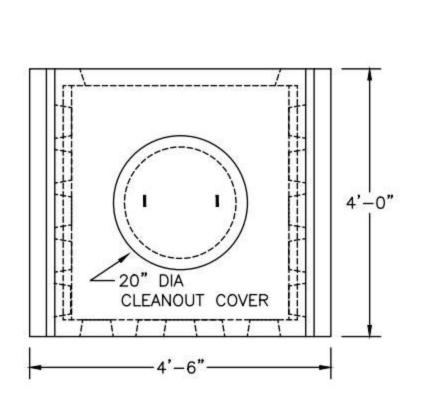
TOOOOOO INLET HEIGHTS
4" - 14"
6" - 13"

INLET VIEW

SIDE VIEW

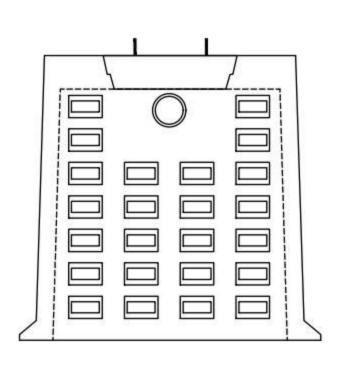
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.000, DEP TITLE 5 REGS, FOR DISTRIBUTION BOXES.
- DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET.
- 4. COVER WEIGHT 1,850#

SHEA PRODUCT ID: 21DBH	PREPARED FOR:	FILE NAME:	Db21out.dwg	^
WEIGHT (LBS): 5,562#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: D6	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshur	rv. MA 160 Old Turnpike Rd-	Nottingham NH

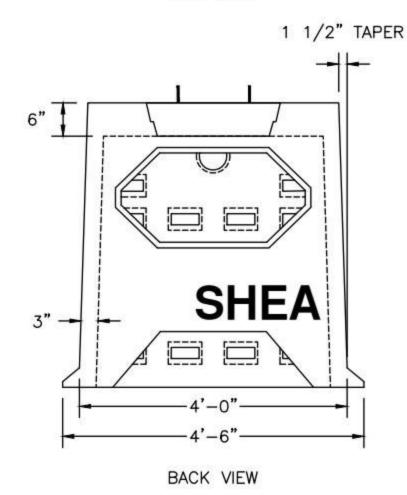


3"
(3) 5" INLET
4'-3"
3'-3"
DRAIN HOLES 6"X4" TO 5"X2" TAPER
SIDE VIEW

PLAN VIEW

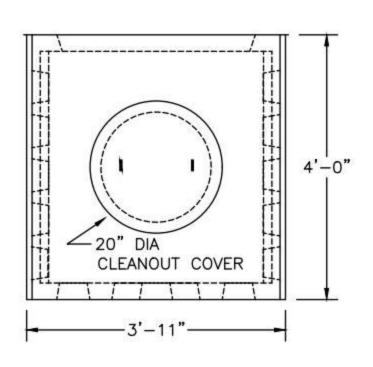


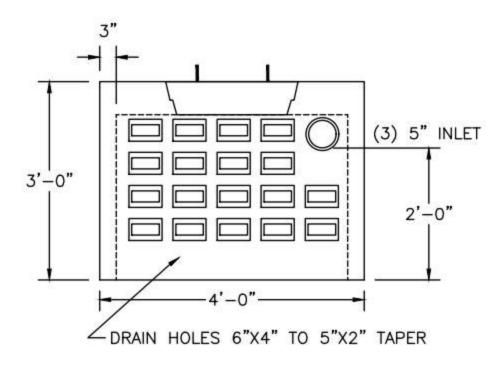
FRONT VIEW



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 3 FEET COVER.
- GALLEY AVAILABLE IN BOTH END AND CENTER SECTIONS. CENTER SECTIONS HAVE LARGE OPENING IN BOTH THE BACK AND FRONT SIDES.

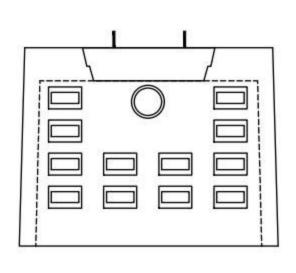
SHEA PRODUCT ID: EGH/CGH	PREPARED FOR:	FILE NAME: Galley4X4.dwg	
WEIGHT (LBS): 2,430#/2,300#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: E1.	1 CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Amesbury, MA 160 Old	Turnnike Rd-Nottingham NH



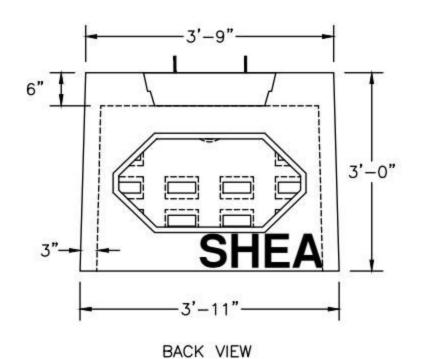


PLAN VIEW

SIDE VIEW



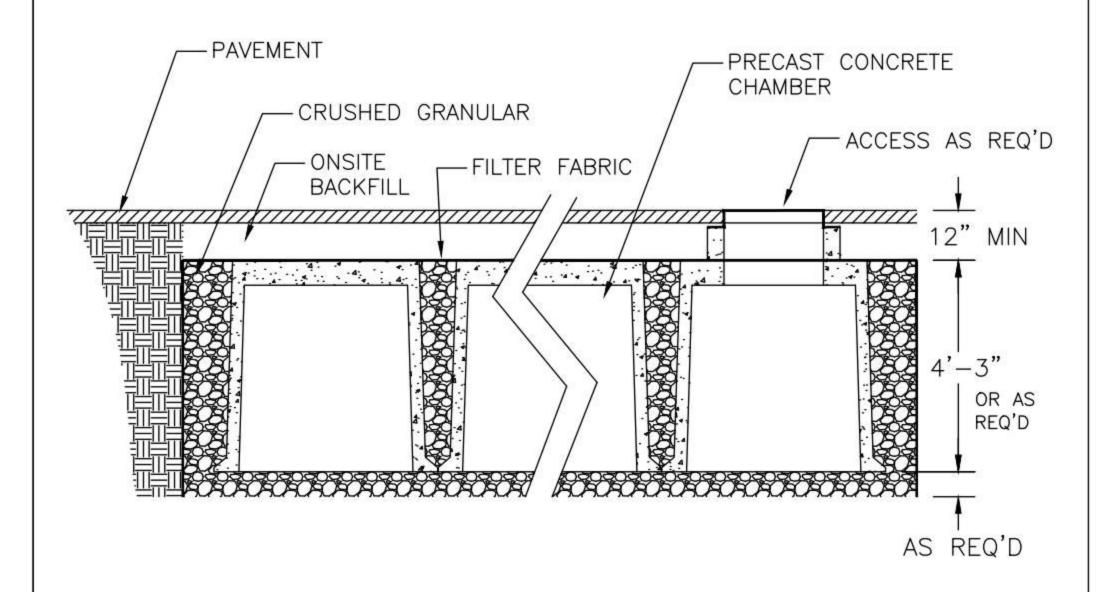
FRONT VIEW



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 3 FEET COVER.
- GALLEY AVAILABLE IN BOTH END AND CENTER SECTIONS. CENTER SECTIONS HAVE LARGE OPENING IN BOTH THE BACK AND FRONT SIDES.

SHEA PRODUCT ID: EGLPH/CGLPH	PREPARED FOR:	FILE NAME: Galley4X4Ip	
WEIGHT (LBS): 1,875#/1,743#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: E1.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	1 153 Cranberry Hwy-Rocheste	er. MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	-Nottingham NH

Typical Cross Section Detail Precast Concrete Galley Chamber (not to scale)



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 3 FEET COVER.
- GALLEY AVAILABLE IN BOTH END AND CENTER SECTIONS. CENTER SECTIONS HAVE LARGE OPENING IN BOTH THE BACK AND FRONT SIDES.

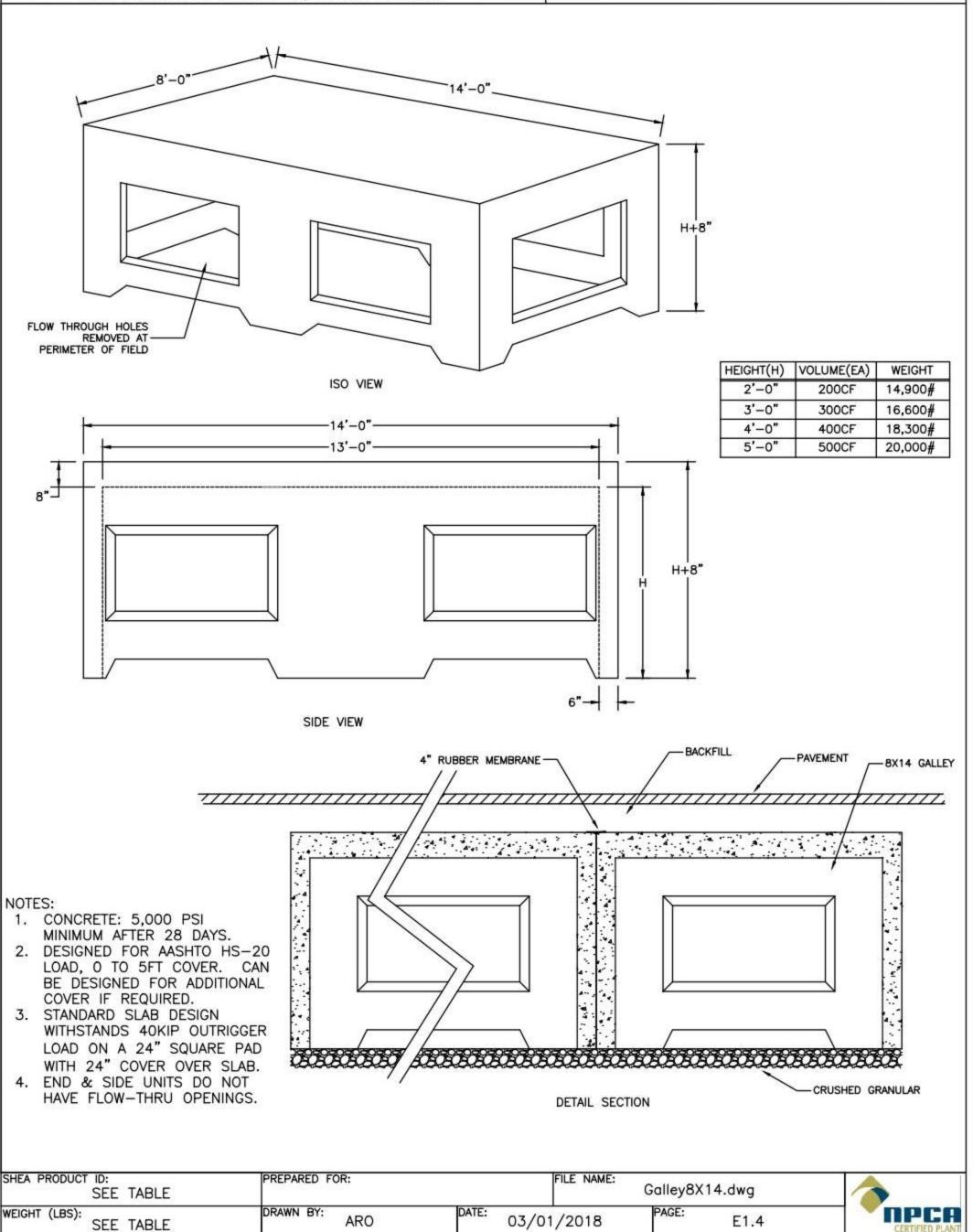
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: GalleySectDetail.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 06/01/18 PAGE: E1.3	DPCA CERTIFIED PLANT
773 Salem Street-Wilmingt	ton, MA 153 Cranberry Hwy-Roches	ster, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd	-Nottingham, NH

SHEA New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

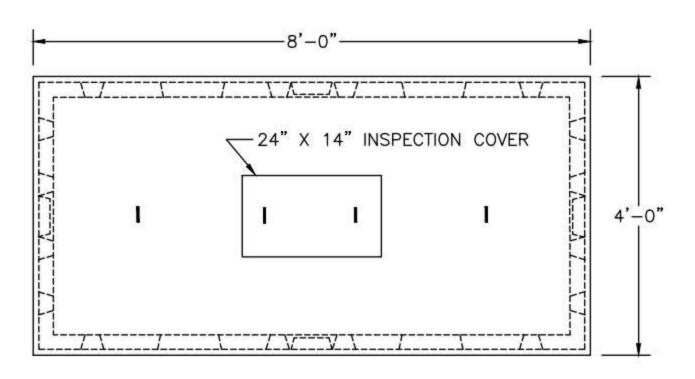
CONCRETE PRODUCTS

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

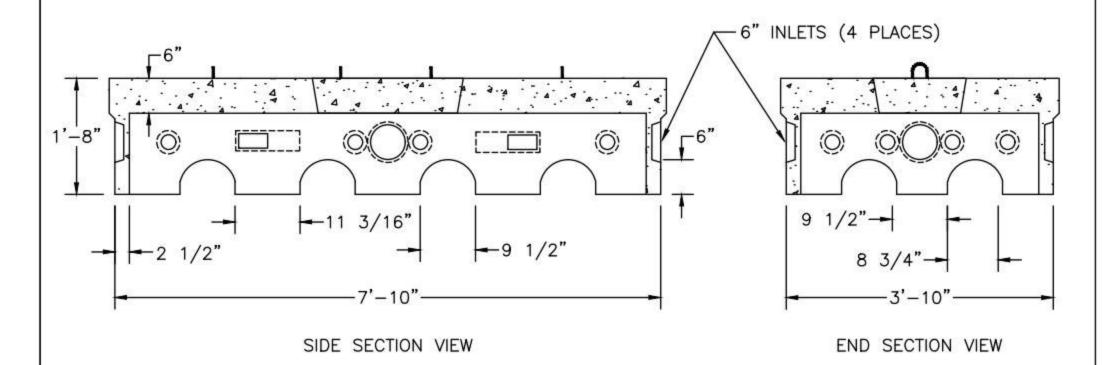
GALLEY 8X14 CENTER CHAMBER



773 Salem Street-Wilmington, MA | 153 Cranberry Hwy-Rochester, MA | 87 Haverhill Road-Amesbury, MA | 160 Old Turnpike Rd-Nottingham, NH

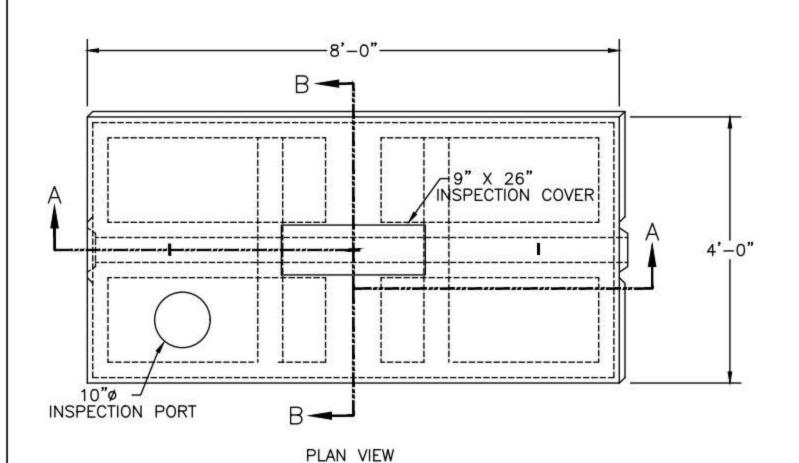


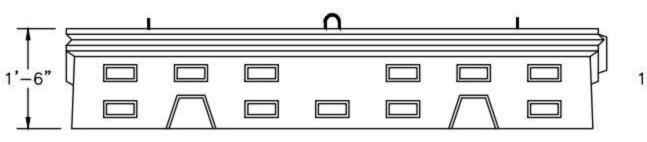
PLAN VIEW



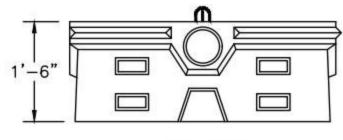
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.

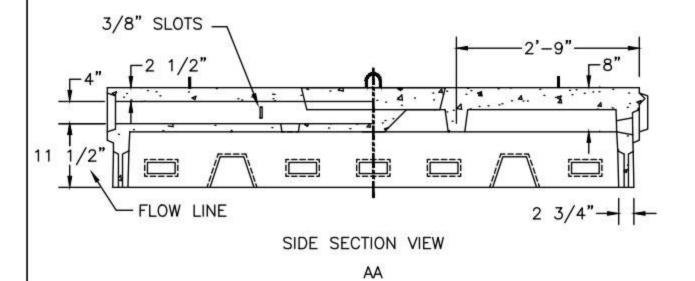
SHEA PRODUCT ID: AC	PREPARED FOR:	FILE NAME: Amrchmbr.dwg	^
WEIGHT (LBS): 3,111#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: E2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-N	Nottingham, NH

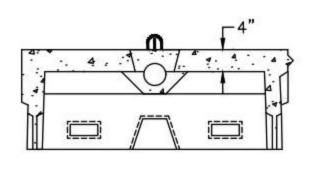




SIDE VIEW





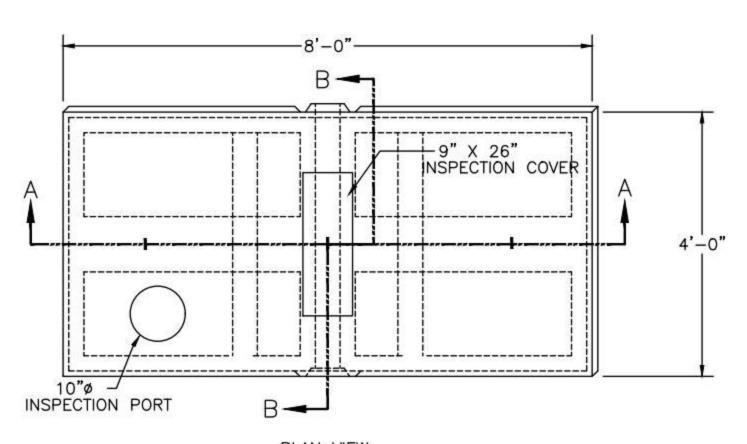


END VIEW

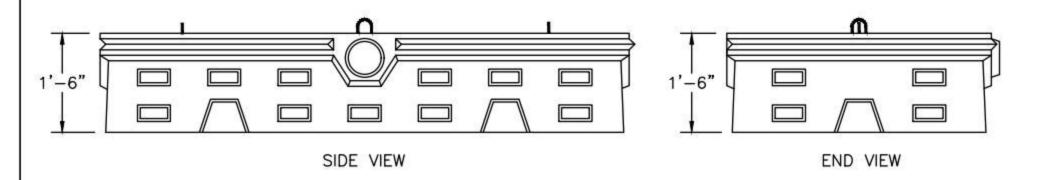
END SECTION VIEW BB

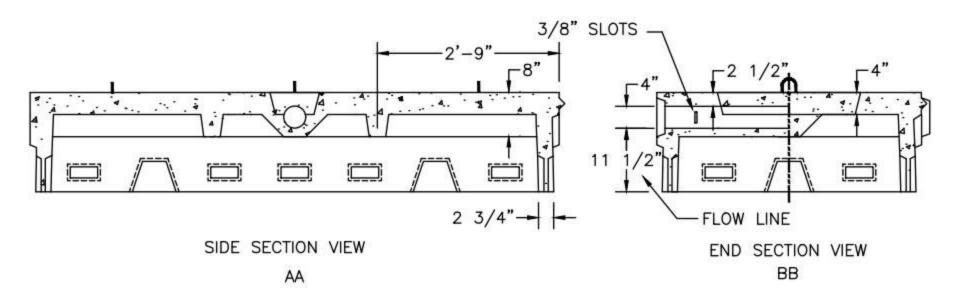
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO LATEST ASTM SPEC.
- 3. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.

SHEA PRODUCT ID: FDL	PREPARED FOR:	FILE NAME:	Flwdif_L.dwg	^	
WEIGHT (LBS): 3,111#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: E3.1	CERTIFIED PLANT	
773 Salem Street-Wilmington, MA 153 Cranberry Hwy-Rochester, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-Nottingham, NH					



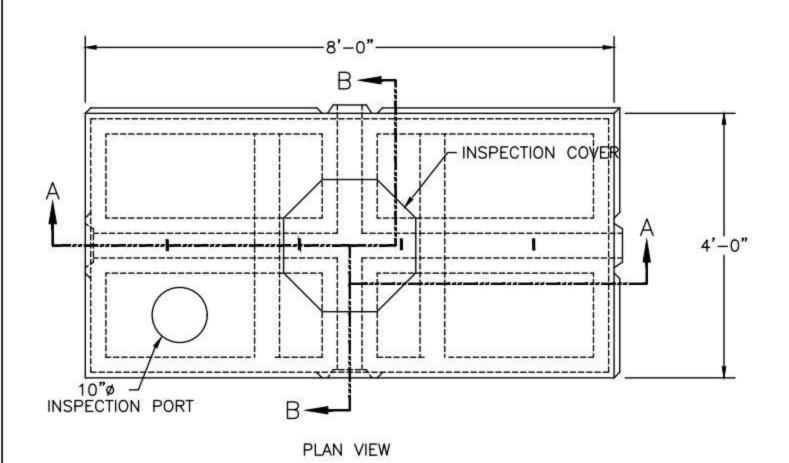


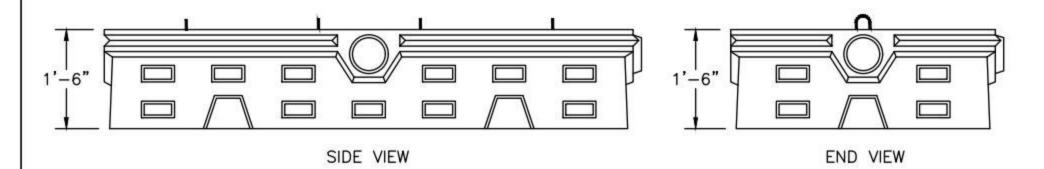


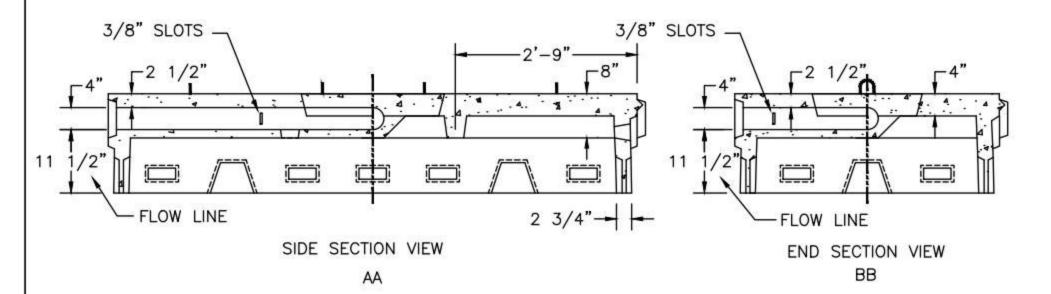


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO LATEST ASTM SPEC.
- 3. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.

SHEA PRODUCT ID: FDS	PREPARED FOR:	FILE NAME:	Flwdif_s.dwg	^	
WEIGHT (LBS): 3,111#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: E3.2	CERTIFIED PLANT	
773 Salem Street-Wilmington, MA 153 Cranberry Hwy-Rochester, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-Nottingham, NH					





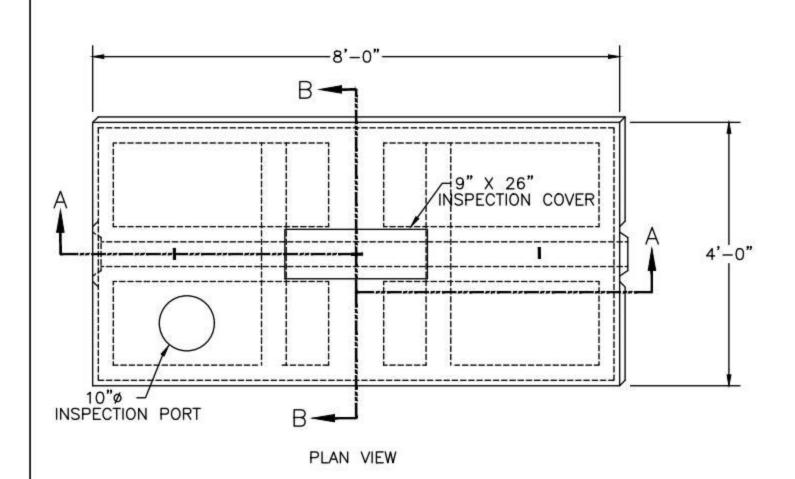


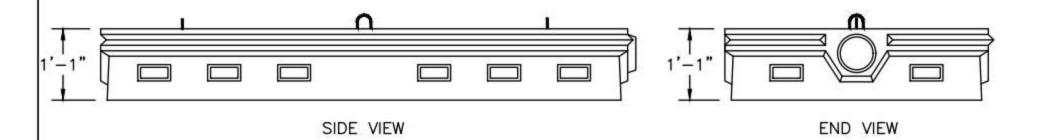
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO LATEST ASTM SPEC.
- 3. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.

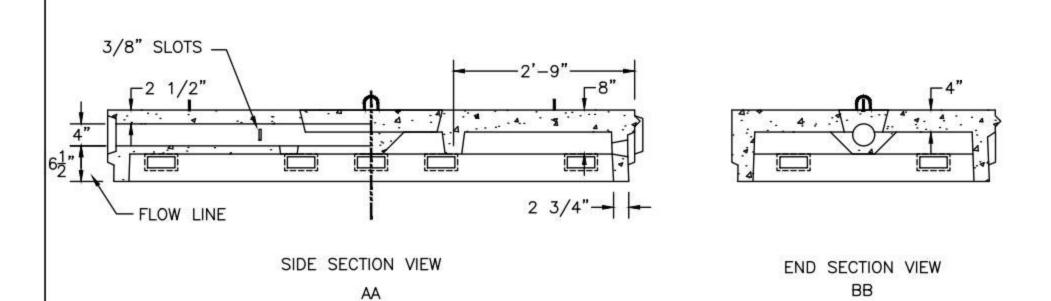
SHEA PRODUCT ID: FDD	PREPARED FOR:	FILE NAME:	Flwdif_d.dwg	^
WEIGHT (LBS): 3,111#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: E3.3	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

LOW PROF. LEACHING CHAMBER "L" FLOW DIFF

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

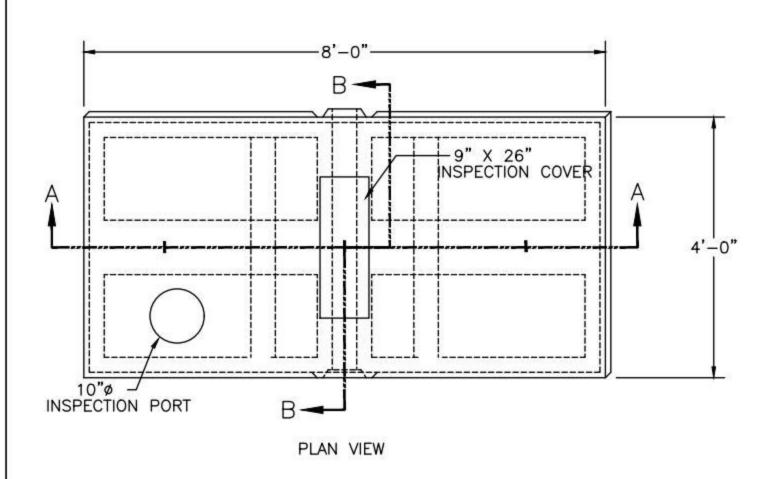


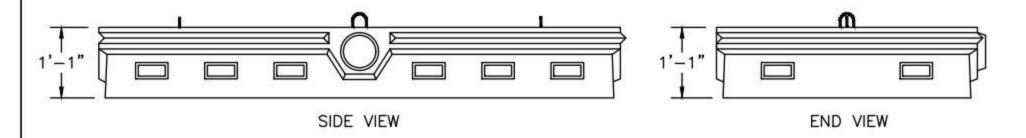


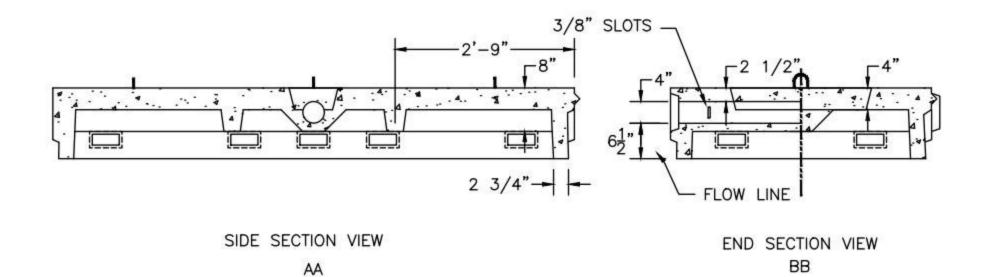


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO LATEST ASTM SPEC.
- 3. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.

SHEA PRODUCT ID: FDLLP	PREPARED FOR:	FILE NAME:	Fdlp_L.dwg	^
WEIGHT (LBS): 2,615#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: E3.4	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

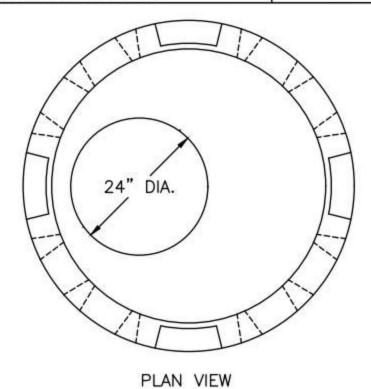


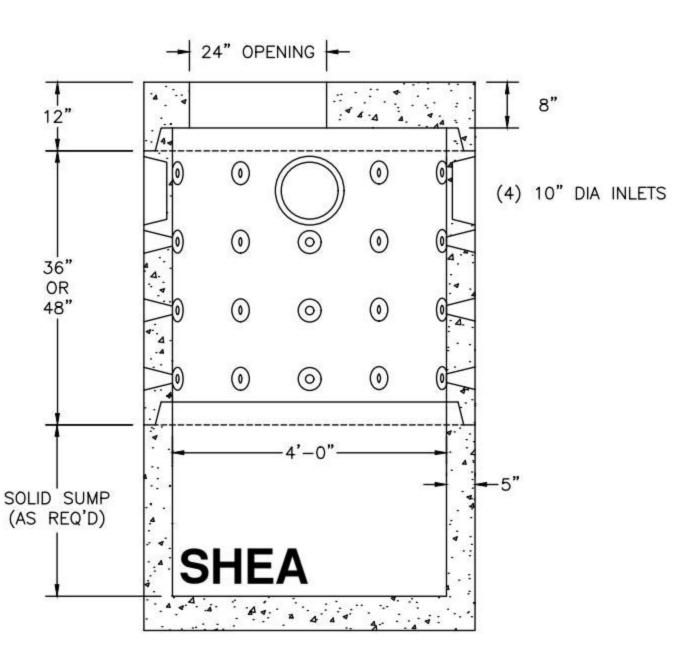




- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO LATEST ASTM SPEC.
- 3. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.

SHEA PRODUCT	ID: FDSLP	PREPARED FOR:		FILE NAME:	Fdlp_S.dw	vg	^
WEIGHT (LBS):	2,615#	DRAWN BY: ARO	DATE: 06/0	1/18	PAGE:	E3.5	CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	MA 87 Haverhill	Road-Amesbur	v. MA 160	Old Turnpike Rd-	Nottingham, NH





NOTES:

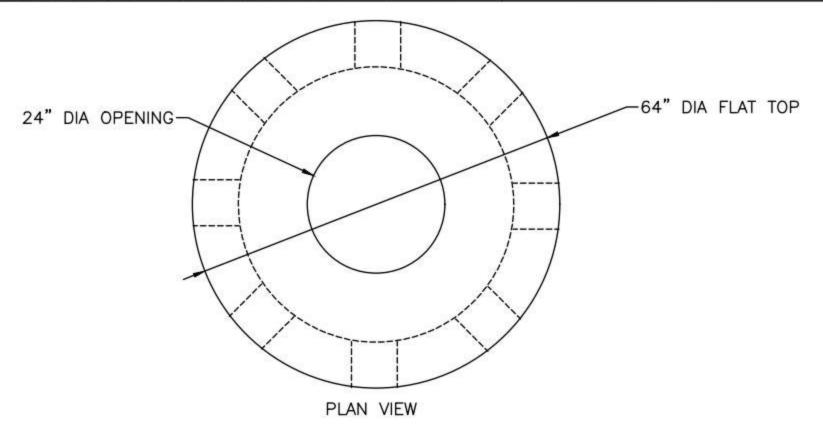
SECTION VIEW

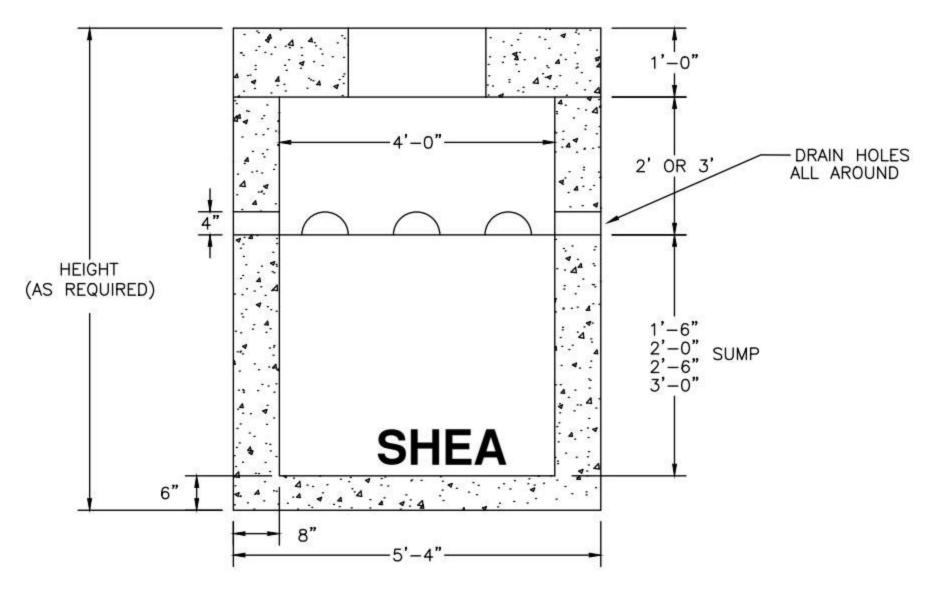
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.
- 3. OPTIONAL ECCENTRIC CONES AVAILABLE.
- 4. VOLUME: 94 GALLONS/VF.
- 5. ADDITIONAL SECTIONS CAN BE ADDED TO INCREASE HEIGHT.

SHEA PRODUCT ID: 36LCS4ID/48LCS4ID	PREPARED FOR:	FILE NAME: cb48lch5w.dwg	^
WEIGHT (LBS): 2,055#/2,740#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: E4.1	CERTIFIED PLANT
773 Salem Street-Wilmington MA	1 153 Cranherry Hwy-Rocheste	r MA 87 Haverbill Road-Amesbury MA 160 Old Turnnike Ro	-Nottingham NH

LEACHING CATCH BASIN 48" DIA – 8" WALL

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

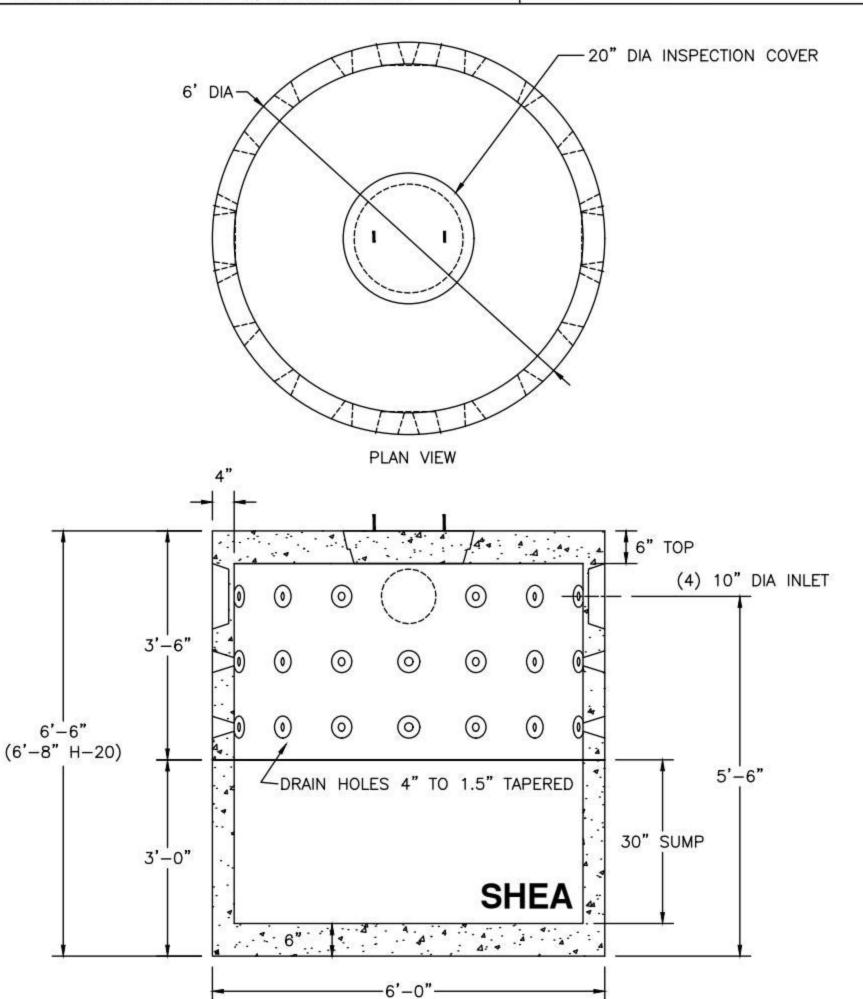




SECTION VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.
- OPTIONAL 18" AND 24" CONCENTRIC CONE OR 18" ECCENTRIC CONE AVAILABLE.

SHEA PRODUCT ID: 24LCS/36LCS	PREPARED FOR:	FILE NAME:	b48lch8w.dwg	^
WEIGHT (LBS): 2,690#/4,135#	DRAWN BY: ARO	DATE: 03/01/2018 F	PAGE: E4.2	CERTIFIED PLANT
773 Salem Street-Wilmington MA	1 153 Cranherry Hwy-Rocheste	r MA 87 Haverhill Road-Ameshury	MA 160 Old Turnnike Rd-	Nottingham NH



NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 3. CAPACITY INCREASES IN INCREMENTS OF 500 GALLONS FOR EACH 3' SECTION ADDED.

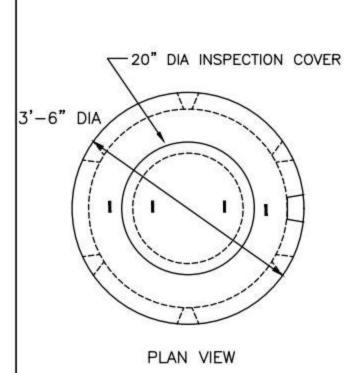
		WEIGHT
ITEM NO. SSS	30" SUMP	6,409#
389	3' STACKABLE (NO COVER)	2,008#

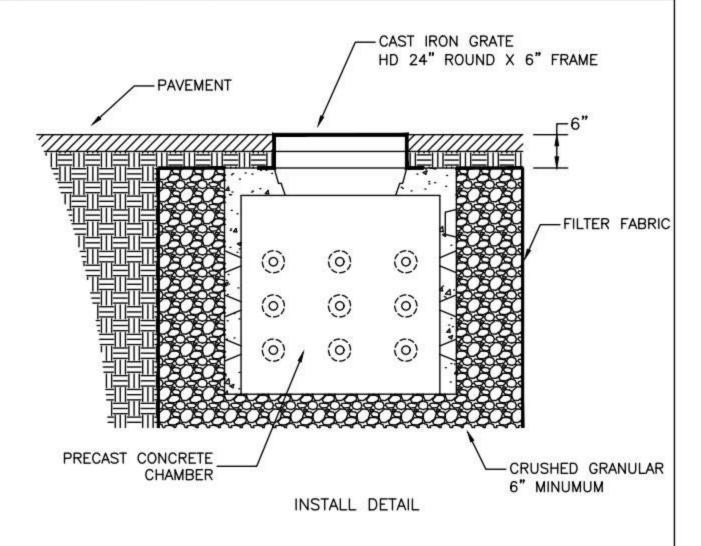
SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	Dwcleach.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: E5	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA I	153 Cranherry Hwy-Rochester I	MA 87 Haverhill Road—Ameshur	v MA 160 Old Turnnike Rd-	Nottingham NH

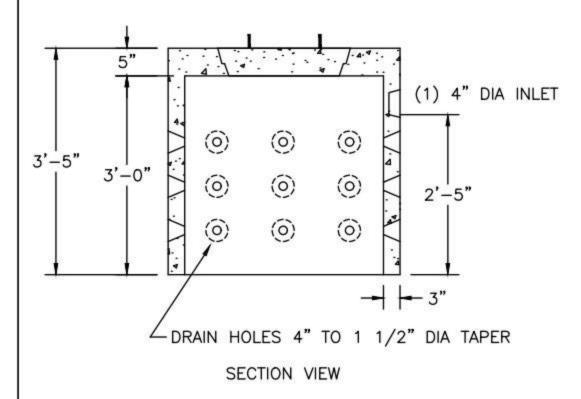
SECTION VIEW

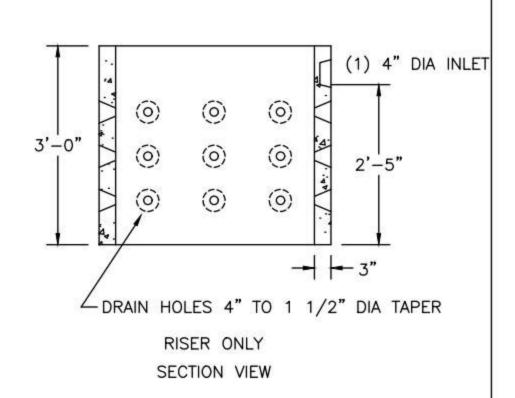
MINI-DRY WELL 160 GALLONS











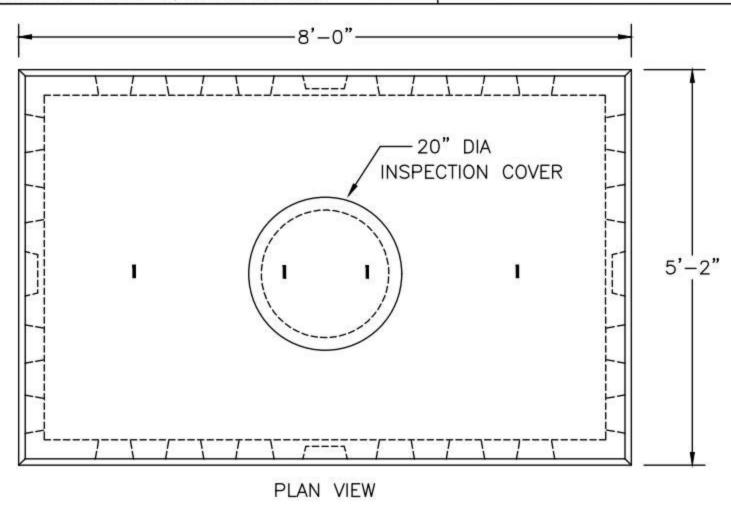
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.
- CAPACITY INCREASES IN INCREMENTS OF 160 GALLONS FOR EVERY 3' SECTION ADDED.
- 4. BOTTOM PLATES AVAILABLE.

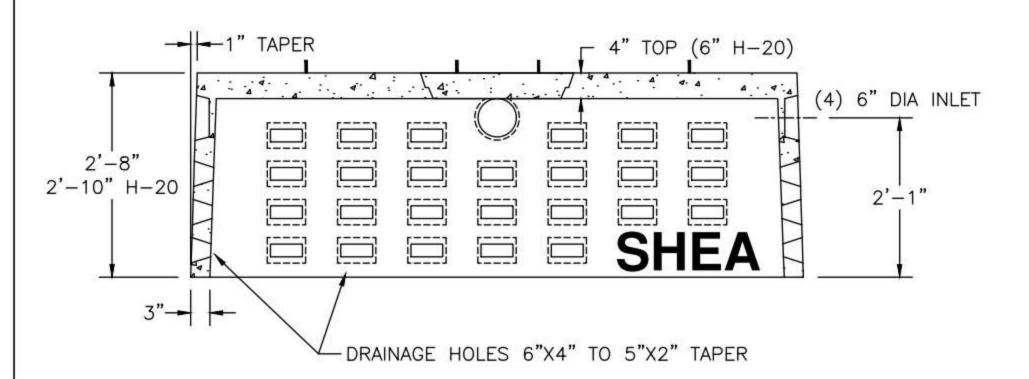
70			WEIGHT
ITEM NO.	MDWH	3' SECTION W/COVER (ONE PIECE)	1,404#
	MDWHNC	3' SECTION NO COVER	1,048#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	dwcmini.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: F1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	153 Cranberry Hwy-Rochester J	MA 87 Haverhill Road—Ameshui	ry MA 160 Old Turnnike Rd-	Nottingham NH

500 GALLON SHALLOW DRY WELL

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

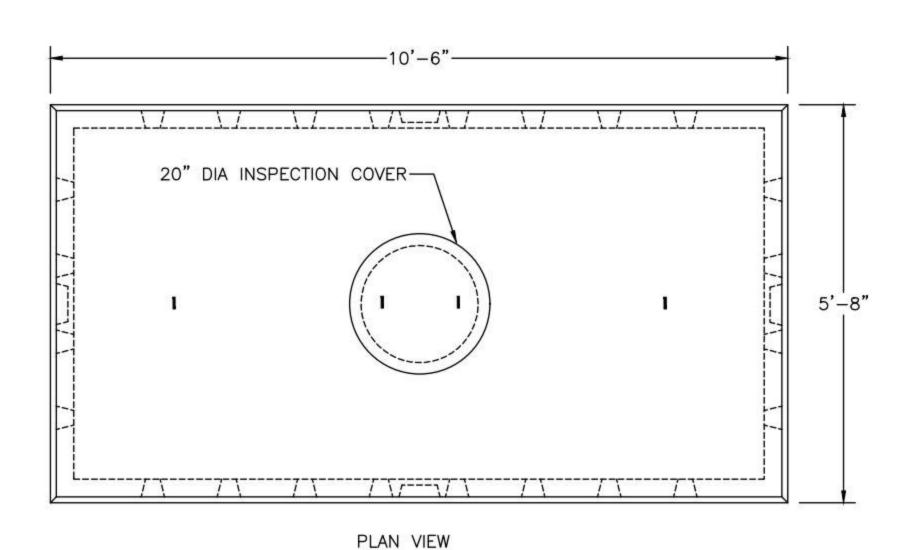


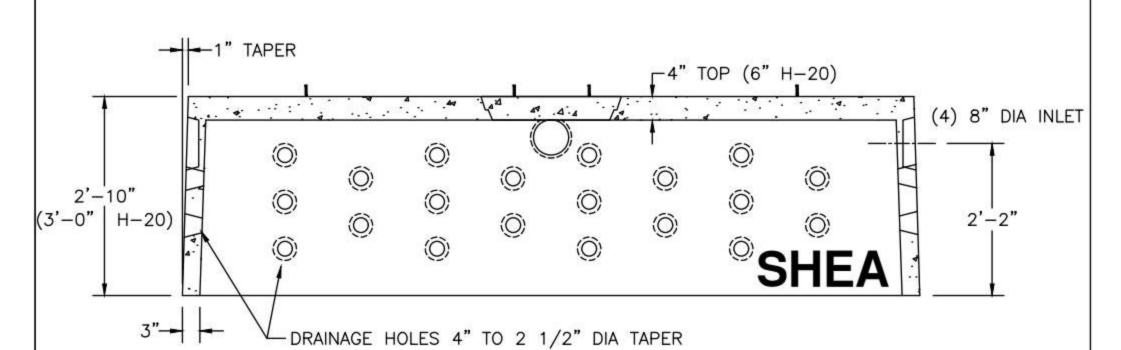


SECTION VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: SDW/SDWH	PREPARED FOR:	FILE NAME:	dwr500.dwg	
WEIGHT (LBS): 5,142#/6,065#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester.	MA 87 Haverhill Road-Amesbu	rv. MA 160 Old Turnpike Rd-	-Nottingham, NH

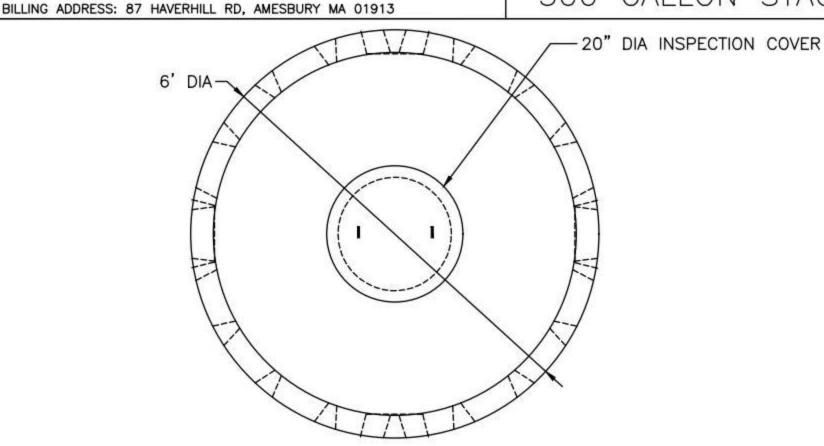




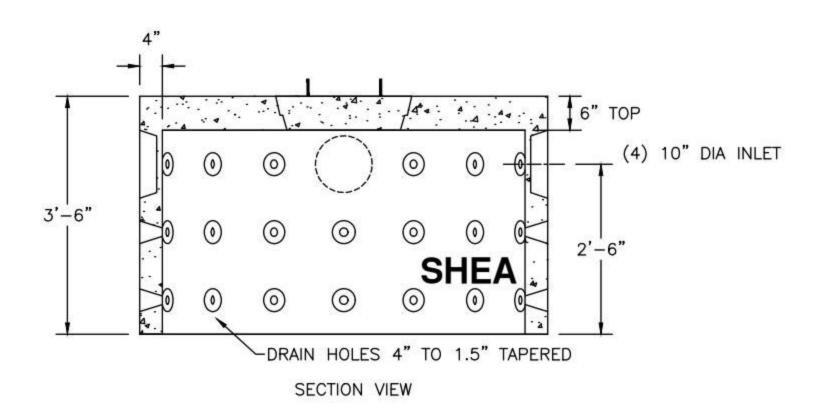
SECTION VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ALSO AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: JDW/JDWH	PREPARED FOR:	FILE NAME:	dwr1000.dwg	^
WEIGHT (LBS): 5,650#/7,100#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F3	CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH



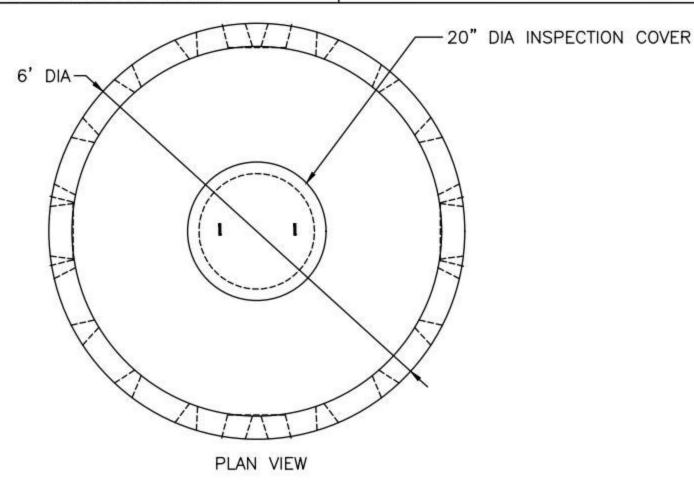
PLAN VIEW

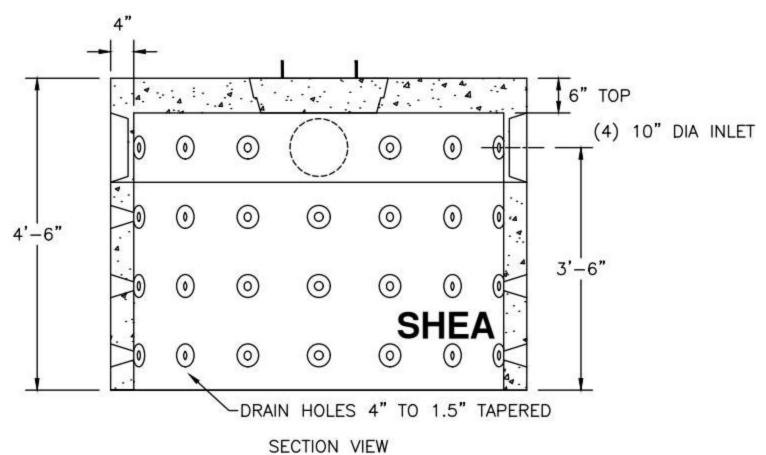


	ITEM NO.		WEIGHT
500 GALLON	500SDW	STANDARD	4,770#
	500SDWH	H-20	4,770#
3' STACKABLE	3SS		2,008#

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- CAPACITY INCREASES IN INCREMENTS OF 500 GALLONS FOR EACH 3' SECTION ADDED.

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	dwc500.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F4.1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd-	Nottingham, NH

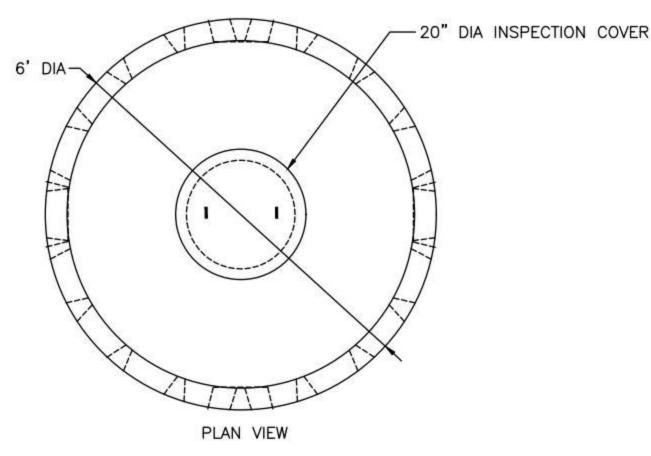


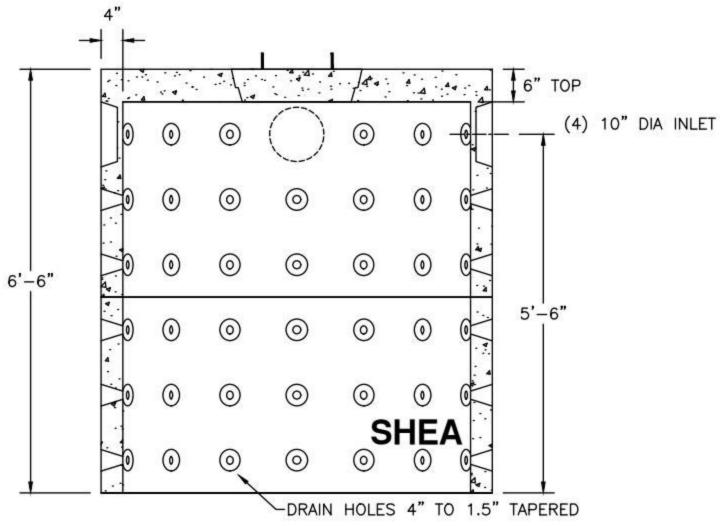


	ITEM NO.		WEIGHT
700 GALLON	700DW 700DWH	STANDARD H-20	5,400# 5,400#
3' STACKABLE	3SS		2,008#

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 3. CAPACITY INCREASES IN INCREMENTS OF 500 GALLONS FOR EACH 3' SECTION ADDED.

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	dwc700.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F4.2	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA I	153 Cranherry Hwy-Rochester I	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Pd-	Nottingham NH



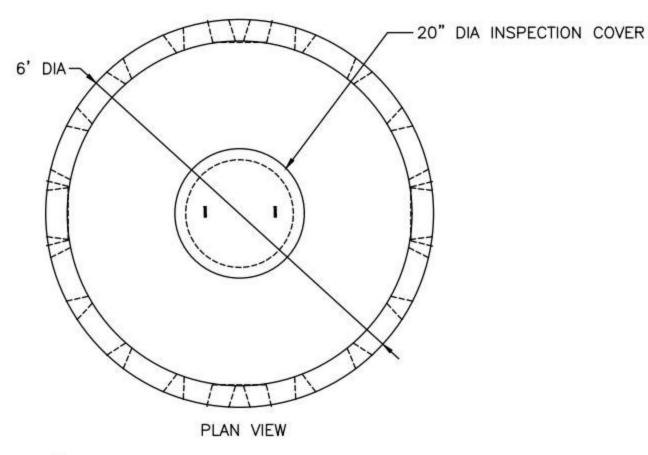


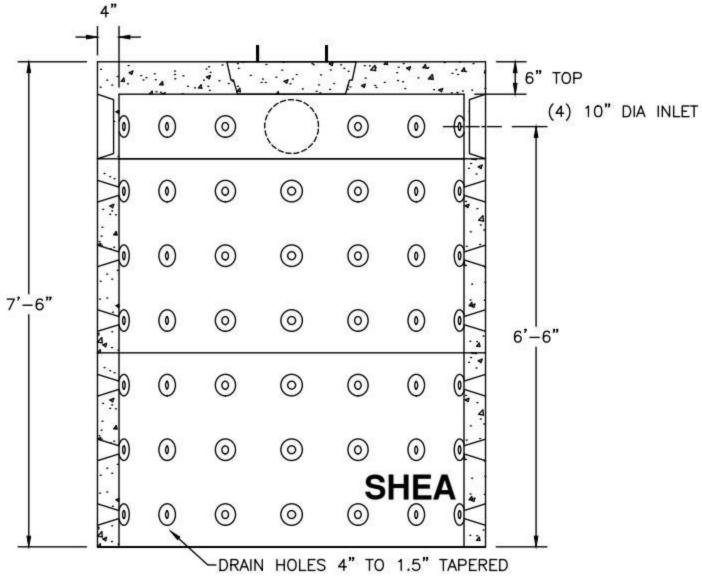
SECTION VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 3. CAPACITY INCREASES IN INCREMENTS OF 500 GALLONS FOR EACH 3' SECTION ADDED.

	ITEM NO.		WEIGHT
1000 GALLON	1000SDW	STANDARD	6,778#
**************************************	1000SDWH	H-20	6,778#
3' STACKABLE	3SS		2,008#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	dwc1000.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F4.3	CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverbill Road-Amesbu	IN MA 160 Old Turnnike Rd-	-Nottingham NH



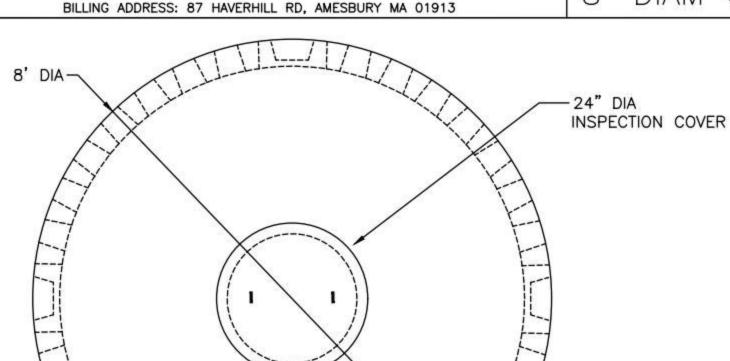


SECTION VIEW

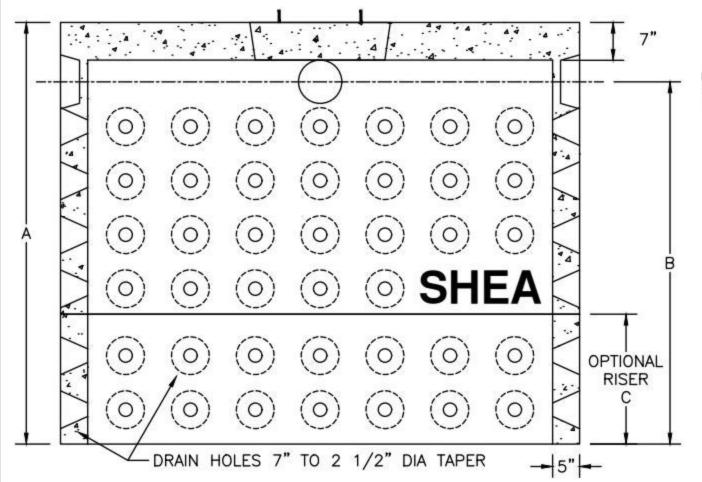
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ALSO AVAILABLE IN AASHTO HS-20 LOADING.
- 3. CAPACITY INCREASES IN INCREMENTS OF 500 GALLONS FOR EACH 3' SECTION ADDED.

	ITEM NO.		WEIGHT
1200 GALLON	1200SDW	STANDARD	7,400#
	1200SDWH	H-20	7,400#
3' STACKABLE	3SS		2,008#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	dwc1200.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F4.4	DPCA CERTIFIED PLANT
77.3 Salem Street-Wilmington MA I	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road—Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH



PLAN VIEW



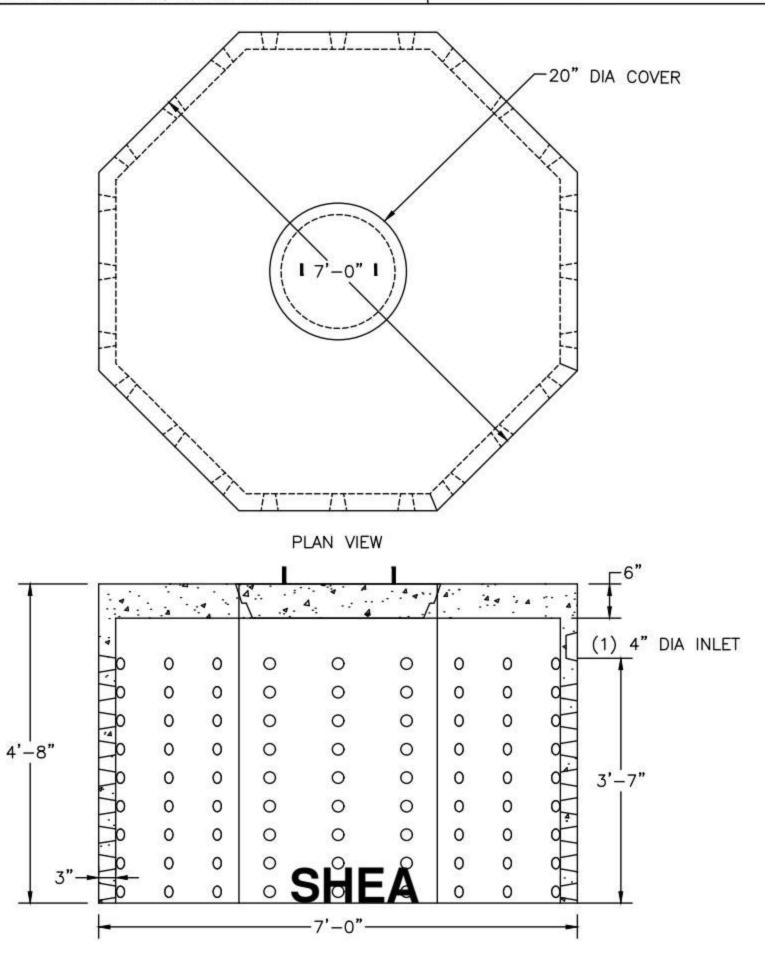
(4) 8" DIA INLET 90° APART

- CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET OF COVER.

		SECT	ION VIEW	
GALLONS	A (HGT)	B (CL)	ITEM NO.	WEIGHT
1000	4'-6"	3'-8"	1000CDW	10,270#
1500	6'-2"	5'-4"	1500CDW	12,503#
2200	9'-0"	8'-2"	1000 + 4'RISER	15,506#
2800	10'-8"	9'-10"	1000 + 6'RISER	18.230#

С	ITEM NO.	GALLONS	WEIGHT
4'-6"	4RSCDW	1200	5,236#
6'-2"	6RSCDW	1800	7,960#

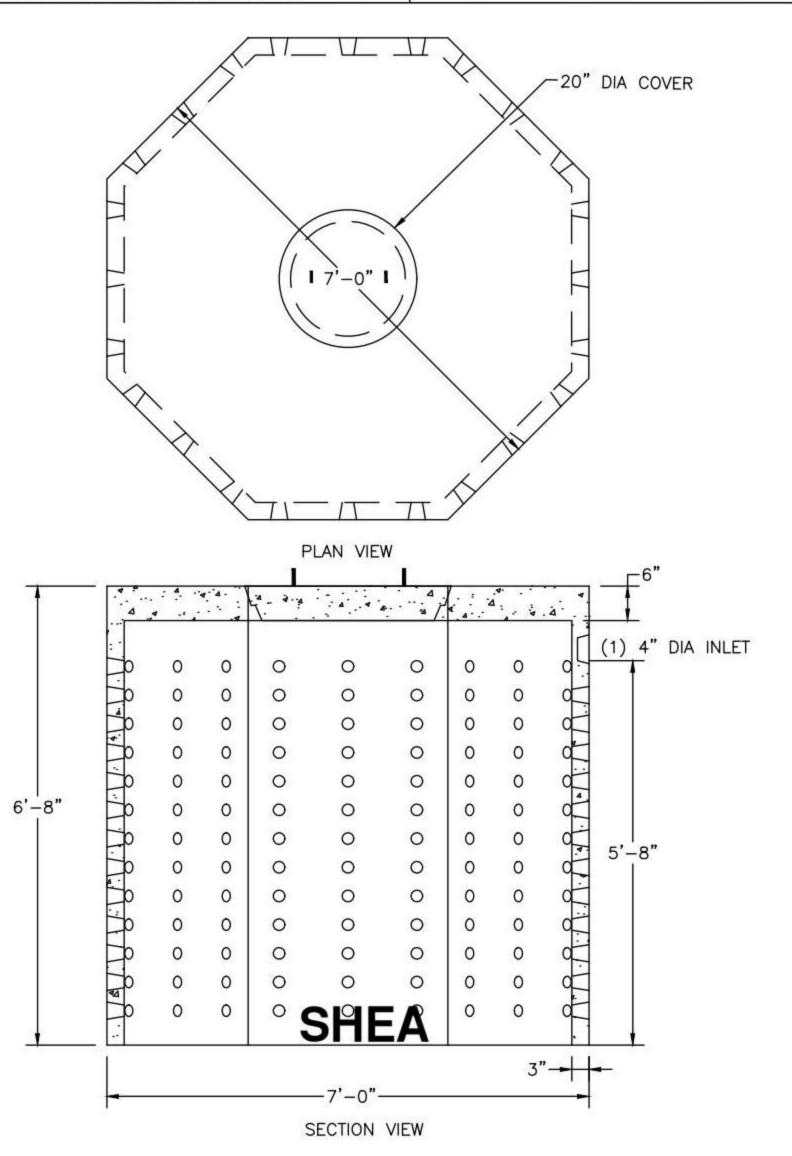
SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	DW8Dia.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: F5	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH



SECTION VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: 1000B/1000BH	PREPARED FOR:	FILE NAME:	dw1000B.dwg	
WEIGHT (LBS): 5,725#/6,475#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F6.1	DPCA CERTIFIED PLANT
		er. MA 87 Haverhill Road-Amesh	ury, MA 160 Old Turnpike Rd	-Nottingham NH

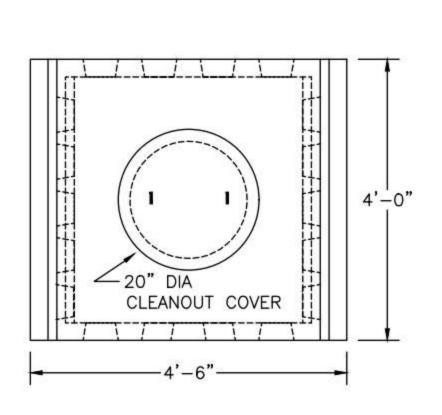


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. AVAILABLE IN AASHTO HS-20 LOADING.

SHEA PRODUCT ID: 1500B/1500BH	PREPARED FOR:	FILE NAME:	dw1500B.dwg	^
WEIGHT (LBS): 7,100#/7,500#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: F6.2	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnpike Rd-	Nottingham NH

DRY WELL 300 GALLON

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



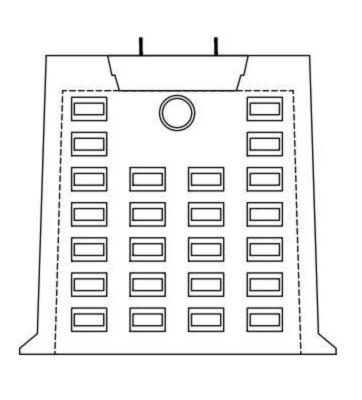
4'-3" (3) 5" INLET

4'-3" 3'-3"

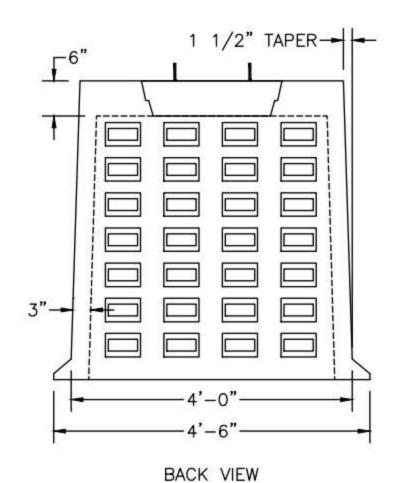
DRAIN HOLES 6"X4" TO 5"X2" TAPER

SIDE VIEW

PLAN VIEW

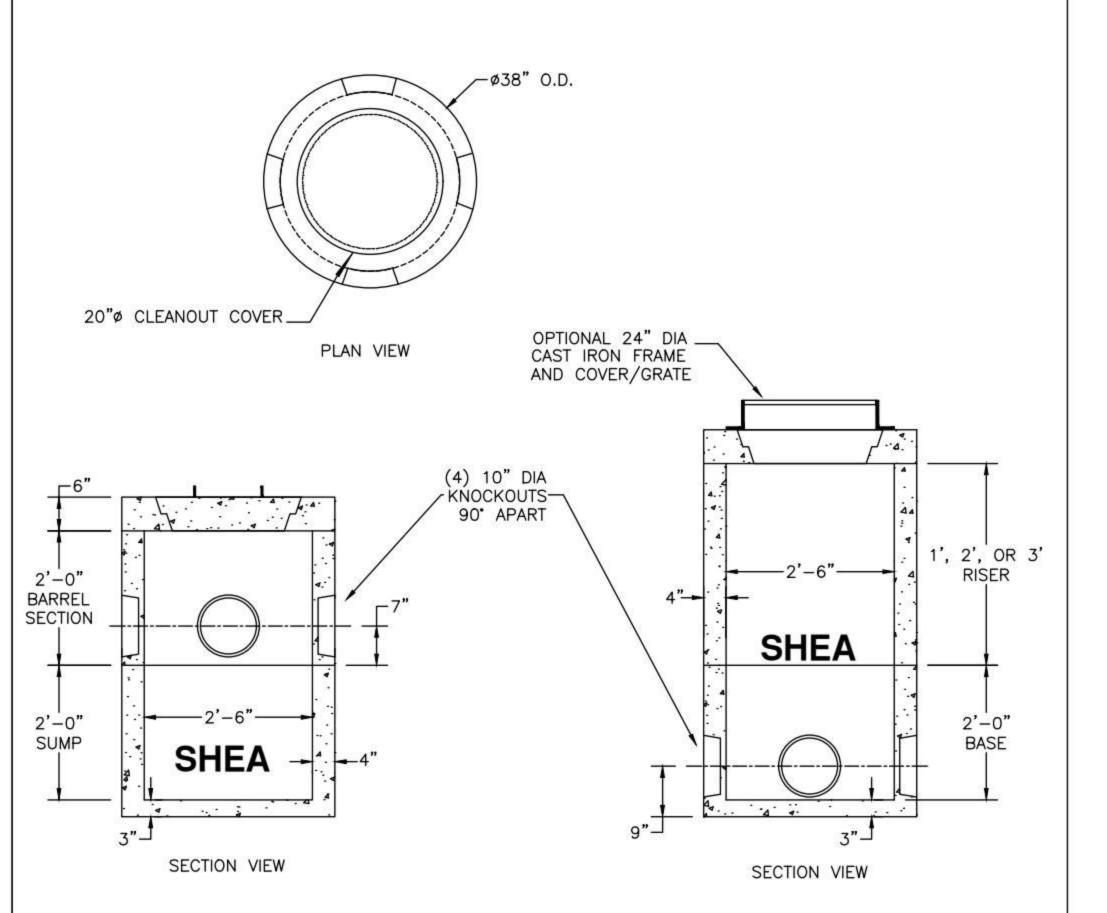


FRONT VIEW



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 3 FT COVER.

SHEA PRODUCT	ID: DW4X4H	PREPARED FOR:		FILE NAME:	DW4X4H	l.dwg	
WEIGHT (LBS):	2,560#	DRAWN BY: ARO	DATE: 03/01	/2018	PAGE:	F7	CERTIFIED PLANT
773 Salem	Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhi	I Road-Amesbu	rv. MA I 1	160 Old Turnpike Rd-	Nottingham, NH



- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1-5 FEET COVER.

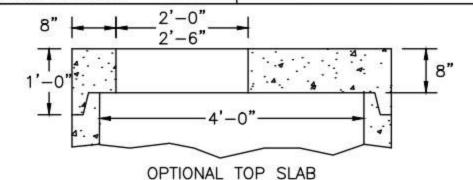
SECTIONS	ITEM NO	WEIGHT
1'-0" RISER	MC-MCB12RH	440#
2'-0" RISER	MC-MCB24RH	880#
3'-0" RISER	MC-MCB36RH	1320#
2'-0" BASE	MC-MCB24SH	1175#
2'-0" BARREL	MC-MCB24BSH	880#
38" COVER	MC-MCB38CH	585#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	anh30inH20.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G1	CERTIFIED PLANTI
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

SEWER MANHOLE 48" DIA

FLAT TOP

	ITEM NO	WEIGHT
1 HOLE	MH4-FT4ID	1,620#
2 HOLE	MH4-FT4ID2H	930#



3'-4"-

ECCENTRIC CONE

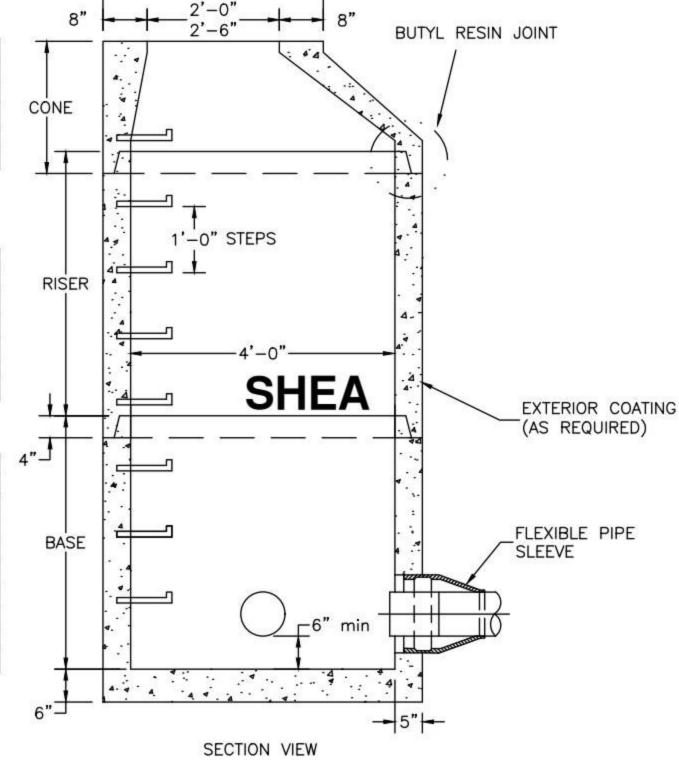
HEIGHT	ITEM NO	WEIGHT
1'-6"	MH4-18C4ID	1,335#
2'-0"	MH4-24C4ID	1,783#
2'-6"	MH4-30C4ID	2,231#
3'-0"	MH4-36C4ID	2,677#
4'-0"	MH4-48C4ID	3,425#

RISER SECTION

HEIGHT	ITEM NO	WEIGHT
1'-0"	MH4-12CS4ID	856#
2'-0"	MH4-24CS4ID	1,712#
2'-6"	MH4-30CS4ID	2,140#
3'-0"	MH4-36CS4ID	2,568#
4'-0"	MH4-48CS4ID	3,424#
5'-0"	MH4-60CS4ID	4,280#

BASE SECTION

HEIGHT	ITEM NO	WEIGHT
2'-0"	MH4-24S4ID	2,640#
2'-6"	MH4-30S4ID	3,067#
3'-0"	MH4-36S4ID	3,495#
3'-6"	MH4-42S4ID	3,922#
4'-0"	MH4-48S4ID	4,350#
4'-6"	MH4-54S4ID	4,777#
5'-0"	MH4-60S4ID	5,205#
5'-6"	MH4-66S4ID	5,633#
6'-0"	MH4-72S4ID	6,060#



- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.12 SQ. IN./LINEAL FT. AND 0.12 SQ. IN. (BOTH WAYS) BASE BOTTOM.
- 3. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.
- STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO ASTM C478 SPEC.

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	smh48in.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G2.1	CERTIFIED PLANT.
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester I	AA 87 Haverhill Poad-Ameshu	ry MA 160 Old Turnnike Pd-	Nottingham NH

DRAIN MANHOLE 48" DIA

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

8"

FLAT TOP ITEM NO WEIGHT 1 HOLE MH4-FT4ID 1,620# 2 HOLE MH4-FT4ID2H 930#

2'-0" 8' 1'-0" 0PTIONAL TOP SLAB

DETAIL A MORTOR AND GROUT BY CONTRACTOR

ECCENTRIC CONE

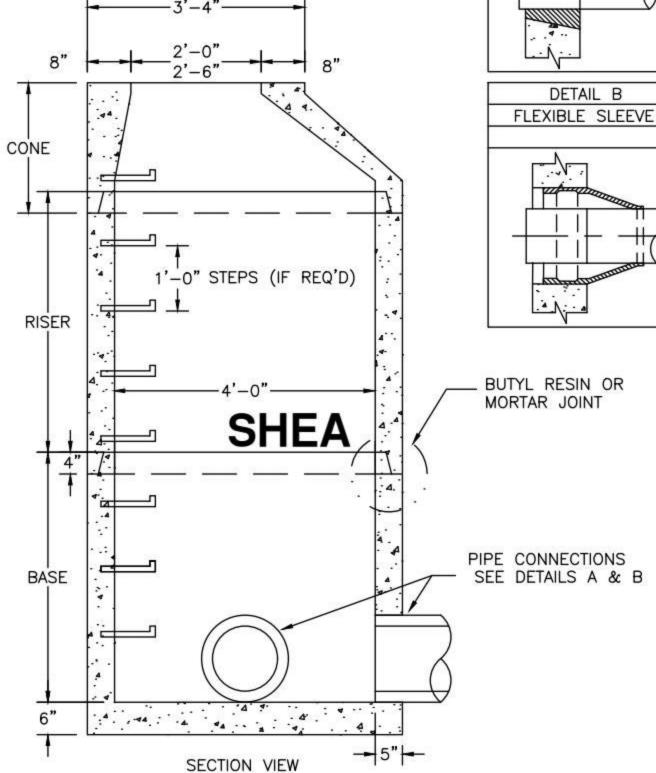
HEIGHT	I IIEM NO	WEIGHT
1'-6"	MH4-18C4ID	1,335#
2'-0"	MH4-24C4ID	1,783#
2'-6"	MH4-30C4ID	2,231#
3'-0"	MH4-36C4ID	2,677#
4'-0"	MH4-48C4ID	3,425#

RISER SECTION

HEIGHT	ITEM NO	WEIGHT
1'-0"	MH4-12CS4ID	856#
2'-0"	MH4-24CS4ID	1,712#
2'-6"	MH4-30CS4ID	2,140#
3'-0"	MH4-36CS4ID	2,568#
4'-0"	MH4-48CS4ID	3,424#
5'-0"	MH4-60CS4ID	

BASE SECTION

HEIGHT	ITEM NO	WEIGHT
2'-0"	MH4-24S4ID	2,640#
2'-6"	MH4-30S4ID	3,067#
3'-0"	MH4-36S4ID	3,495#
3'-6"	MH4-42S4ID	3,922#
4'-0"	MH4-48S4ID	4,350#
4'-6"	MH4-54S4ID	4,777#
5'-0"	MH4-60S4ID	5,205#
5'-6"	MH4-66S4ID	5,633#
6'-0"	MH4-72S4ID	6,060#

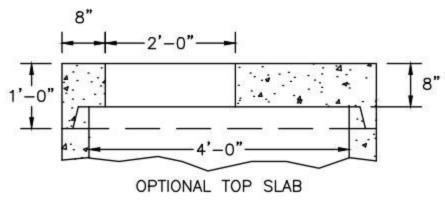


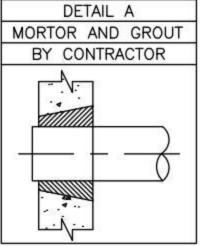
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.12 SQ. IN./LINEAL FT. AND 0.12 SQ. IN. (BOTH WAYS) BASE BOTTOM.
- 3. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- 4. MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.
- STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO ASTM C478 SPEC.

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	dmh48in.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G2.2	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH



FLAT TOP ITEM NO WEIGHT 1 HOLE MH4-FT4ID 1,620# 2 HOLE MH4-FT4ID2H 930#





ECCENTRIC CONE

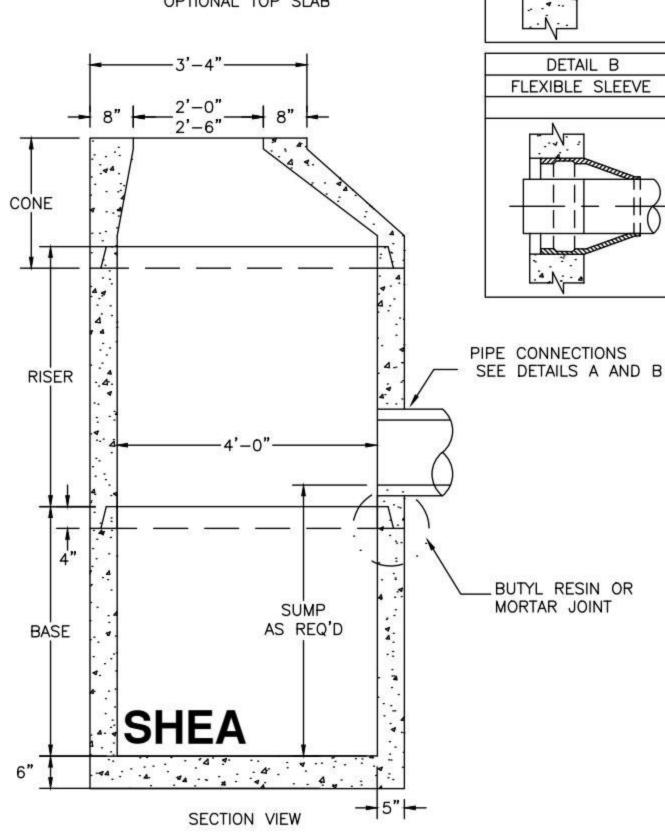
HEIGHT	ITEM NO	WEIGHT
1'-6"	MH4-18C4ID	1,335#
2'-0"	MH4-24C4ID	1,783#
2'-6"	MH4-30C4ID	2,231#
3'-0"	MH4-36C4ID	2,677#
4'-0"	MH4-48C4ID	3,425#

RISER SECTION

HEIGHT	ITEM NO	WEIGHT
1'-0"	MH4-12CS4ID	856#
2'-0"	MH4-24CS4ID	
2'-6"	MH4-30CS4ID	2,140#
3'-0"	MH4-36CS4ID	2,568#
4'-0"	MH4-48CS4ID	3,424#
5'-0"	MH4-60CS4ID	4,280#

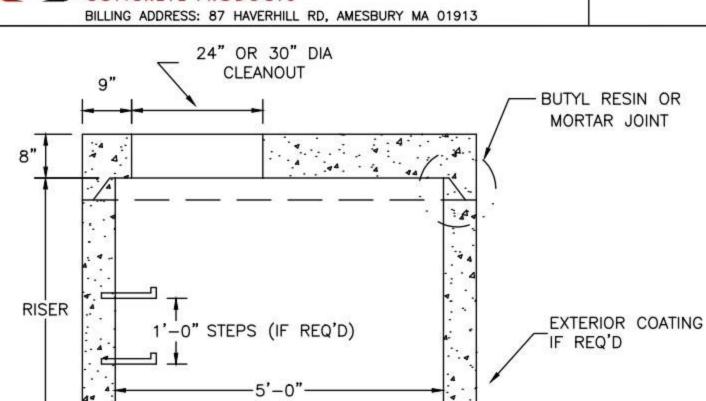
BASE SECTION

HEIGHT	ITEM NO	WEIGHT
2'-0"	MH4-24S4ID	2,640#
2'-6"	MH4-30S4ID	3,067#
3'-0"	MH4-36S4ID	3,495#
3'-6"	MH4-42S4ID	3,922#
4'-0"	MH4-48S4ID	4,350#
4'-6"	MH4-54S4ID	4,777#
5'-0"	MH4-60S4ID	5,205#
5'-6"	MH4-66S4ID	5,633#
6'-0"	MH4-72S4ID	6,060#

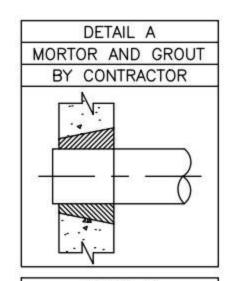


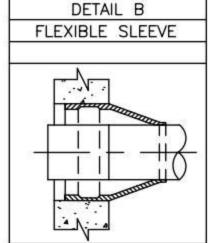
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.12 SQ. IN./LINEAL FT. AND 0.12 SQ. IN. (BOTH WAYS) BASE BOTTOM.
- 3. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	cb48in.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G2.3	OPER CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH



SHEA





	PIPE TO MANHOLE CONNECTIONS SEE DETAILS A AND B (SIZED TO SUIT)
4	4 .44
SECTION VIEW	6"

RISER SECTION			
HEIGHT	ITEM NO	WEIGHT	
1'-0"	MH-12CS5ID	1,278#	
2'-0"	MH-24CS5ID	2,555#	
3'-0"	MH-36CS5ID	3,834#	
4'-0"	MH-48CS5ID	5,112#	
5'-0"	MH-60CS5ID	6,390#	

BASE SECTION			
HEIGHT	ITEM NO	WEIGHT	
2'-6"	MH-30S5ID	5,132#	
3'-6"	MH-42S5ID	6,409#	
4'-6"	MH-54S5ID	7,687#	
5'-6"	MH-66S5ID	8,965#	

	FLAT TOP	
HEIGHT	ITEM NO	WEIGHT
1'-0"	MH-FT5ID	3,098#

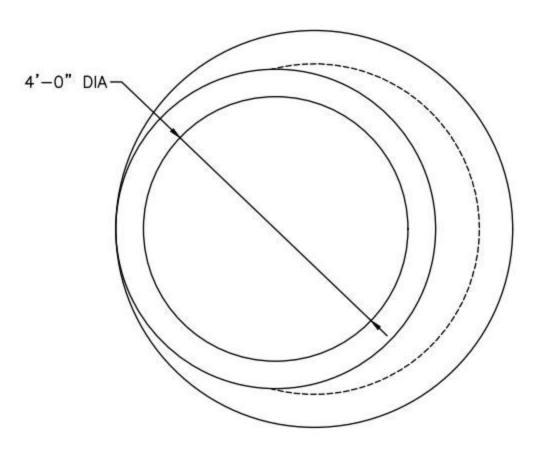
NOTES:

BASE

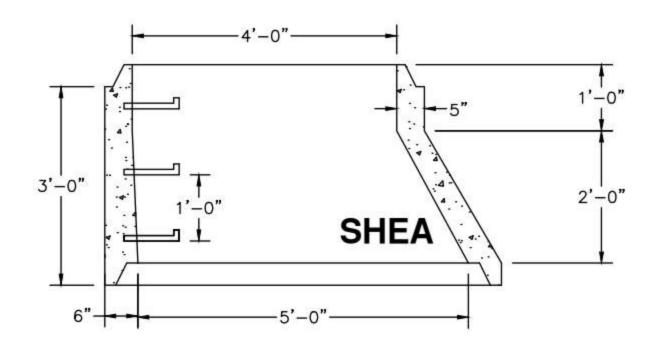
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.15 SQ. IN./LINEAL FT. AND 0.15 SQ. IN. (BOTH WAYS) BASE BOTTOM.
- 3. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- 4. MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.
- STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO ASTM C478 SPEC.

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	manh60in	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G3.1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, I	MA 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd-	Nottingham NH

TRANSITION CONE 60" ID TO 48" ID



PLAN VIEW

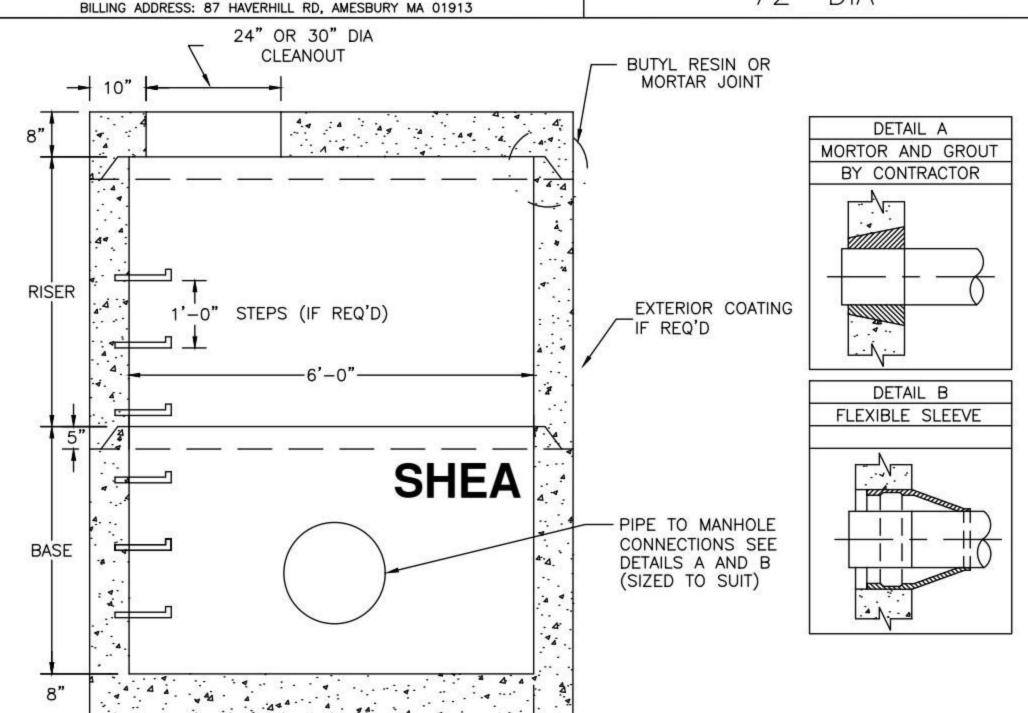


SECTION VIEW

- CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.15 SQ. IN./LINEAL FT. AND 0.15 SQ. IN. (BOTH WAYS) BASE BOTTOM.
- 3. DESIGN LOADING PER AASHTO HS-20, COVER 1 TO 5 FEET.
- 4. MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.
- 6. STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO ASTM C478 SPEC.

SHEA PRODUCT ID: TRANSCONE	PREPARED FOR:	FILE NAME:	tran6048.dwg	
WEIGHT (LBS): 6,150#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G3.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	1 153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbu	rv. MA 160 Old Turnpike Rd-	Nottingham NH

MANHOLE 72" DIA



SECTION VIEW

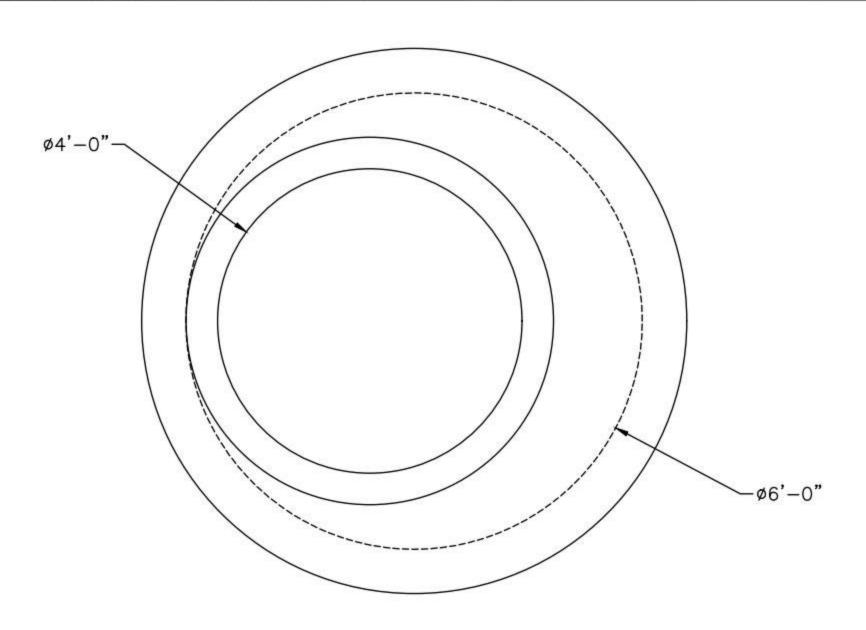
	RISER SECTION			
HEIGHT	HEIGHT ITEM NO			
2'-0"	MH-24CS6ID	3,570#		
3'-0"	MH-36CS6ID	5,354#		
4'-0"	MH-48CS6ID	7,139#		
5'-0"	MH-60CS6ID	8,923#		
6'-0"	MH-72CS6ID	10,708#		

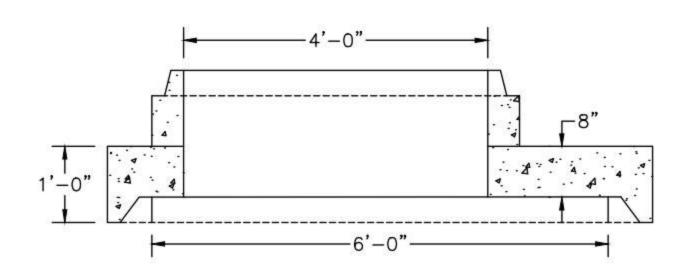
FLAT TOP HEIGHT ITEM NO WEIGHT 1'-0" MH-FT6ID 3,940#

BASE	SECTION	
HEIGHT	ITEM NO	WEIGHT
2'-0"	MH-24S6ID	6,357#
3'-0"	MH-36S6ID	8,142#
4'-0"	MH-48S6ID	9,926#
5'-0"	MH-60S6ID	11,711#
6'-0"	MH-72S6ID	13,496#

- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.18 SQ. IN./LINEAL FT. AND 0.18 SQ. IN. (BOTH WAYS) BASE BOTTOM.
- 3. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- 4. MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.
- STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO ASTM C478 SPEC.

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	manh72in.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G4.1	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverbill Road-Amesbu	ry MA 160 Old Turnnike Rd-	Nottingham NH



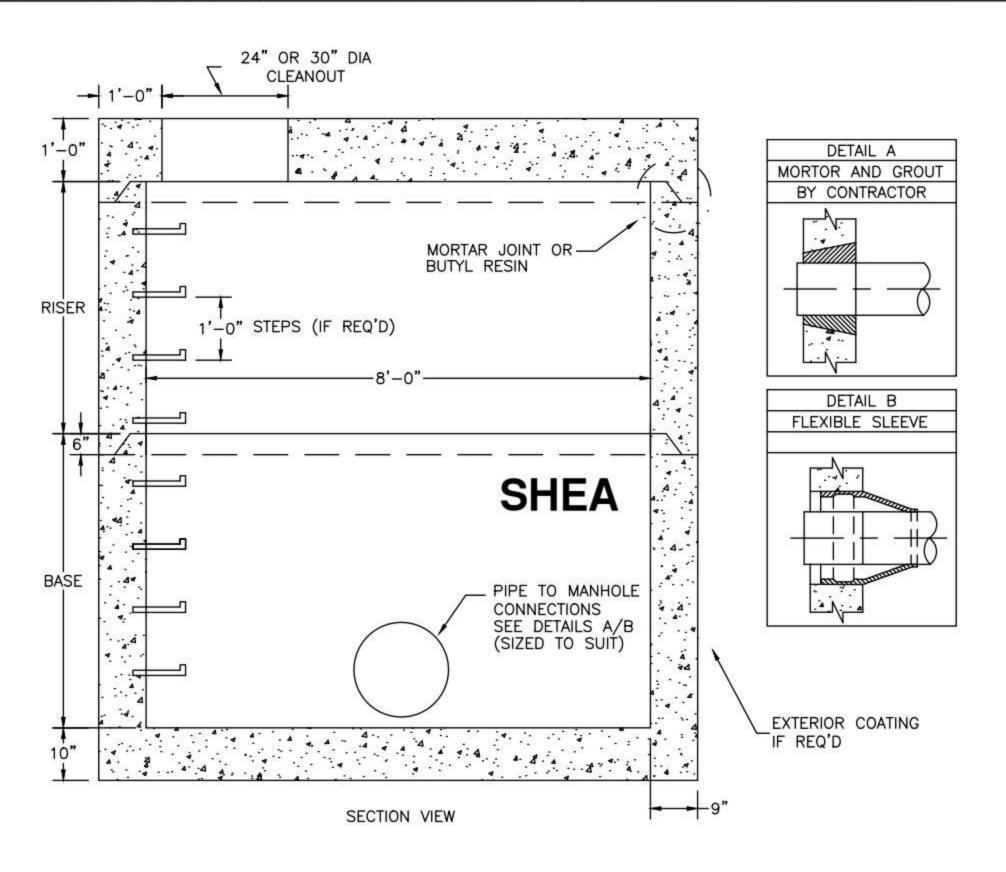


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO ASTM A185 SPEC.
- 3. DESIGN LOADING PER AASHTO HS-20, COVER 1 TO 5 FEET.
- 4. MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.

SHEA PRODUCT	ID: TRAN7248	PREPARED FOR:	FILE NAME:	tran7248.dwg	
WEIGHT (LBS):	6,850#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G4.2	OPCA CERTIFIED PLANT
773 Salem	Street-Wilmington MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road—Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH

MANHOLE 96" DIA

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.18 SQ. IN./LINEAL FT. AND 0.18 SQ. IN. (BOTH WAYS) BASE BOTTOM.
- 3. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.
- STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO ASTM C478 SPEC.

FLAT TOP

HEIGHT	ITEM NO	WEIGHT
1'-0"	MH8-FT8ID	11,225#

RISER SECTION

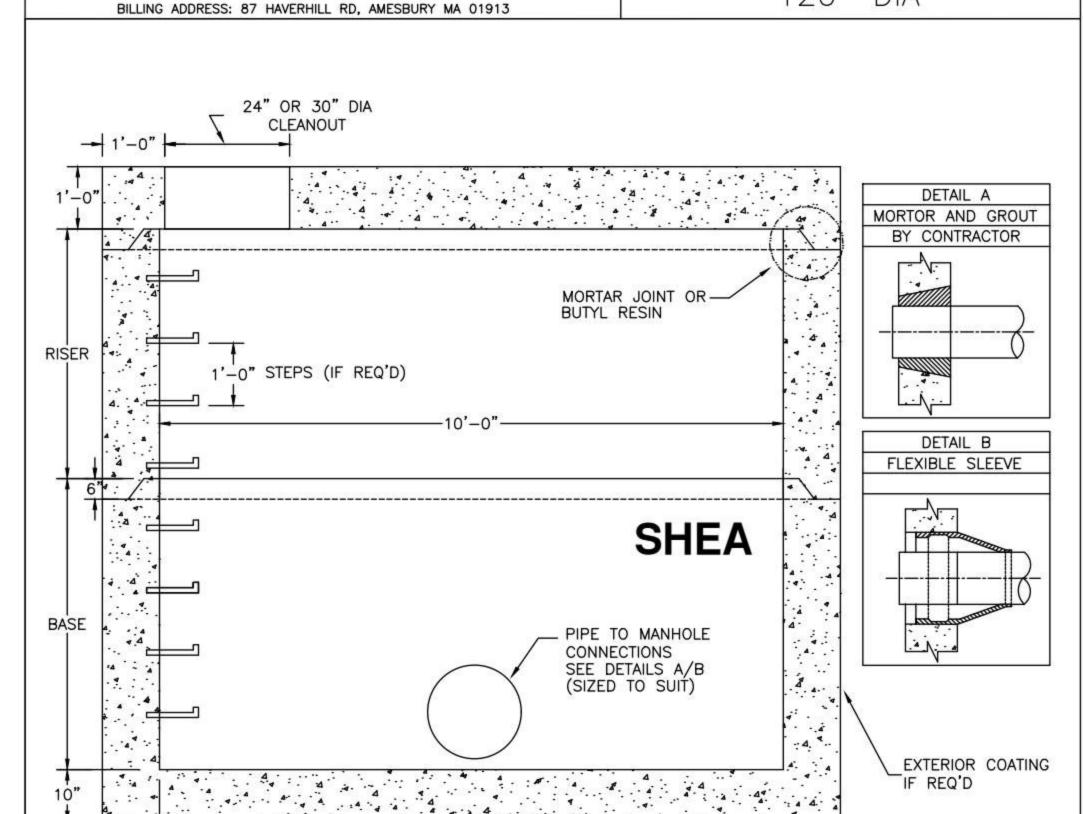
HEIGHT	ITEM NO	WEIGHT
2'-0"	MH8-24CS8ID	6,102#
3'-0"	MH8-36CS8ID	9,153#
4'-0"	MH8-48CS8ID	12,204#
5'-0"	MH8-60CS8ID	15,255#
6'-0"	MH8-72CS8ID	18,306#

BASE SECTION

HEIGHT	ITEM NO	WEIGHT
3'-6"	MH8-42S8ID	18,690#
4'-6"	MH8-54S8ID	21,740#
5'-6"	MH8-66S8ID	24,790#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	manh96in.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: G5	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbu	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

MANHOLE 120" DIA



NOTES:

11"

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- REINFORCED STEEL CONFORMS TO ASTM A185 SPEC. 0.30 SQ. IN./LINEAL FT. AND 0.30 SQ. IN. (BOTH WAYS) BASE BOTTOM.

SECTION VIEW

- 3. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- 4. MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.
- STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO ASTM C478 SPEC.

RISER SECTION

HEIGHT

FLAT TOP

HEIGHT	ITEM NO	WEIGHT	
2'-0"	MH10-24CS10ID	9,310#	
3'-0"	MH10-36CS10ID	13,965#	
4'-0"	MH10-48CS10ID	18,620#	
5'-0"	MH10-60CS10ID	23,275#	
6'-0"	MH10-72CS10ID	27,930#	

ITEM NO

MH10-FT10ID 16,014#

WEIGHT

BASE SECTION

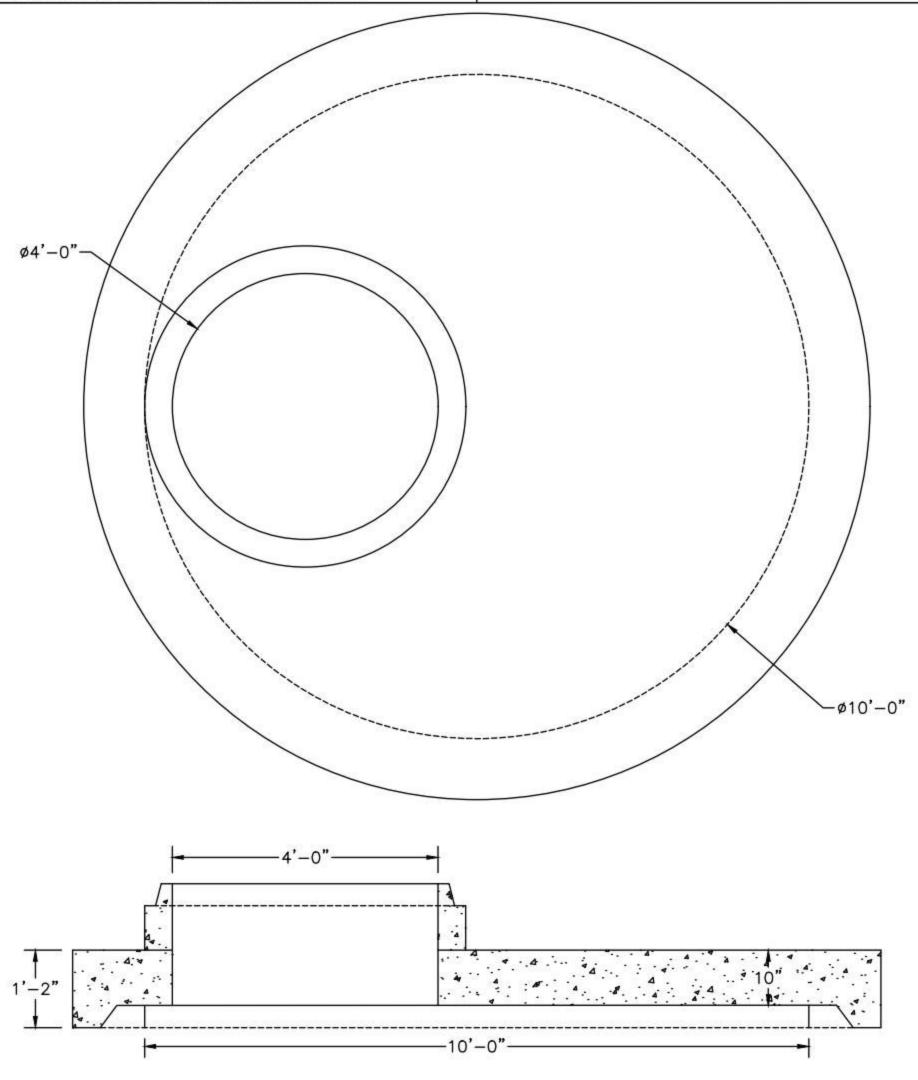
HEIGHT	ITEM NO	WEIGHT
3'-6"	MH10-42S10ID	29,863#
4'-6"	MH10-54S10ID	34,518#
5'-6"	MH10-66S10ID	39,173#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	manh120in.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G6.1	CERTIFIED PLANT
773 Salem Street-Wilmington MA I	153 Cranherry Hwy-Rochester M	AA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH

SHEA New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

MANHOLE TRANSITION 120" ID TO 48" ID

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCED STEEL CONFORMS TO ASTM A185 SPEC.
- 3. DESIGN LOADING PER AASHTO HS-20, COVER 1 TO 5 FEET.
- 4. MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- 5. BUTYL RESIN SECTION JOINT CONFORMS TO ASTM C990 SPECIFICATION.

SHEA PRODUCT ID: TRAN12048	PREPARED FOR:	FILE NAME: tran12048.dwg	
WEIGHT (LBS): 25,750#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: G6.2	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington	MA 153 Cranberry Hwy-Rocheste	er. MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Ro	d-Nottingham NH

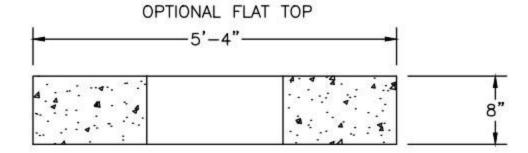
CATCH BASIN

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

8" WALL

FLAT TOP

HEIGHT	ITEM NO	WEIGHT
8"	64X8	2,200#



CONE

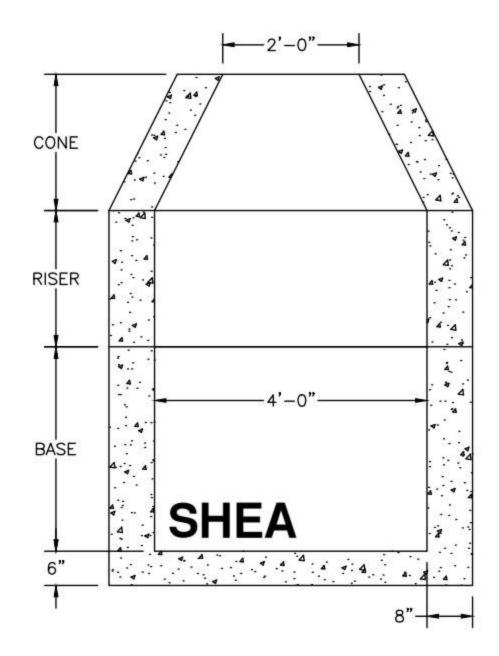
HEIGHT	ITEM NO	WEIGHT
1'-6"	18CONE	1,705#
2'-0"	24CONE	2,274#

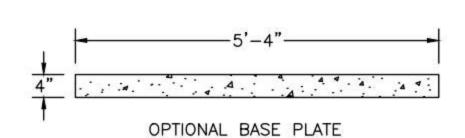
RISER

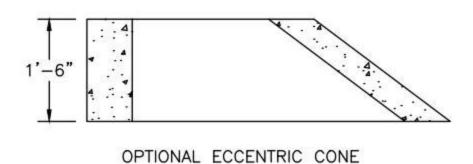
HEIGHT	ITEM NO	WEIGHT
1'-0"	12CS	1,445#
2'-0"	24CS	2,890#
3'-0"	36CS	4,335#

BASE

HEIGHT	ITEM NO	WEIGHT
1'-6"	18S	3,821#
2'-0"	24S	4,543#
2'-6"	30S	5,266#
3'-0"	36S	5,990#





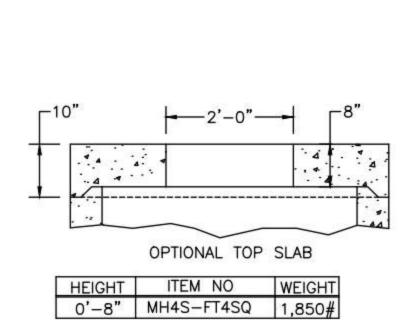


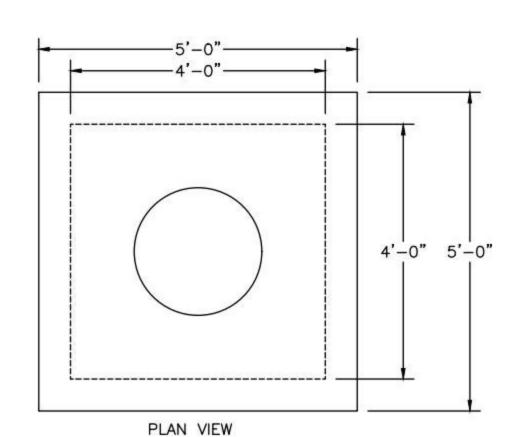
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ECCENTRIC CONE 18" HIGH ALSO AVAILABLE.
- FLAT TOP AVAILABLE WITH CENTER, OFFSET OR DOUBLE HOLE.
- 4. BARREL BLOCK ALSO AVAILABLE FOR ANY SECTION.
- MANHOLE DESIGN CONFORMS TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLES".

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	cb8inwall.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: G7	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	153 Cranherry Hwy-Rochester M	A 87 Haverhill Road—Ameshur	v MA 160 Old Turnpike Rd-	Nottingham, NH

MANHOLE 4' X 4' SQUARE

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913





TOP SECTION

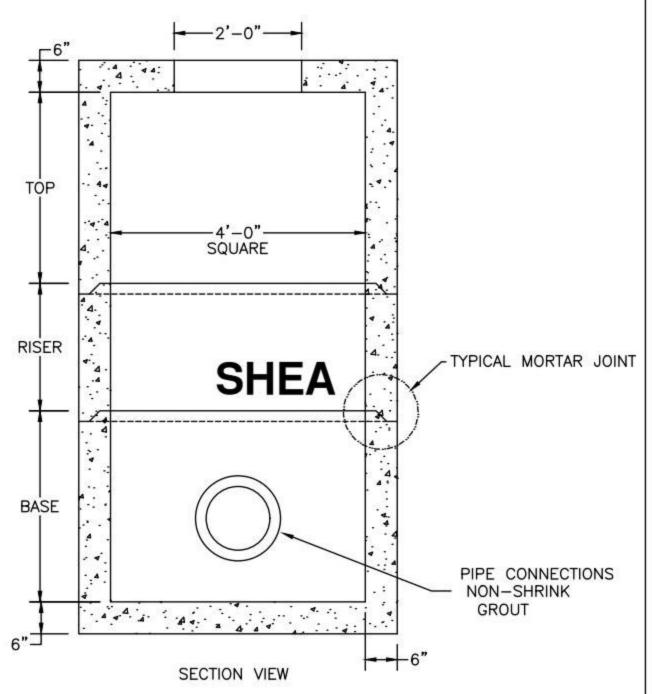
HEIGHT	ITEM NO	WEIGHT
1'-0"	MH4S-12T4SQ	3,182#
2'-0"	MH4S-24T4SQ	4,514#
3'-0"	MH4S-36T4SQ	5,846#
4'-0"	MH4S-48T4SQ	7,178#

RISER SECTION					
HEIGHT	ITEM NO	WEIGHT			
1'-0"	MH4S-12CS4SQ	1,332#			
2'-0"	MH4S-24CS4SQ	2,664#			
3'-0"	MH4S-36CS4SQ	3,996#			

MH4S-48CS4SQ 5,328#

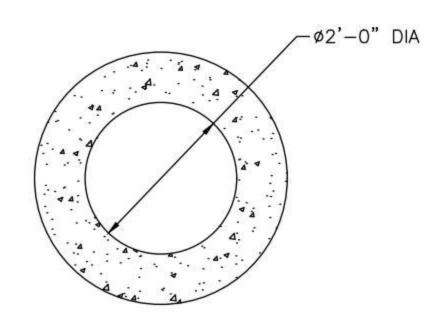
BASE SECTION

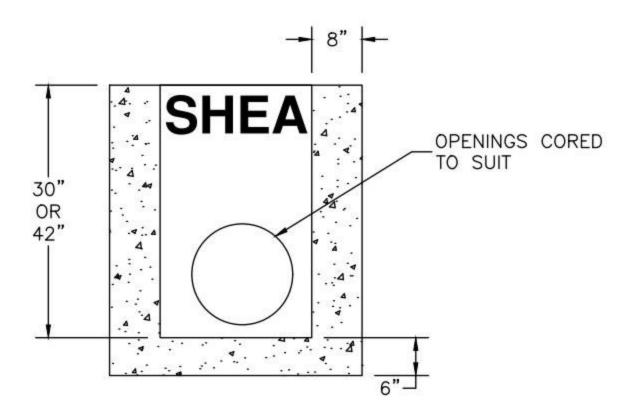
Brioz Gzorion					
HEIGHT	ITEM NO	WEIGHT			
2'-0"	MH4S-24S4SQ	4,514#			
3'-0"	MH4S-36S4SQ	5,846#			
4'-0"	MH4S-48S4SQ	7,178#			
5'-0"	MH4S-60S4SQ	8,510#			



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN LOADING PER AASHTO HS-20, 1 TO 5 FEET COVER.
- MANHOLE DESIGN SPECS CONFORM TO ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."

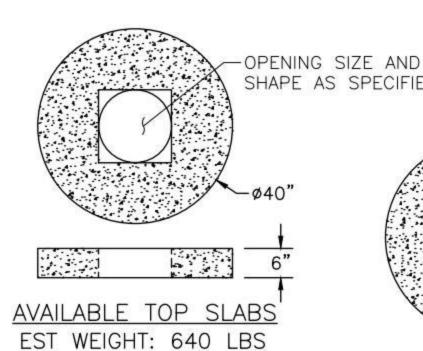
SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	mh4x4.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G8	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

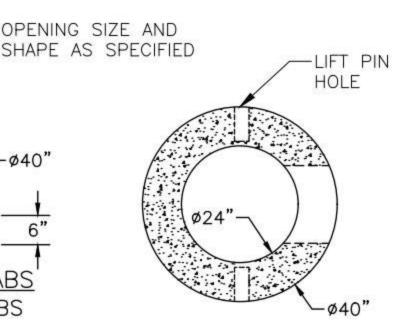


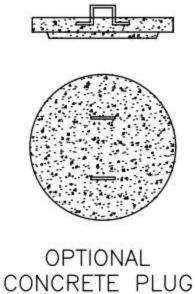


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.

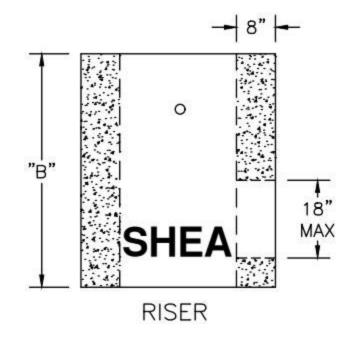
SHEA PRODUCT ID: 30SGI/42SGI	PREPARED FOR:	FILE NAME:	DropInletB.dwg	
WEIGHT (LBS): 2,660#/3,341#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G9.1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbu	rv. MA 160 Old Turnpike Rd-	-Nottingham NH

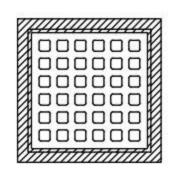






RISER WEIGHTS					
ITEM CODE	рім "в"	EST. WEIGHT			
40X12-24	12"	825#			
DIR-24X18	18"	1,235#			
DIR-24X24	24"	1,645#			
DIR-24X30	30"	2,055#			
DIR-24X36	36"	2,470#			
DIR-24X42	42"	2,880#			
DIR-24X48	48"	3,290#			
DIR-24X54	54"	3,700#			
DIR-24X60	60"	4,115#			

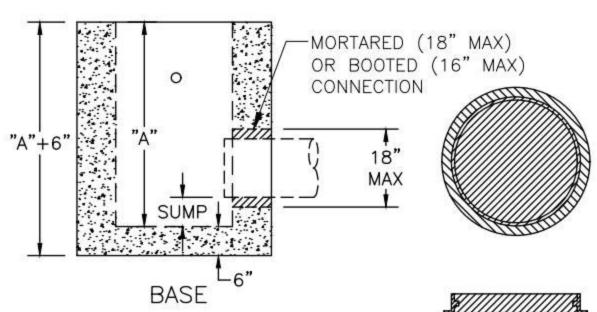






FRAME AND GRATE

SUMP WEIGHTS							
ITEM	CODE	DIM	"A"	EST.	WEIGHT		
18	SGI	18	3"	1,	880#		
24	-SGI	24	1"	2,	290#		
30)SGI	30)"	2,	700#		
36	SGI	36	5"	3,	110#		
42	SGI	42	2"	3,	520#		
48	3SGI	48	3"	3,	930#		
54	-SGI	54	1"	4,	343#		



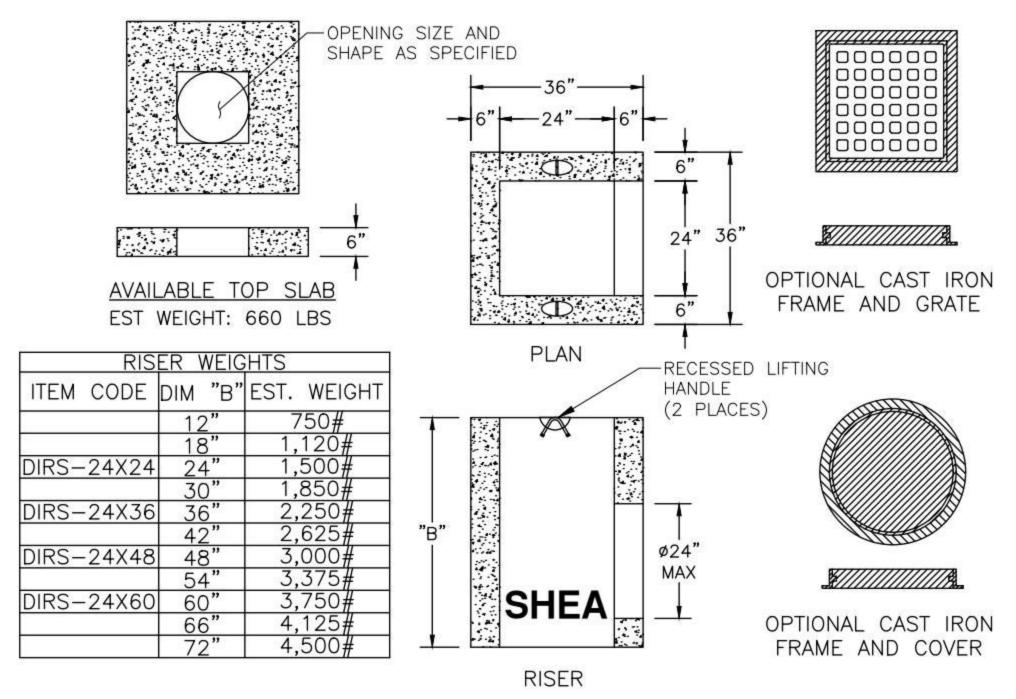
NOTES:

- 1. CONCRETE: 4,000 PSI MIN. AFTER 28 DAYS
- 2. DESIGNED FOR AASHTO HS-20 LOADING
- 3. SUMP AS REQUIRED

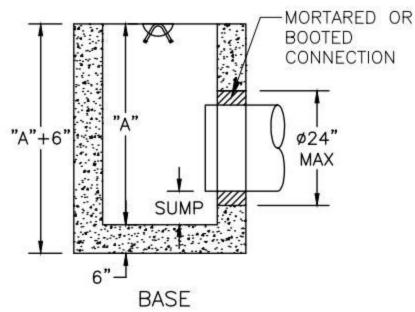
OPTIONAL CAST IRON FRAME AND COVER

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	Area Drain.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G9.2	CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester M	AA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH

ONCRETE PRODUCTS



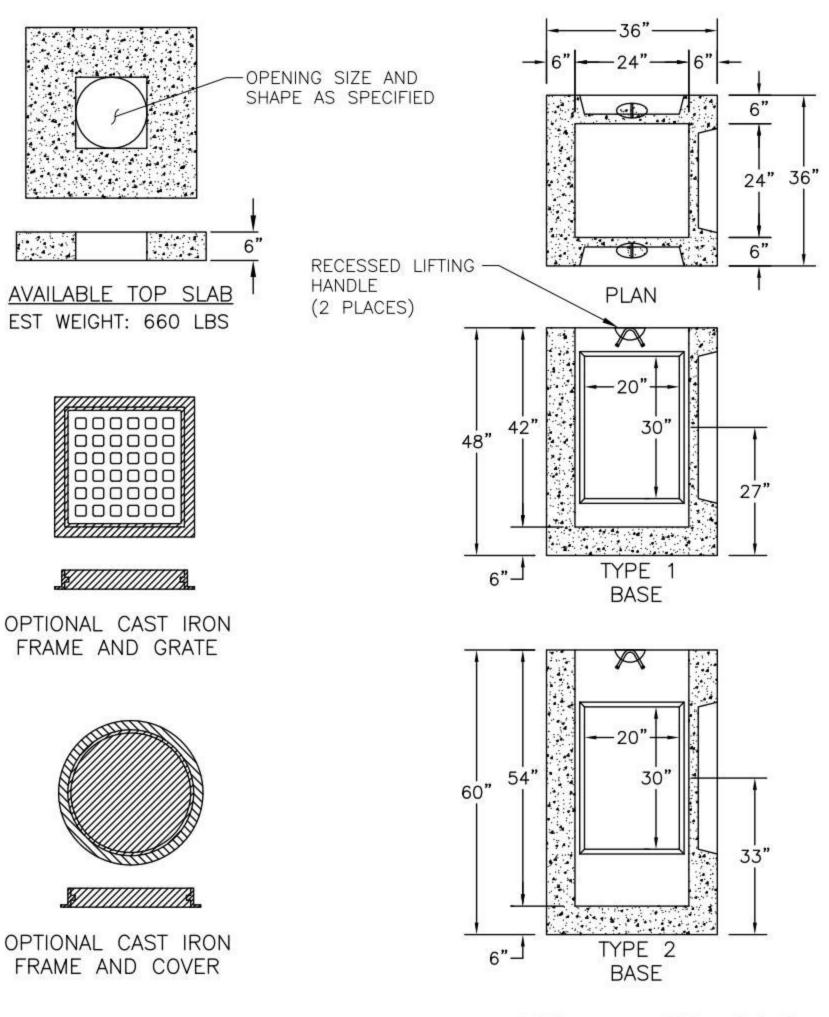
	SUMP WEIGHTS							
ITEM	CODE		-		WEIGHT			
189	SSGI	18	3"	1,	780#			
24	SSGI	24	1"	2,	150#			
30	SSGI	30	"	2,	520#			
369	SSGI	36	5"	2,	910#			
42	SSGI	42	2"	3,	260#			
48	SSGI	48	3"	3,	660#			
543	SSGI	54	1"	4,	000#			
609	SSGI	60	"	4,	410#			
669	SSGI	66		4,	800#			
72	SSGI	72	2"	5,	170#			



- 1. CONCRETE: 4,000 PSI MIN. AFTER 28 DAYS
- 2. DESIGNED FOR AASHTO HS-20 LOADING
- 3. SUMP AS REQUIRED

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	2SQAD.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G9.3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 153 Cranberry Hwy-Rochester, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-Nottingham, NH				





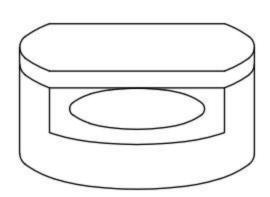
NOTES:

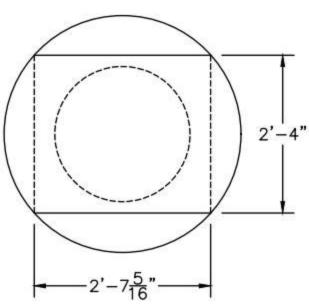
1. CONCRETE: 4,000 PSI MIN. AFTER 28 DAYS

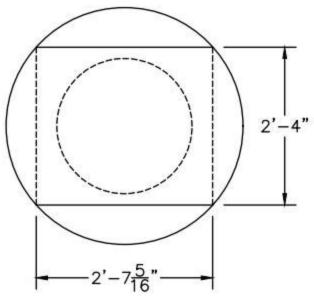
2. DESIGNED FOR AASHTO HS-20 LOADING

SIZE		EST. WE	<u>IGHT</u>
48"(42"	INSIDE)	3,260	LBS
60"(54"	INSIDE)	4,000	LBS

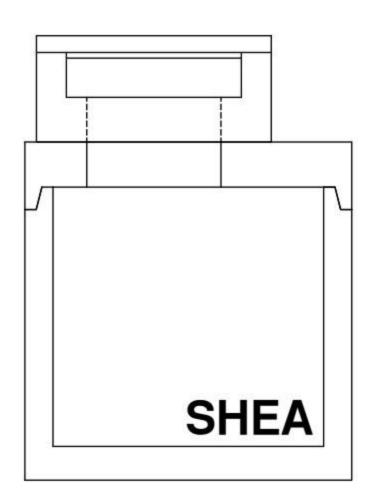
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	2SQADWK.dwg	
WEIGHT (LBS): 3,260#/4,000#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G9.4	CERTIFIED PLANT
		ster, MA 87 Haverhill Road-Ames	5000	Rd-Nottingham, N



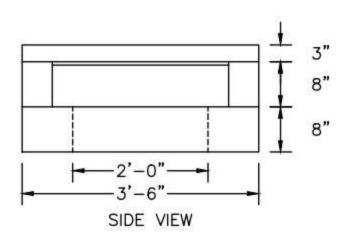




PLAN VIEW



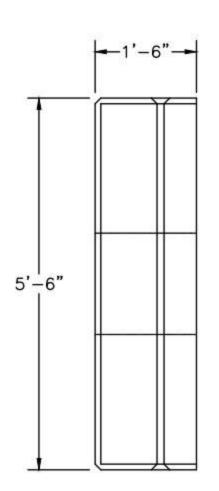
SECTION VIEW

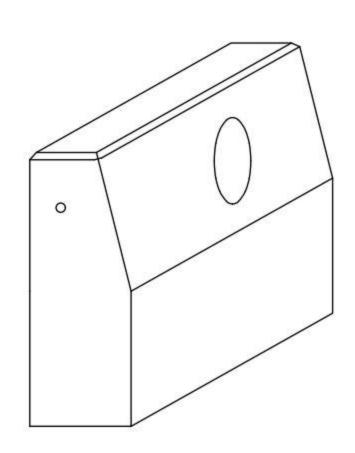


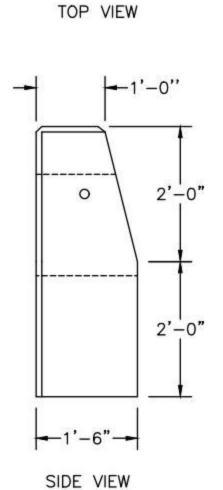
NOTES:

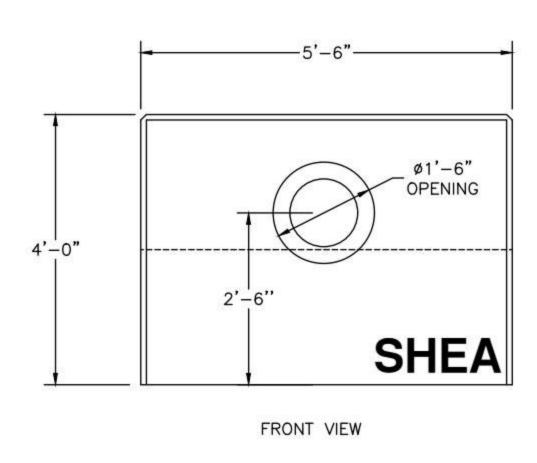
1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT ID: DITC	PREPARED FOR:	FILE NAME: DropInletC.dwg	^
WEIGHT (LBS): 2,318#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: G10	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-1	Nottingham, NH





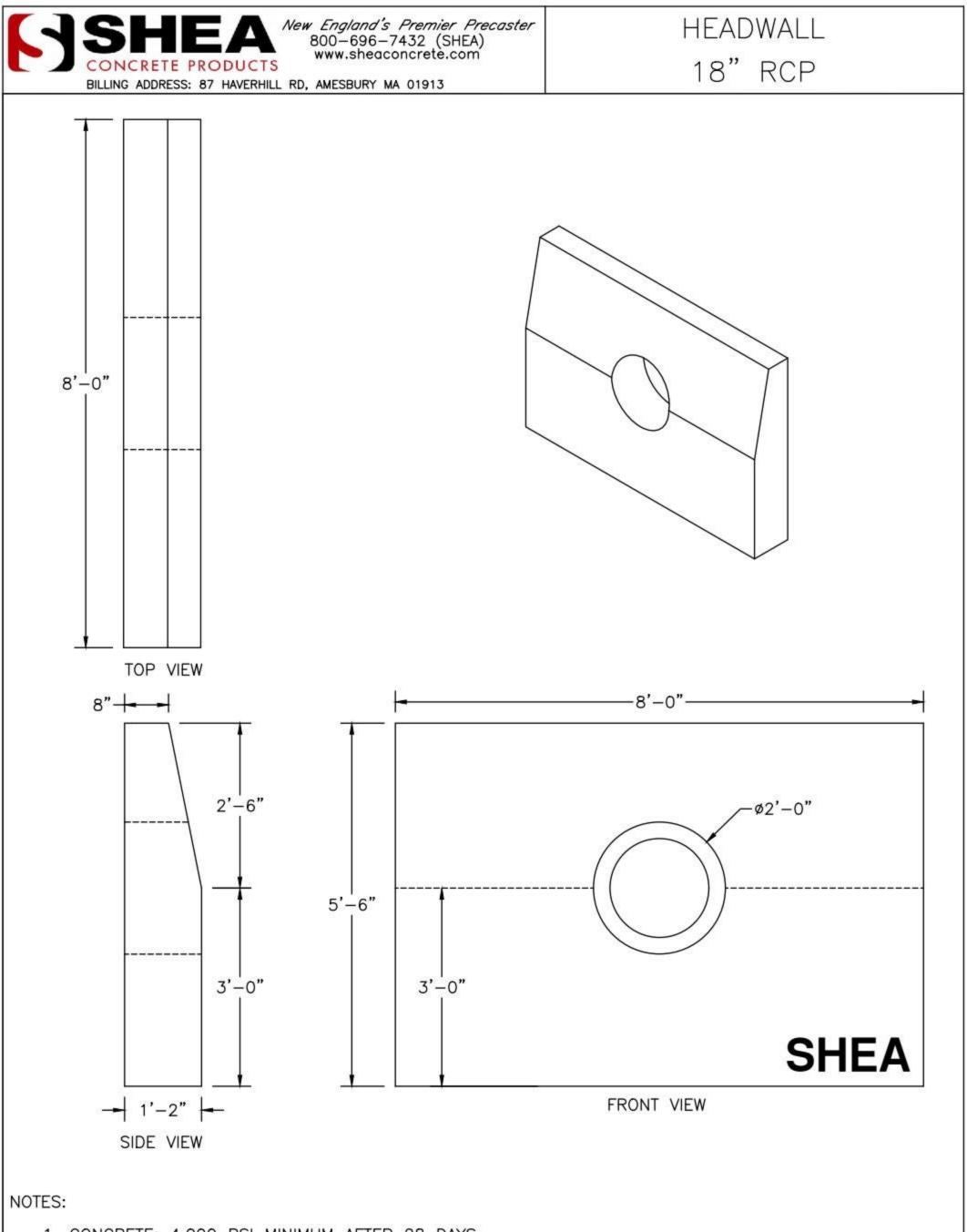




NOTES:

1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

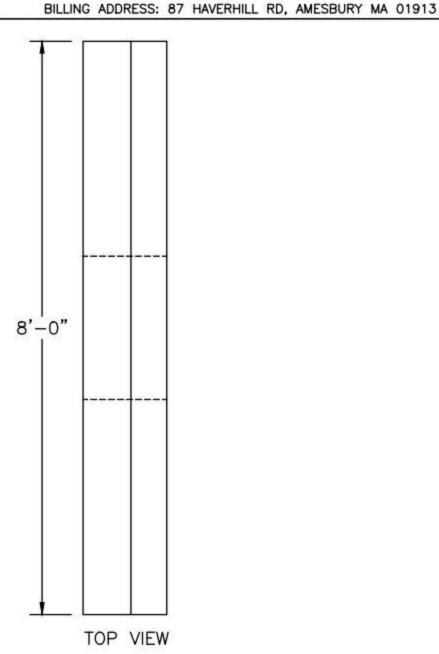
SHEA PRODUCT ID: HW48X66-18	PREPARED FOR:	FILE NAME: HW12pipe.dwg	
WEIGHT (LBS): 3,400#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: G11.1	CERTIFIED PLANT
773 Salem Street-Wilmington, M	IA 153 Cranberry Hwy-Rochester	r, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	-Nottingham, NH

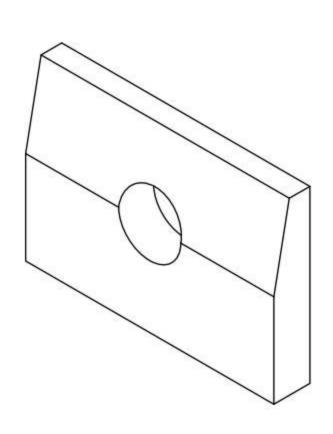


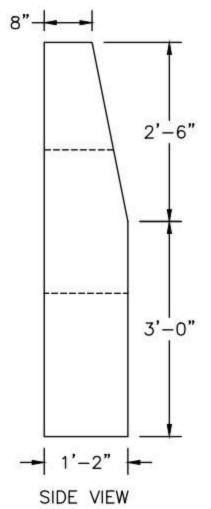
1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

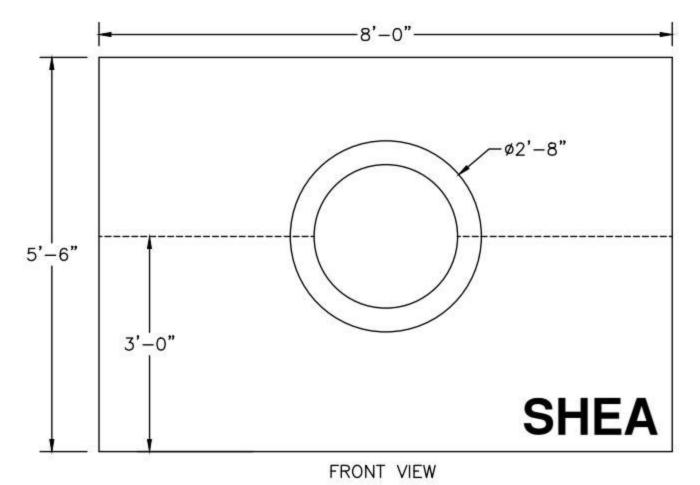
SHEA PRODUCT ID: HW66X96-24	PREPARED FOR:	FILE NAME: HW18Pipe.dwg	^
WEIGHT (LBS): 6,335#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: G11.2-1	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-N	Nottingham, NH

HEADWALL 24" RCP









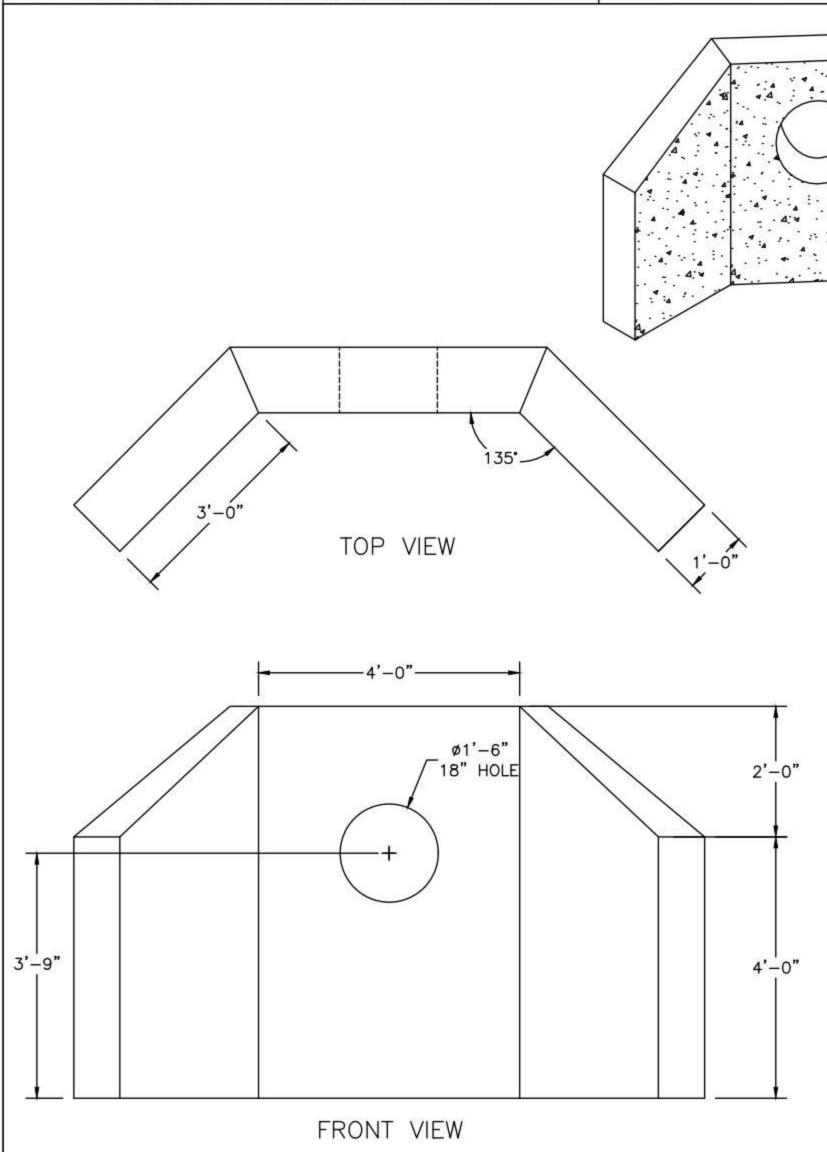
NOTES:

1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT ID: HW66X96-32	PREPARED FOR:	FILE NAME: HW24Pipe.dwg	
WEIGHT (LBS): 6,335#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: G11.2-2	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham, NH

WING HEADWALL 18" HOLE

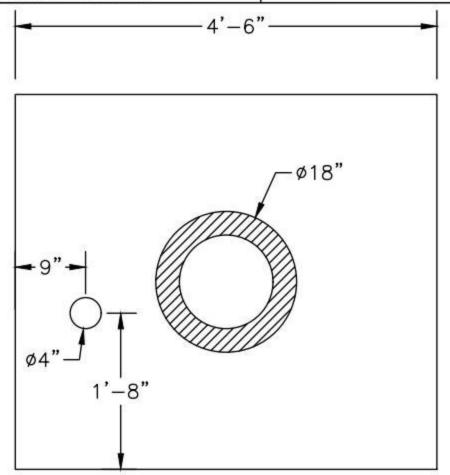
BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



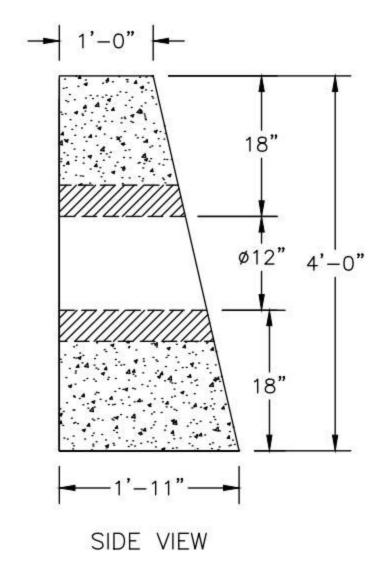
NOTES:

1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT	ID: HWWING18	PREPARED FOR:		FILE NAME:	Wingwall18	.dwg	
WEIGHT (LBS):	9,154#	DRAWN BY: ARO	DATE: 03/01	/2018	PAGE:	G11.3	CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhil	I Road-Amesbur	rv. MA 160	O Old Turnpike Rd-1	Nottingham, NH



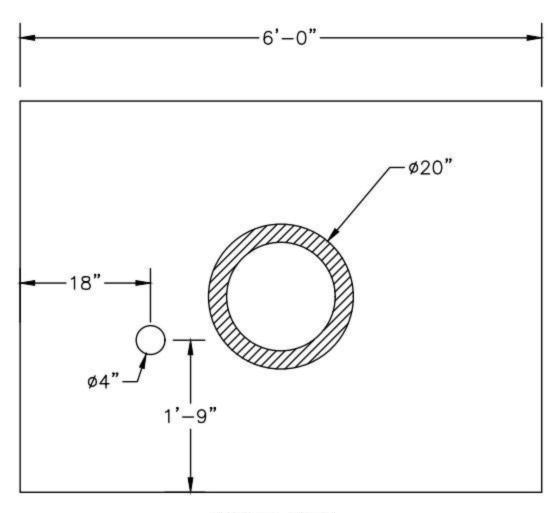
FRONT VIEW



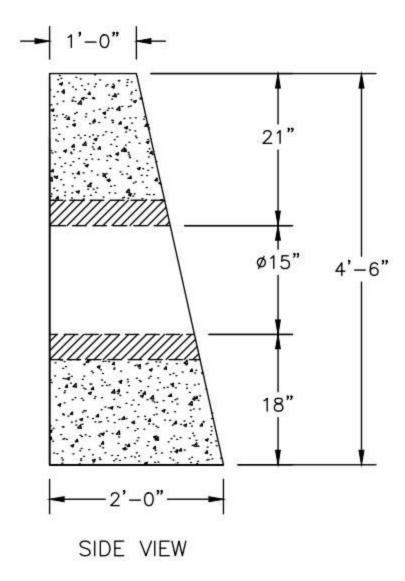
<u>NOTES</u>

- 1. CONCRETE: FC = 4,000 PSI @ 28 DAYS MIN
- 2. REINFORCING STEEL: ASTM A615 GRADE #60

HWSNHDOT-12	PREPARED FOR:	FILE NAME: 12in	PIPE NHDOT.dwg	
WEIGHT (LBS): 3,880#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G11.4-1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	AA 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd-	Nottingham, NH



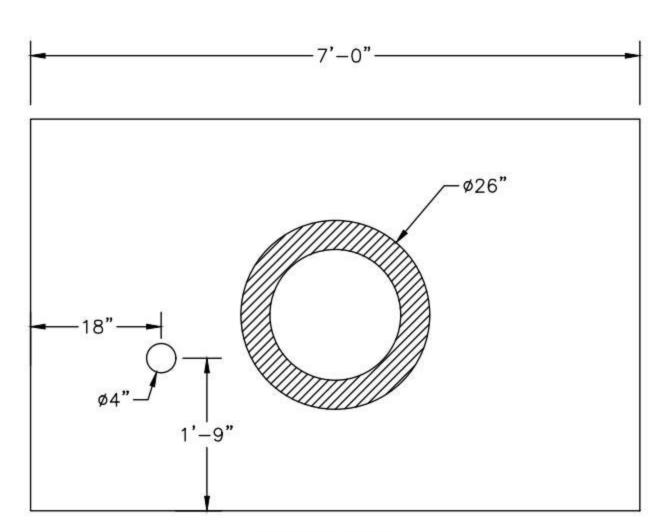
FRONT VIEW



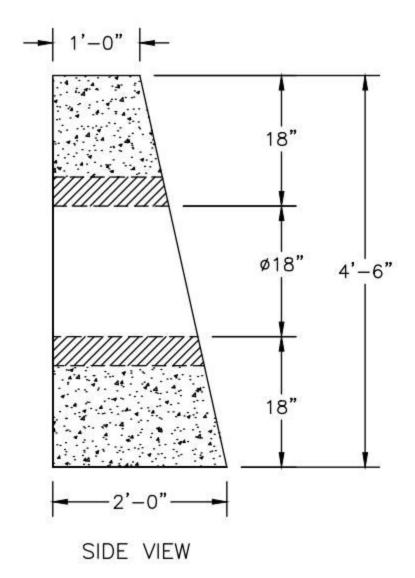
NOTES

1. CONCRETE: FC = 4,000 PSI @ 28 DAYS MIN 2. REINFORCING STEEL: ASTM A615 GRADE #60

SHEA PRODUCT ID: HWSNHDOT-15	PREPARED FOR:	FILE NAME: 15in PIPE NHDOT.dwg	
WEIGHT (LBS): 6,000#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: G11.4-2	CERTIFIED PLANTI
773 Salem Street-Wilmington MA	1 153 Cranherry Hwy-Rochester	MA 87 Haverbill Road-Amesbury MA 160 Old Turnnike Rd-	-Nottingham NH



FRONT VIEW

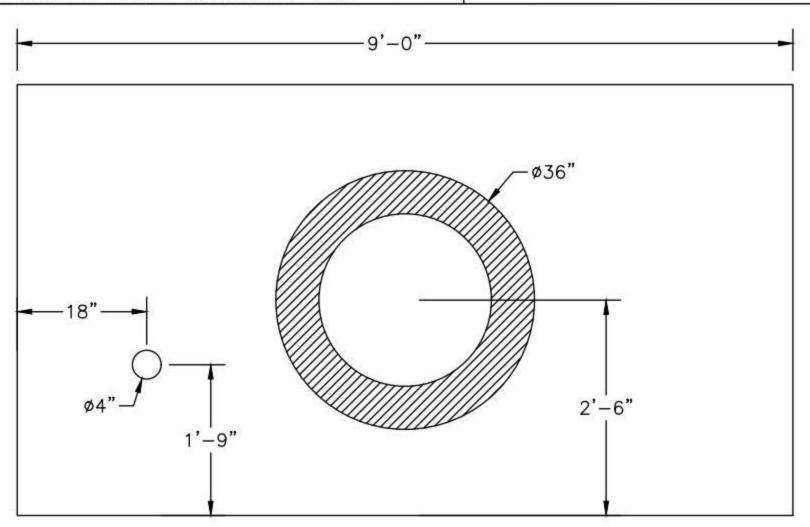


- 1. CONCRETE: FC = 4,000 PSI @ 28 DAYS MIN
- 2. REINFORCING STEEL: ASTM A615 GRADE #60

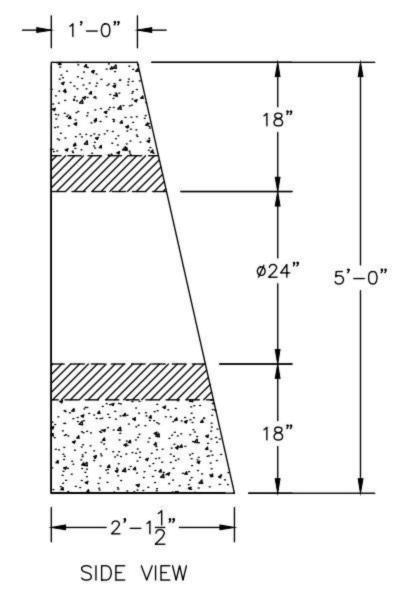
SHEA PRODUCT ID: HWSNHDOT-18	PREPARED FOR:	FILE NAME: 18in	PIPE NHDOT.dwg	^
WEIGHT (LBS): 7,000#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G11.4-3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	1 153 Cranberry Hwy-Roches	ter, MA 87 Haverhill Road-Amesbury	, MA 160 Old Turnpike Rd-	-Nottingham, NH

N.H. DOT 24" PIPE HEADWALL

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



FRONT VIEW

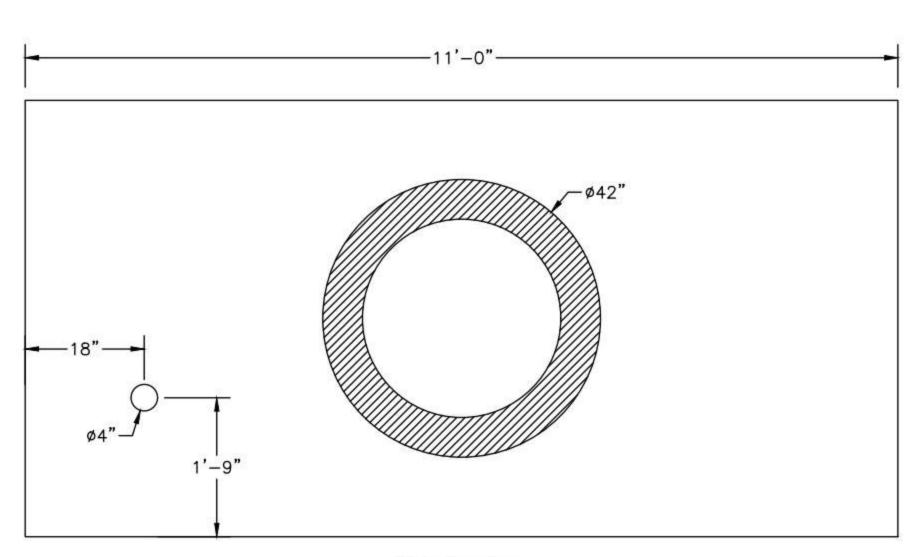


NOTES

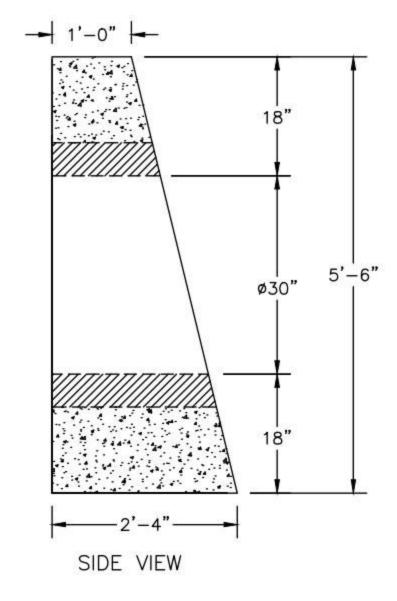
1. CONCRETE: FC = 4,000 PSI @ 28 DAYS MIN

2. REINFORCING STEEL: ASTM A615 GRADE #60

SHEA PRODUCT ID: HWSNHDOT-24	PREPARED FOR:	FILE NAME: 24in PIPE NHDOT.dwg	^
WEIGHT (LBS): 10,000#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: G11.4-4	CERTIFIED PLANT
773 Salem Street-Wilmington M	A 153 Cranherry Hwy-Rocheste	er MA 87 Haverbill Road-Amesbury MA 160 Old Turnnike Rd	-Nottingham NH



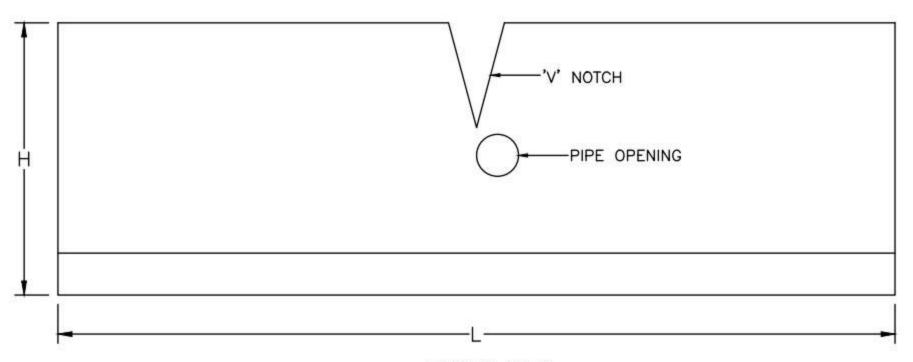
FRONT VIEW



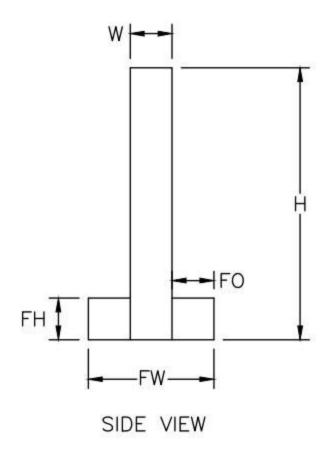
- 1. CONCRETE: FC = 4,000 PSI @ 28 DAYS MIN
- 2. REINFORCING STEEL: ASTM A615 GRADE #60

SHEA PRODUCT ID: HWSNHDOT-30	PREPARED FOR:	FILE NAME: 30in PIPE NHDOT.dwg	
WEIGHT (LBS): 15,000#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: G11.4-5	CERTIFIED PLANT
773 Salem Street-Wilmington M	A 153 Cranherry Hwy-Rocheste	er MA 87 Haverbill Road-Amesbury MA 160 Old Turnnike Rd-	-Nottingham NH





FRONT VIEW

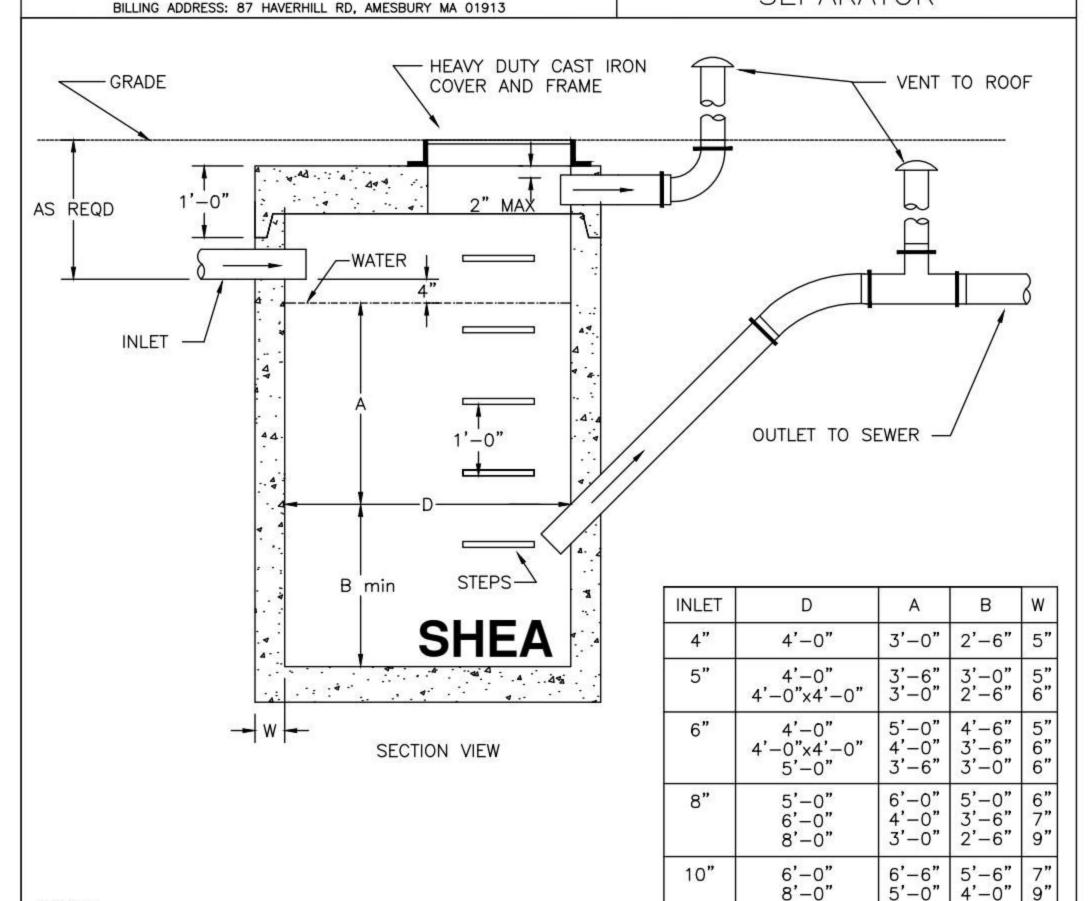


NOTES:

1. HEADWALLS MANUFACTURED TO CONTRACT REQUIREMENTS.

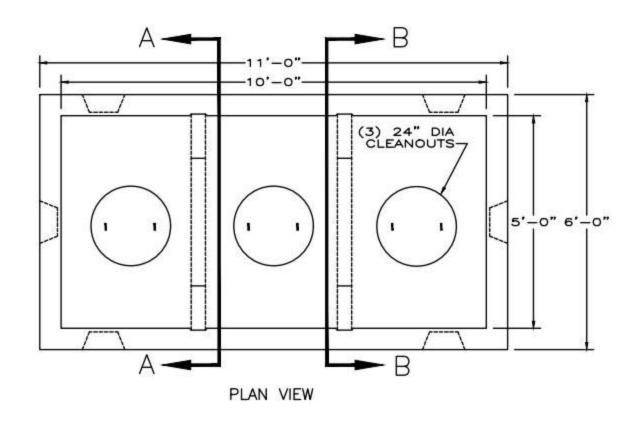
SHEA PRODUCT ID: CHEADWALL	PREPARED FOR:	FILE NAME:	HWCustom.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 06/01/18	PAGE: G11.5	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	y, MA 160 Old Turnpike Rd-	Nottingham, NH

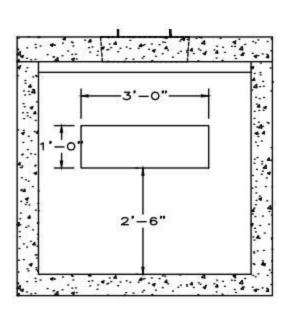
OIL AND GREASE SEPARATOR



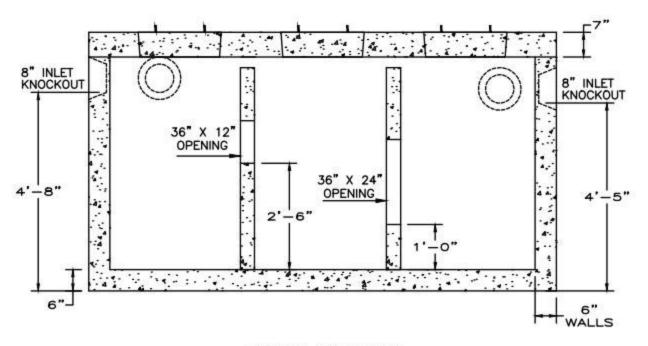
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- MANHOLE DESIGN SPECIFICATIONS CONFORM TO LATEST ASTM C478 SPEC FOR "PRECAST REINFORCED CONCRETE MANHOLE SECTIONS."
- BUTYL RESIN SECTION JOINT CONFORMS TO LATEST ASTM C443 SPEC.
- 4. STEEL REINFORCED COPOLYMER POLYPROPYLENE PLASTIC STEP CONFORMS TO LATEST ASTM C478 SPEC.
- 5. PIPE NOT SUPPLIED.
- 6. CONE SECTION AVAILABLE IN 4'-0" I.D. ONLY.
- 7. FOR INLETS LARGER THAN 10" THE DESIGN AND DIMENSION WILL BE DETERMINED FOR EACH PARTICULAR CASE.

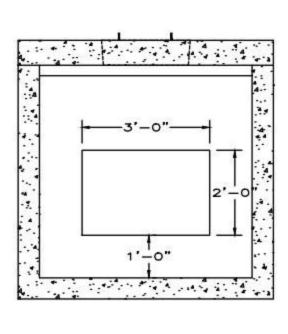
SHEA PRODUCT ID: VARIES	PREPARED FOR:	FILE NAME: gastrap.dwg	
WEIGHT (LBS): VARIES	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: H1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	153 Cranberry Hwy-Rochester J	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham, NH





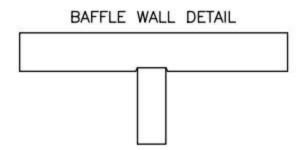
SECTION A-A VIEW





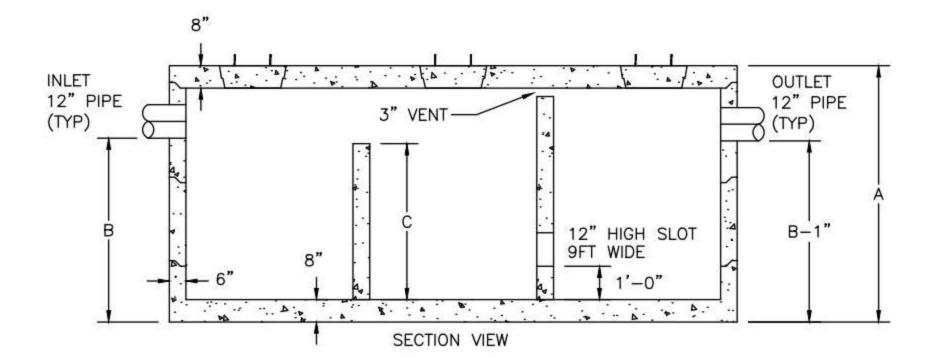
SECTION SIDE VIEW

SECTION B-B VIEW



- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER ALSO AVAILABLE IN H-10 LOADING WITH 3" WALL.
- 3. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.

SHEA PRODUCT ID: M1500CSEP	PREPARED FOR:	FILE NAME: 1500Separator.dwg	
WEIGHT (LBS): 24,400#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: H2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	IA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-N	Nottingham, NH



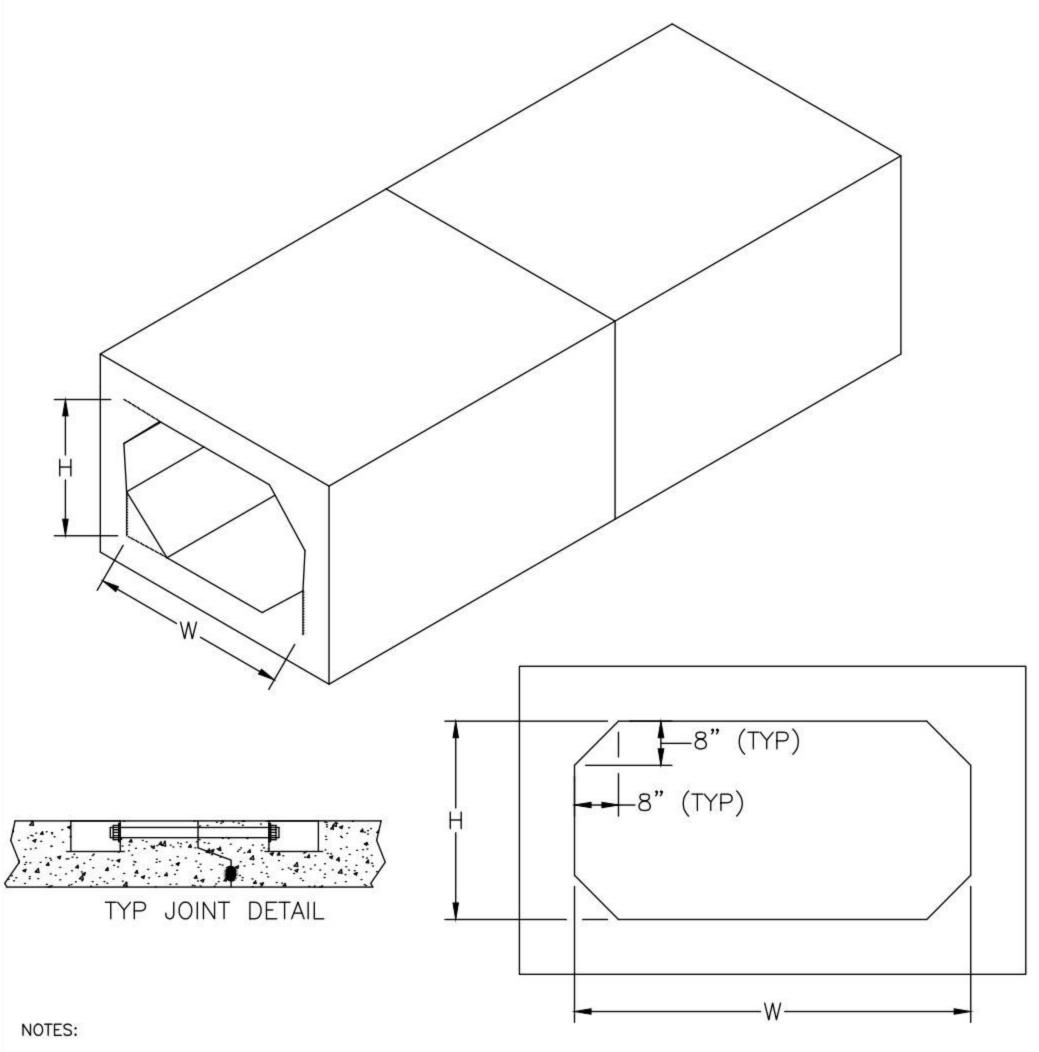
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGNED FOR AASHTO HS-20 LOADING, COVER 1 TO 5 FEET.
- 3. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN. INLET HEIGHT MAY INCREASE SLIGHTLY DUE TO THE BUTYL RESIN USED.

GALLONS	A (HEIGHT)	B (INLET)	C (BAFFLE)	WEIGHT (LBS)
5,000	92"	66"	56"	58,180
7,500	118"	92"	82"	66,510
10,000	146"	120"	110"	75,500

^{*}OTHER SIZES AVAILABLE

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	WQI9x16.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: H3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH





- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS
- 2. DESIGN PER ASTM C1433 BOX CULVERT
- 3. ALL REINFORCEMENT PER ASTM A615
- 4. DESIGNED FOR AASHTO HS-20 LOADING

END VIEW

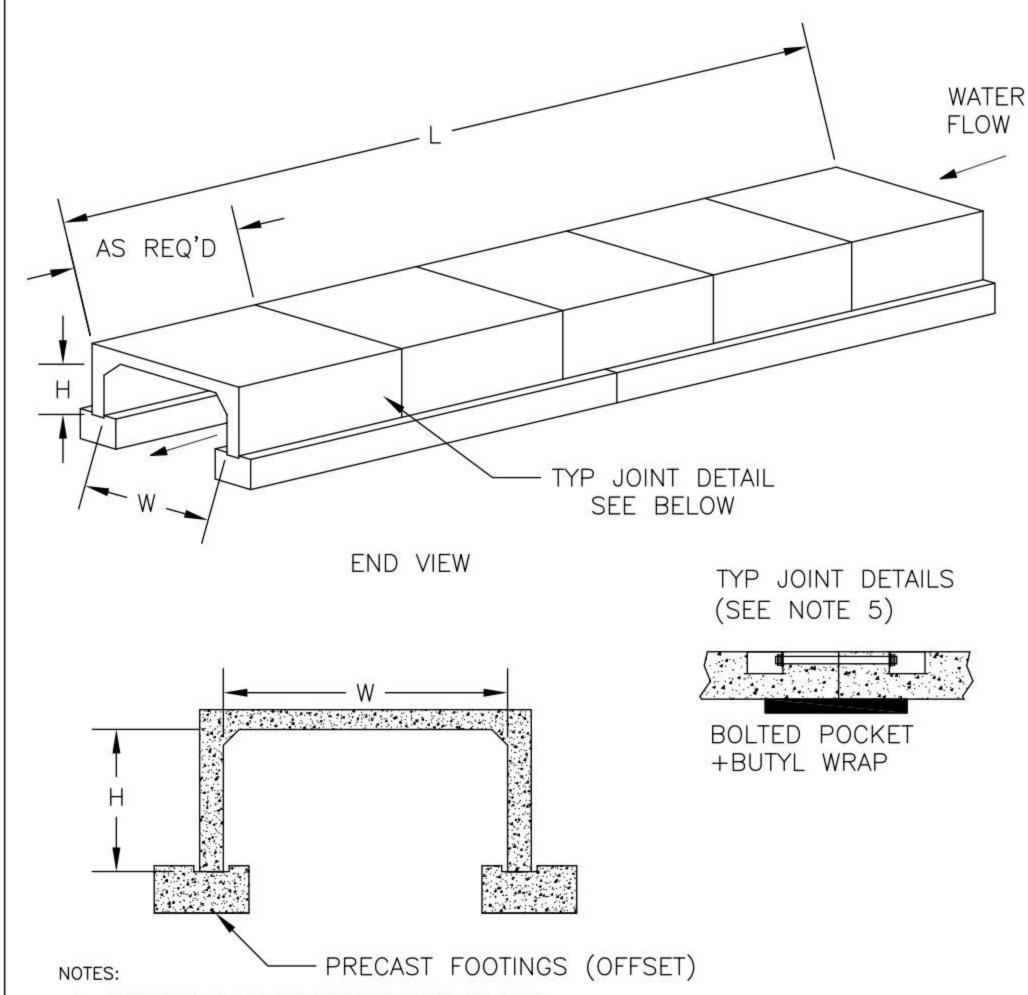
DESIGNED FOR LOADS/SIZES
AS NEEDED

SHEA PRODUCT ID: BCXXXXX	PREPARED FOR:	FILE NAME: BOXCULVERT.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 06/01/18 PAGE: H4.1	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington, I	MA 153 Cranberry Hwy-Rochester	r. MA 87 Haverhill Road-Amesbury, MA 160 Old Turn	pike Rd-Nottingham, NH

New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

RIGID FRAME 3-SIDED CULVERT



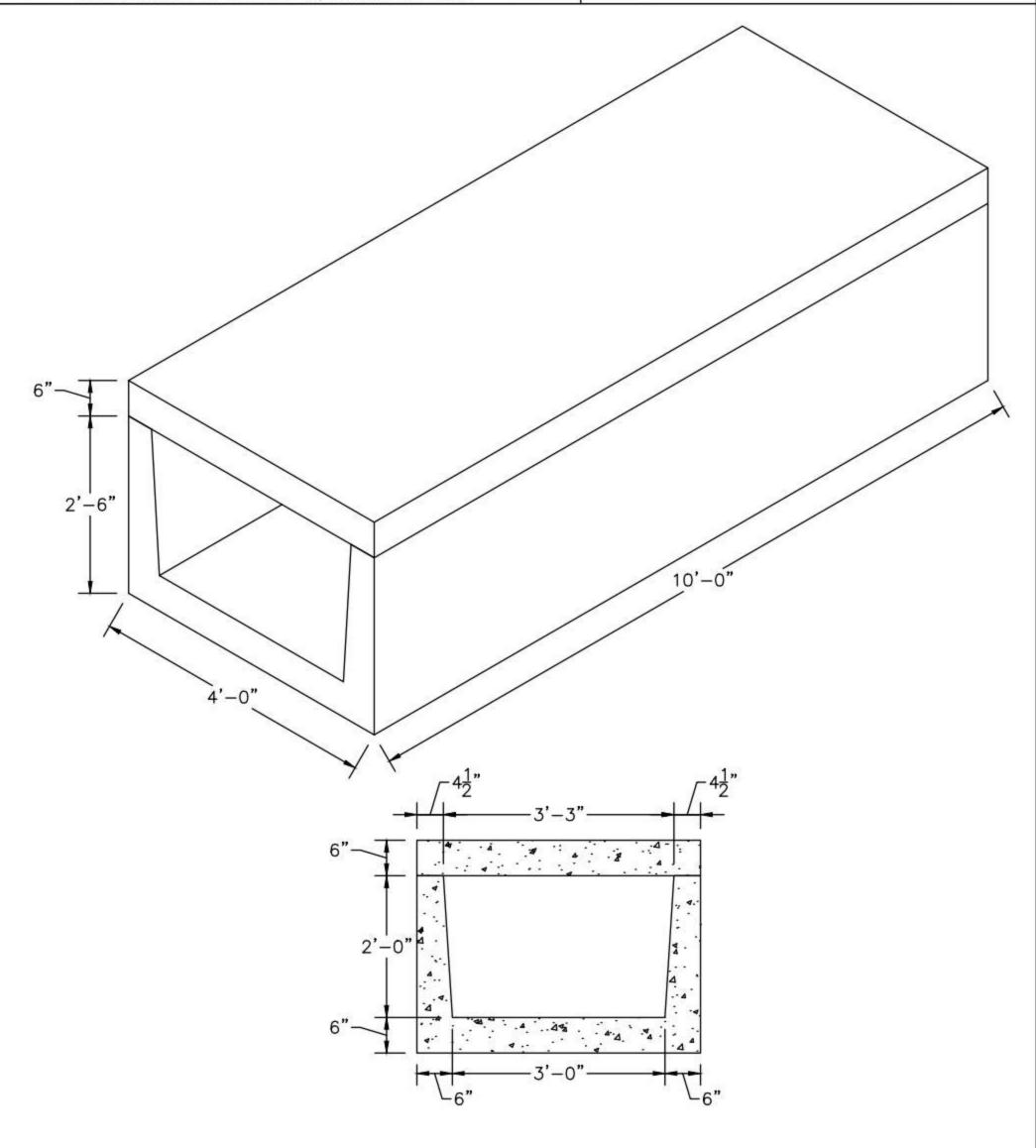
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN PER ASTM C1504 SPECIFICATION FOR 3-SIDED CULVERT.
- 3. ALL REINFORCEMENT PER ASTM A615.
- 4. DESIGNED AASHTO HS-20 LOADING OR AS REQUIRED.
- 5. TONGUE AND GROOVE JOINT SEALED WITH BUTYL WRAP.
- 6. PRECAST FOOTINGS OPTIONAL

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: Culv	vert 3-Sided.dwg	
WEIGHT (LBS): VARIES	DRAWN BY: ARO	DATE: 08/03/2018	PAGE: H4.2	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	1 153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd	-Nottingham, NH

SHEA New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

2'X3' BOX CULVERT WITH TOP SLAB

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

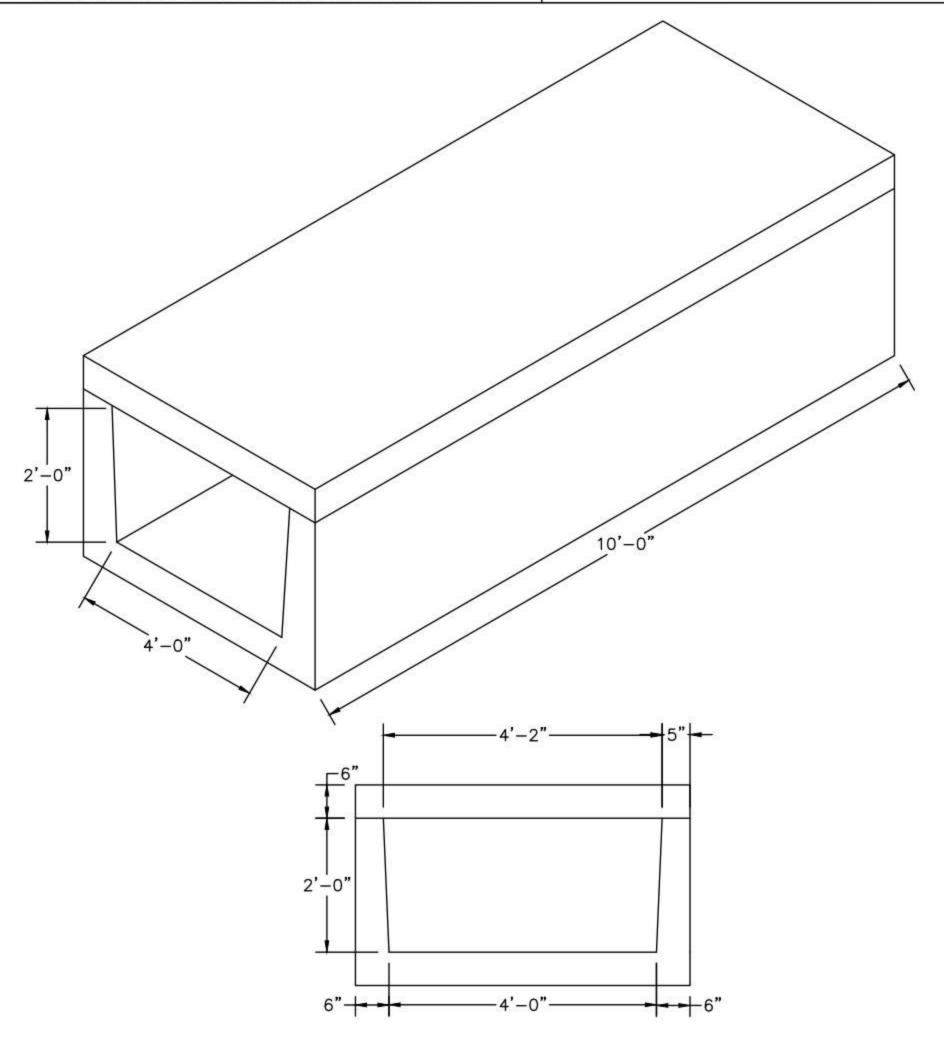


- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN FOR AASHTO HS-20 LOADING, 1 TO 5 FEET COVER.

SHEA PRODUCT	ID: BC2X3	PREPARED FOR:	FILE NAME:	2x3culvert.dwg	
WEIGHT (LBS):	840#/LF	DRAWN BY: ARO	DATE: 03/22/18	PAGE: H4.3	OPER
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbu	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

2'X4' BOX CULVERT WITH TOP SLAB

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN PER ASTM C1433 BOX CULVERT
- 3. ALL REINFORCEMENT PER ASTM A615
- 4. DESIGNED FOR AASHTO HS-20 LOADING, 2 TO 5 FEET COVER.

SHEA PRODUCT	ID: BC2X4-6T	PREPARED FOR:	FILE NAME:	2x4culvert.dwg	
WEIGHT (LBS):	1,000#/LF	DRAWN BY: ARO	DATE: 06/01/18	PAGE: H4.4	CERTIFIED PLANT
773 Salem	Street-Wilmington MA	1 153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ITY MA 160 Old Turnnike Rd-	-Nottingham NH

New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

UNISTORM ONLINE SYSTEM

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

				V		
		UI	NISTORM SIZI	ng tae	BLE	
UNISTORM	D	MAX.	IMPERVIOUS	INLET	TREATMENT	PEAK
MODEL	(ft.)	S	AREA	PIPE	FLOW	FLOW
#	30532 BX	(ft.)	(acres)	(in.)	(cfs)	(cfs)
5R	5	5.0±	0 - 3	12-15	0 - 2	6
6R	6	5.3±	3 - 4	18	2 - 3	7
7R	7	5.6±	4 - 6	21	3 - 5	9
8R	8	6.0±	6 - 10	24	5 - 7	16
10R	10	6.6±	10 - 12	30	7 - 10	25
12R	12	7.3±	12 - 15	36	10 - 13	35

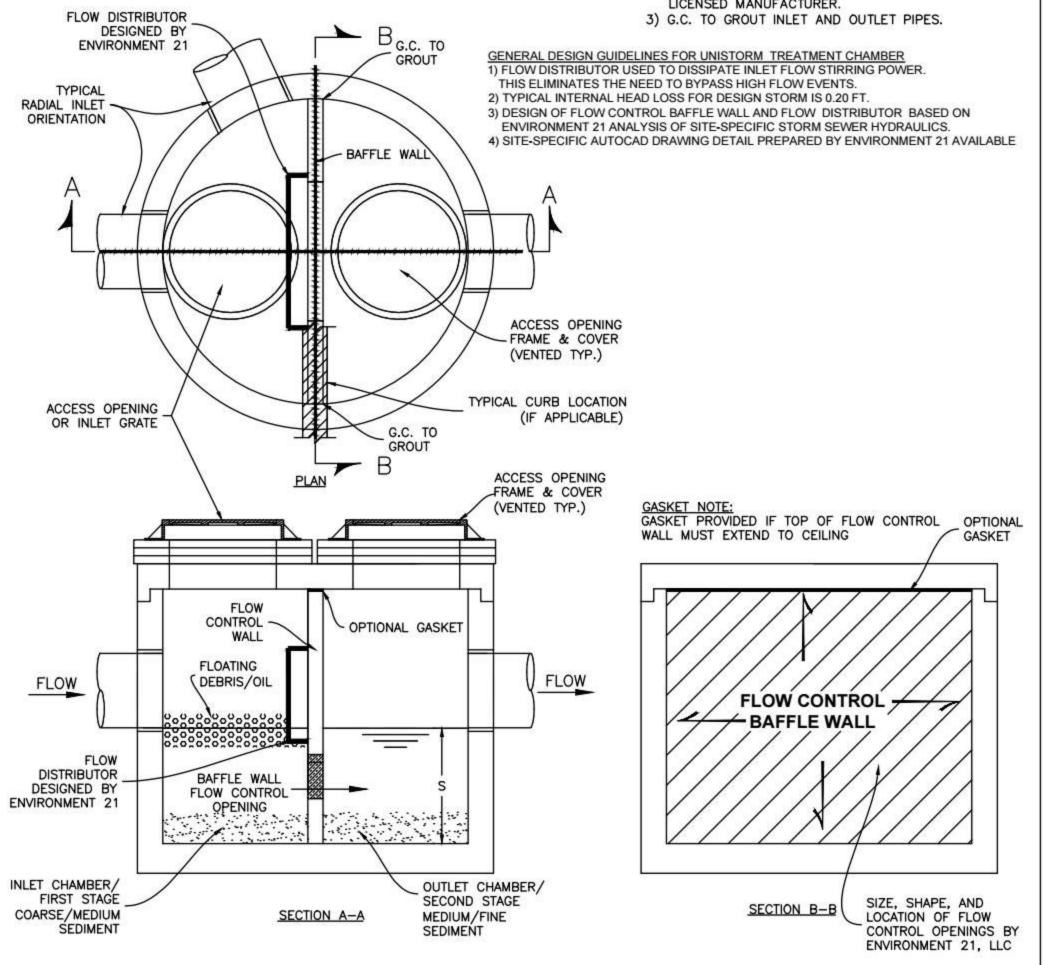
GENERAL NOTES:

MANHOLE DESIGN SPECIFICATIONS CONFORM TO LATEST ASTM C478 SPEC. FOR PRECAST REINFORCED CONCRETE MANHOLE SECTIONS.

DESIGN LOADING: AASHTO HS-20

NOTES:

- RAINFALL INTENSITY USED FOR TREATMENT FLOW = 0.80-1.0 IN/HR MANUFACTURING NOTES:
- DESIGN OF INTERNAL BAFFLE WALL PROVIDED TO LICENSED MANUFACTURER BY ENVIRONMENT 21, LLC.
- LOCATION AND SIZE OF MANHOLE OPENINGS MAY BE ADJUSTED BY LICENSED MANUFACTURER.



PROPRIETARY INFORMATION: PATENTS PENDING - ALL RIGHTS TO ENVIRONMENT 21, LLC.

SHEA PRODUCT ID:
UNISTORM

PREPARED FOR:

UNISTORM

PREPARED FOR:

DATE:

O6/01/18

PAGE:

H5.1

PAGE:

H5.1

T73 Salem Street-Wilmington, MA | 153 Cranberry Hwy-Rochester, MA | 87 Haverhill Road-Amesbury, MA | 160 Old Turnpike Rd-Nottingham, NH

	V2	775 A	V2	B1 SIZING TA	BLE	e	22
V2B1	D1	D2	S	IMPERVIOUS	INLET	TREATMENT	PEAK
MODEL	(ft.)	(ft.)	(ft.)	AREA	PIPE	FLOW	FLOW
#	111000000			(acres)	(in.)	(cfs)	(cfs)
3	4	5	4.1±	0.3 -1.3	12	0 - 1	4
4	5	5	4.4±	1.3-2.0	15	1 - 2	6
6	6	5	4.7±	2.0-3.0	18	2 - 3	7
9	7	5	4.9±	3.0-4.0	21	3 - 5	9
11	8	6	5.1±	4.0-5.3	24	5 - 7	16
17	10	8	5.5±	5.3-8.3	30	7 - 10	25
25	12	8	5.9±	8.3-11.7	36	10 - 13	35

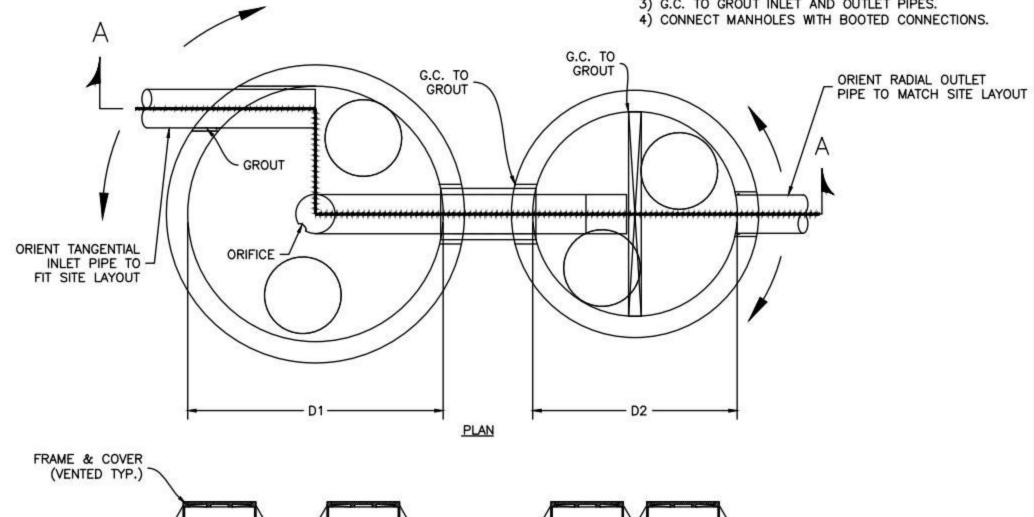
GENERAL NOTES:

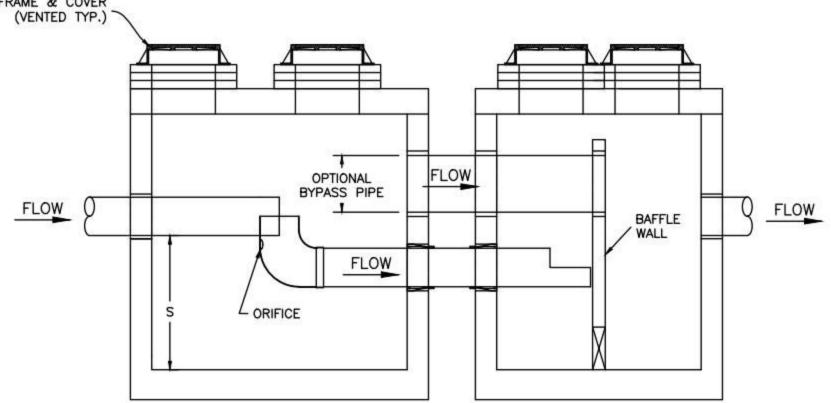
MANHOLE DESIGN SPECIFICATIONS CONFORM TO LATEST ASTM C478 SPEC. FOR PRECAST REINFORCED CONCRETE MANHOLE SECTIONS.

DESIGN LOADING: AASHTO HS-20

NOTES:

- 1) RAINFALL INTENSITY USED FOR TREATMENT FLOW = 0.80-1.0 IN/HR
- 2) MAXIMUM OPERATING LOSS APPROXIMATELY 0.5 FT MANUFACTURING NOTES:
- 1) DESIGN OF INTERNAL PVC PIPING PROVIDED TO LICENSED MANUFACTURER BY ENVIRONMENT 21, LLC.
- 2) LOCATION AND SIZE OF MANHOLE OPENINGS MAY BE ADJUSTED BY LICENSED MANUFACTURER.
- 3) G.C. TO GROUT INLET AND OUTLET PIPES.





PROPRIETARY INFORMATION: PATENTS PENDING - ALL RIGHTS TO ENVIRONMENT 21, LLC.

SECTION A-A

SHEA PRODUCT ID: V2B1X	PREPARED FOR:	FILE NAME: ENV21V2B1.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 06/01/18 PAGE: H5.2	DPCA CERTIFIED PLANT
773 Salem Street-	Wilmington, MA 153 Cranberry Hwy-Roche	ester, MA 87 Haverhill Road-Amesbury, MA 160 Old Tu	rnpike Rd-Nottingham, NH

SHEA New

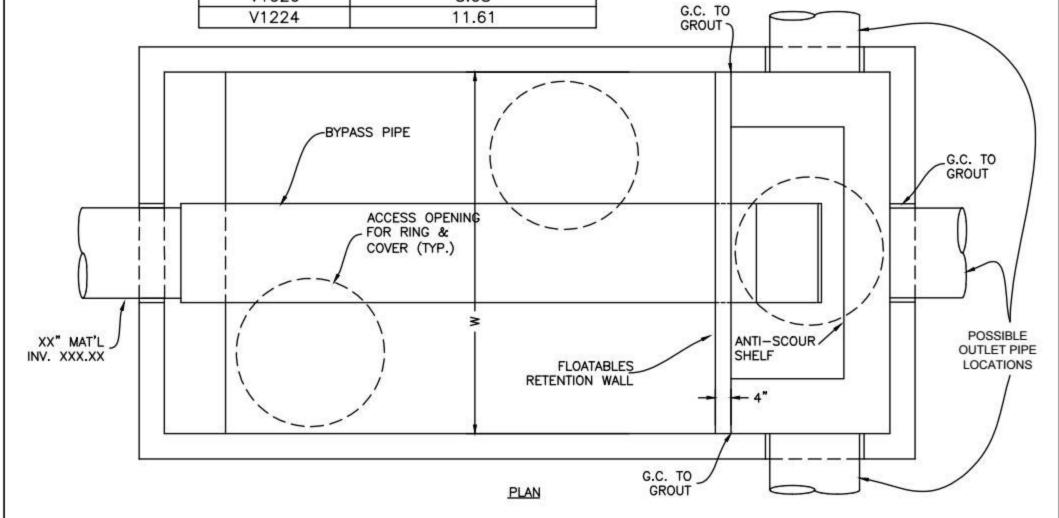
New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com ENV21 NJDEP STORMPRO VAULT

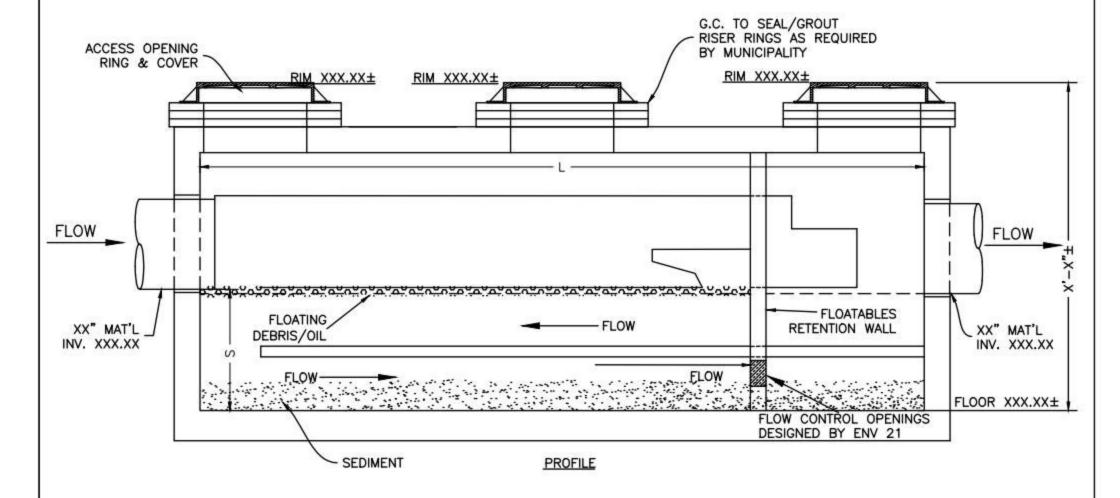
BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

STORMPRO SIZING TABLE STORMPRO MODEL NJDEP MTFR (CFS) V48 1.29 V510 2.02 V612 2.91 V714 3.96 V816 5.17 V1020 8.08

NOTES:

- 1. MAXIMUM OPERATING LOSS APPROXIMATELY 0.5 FT.
- DESIGN SPECIFICATIONS CONFORM TO LATEST A.S.T.M. C478
- DESIGN LOADING: AASHTO HS20-44 SPEC. FOR PRECAST REINFORCED CONCRETE MANHOLE SECTIONS.
- DESIGN OF FLOATABLES RETENTION WALL BASED ON ENVIRONMENT 21 ANALYSIS OF SITE—SPECIFIC STORM SEWER HYDRAULICS.



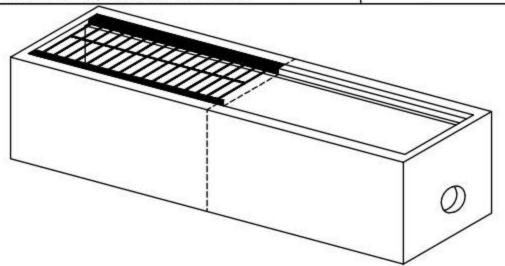


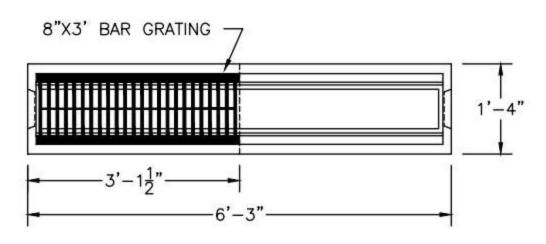
PROPRIETARY INFORMATION: PATENTS PENDING - ALL RIGHTS TO ENVIRONMENT 21, LLC.

SHEA PRODUCT ID: VARIES	PREPARED FOR:	FILE NAME:	StormPro.dwg	^
WEIGHT (LBS): VARIES	DRAWN BY: ARO	DATE: 06/01/18	PAGE: H5.3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

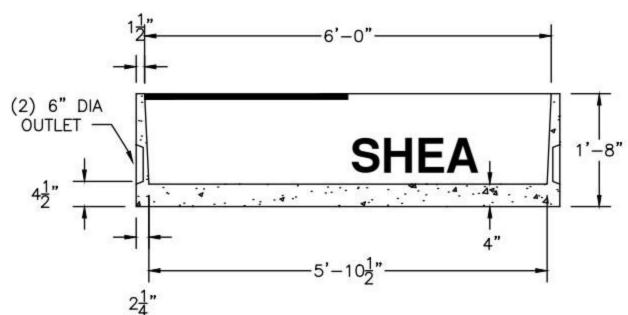


CRETE PRODUCTS

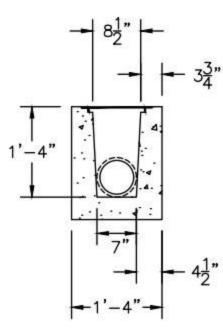




PLAN VIEW



SIDE SECTION VIEW



END SECTION VIEW

			WEIGHT
ITEM NO.	TD6	6' SECTIO	N 1,315#
	TD3	3' SECTIO	N 711#

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. AVAILABLE IN 3' AND 6' SECTIONS.
- 3. AVAILABLE IN END, MIDDLE, OR CLOSED SECTIONS.
- 4. DESIGNED FOR AASHTO HS-20 LOADING.

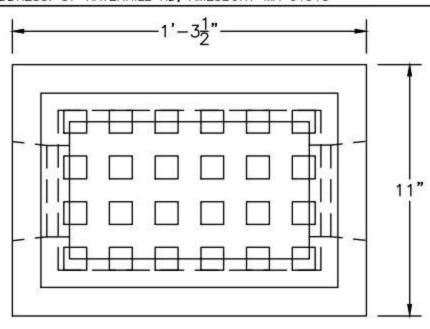
	3" 8
	SLOTS
45"	
	HANDICAP GRATE (OPTIONAL)

SHEA PRODUCT ID: TD3/TD6	PREPARED FOR:	FILE NAME: tren	chdrain8x16.dwg	^
WEIGHT (LBS):711#/1,315#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: H6.1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	y, MA 160 Old Turnpike Rd-	Nottingham, NH

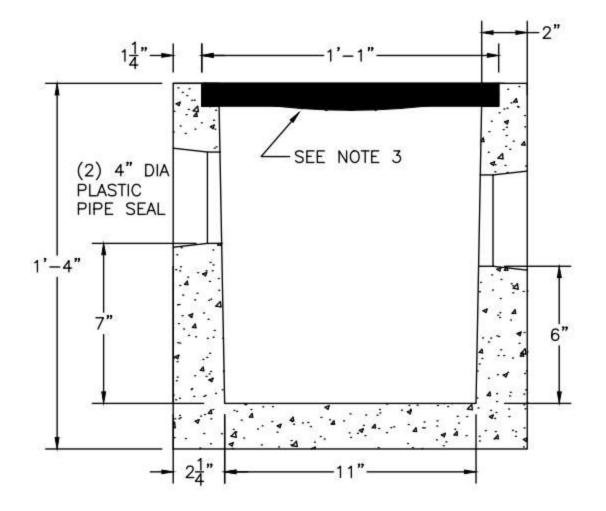
12" X 18" New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com TRENCH DRAIN ONCRETE PRODUCTS BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913 -8'-0" OR 4'-0"--CHAMFERED EDGE (2 SIDES) -1" x 3" SLOTS -OPTIONAL (2) CLOSED ENDS OUTLET HOLE CLOSED SECTION RECESSED LIFTING CAST IRON GRATE PLAN VIEW HANDLE (2 PLACES) CAST IRON GRATE -8'-0" OR 4'-0"-THIS END OPEN 0 THIS END OPEN CAST IRON FRAME 2'-0" (2) OPEN ENDS CAST IRON FRAME AND GRATE **ASSEMBLY** MIDDLE SECTION BOLT POCKET PLAN VIEW CONNECTIONS ONLY AT OPEN END 12" 23/4"--7'-6" OR 3'-6"-CHAMFERED **EDGE** TYP. KNOCK OUT THIS END FOR Ø8" PIPE MAX (1) OPEN END OPEN 2'-0" 6" -7'-5" OR 3'-5"-END SECTION OPTIONAL −2'−0"− SIDE VIEW OUTLET HOLE END SECTION VIEW NOTES: ISOMETERIC VIEW 1. MINIMUM CONCRETE COMPRESSIVE STRENGTH: 4,000 PSI AFTER 28 DAYS. 2. REINFORCEING STEEL: A615 GRAD 60 BLACK DEFORMED BARS 12" x 18" TRENCH DRAIN 3. AVAILABLE IN 4' AND 8' SECTIONS. ITEM CODE SECTION TYPE WEIGHT 4. AVAILABLE IN CENTER, END OR MIDDLE SECTIONS. TD-8 CLOSED 3,075# 5. DESIGNED FOR AASHTO HS-20 LOADING. 3,000# TD-8 MIDDLE 6. GRATING TO BE ATTACHED BY CONTRACTOR. 3,030# TD-8 END 7. END KNOCK OUTS SIZED FOR MAXIMUM Ø8" PIPE. 1,575# TD-4 CLOSED 8. SLOPED FLOOR IF REQUIRED TO BE INSTALLED BY OTHERS AFTER INSTALLATION. MIDDLE 1,500# TD-4 TD-4 END 1,540#

Specifications subject to change without notice

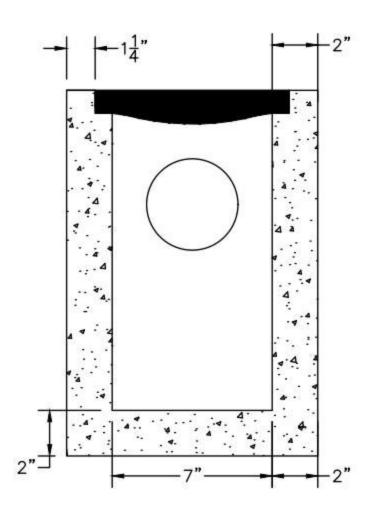
SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	renchdrain12x18	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: H6.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbu	ury, MA 160 Old Turnpike Rd-	Nottingham, NH



PLAN VIEW



SIDE SECTION VIEW

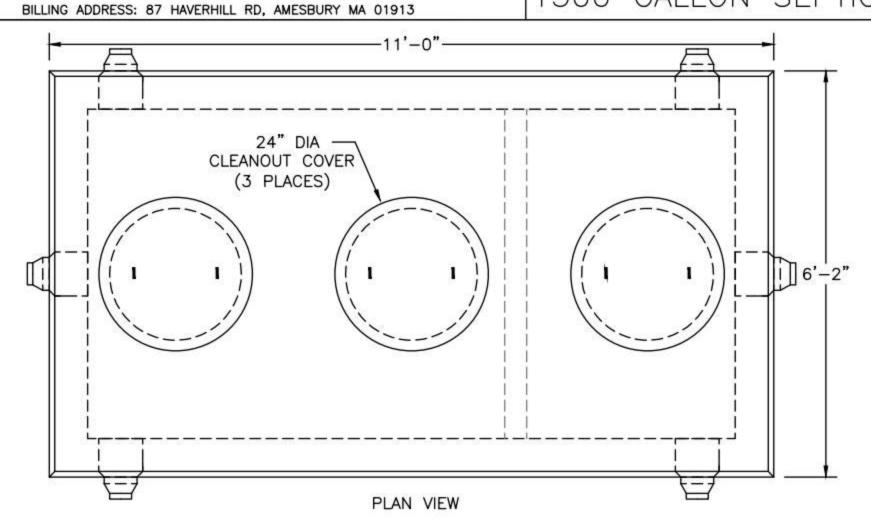


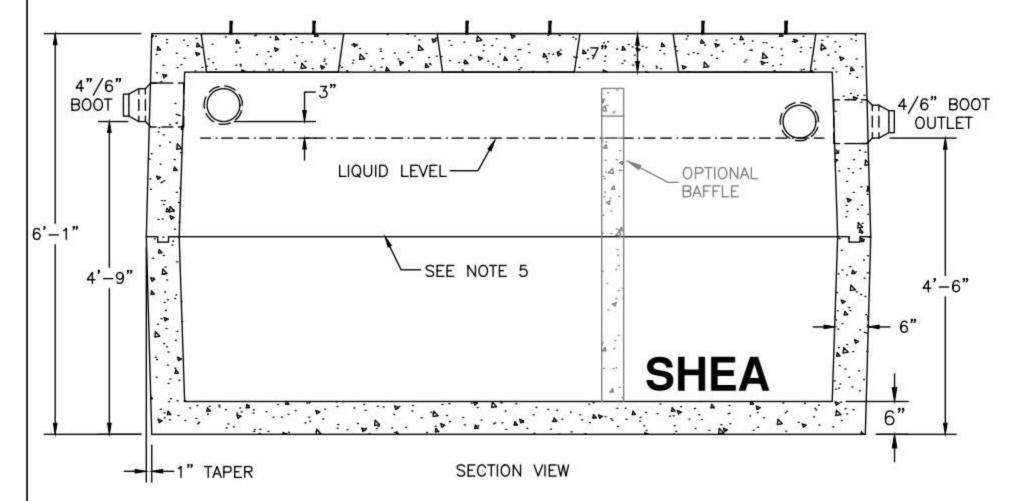
END SECTION VIEW

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. ACCEPTS ALL 3" AND 4" PIPE WITHOUT GROUTING.
- 3. COVER GRATE CONSTRUCTED OF CO-POLYMER POLYPROPYLENE.

SHEA PRODUCT ID: RD	PREPARED FOR:	FILE NAME:	raindrn.dwg	
WEIGHT (LBS): 91#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: H7	NPCR CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	-Nottingham NH

COMMERCIAL LINE 1500 GALLON SEPTIC TANK



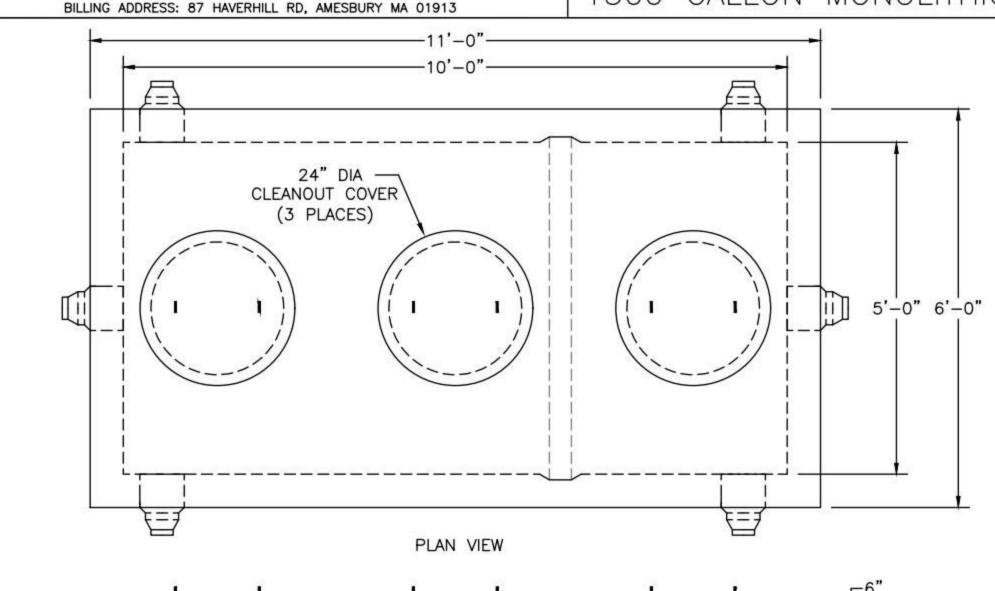


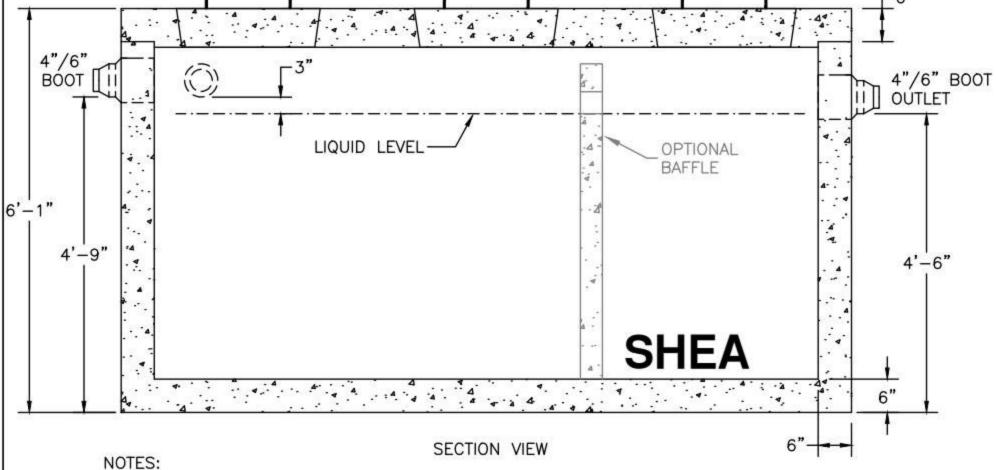
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS.
- 3. ALL REINFORCEMENT PER ASTM C1227
- 4. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FT
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 6. TEES AND BAFFLES SOLD SEPARATELY.

	WEIGHT	TOP	воттом
ITEM NO. TK-1500C	22,000#	11,500#	10,500#
TK-1500C2C	23,200#	12,100#	11,100#

SHEA PRODUCT	ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ctk1500.dwg	^
WEIGHT (LBS):	SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: I 1	DPCA CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbu	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

COMMERCIAL LINE TANK 1500 GALLON MONOLITHIC





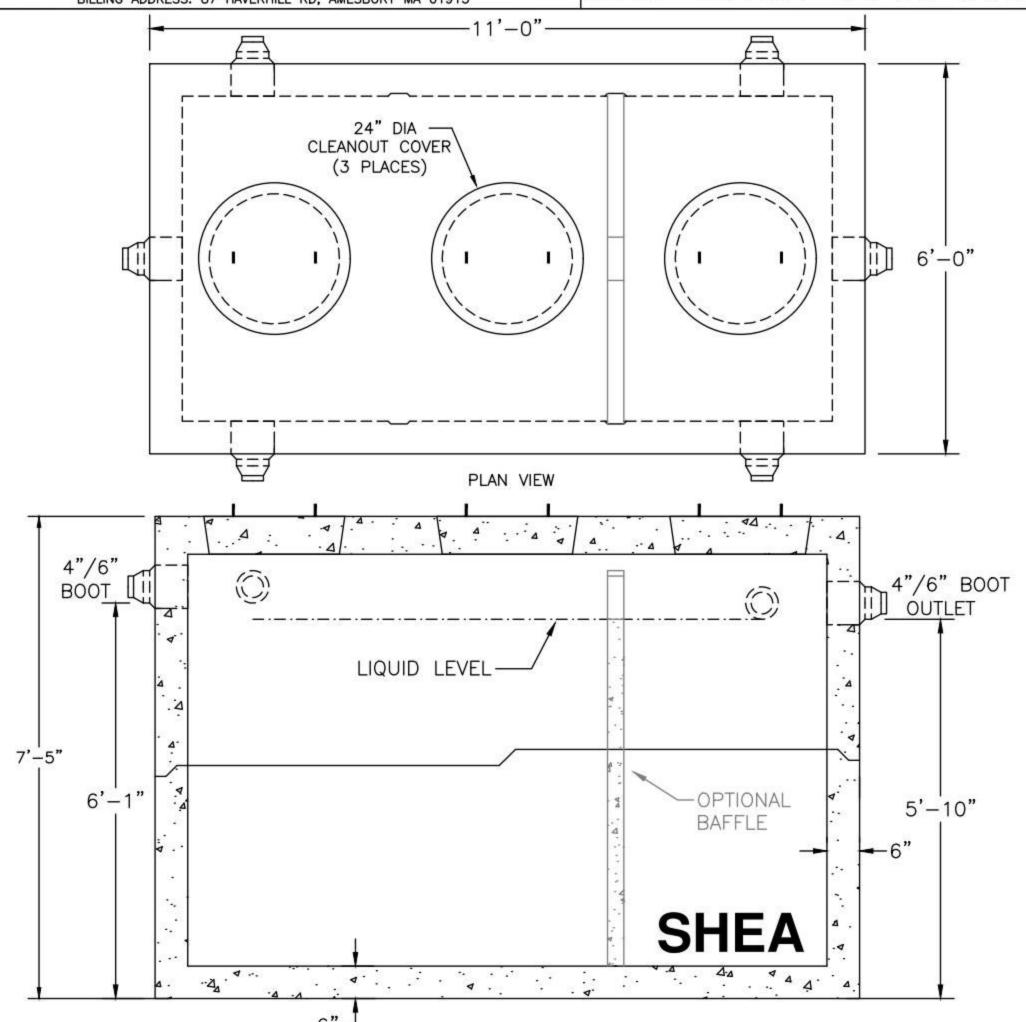
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS
- 3. ALL REINFORCEMENT PER ASTM C1227.
- DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN
- 6. TEES AND BAFFLES SOLD SEPARATELY
- 7. OPTIONAL BAFFLE WALL SEATED IN GROOVE

	WEIGHT	TOP	воттом
ITEM NO. TK-M1500C	22,600#	5,400#	17,200#
TK-M1500C2C	24,400#	5,400#	19,000#

SHEA PRODUCT	TID: SEE TABLE	PREPARED FOR:	FILE NAME:	ctkM1500.dwg	^
WEIGHT (LBS):	SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: I2	DPCA CERTIFIED PLANT
773 Salem	n Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbu	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

COMMERCIAL LINE 2000 GALLON SEPTIC TANK

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



NOTES:

- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS.
- ALL REINFORCEMENT PER ASTM C1227
- 4. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FT
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 6. TEES AND BAFFLES SOLD SEPARATELY.

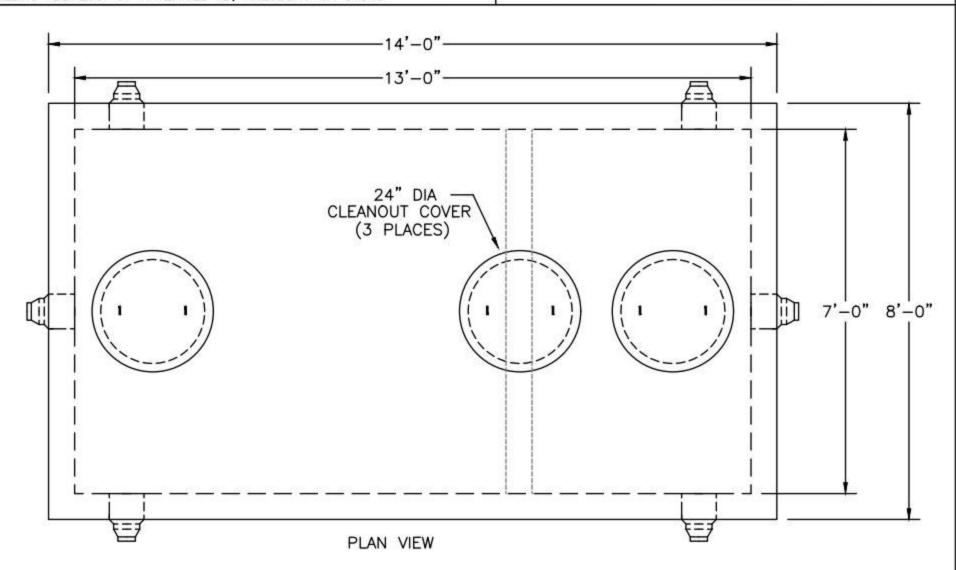
			WEIGHT	TOP	BOT
ITEM	NO.	TK-2000C	25,600#	13,655#	11,945#
		TK-2000C2C	27,340#	14,515#	12,825#

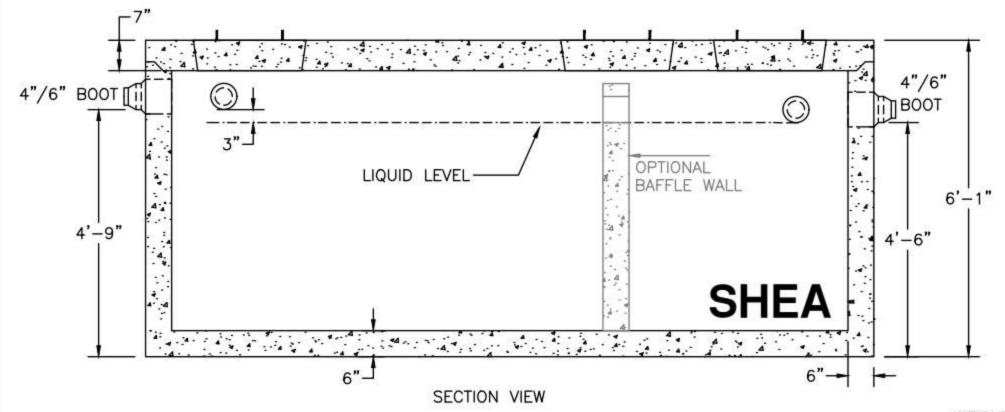
SHEA PRODUCT	ID: SEE TABLE	PREPARED FOR:		FILE NAME:	ctk2000.dw	vg	^
WEIGHT (LBS):	SEE TABLE	DRAWN BY: ARO	DATE: 03/01	/2018	PAGE:	13	DPCA CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill	Road-Amesbu	rv. MA 160	Old Turnpike Rd-1	Nottingham, NH

SECTION VIEW

COMMERCIAL LINE TANK 2500 GALLON MONOLITHIC







NOTES:

WEIGHT
ITEM NO. CTK-M2500C 32,820#
CTK-M2500C2C 35,358#

ONE

TWO

1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.

2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS

3. ALL REINFORCEMENT PER ASTM C1227.

4. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.

5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN

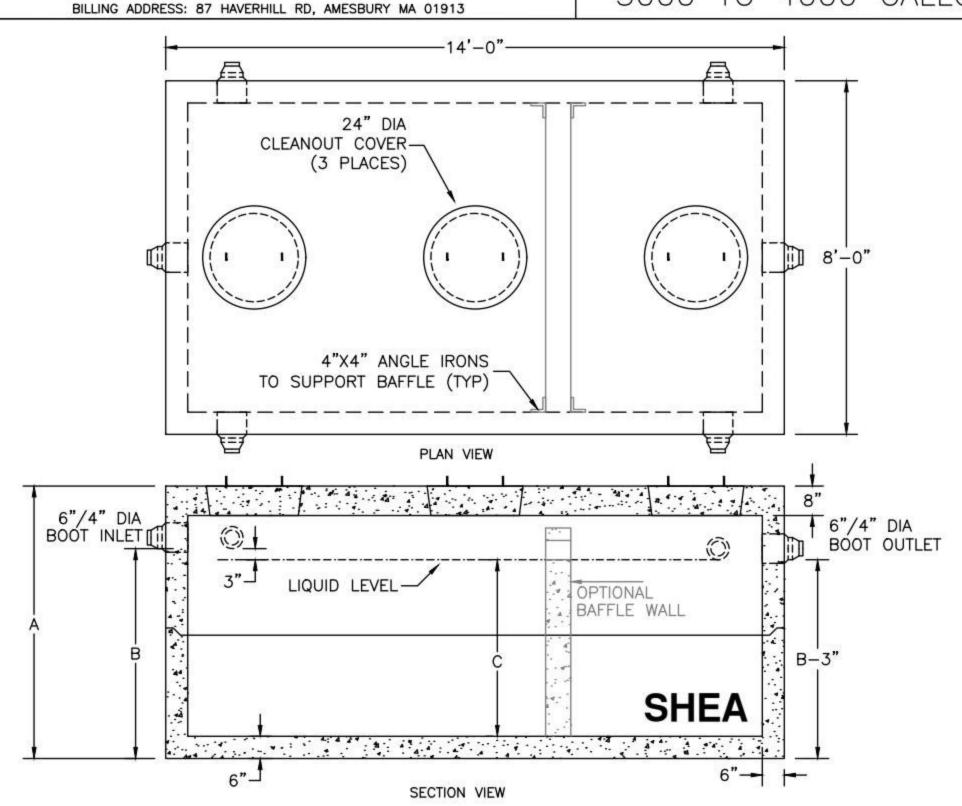
6. TEES AND BAFFLES SOLD SEPARATELY

7. BAFFLE WALL OPTIONAL FOR TWO COMPARTMENT TANKS.

WEIGHT	COMPART	COMPART
TOP SECTION	9,475#	9,475#
BOTTOM SECTION	23,345#	25,883#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ctkM2500.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: I 4	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	IA 87 Haverhill Road-Amesbu	iry, MA 160 Old Turnpike Rd-	Nottingham, NH

COMMERCIAL LINE TANK 3000 TO 4000 GALLON

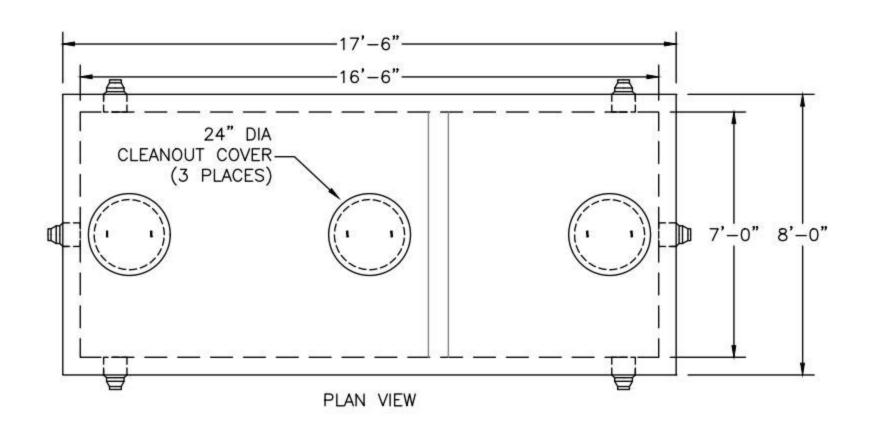


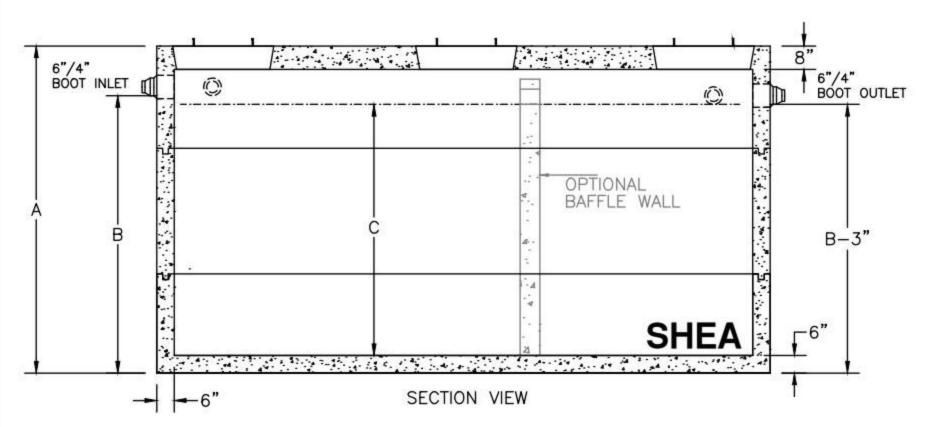
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS
- ALL REINFORCEMENT PER ASTM C1227.
- 4. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN
- 6. TEES AND BAFFLES SOLD SEPARATELY
- 7. OPTIONAL BAFFLE WALL HELD IN PLACE WITH ANGLE BRACKETS

	SINGLE COMPARTMENT TANK											
GALLONS	A (HEIGHT)	B (INLET) 6" BOOT	B (INLET) 4" BOOT	C (LIQUID)	WEIGHT (LBS)	ITEM NO.	SIZE TOP	WEIGHT TOP	SIZE BOTTOM	WEIGHT BOTTOM		
3,000	83"	66"	67"	57"	36,710	8X14-30	42"	19,455	41"	17,255		
3,500	93"	77"	78"	68"	39,250	8X14-35	42"	19,455	51"	19,795		
4,000	103"	86"	87"	77"	41,535	8X14-40	52"	21,740	51"	19,795		

	TWO COMPARTMENT TANK												
GALLONS	A (HEIGHT)	B (INLET) 6" BOOT	B (INLET) 4" BOOT	C (LIQUID)	WEIGHT (LBS)	ITEM NO.	SIZE TOP	WEIGHT TOP	SIZE BOTTOM	WEIGHT BOTTOM			
3,000	83"	66"	67"	57"	39,670	8X14-302C	42"	20,890	42"	18,780			
3,500	93"	77"	78"	68"	42,630	8X14-352C	42"	20,890	42"	21,740			
4,000	103"	86"	87"	77"	45,295	8X14-402C	52"	23,555	52"	21,740			

SHEA PRODUCT ID: SEE TABLES	PREPARED FOR:	FILE NAME:	ctk8x14.dwg	^
WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 06/01/18	PAGE: I5	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	IA 87 Haverhill Road—Amesbur	y, MA 160 Old Turnpike Rd-	Nottingham, NH





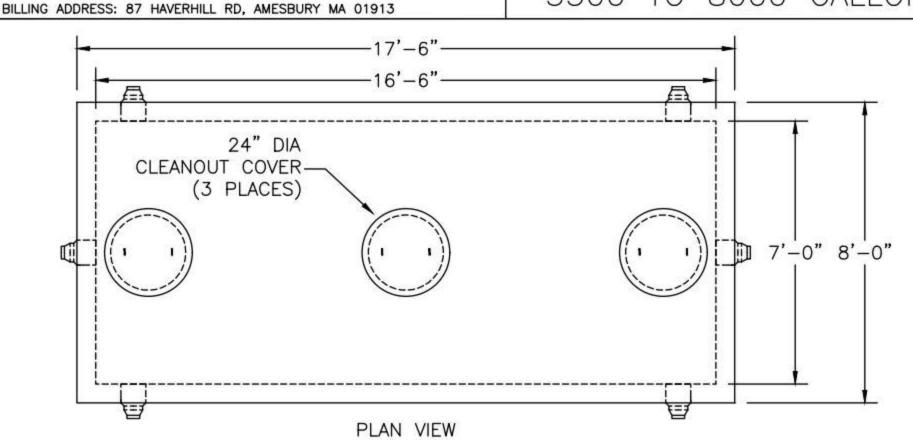
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS FOR ALTERNATIVE SYSTEMS WHERE A LIQUID LEVEL OF FOUR FEET IS NOT FEASIBLE.
- 3. ALL REINFORCEMENT PER ASTM C1227.

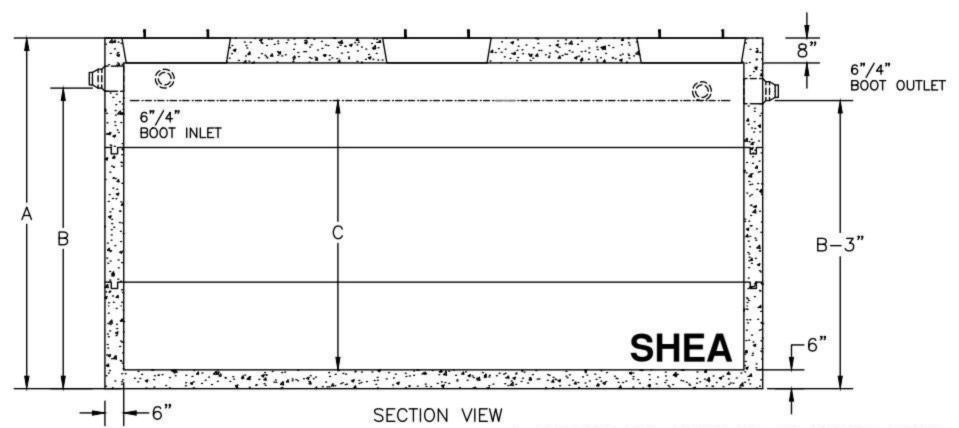
- 4. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FT.
- 5. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN. INLET HEIGHT MAY INCREASE SLIGHTLY DUE TO THE BUTYL RESIN USED.
- 6. TEES AND BAFFLES SOLD SEPARATELY.

SINGLE COMPARTMENT TANK											
GALLONS A B (INLET) B (INLET) C WEIGHT ITEM NO. SIZE WEIGHT SIZE WEIGHT BOTTOM BOTTOM											
2,500	62"	46"	47"	37"	40,749	8x17-25	28"	20,720"	34"	20,029	
3,000	69"	53"	54"	44"	43,166	8x17-30	35"	23,137	34"	20,029	

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ctk8x17LG.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: I6	CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	IN MA 160 Old Turnnike Pd-	Nottingham NH

COMMERCIAL LINE TANK 3500 TO 8000 GALLON





NOTES:

- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00 DEP TITLE 5 REGS FOR SEPTIC TANKS.
- 3. ALL REINFORCEMENT PER ASTM C1227

- 4. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FT.
- 5. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN, INLET HEIGHT MAY INCREASE SLIGHTLY DUE TO THE BUTYL RESIN USED.
- 6. TEES AND BAFFLES SOLD SEPARATELY.

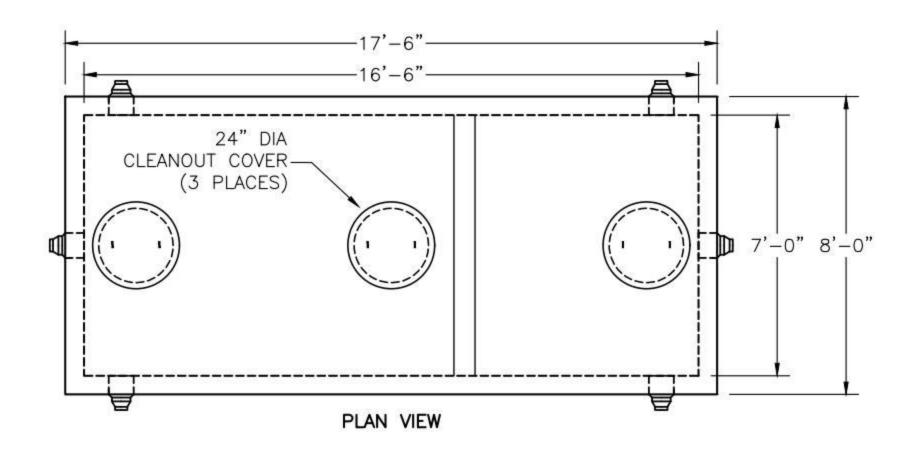
SEC	TION	WEIGHT
28"	TOP	20,720#
35"	TOP	23,137#
34"	BOT	20,029#
49"	вот	25,209#
30"	RIS	10,014#
43"	RIS	14,849#

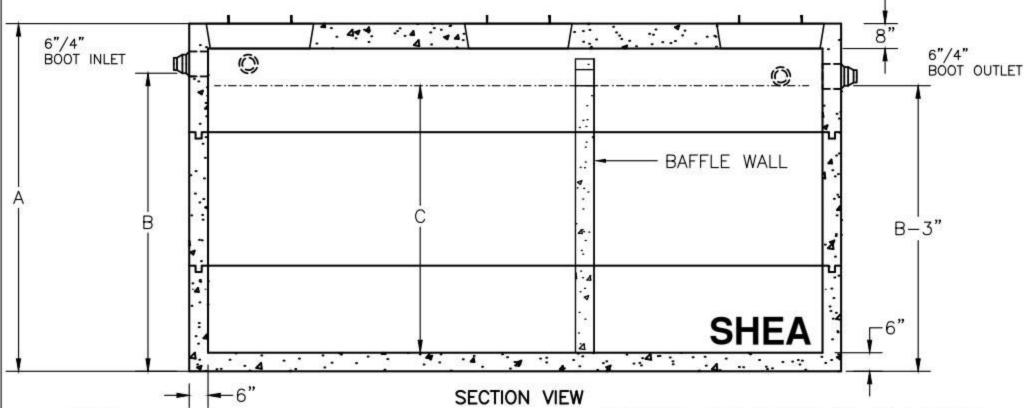
GALLONS	ITEM NO.	A (HEIGHT)	B* (INLET) 6" BOOT	B* (INLET) 4" BOOT	C (LIQUID)	WEIGHT (LBS)	TOP (HEIGHT)	BOTTOM (HEIGHT)	RISER 1 (HEIGHT)	RISER 2 (HEIGHT)
3,500	8X17-35	77"	61"	62"	52"	45,929	28"	49"	0"	0"
4,000	8X17-40	84"	68"	69"	60"	48,346	35"	49"	0"	0"
4,500	8X17-45	91"	75"	76"	66"	50,763	28"	34"	30"	0"
5,000	8X17-50	98"	82"	83"	73"	53,180	35"	34"	30"	0"
5,500	8X17-55	105"	89"	90"	80"	55,598	28"	34"	43"	0"
6,000	8X17-60	112"	96"	97"	88"	58,015	35"	34"	43"	0"
6,500	8X17-65	120"	104"	105"	95"	60,778	28"	49"	43"	0"
7,000	8X17-70	127"	111"	112"	102"	63,195	35"	49"	43"	0"
7,500	8X17-75	134"	118"	119"	109"	65,612	28"	34"	43"	30"
8,000	8X17-80	141"	125"	126"	116"	68,029	35"	34"	43"	30"

*SEE NOTE 5

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ctk8x17.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: 17. 1	OPER
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road—Amesbury	y, MA 160 Old Turnpike Rd-	Nottingham, NH

3500 TO 8000 GALLONS





- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00 DEP TITLE 5 REGS FOR SEPTIC TANKS.
- 3. ALL REINFORCEMENT PER ASTM C1227
- 4. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FT.
- 5. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN, INLET HEIGHT MAY INCREASE SLIGHTLY DUE TO THE BUTYL RESIN USED.
- 6. TEES AND BAFFLES SOLD SEPARATELY.

SEC	TION	WEIGHT			
28"	TOP	19,885#			
35"	TOP	24,300#			
34"	BOT	20,029#			
49"	вот	27,065#			
30"	RIS	11,240#			
43"	RIS	16,705#			

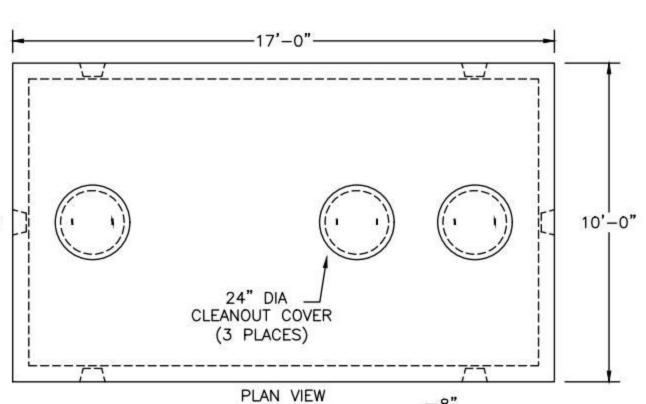
GALLONS	ITEM NO.	A (HEIGHT)	B* (INLET) 6" BOOT	B* (INLET) 4" BOOT	C (LIQUID)	WEIGHT (LBS)	TOP (HEIGHT)	BOTTOM (HEIGHT)	RISER 1 (HEIGHT)	RISER 2 (HEIGHT)
3,500	8X17-352C	77"	61"	62"	52"	49,505	28"	49"	0"	0"
4,000	8X17-402C	84"	68"	69"	60"	51,365	35"	49"	0"	0"
4,500	8X17-452C	92"	75"	76"	66"	53,709	28"	34"	30"	0"
5,000	8X17-502C	99"	82"	83"	73"	55,569	35"	34"	30"	0"
5,500	8X17-552C	105"	89"	90"	80"	59,174	28"	34"	43"	0"
6,000	8X17-602C	112"	96"	97"	88"	61,034	35"	34"	43"	0"
6,500	8X17-652C	120"	104"	105"	95"	66,210	28"	49"	43"	0"
7,000	8X17-702C	127"	111"	112"	102"	68,070	35"	49"	43"	0"
7,500	8X17-752C	135"	118"	119"	109"	70,414	28"	34"	43"	30"
8,000	8X17-802C	142"	125"	126"	116"	72,274	35"	34"	43"	30"

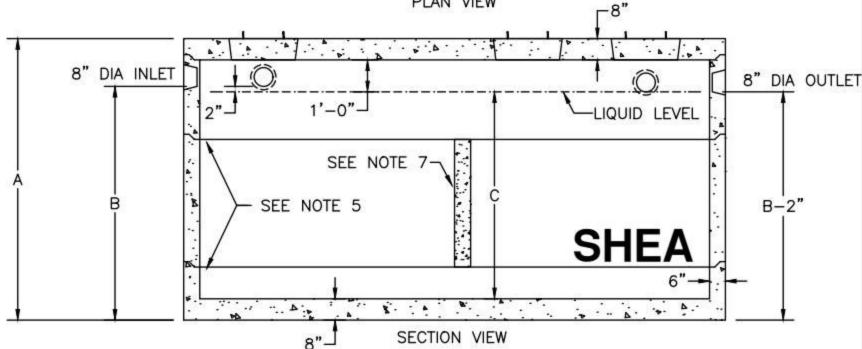
		*SEE NOTE 5		
SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ctk8x172C.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: 17. 2	OPEA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	-Nottingham, NH

COMMERCIAL LINE TANK 4000 TO 12000 GALLON

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

- CONCRETE. 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS.
- ALL REINFORCEMENT PER ASTM C1227.
- DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FEET.
- 5. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN. INLET HEIGHT MAY INCREASE SLIGHTLY DUE TO THE BUTYL RESIN USED.
- TEES AND BAFFLES SOLD SEPARATELY.
- SPANNERS USED IN CENTER SECTIONS FOR TANKS GREATER THAN 7000 GALLONS.



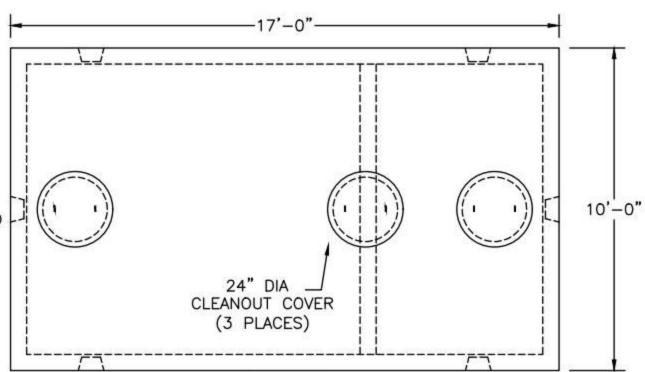


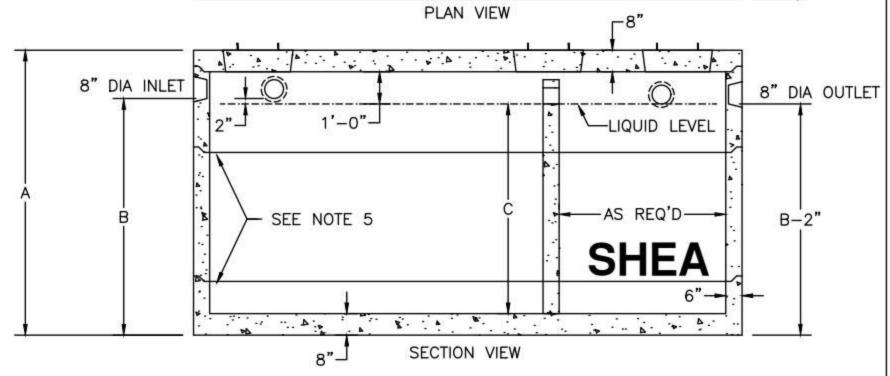
GALLONS	A (HEIGHT)	B (INLET)	C (LIQUID)	TOTAL WEIGHT	RISER 1 SIZE	RISER 2 SIZE	RISER 3 SIZE	ITEM NO.
4,000	76"	58"	48"	51,909	48"	0	0	10X17-40
5,000	88"	70"	60"	55,679	30"	30"	0	10X17-50
5,500	92"	74"	64"	56,936	30"	34"	0	10X17-55
6,000	96"	78"	68"	58,193	34"	34"	0	10X17-60
6,500	100"	82"	72"	59,449	30"	42"	0	10X17-65
7,000	106"	88"	78"	61,334	30"	48"	0	10X17-70
7,500	112"	94"	84"	65,586	42"	42" W/SPAN	0	10X17-75
8,000	118"	100"	90"	67,810	42"	48" W/SPAN	0	10X17-80
8,500	124"	106"	96"	69,695	48"	48" W/SPAN	0	10X17-85
9,000	130"	112"	102"	72,932	30"	30" W/SPAN	42" W/SPAN	10X17-90
9,500	136"	118"	108"	75,156	30"	30" W/SPAN	48" W/SPAN	10X17-95
10,000	140"	122"	112"	76,640	30"	34" W/SPAN	48" W/SPAN	10X17-100
10,500	146"	128"	118"	78,635	34"	42" W/SPAN	42" W/SPAN	10X17-105
11,000	152"	134"	124"	80,859	34"	42" W/SPAN	48" W/SPAN	10X17-110
11,500	158"	140"	130"	83,083	34"	48" W/SPAN	48" W/SPAN	10X17-115
12,000	162"	144"	134"	84,341	38"	48" W/SPAN	48" W/SPAN	10X17-120

ITEM SIZE	WEIGHT
8" TOP	16,312#
21" BOTTOM	20,517#
30" RISER	9,425#
30" RIS + SPAN	11,116#
34" RISER	10,682#
34" RIS + SPAN	12,600#
38" RISER	11,940#
38" RIS + SPAN	14,080#
42" RISER	13,195#
42" RIS + SPAN	15,562#
48" RISER	15,080#
48" RIS + SPAN	17,786#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME: ctk10x17.	dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018 PAGE:	I8. 1	CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbury, MA 160	0 Old Turnpike Rd-I	Nottingham NH

- CONCRETE. 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS.
- ALL REINFORCEMENT PER ASTM C1227.
- DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FEET.
- 5. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN. INLET HEIGHT MAY INCREASE SLIGHTLY DUE TO THE BUTYL RESIN USED.
- TEES AND BAFFLES SOLD SEPARATELY.
- SPANNERS USED IN CENTER SECTIONS FOR TANKS GREATER THAN 7000 GALLONS.





GALLONS	A (HEIGHT)	B (INLET)	C (LIQUID)	TOTAL WEIGHT	RISER 1 SIZE	RISER 2 SIZE	RISER 3 SIZE	ITEM NO.
4,000	76"	58"	48"	55,366	48"	0	0	10X17-402C
5,000	88"	70"	60"	59,812	30"	30"	0	10X17-502C
5,500	92"	74"	64"	61,296	30"	34"	0	10X17-552C
6,000	96"	78"	68"	62,780	34"	34"	0	10X17-602C
6,500	100"	82"	72"	64,258	30"	42"	0	10X17-652C
7,000	106"	88"	78"	66,482	30"	48"	0	10X17-702C
7,500	112"	94"	84"	68,704	42"	42"	0	10X17-752C
8,000	118"	100"	90"	70,928	42"	48"	0	10X17-802C
8,500	124"	106"	96"	73,152	48"	48"	0	10X17-852C
9,000	130"	112"	102"	75,374	30"	30"	42"	10X17-902C
9,500	136"	118"	108"	77,598	30"	30"	48"	10X17-952C
10,000	140"	122"	112"	79,082	30"	34"	48"	10X17-1002C
10,500	146"	128"	118"	81,304	34"	42"	42"	10X17-1052C
11,000	152"	134"	124"	83,528	34"	42"	48"	10X17-1102C
11,500	158"	140"	130"	85,752	34"	48"	48"	10X17-1152C
12,000	162"	144"	134"	87,232	38"	48	48"	10X17-1202C

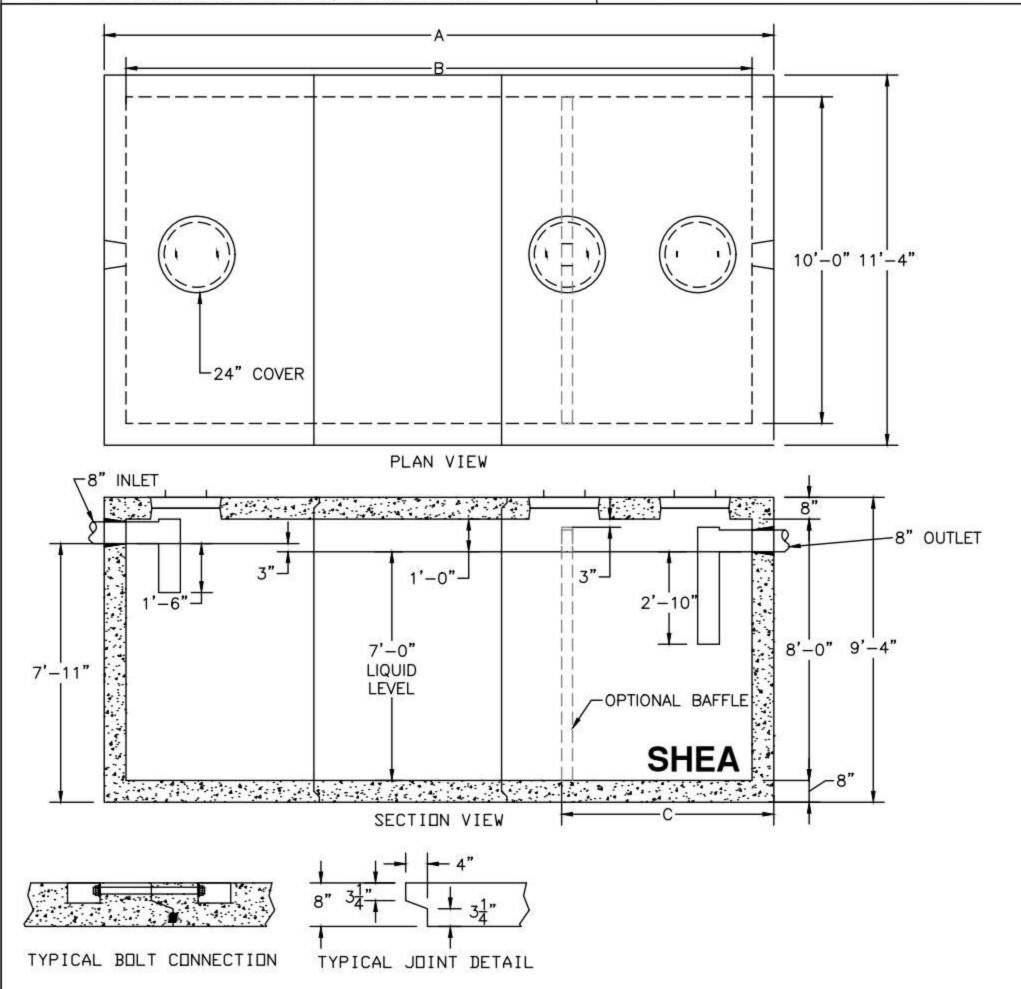
ITEM SIZE	WEIGHT		
8" TOP	16,312#		
21" BOTTOM	20,517#		
30" RISER	11,116#		
34" RISER	12,600#		
38" RISER	14,080#		
42" RISER	15,562#		
48" RISER	17,786#		

ALL RISERS HAVE SPANS

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME: ctk10x172C.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: 18. 2	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-N	lottingham. NH

TUNNEL TANK 13,000 GALLON AND UP

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913





- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS.
- 3. ALL REINFORCEMENT PER ASTM A-615
- 4. DESIGNED FOR AASHTO HS-20 LOADING, 2 TO 5 FEET COVER.
- 5. TEES AND BAFFLES SOLD SEPARATELY.
- 6. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN AND BOLTED WITH 3/4" DIA BOLTS.

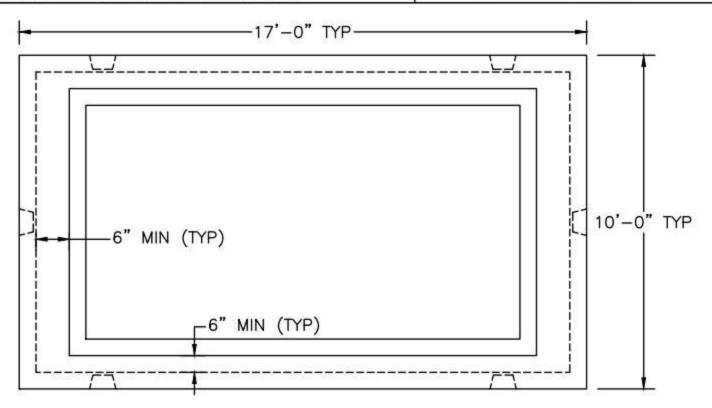
GALLONS		B (LENGTH)	C (BAFFLE)	WEIGHT
13,000	26'-3"	24'-11"	9'-0"	116,598#

OTHER SIZES AVAILABLE: 545 GALLONS/LF 3867 LBS/LF

SHEA PRODUCT ID: VARIES	PREPARED FOR:	FILE NAME: tunneltank.dwg	
WEIGHT (LBS): VARIES	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: 19	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-N	Nottingham, NH

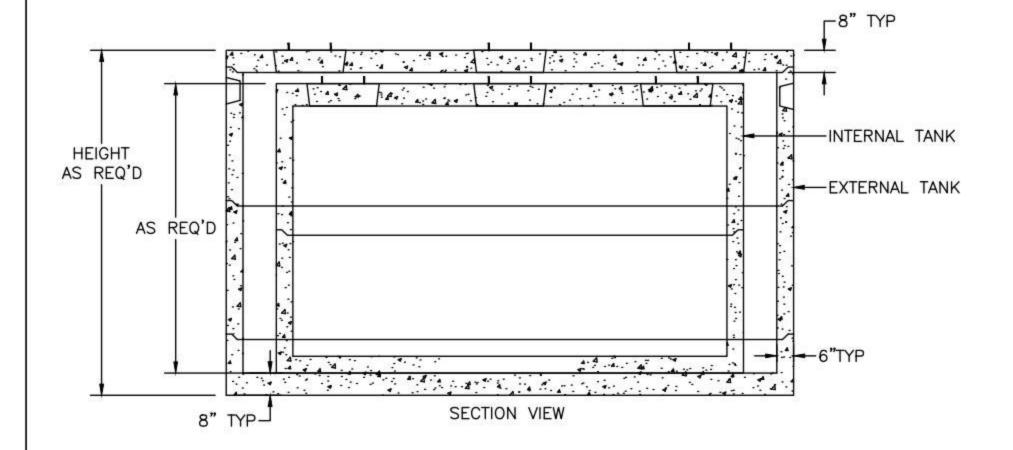
DOUBLE CELL TANK SIZING AS REQUIRED

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



PLAN VIEW

-TOPS OF TANKS NOT SHOWN FOR CLARITY-

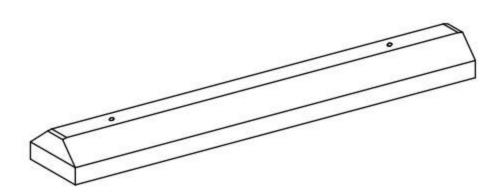


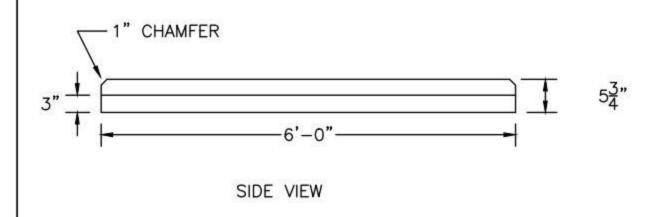
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR SEPTIC TANKS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. DESIGNED FOR AASHTO HS-20 LOADING, COVER 1-5 FT.
- 5. TONGUE AND GROOVE JOINT SEALED WITH BUTYL RESIN. INLET HEIGHT MAY INCREASE SLIGHTLY DUE TO THE BUTYL RESIN USED.

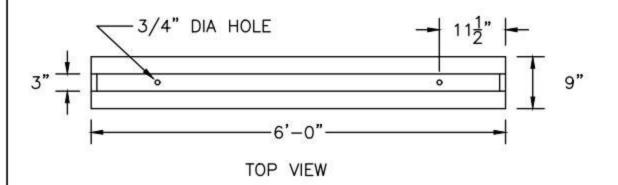
SHEA PRODUCT ID: VARIES	PREPARED FOR:	FILE NAME: Double Cell Tank.dwg	^
WEIGHT (LBS): VARIES	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: I 10	DPCA CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester M	A 87 Haverhill Road-Amesbury MA 160 Old Turnnike Rd-I	Nottingham NH

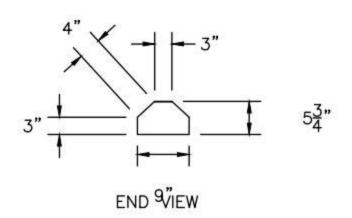
BUMPER CURBING DOUBLE FACE

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



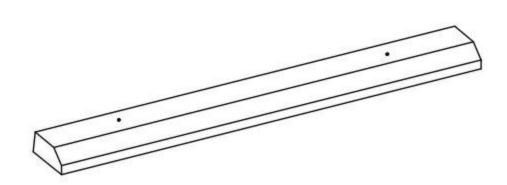


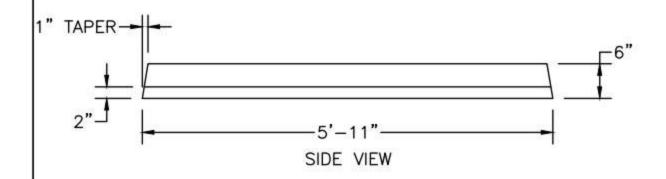


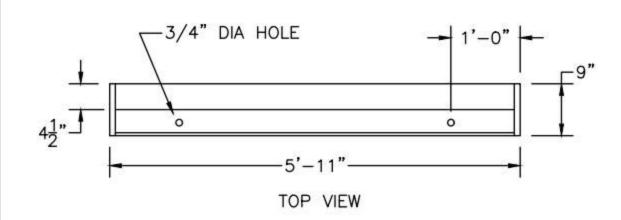


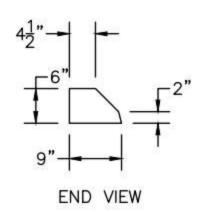
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS
- 2. PINS AVAILABLE.

SHEA PRODUCT ID: BBDF	PREPARED FOR:	FILE NAME: bmpcrbdf,dwg	^
WEIGHT (LBS): 270#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: J1	TPCA CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnnike Rd-	Nottingham NH





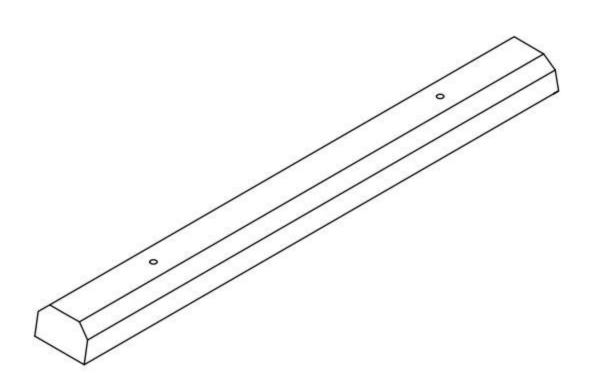


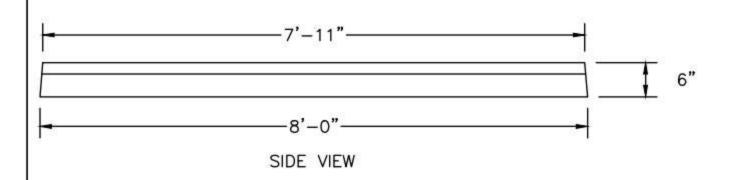


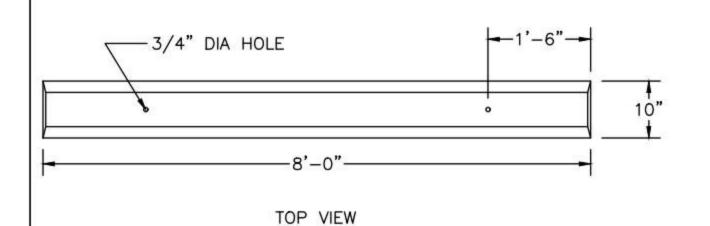
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. PINS AVAILABLE.

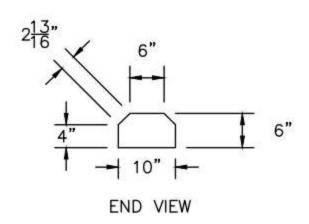
SHEA PRODUCT ID:	BBSF	PARED FOR:	FIL	E NAME: bmpcrb	sf.dwg	^
WEIGHT (LBS):	270#	WN BY: ARO	DATE: 03/01/2	2018 PAGE:	J2	CERTIFIED PLANT
773 Salem Str	eet-Wilmington, MA 153	Cranberry Hwy-Rochester, M	A 87 Haverhill R	oad-Amesbury, MA	160 Old Turnpike Rd-	Nottingham, NH

CRETE PRODUCTS





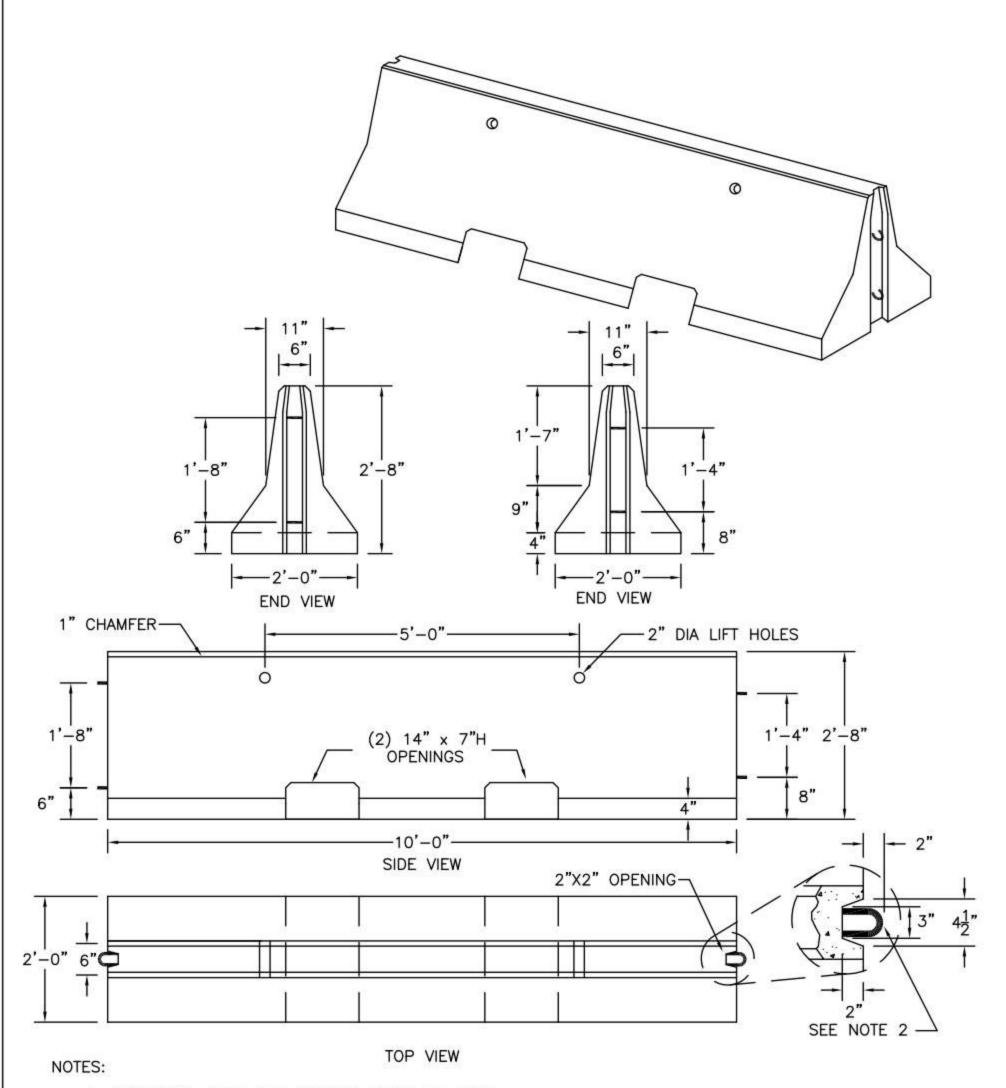




- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS
- 2. PINS AVAILABLE.

SHEA PRODUCT ID: TBB	PREPARED FOR:	FILE NAME: bumperhd.dwg	
WEIGHT (LBS): 457#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: J3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-I	Nottingham, NH



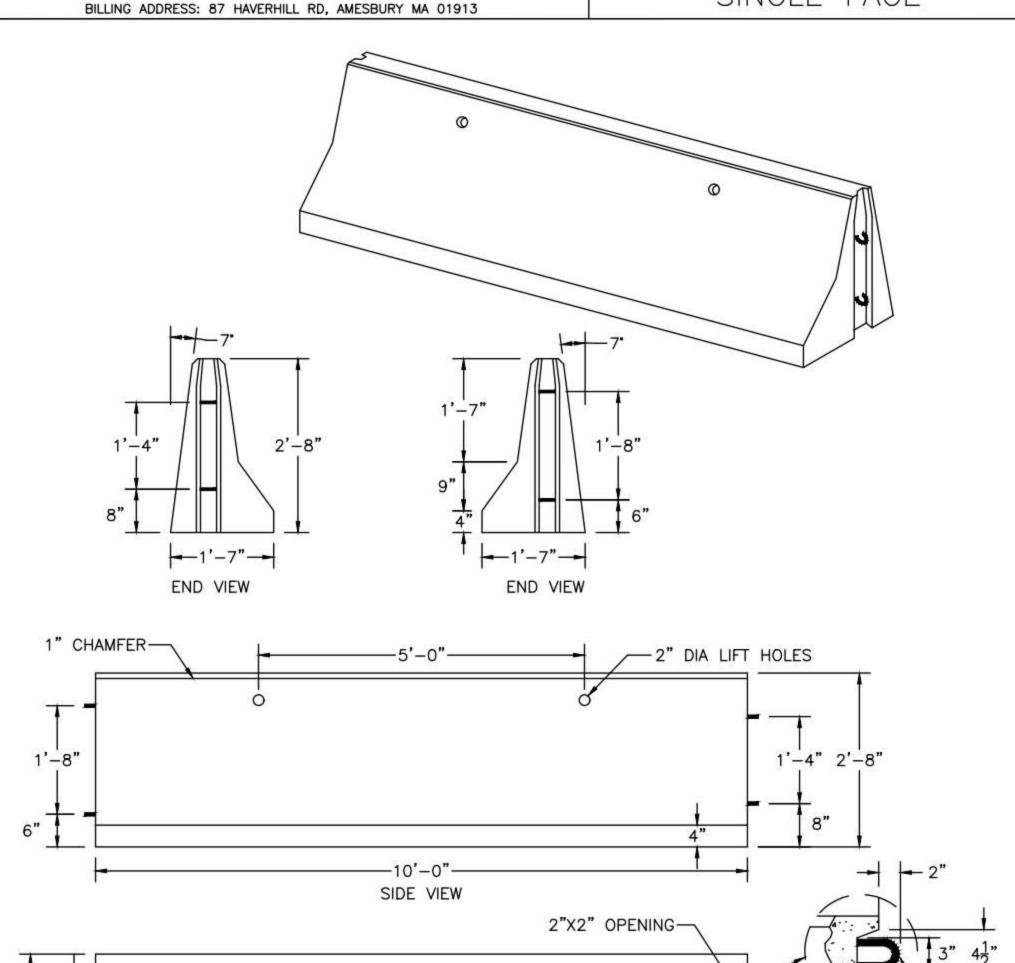


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. #5 REBAR BENT TO RECEIVE 1" DIA CONNECTING ROD.
- 3. LIFTING HOLE ACCEPTS 1 3/4" DIA H.T. ROD.
- 4. BARRIER RENTAL AVAILABLE.

SHEA PRODUCT ID: MBD	F10 PREPARED FOR	:	FILE NAME:	nedbardf10.dwg	
WEIGHT (LBS): 4,24	-2# DRAWN BY:	ARO DATE: 06/	05/2018	PAGE: J4.1	NPCA CERTIFIED PLANT
773 Salem Street	-Wilmington, MA 153 Cranberry	Hwy-Rochester, MA 87 Have	hill Road-Ameshur	rv. MA 160 Old Turnnike Rd-	-Nottingham NH

MEDIAN BARRIER SINGLE FACE

SEE NOTE 2



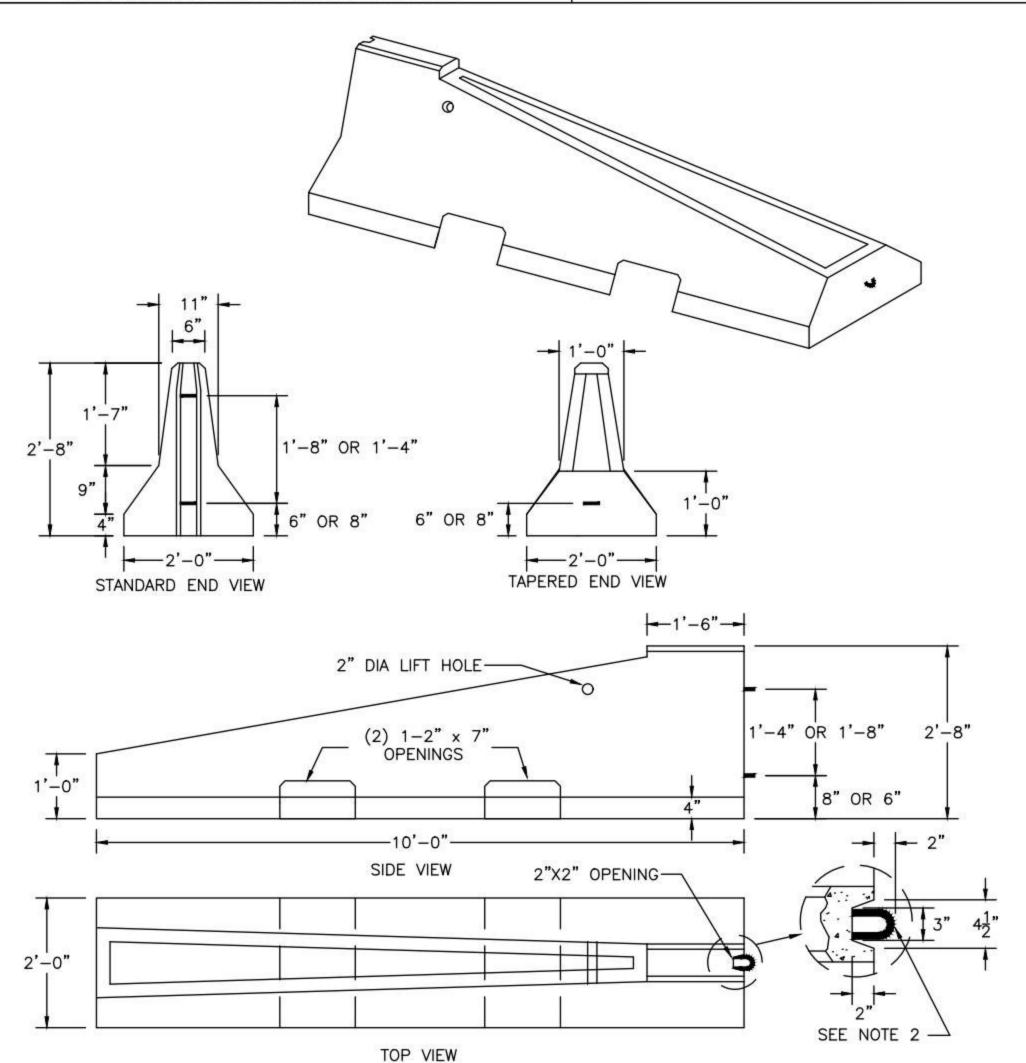
NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. #5 REBAR BENT TO RECEIVE 1" DIA CONNECTING ROD.

TOP VIEW

- 3. LIFTING HOLE ACCEPTS 1 3/4" DIA H.T. ROD.
- 4. BARRIER RENTAL AVAILABLE.

SHEA PRODUCT ID: MBSF10	PREPARED FOR:	FILE NAME:	medbarsf10	^
WEIGHT (LBS): 3,560#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: J4.2	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, I	MA 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham NH

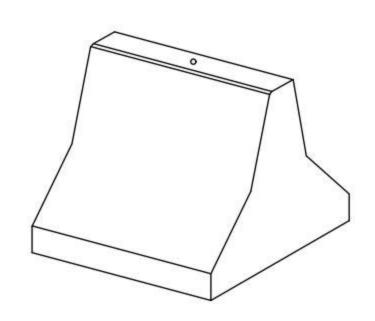


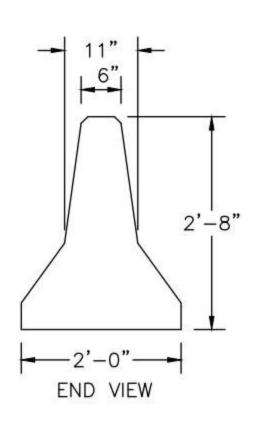
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 5/8" DIA RE-BAR BENT TO RECEIVE 1" DIA CONNECTING ROD.
- 3. LIFTING HOLE ACCEPTS 1 3/4" DIA H.T. ROD.
- 4. BARRIER RENTAL AVAILABLE.

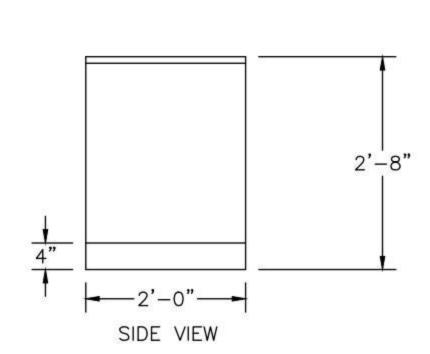
SHEA PRODUCT ID: MBE10	PREPARED FOR:	FILE NAME: medbartp10.dwg	
WEIGHT (LBS): 3,536#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: J4.3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	1 153 Cranberry Hwy-Rochester.	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham, NH

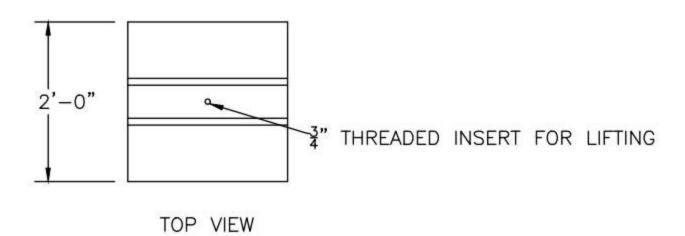
MEDIAN BARRIER 2FT DOUBLE FACE











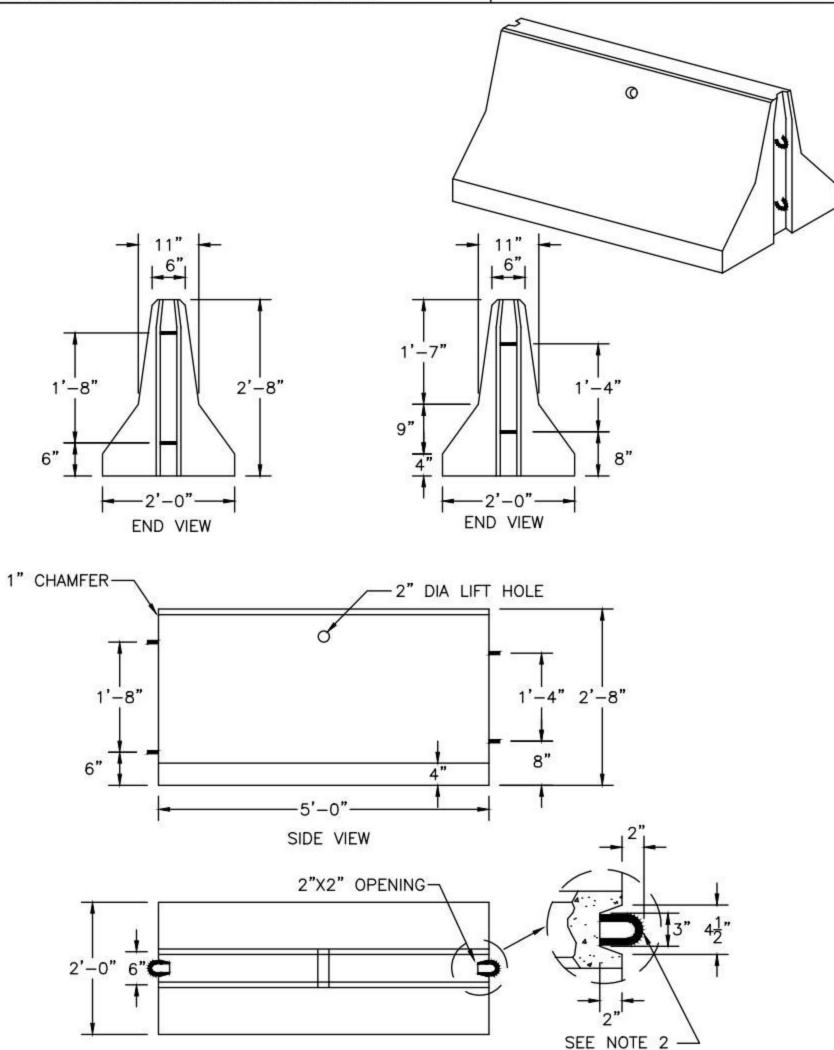
NOTES:

1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT ID: MBDF2	PREPARED FOR:	FILE NAME: medbardf2.dwg	
WEIGHT (LBS): 1,050#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: J4.4	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA I	153 Cranherry Hwy-Rochester I	MA 87 Haverbill Road-Amesbury MA 160 Old Turnnike I	Rd-Nottingham NH

MEDIAN BARRIER 5FT DOUBLE FACE

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. #5 REBAR BENT TO RECEIVE 1" DIA CONNECTING ROD.
- 3. LIFTING HOLE ACCEPTS 1 3/4" DIA H.T. ROD.
- 4. BARRIER RENTAL AVAILABLE.

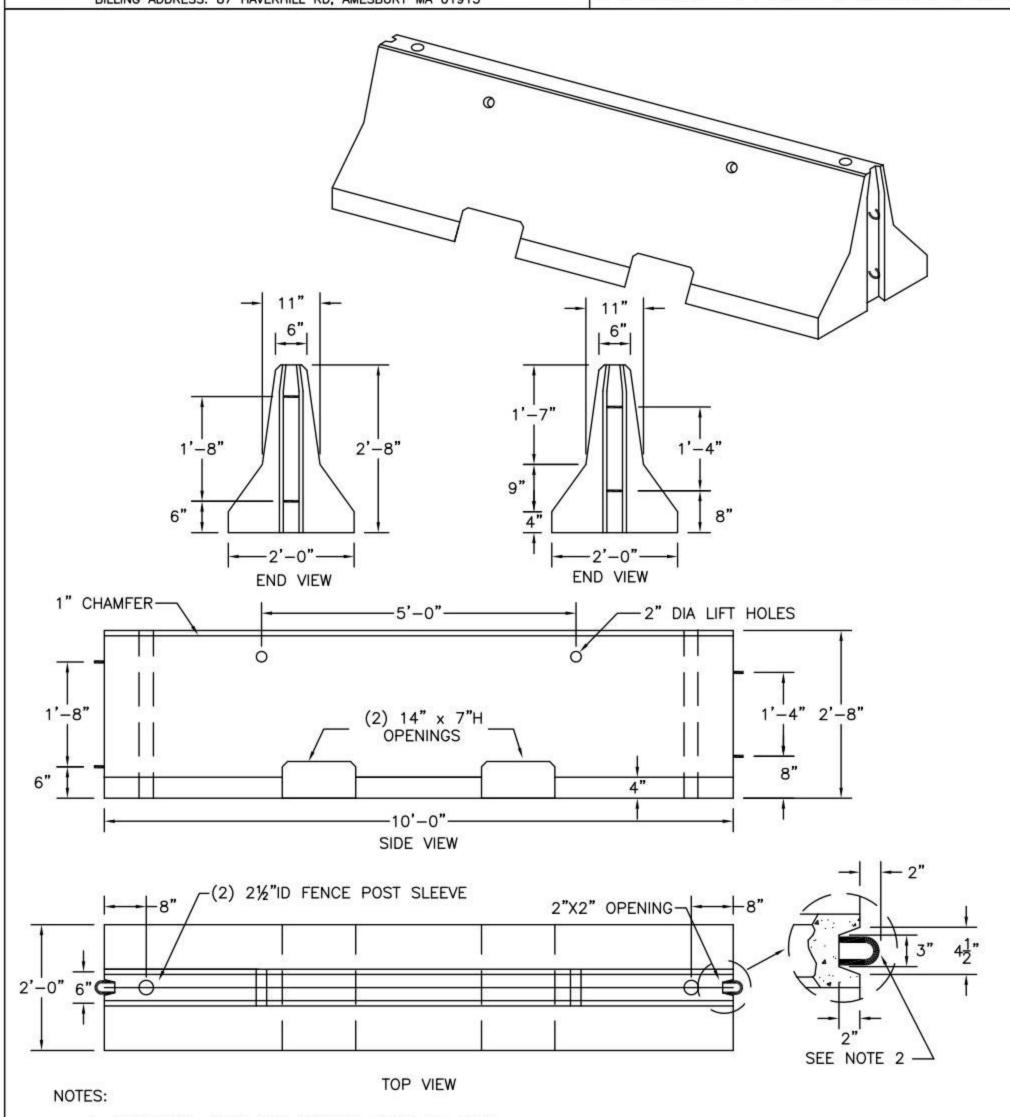
SHEA PRODUCT ID: MBDF5	PREPARED FOR:	FILE NAME: medbardf5.dwg	
WEIGHT (LBS): 2,100#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: J4.5	DPCA CERTIFIED PLANT
773 Salem Street-Wilmin	aton, MA 153 Cranberry Hwy-Roches	ster, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd	-Nottingham, NH

TOP VIEW

New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

MEDIAN BARRIER 10FT DOUBLE FACE-FENCE POST

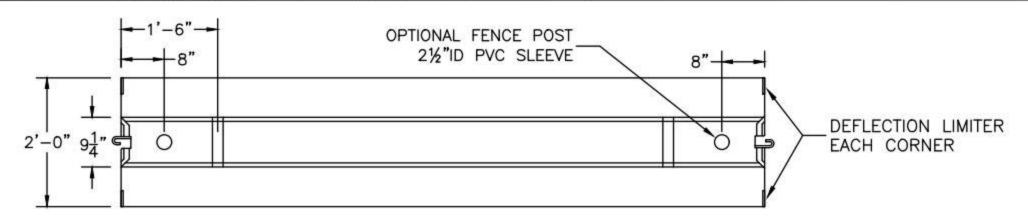


- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. #5 REBAR BENT TO RECEIVE 1" DIA CONNECTING ROD.
- 3. LIFTING HOLE ACCEPTS 1 3/4" DIA H.T. ROD.
- 4. BARRIER RENTAL AVAILABLE.

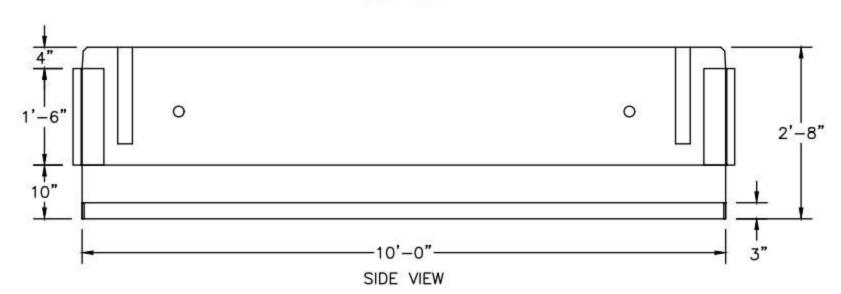
SHEA PRODUCT ID: MBDF10FP	PREPARED FOR:	FILE NAME:	edbardf10FP.dwg	^
WEIGHT (LBS): 4,242#	DRAWN BY: ARO	DATE: 06/05/2018	PAGE: J4.6	RPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbu	ury, MA 160 Old Turnpike Rd-	Nottingham, NH

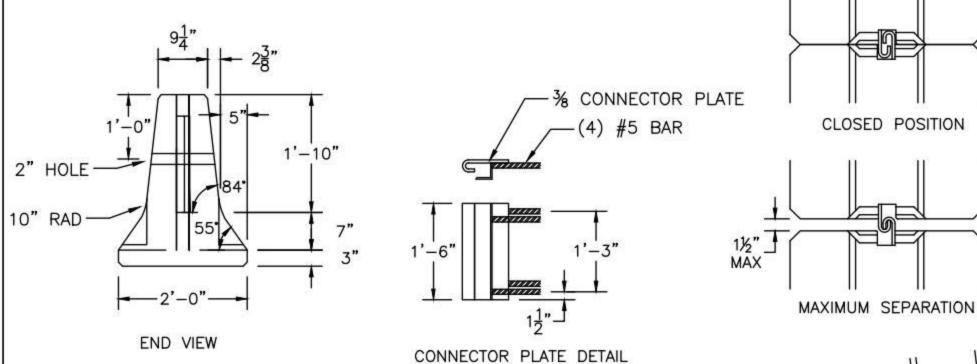
TEMP BARRIER TYPE F J-J HOOK CONNECTION



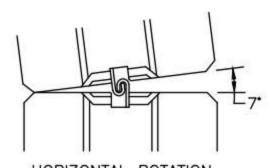


TOP VIEW





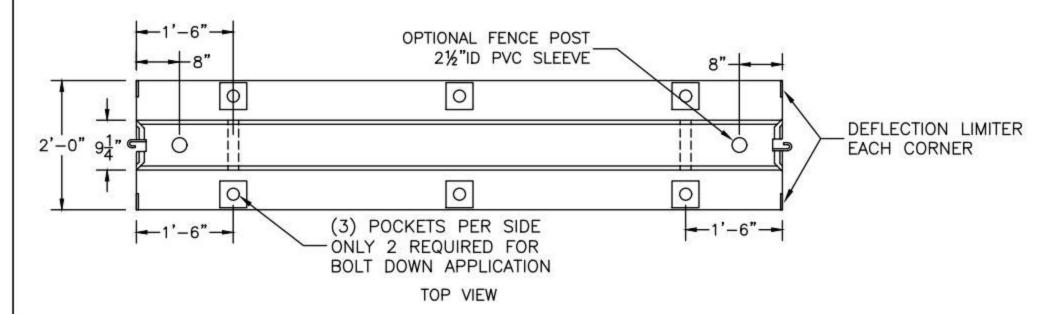
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- REINFORCING REBAR MEETS ASTM A706 GRADE 60, WELDED TO STEEL CONNECTOR PLATES.
- 3. ALL REINFORCEMENT HOT-DIP GALVANIZED AS REQUIRED.
- DESIGN: FHWA APPROVED POSITIVE CONNECTION. J-J HOOKS IS ACCEPTED BY FHWA AS A CRASH TESTED AND OPERATIONAL DESIGN FOR USE ON ALL FEDERAL AID HIGHWAY PROJECTS.
- 5. CERTIFIED MASH, TEST LEVEL 3, CRASH TESTED.
- 6. INSTALLATION: BARRIERS ARE SELF-ALIGNING WITH NO LOOSE HARDWARE.

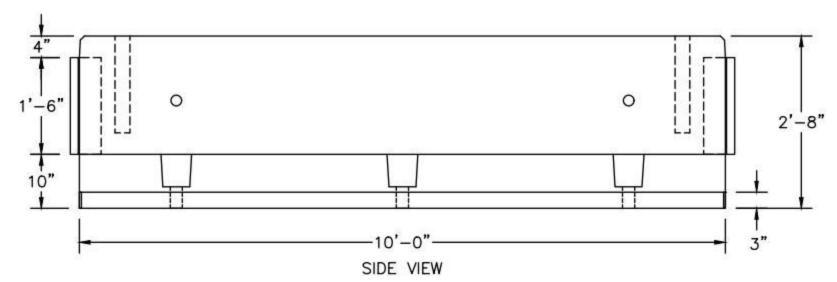


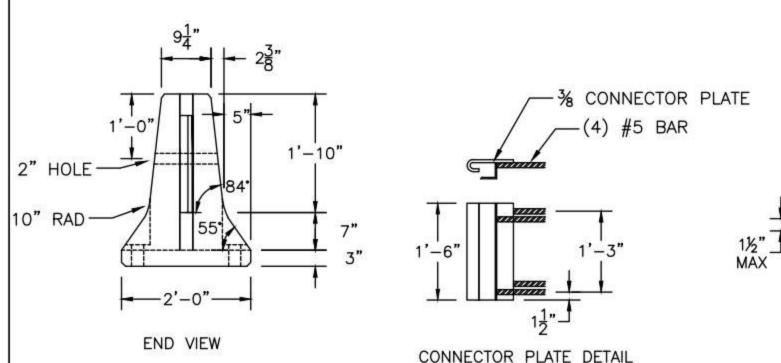
HORIZONTAL ROTATION

MBDOTDF		medbar DOT JJ Te	mp.dwg
WEIGHT (LBS): DRAWN	BY: ARO DATE: 03/01	/2018 PAGE: J4	.7-1 TPCA



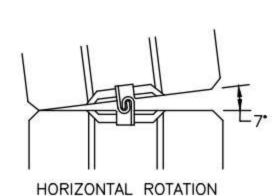








- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. REINFORCING REBAR MEETS ASTM A706 GRADE 60. WELDED TO STEEL
- ALL REINFORCEMENT HOT-DIP GALVANIZED AS REQUIRED.
- 4. DESIGN: FHWA APPROVED POSITIVE CONNECTION. J-J HOOKS IS ACCEPTED BY FHWA AS A CRASH TESTED AND OPERATIONAL DESIGN FOR USE ON ALL FEDERAL AID HIGHWAY PROJECTS.
- 5. CERTIFIED MASH, TEST LEVEL 3, CRASH TESTED.
- 6. FOR BOLT DOWN APPLICATION ONLY (2) BOLTS REQUIRED. INCLUDES (2) HILTI BOLT KITS TO BE INSTALLED ON THE TRAFFIC SIDE OF BARRIER.
- 7. INSTALLATION: BARRIERS ARE SELF-ALIGNING WITH NO LOOSE HARDWARE.



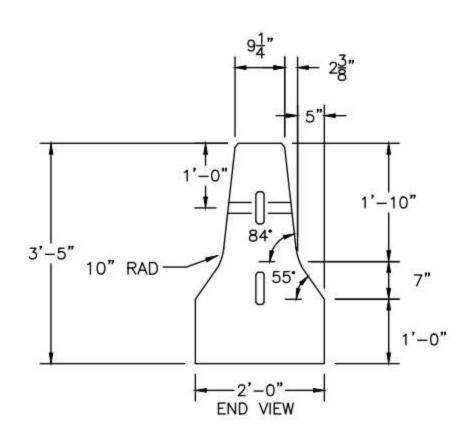
MAXIMUM SEPARATION

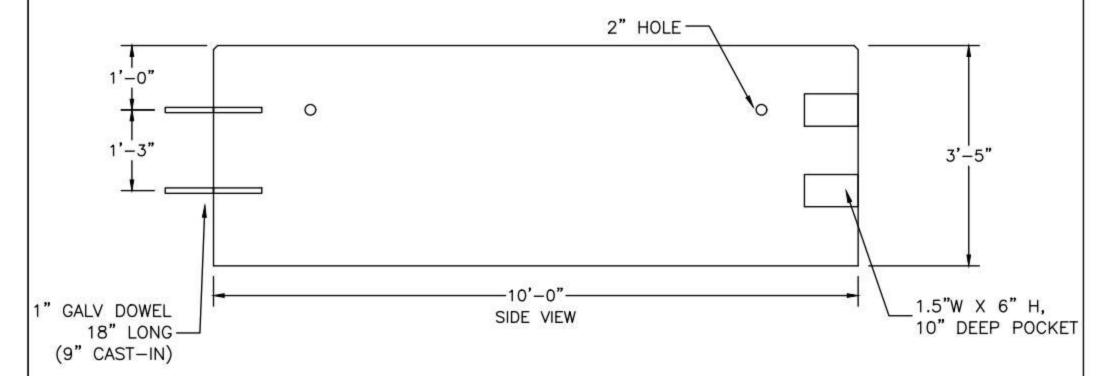
CLOSED POSITION

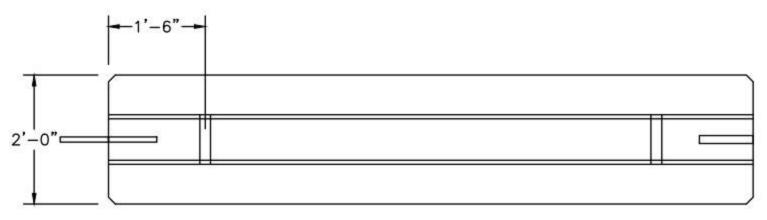
FILE NAME: medbar DOT JJ Temp Bolt Down.dwg SHEA PRODUCT ID: PREPARED FOR: **MBDOTDFBD** DRAWN BY: WEIGHT (LBS): DATE: PAGE: 03/01/2018 J4.7 - 2ARO 4,550#









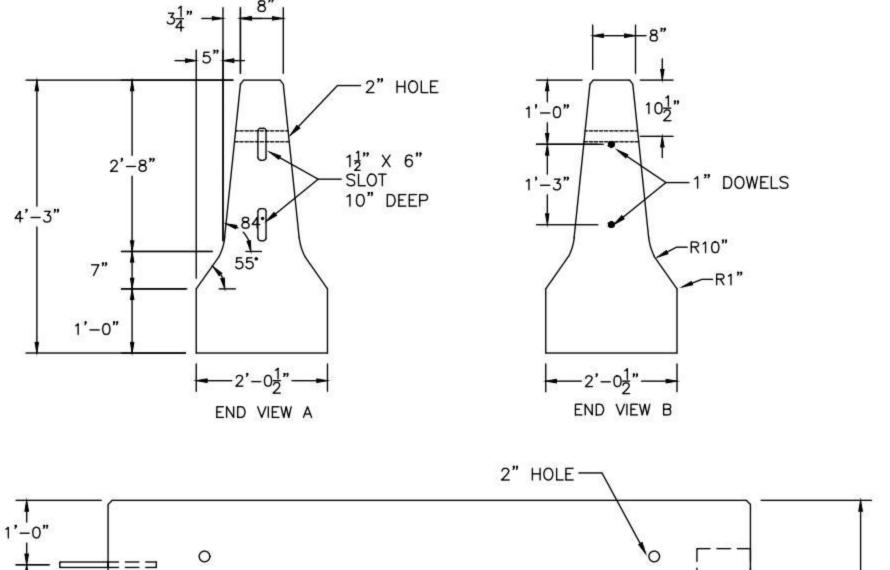


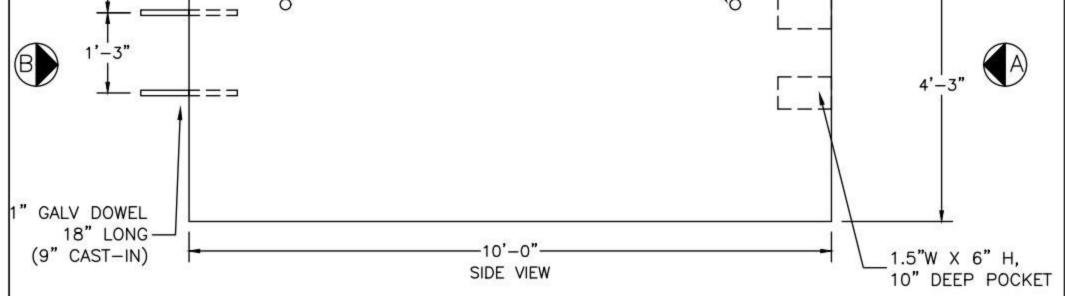
NOTES: TOP VIEW

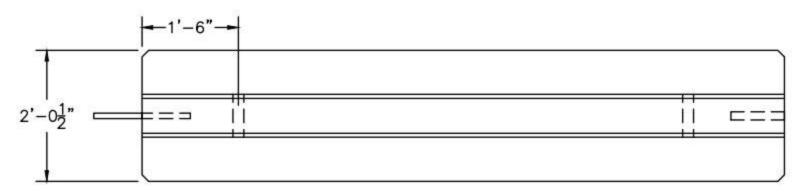
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. FOR DOWEL CONNECTION REFER TO MADOT E 402.13.0
- 3. FOR REINFORCING SEE MADOT E 402.11.0 FOR SYMMETRICAL SHAPE.
- 4. REINFORCEMENT AVAILABLE AS EPOXY AND/OR HOT-DIP GALVANIZED.

SHEA PRODUCT	ID: MBTFDF10	PREPARED FOR:	FIL	LE NAME: medbar Symr	netrical.dwg	
WEIGHT (LBS):	6,725#	DRAWN BY: ARO	DATE: 03/01/	2018 PAGE:	J4.8-1	NPCA CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M.	A 87 Haverhill F	Road-Amesbury, MA	160 Old Turnpike Rd-	Nottingham, NH





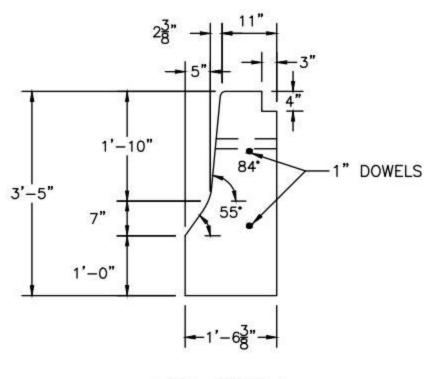


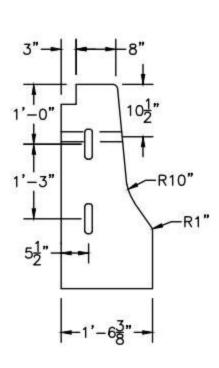


TOP VIEW

- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. FOR DOWEL CONNECTION REFER TO MADOT E 402.13.0
- 3. FOR REINFORCING SEE MADOT E 402.11.0 FOR SYMMETRICAL SHAPE.

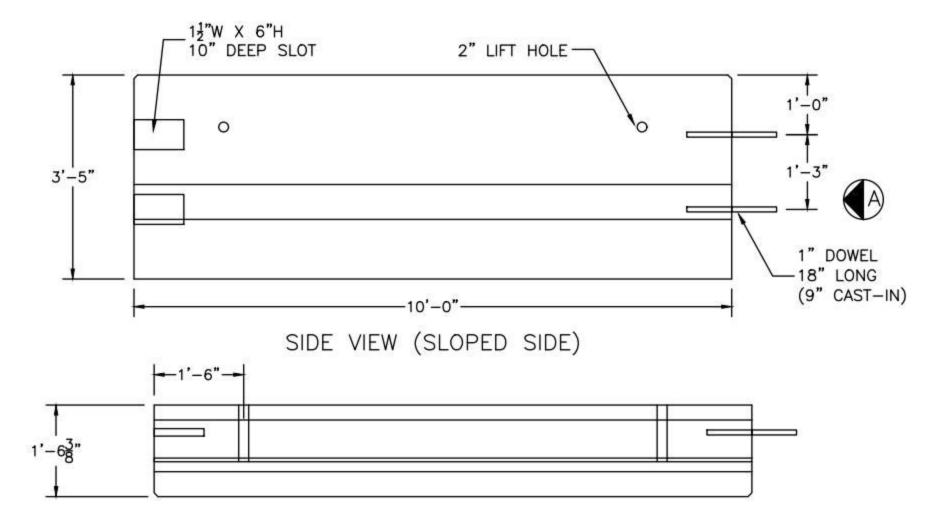
SHEA PRODUCT ID: MBTFDF10-51	PREPARED FOR:	FILE NAME: medbar	Symmetrical Tall.dwg	
WEIGHT (LBS): 8,000#	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: J4.8-2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH





END VIEW A

END VIEW B



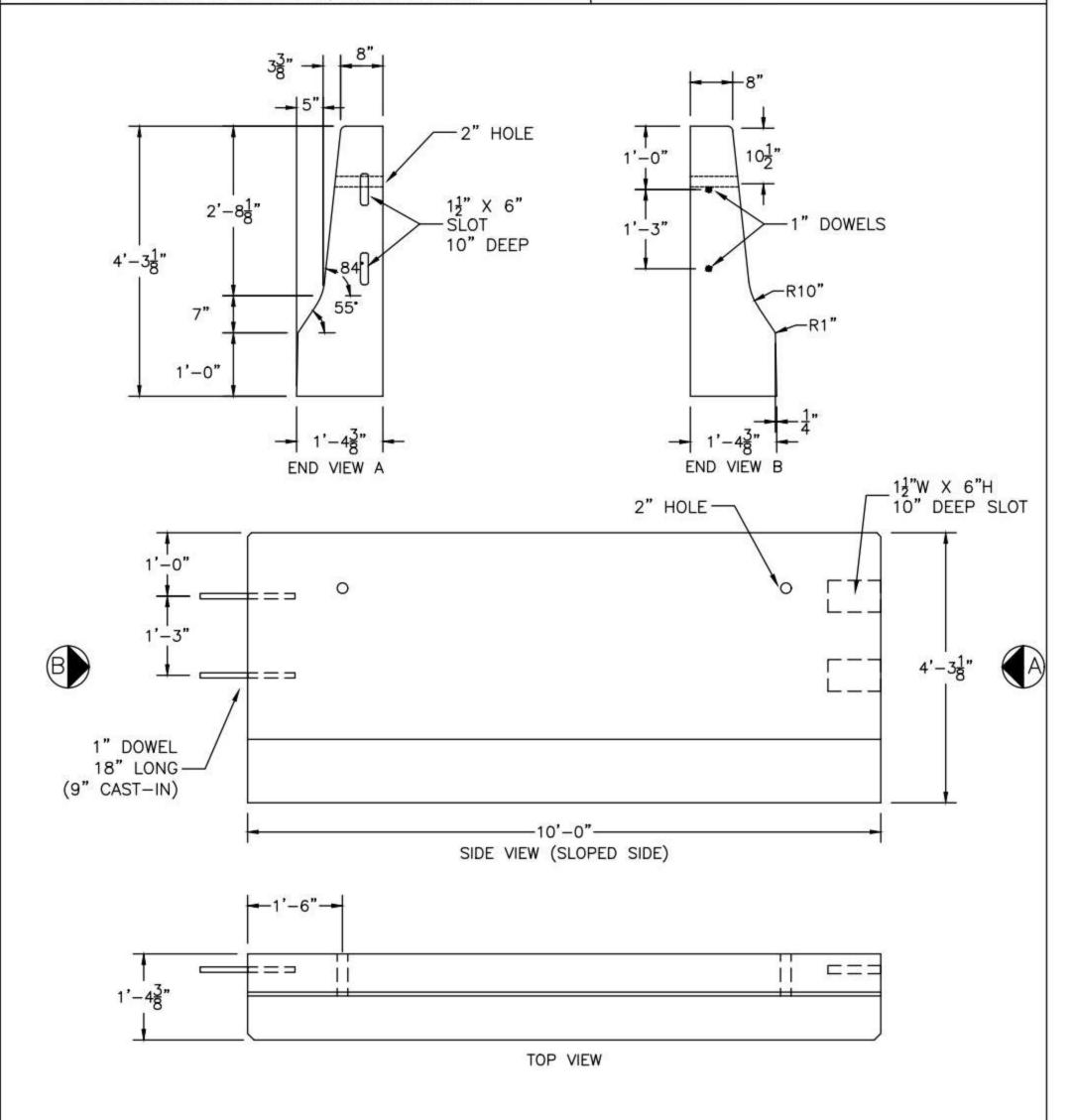
NOTES:

(8)

- 1) CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2) DOWELS 1" DIA 18" LONG SMOOTH BAR GALVANIZED, AASHTO-M31, GRADE 60.
- 3) MINIMUM COVER OF 1 1/2" UNLESS OTHERWISE SPECIFIED.
- 4) REINFORCEMENT TO BE GALVANIZED OR EPOXY COATED, AASHTO-M31, GRADE 60.
- 5) BARRIERS CURED USING STARSEAL 1315 CURING COMPOUND/SEALER, MEETS REQUIREMENTS OF ASTM C1315 TYPE 1 CLASS A.
- 6) INSPECTION TO BE PERFORMED BY THE MASSACHUSETTS DEPARTMENT OF TRANSPORTATION OR DESIGNATED REPRESENTATIVE.
- 7) ITEM NO TP-MBFSSFNS. WEIGHT 5,900LBS.

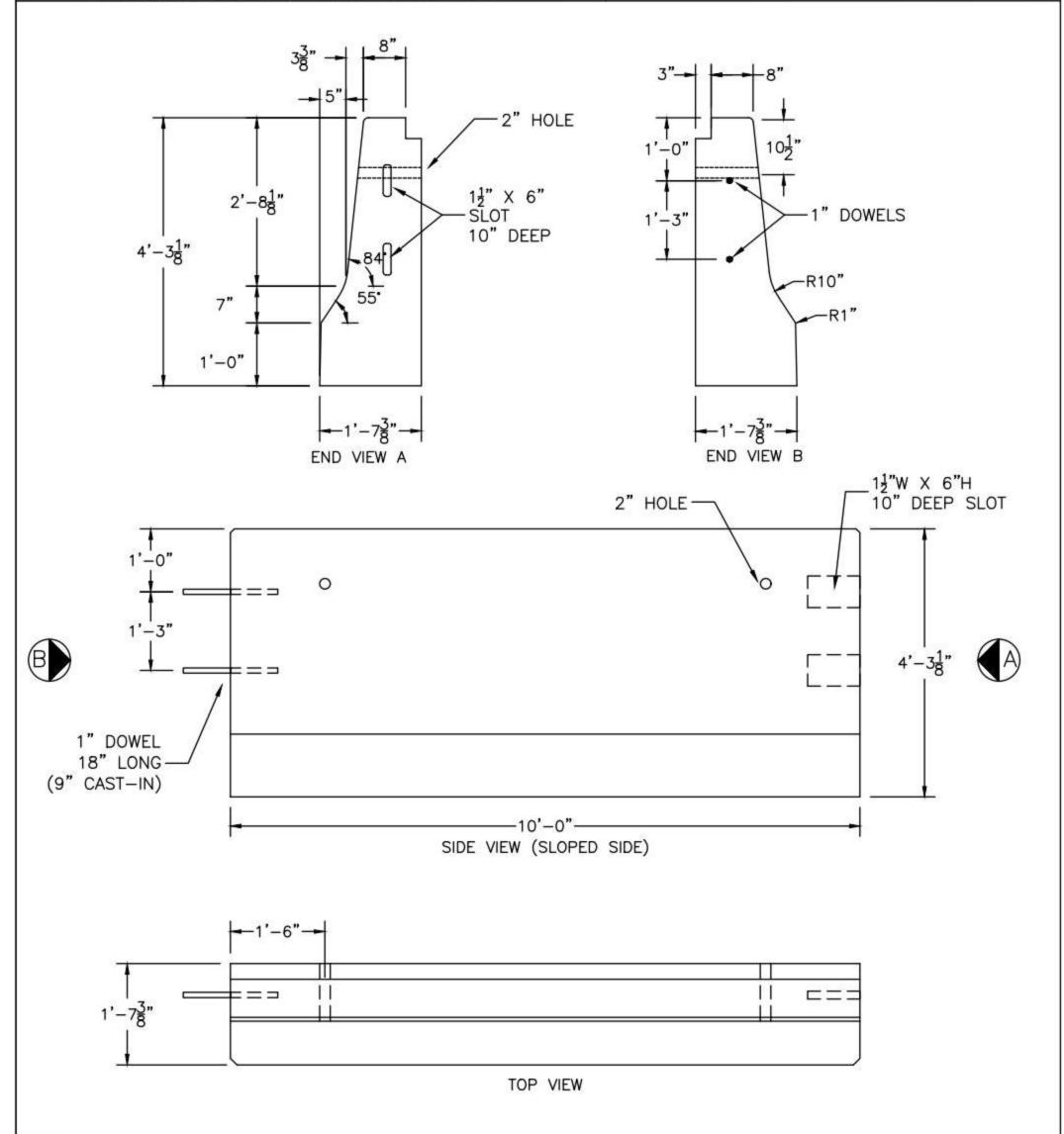
SHEA PRODUCT ID: MBTFSF10-41SLAB	PREPARED FOR:	FILE NAME: medbarsf10nslab.dwg	
WEIGHT (LBS): 5,900#	DRAWN BY: ARO	DATE: 06/01/18 PAGE: J4.9	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	1 153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	Nottingham, NH

TOP VIEW



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DOWELS 1" DIA 18" LONG SMOOTH BAR GALVANIZED GRADE 60

SHEA PRODUCT ID: MBTFSF10-51	PREPARED FOR:	FILE NAME:	medbarsf10t	
WEIGHT (LBS): 6,000#	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: J4.10-1	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	1 153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	rv. MA 160 Old Turnpike Rd-	Nottingham NH

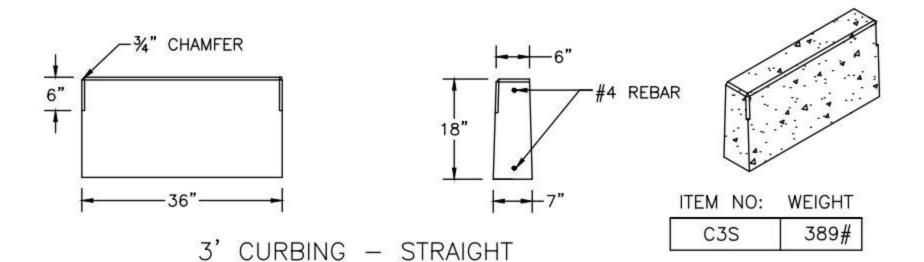


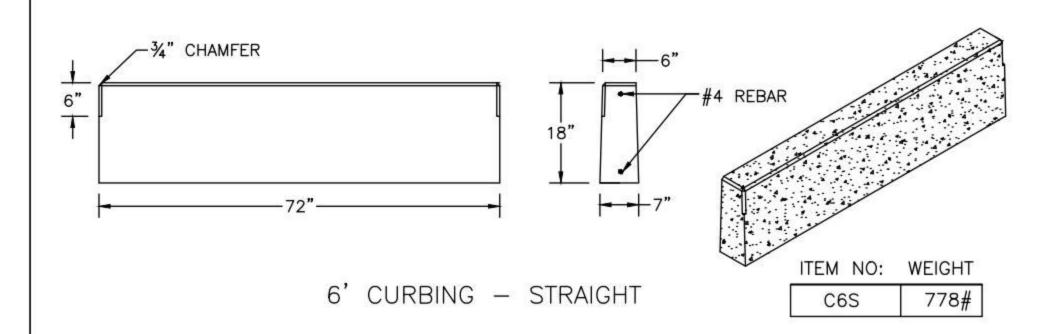
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DOWELS 1" DIA 18" LONG SMOOTH BAR GALVANIZED GRADE 60

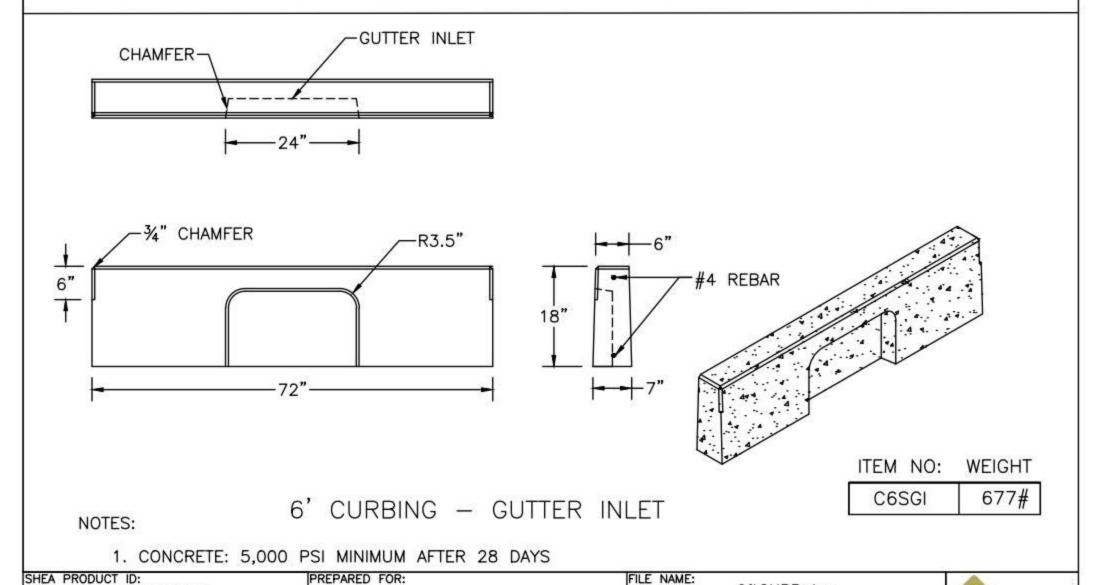
SHEA PRODUCT ID: MBTFSF10-51SLAB	PREPARED FOR:	FILE NAME: medbarsf10tslab.dwg	
WEIGHT (LBS): 7,400#	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: J4.10-2	TIPER CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	1 153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbury MA 160 Old Turnnike Rd-	Nottingham NH



PRECAST CONCRETE CURB STRAIGHT SECTION



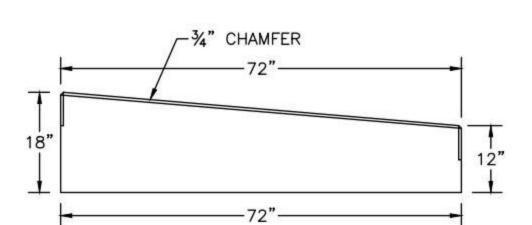


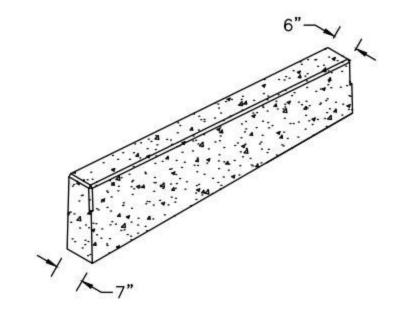


6ftCURB.dwg

SEE TABLE

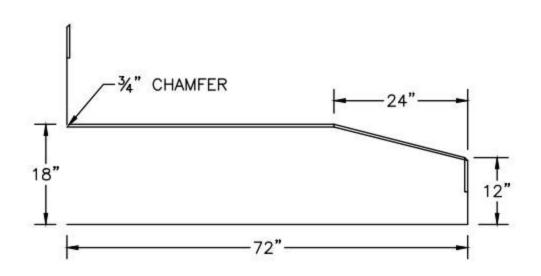
PRECAST CONCRETE CURB TRANSITION SECTION

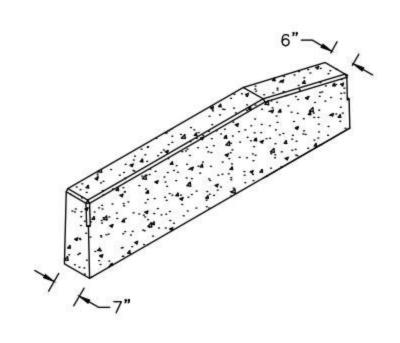




6' TRANSITION - 6FT TAPER

ITEM NO: WEIGHT C6E-6 685#





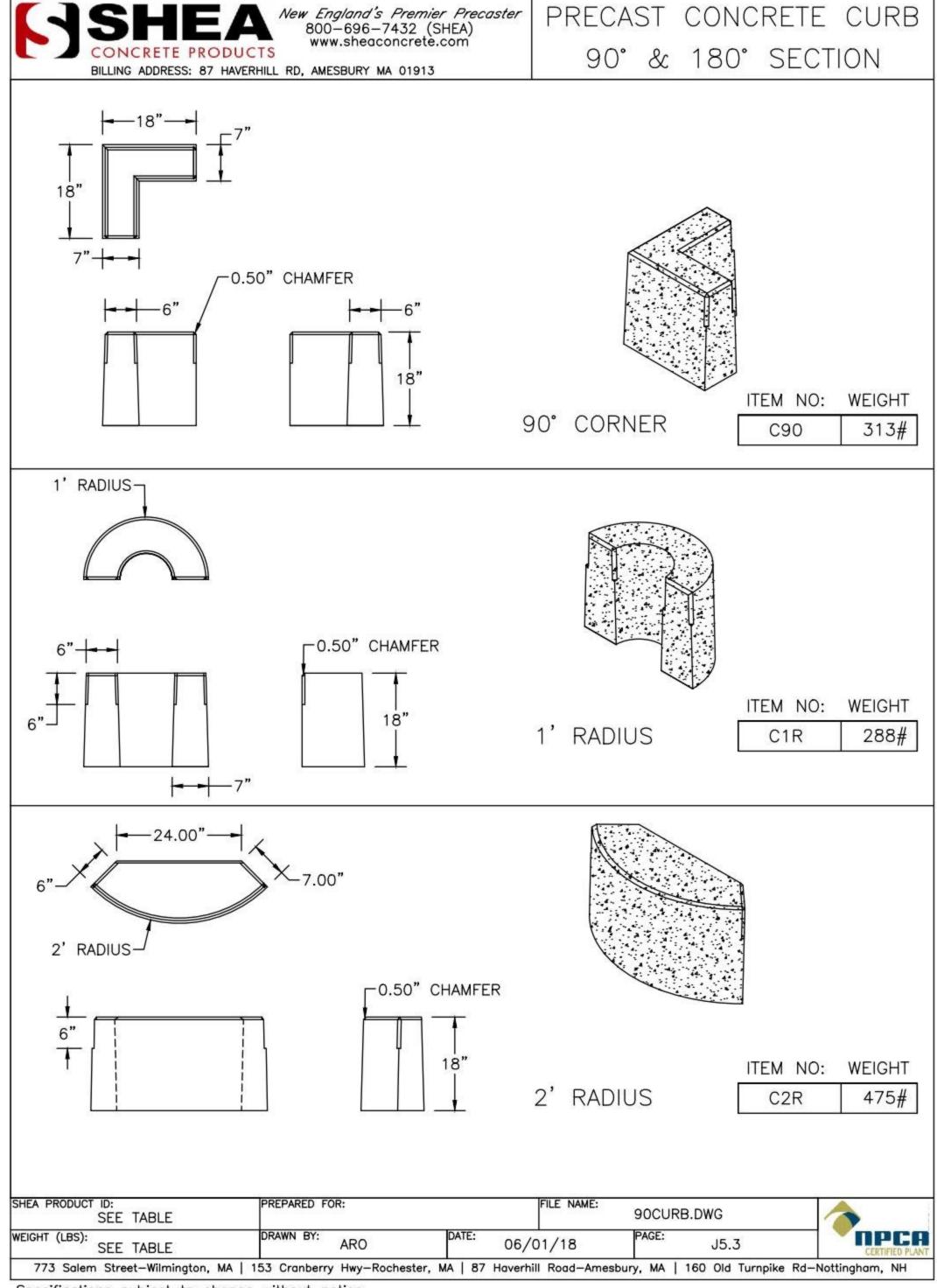
6' TRANSITION - 2FT TAPER

ITEM NO: WEIGHT C6E-2 678#

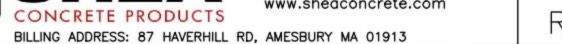
NOTES:

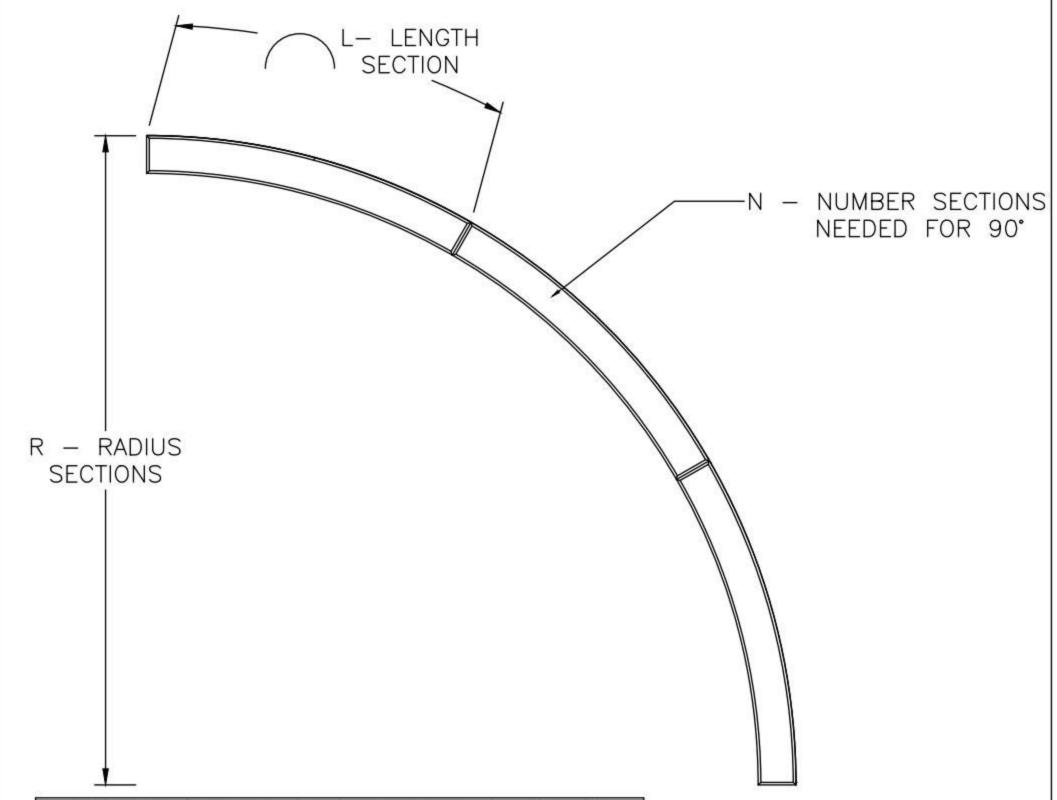
1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	6TAPER.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: J5.2	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ry MA 160 Old Turnnike Rd-	Nottingham NH



PRECAST CONCRETE CURB RADIUS SECTION LAYOUT





RADIUS (R)	NUMBER (N)	LENGTH (L)	ITEM NO.
1'	0.5 *	3.14'	C1R
2'	1	3.14'	C2R
3'	1	4.71'	C3R
4'	1	6.32'	C4R
5'	2	3.93'	C5R
7'	2	5.50'	C7R
10'	3	5.23'	C10R
12'	3	6.28'	C12R
15'	4	5.89'	C15R
18'	4	7.07'	C18R
20'	5	6.28'	C20R
25'	4.5	8.75'	C25R
30'	6	7.85'	C30R
35'	9	6.16'	C35R
40'	7.5	8.38'	C40R
45'	0	7.85'	C45R

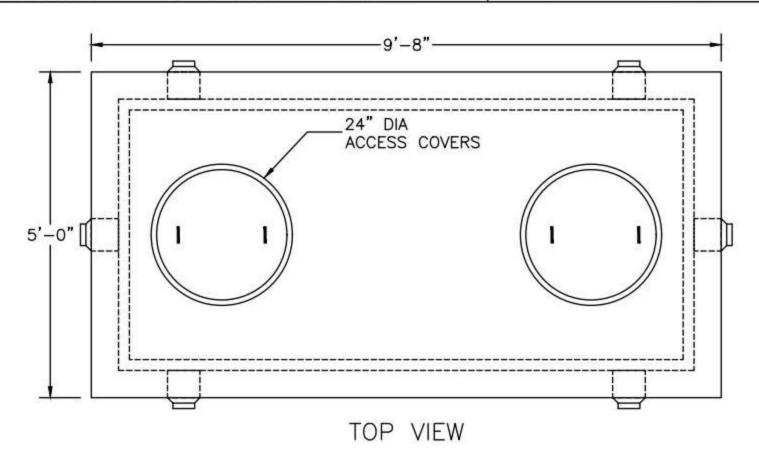
18" —# 4 REBAR

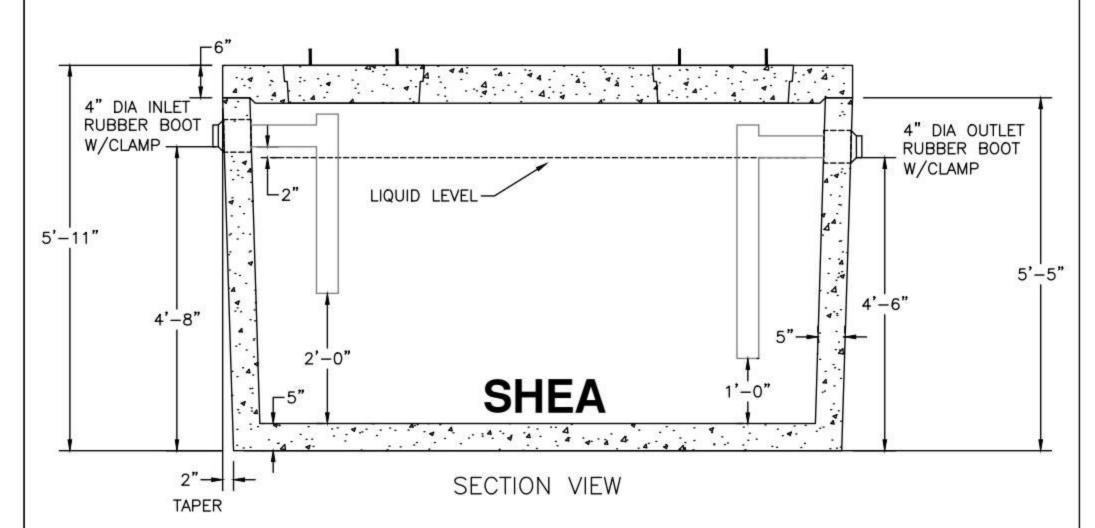
erage
3

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	CURBDET.dwg	^
WEIGHT (LBS): VARIES	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: J5.4	CERTIFIED PLANT
773 Salem Street-Wilmington, MA I	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbu	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

GREASE TRAP

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913





NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- CONSTRUCTION OF GREASE TRAPS CONFORMS WITH 310 CMR, SECTION 15.00 DEP TITLE 5 REGS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- 4. TEES AND BAFFLES SOLD SEPARATELY.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN.
- 6. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.

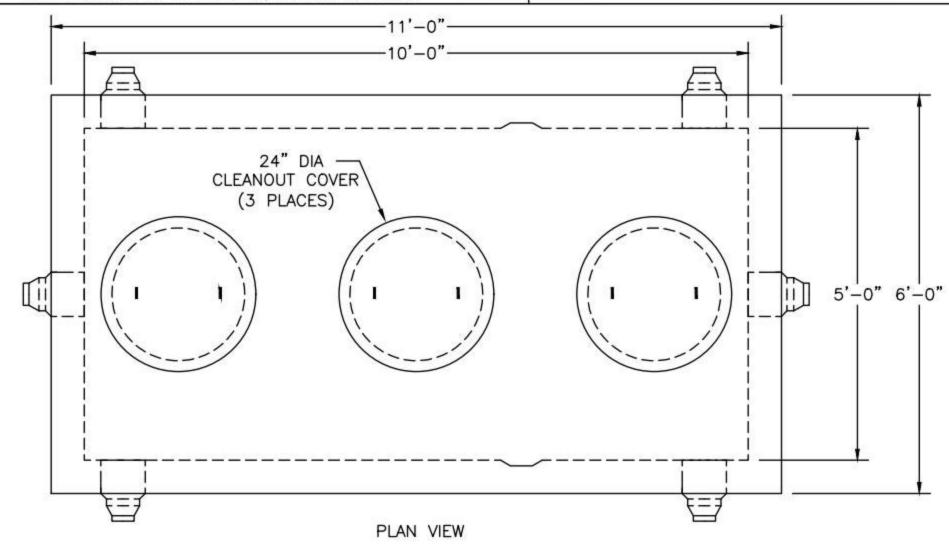
WEIGHT: BOTTOM = 11,250# 10" TOP = 5,960# 6" TOP = 3,575#

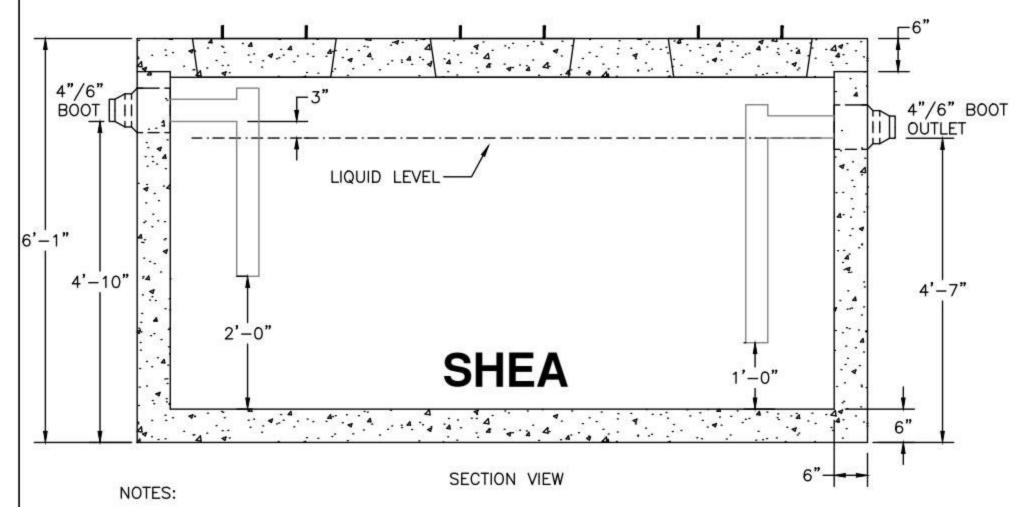
ITEM	NO.	M1000H	H-20 (6" TOP)
		M1000HT10	H-20 (10" TOP)

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	GTM1000.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/11/18	PAGE: K1	DPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

GREASE TRAP 1500 GALLON

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

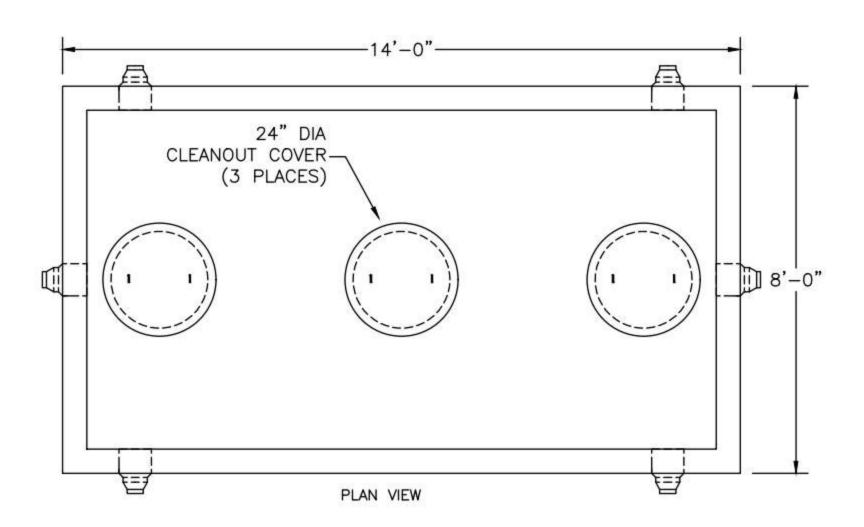


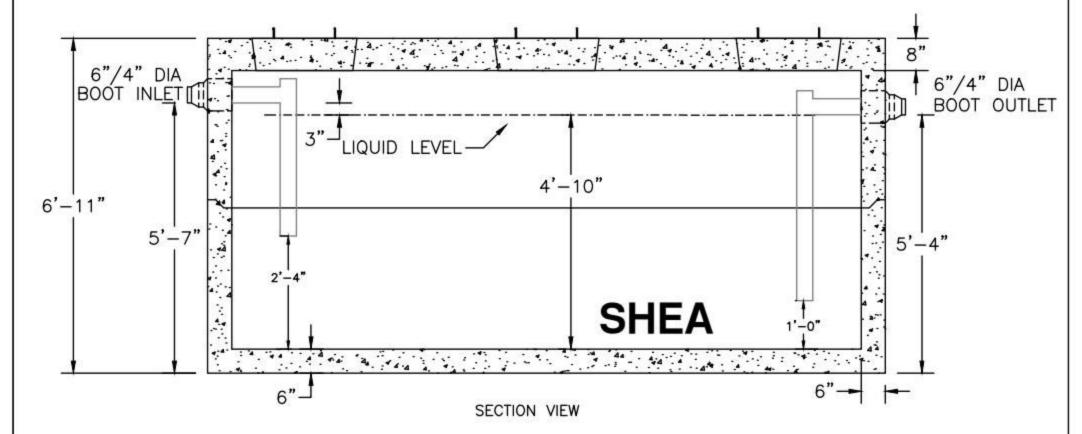


- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR GREASE TRAPS.
- 3. ALL REINFORCEMENT PER ASTM C1227.
- DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN
- 6. TEES AND BAFFLES SOLD SEPARATELY

			WEIGHT	TOP	воттом
ITEM	NO.	TK-M1500C	22,600#	5,400#	17,200#
		TK-M1500C2C	24,400#	5,400#	19,000#

SHEA PRODUCT	ID: SEE TABLE	PREPARED FOR:		FILE NAME:	GTM1500.d	lwg	
WEIGHT (LBS):	SEE TABLE	DRAWN BY: ARO	DATE: 06/11	/2018	PAGE:	K2	DPCH CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, I	MA 87 Haverhil	Road-Amesbu	ry, MA 160	Old Turnpike Rd-1	Nottingham, NH





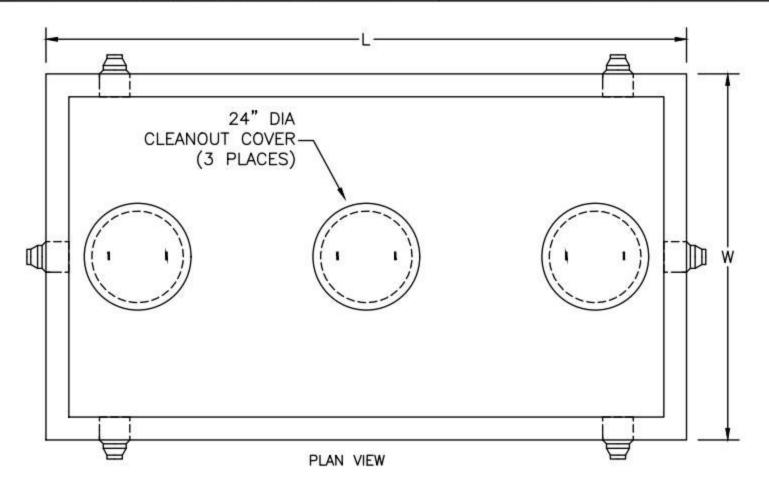
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR GREASE TRAPS
- ALL REINFORCEMENT PER ASTM C1227.
- 4. DESIGNED FOR AASHTO HS-20 LOADING, 1 TO 5 FT COVER.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN
- 6. TEES AND BAFFLES SOLD SEPARATELY

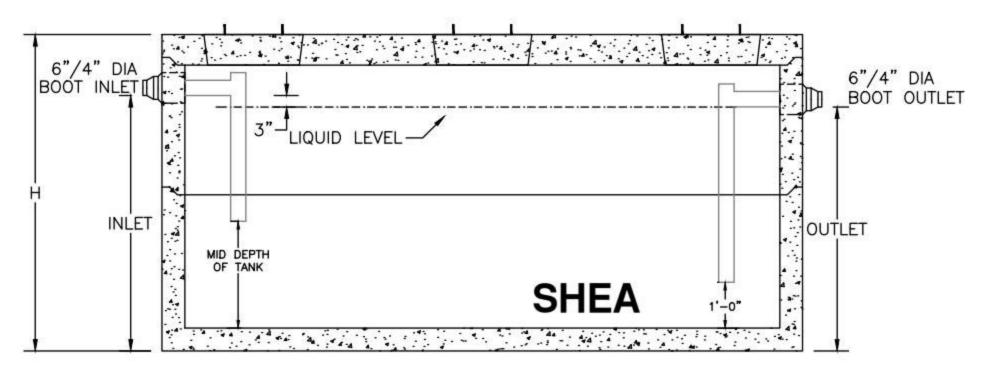
SHEA PRODUCT	ID: 8X14-30	PREPARED FOR:	FILE NAME:	GT3000.dwg	
WEIGHT (LBS):	36,710#	DRAWN BY: ARO	DATE: 06/11/18	PAGE: K3	DPCA CERTIFIED PLANT
773 Salem	Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	v. MA 160 Old Turnpike Rd-	Nottingham, NH

New England's Premier Precaster

GREASE TRAP VARIOUS SIZES





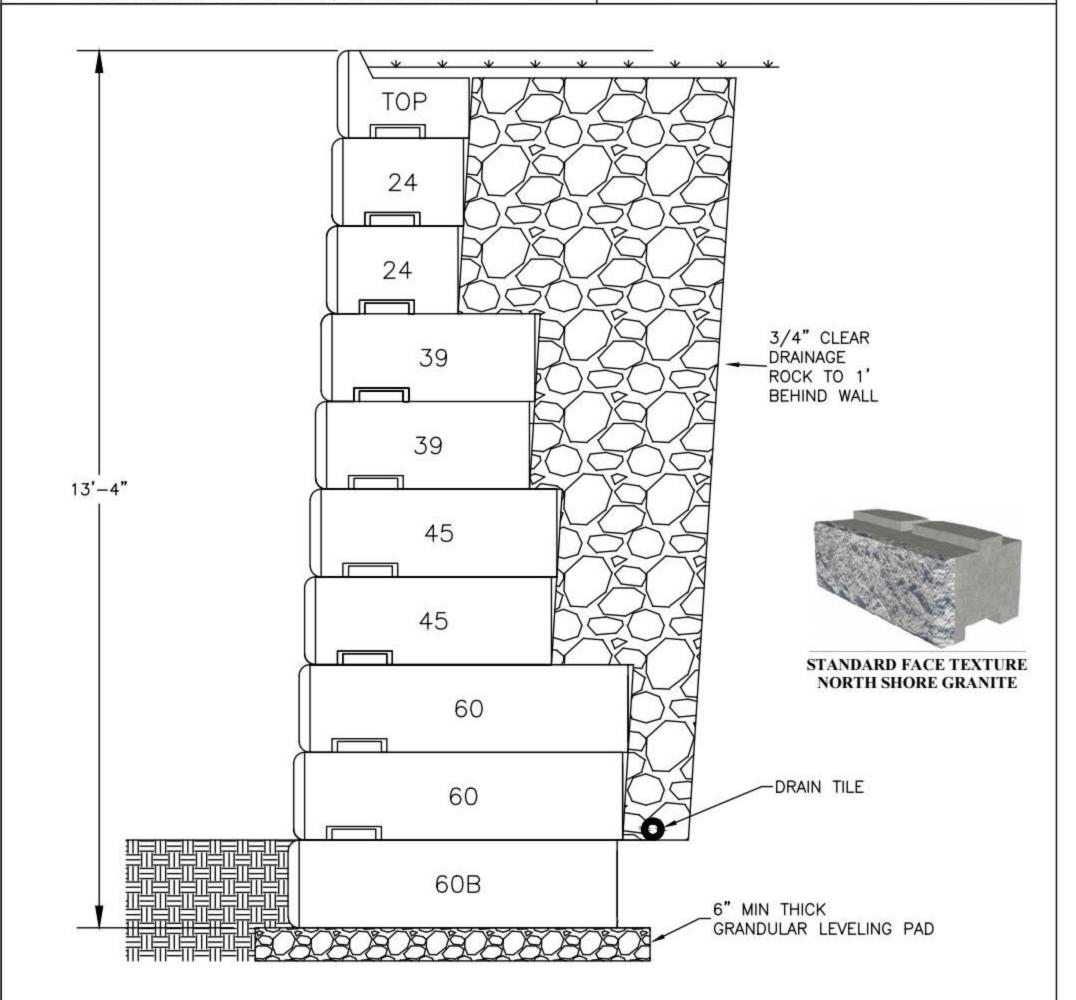


SECTION VIEW

VARIOUS SIZES AVAILABLE, REFER TO COMMERCIAL TANK SECTION

- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. DESIGN CONFORMS WITH 310 CMR 15.00, DEP TITLE 5 REGS, FOR GREASE TRAPS
- ALL REINFORCEMENT PER ASTM C1227.
- 4. DESIGNED FOR AASHTO HS-20 LOADING, 4 TO 5 FT COVER.
- 5. TONGUE & GROOVE JOINT SEALED WITH BUTYL RESIN
- 6. OPTIONAL BAFFLE WALL AVAILABLE.
- 7. GREASE TRAPS SHALL HAVE A MINIMUM DEPTH OF 4 FEET AND MINIMUM CAPACITY OF 1,000 GALLONS, AND SHALL HAVE SUFFICIENT CAPACITY TO PROVIDE AT LEAST A 24 HOUR DETENTION PERIOD FOR THE KITCHEN FLOW. KITCHEN FLOW SHALL BE CALCULATED IN ACCORDANCE WITH 310 CMR 15.203.
- 8. THE INLET TEE SHALL EXTEND TO THE MID DEPTH OF THE TANK. THE OUTLET TEE SHALL EXTEND TO WITHIN 12 INCHES OF THE BOTTOM OF THE TANK. TEES SHALL BE SCHEDULE 40 PVC AND PROPERLY SUPPORTED BY A HANGER, STRAP, OR OTHER DEVICE.
- 9. GREASE TRAPS SHALL BE PROVIDED WITH A MINIMUM 20 INCH DIAMETER MANHOLE FRAME AND COVER TO GRADE OVER THE INLET AND OUTLET TEES.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: GREASETRAP.dw	rg 🔷
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 06/11/18 PAGE: K	4 OPER
773 Salem Street-Wilmington, M	IA 153 Cranberry Hwy-Rochester	r, MA 87 Haverhill Road-Amesbury, MA 160 Ol	d Turnpike Rd-Nottingham, NH



KEY ASSUMPIONS AND NOTES:

- 1. MAXIMUM HEIGHT NON REINFORCED WALLS VARIES DEPENDING ON SOILS AND SITE CONDITIONS HIGHER WALLS BUILT USING GEO-GRID.
- 2. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 3. STANDARD FACE TEXTURE: NORTH SHORE GRANITE OR AVAILABLE BY SPECIAL ORDER: RUSTIC, OLD WORLD.
- 4. MINIMUM TURNING RADIUS 15 FEET.
- 5. 1" SETBACK PER ROW ON A STRAIGHT WALL (ANGLE OF BATTER 3.6") CURVEDWALL 1-2.7" PER ROW.
- THIS WALL CROSS SECTION IS FOR A SPECIFIC SET OF SITE CONDITIONS. EACH WALL SHOULD BE PROPERLY DESIGNED AND ENGINEERED FOR SITE CONDITIONS.

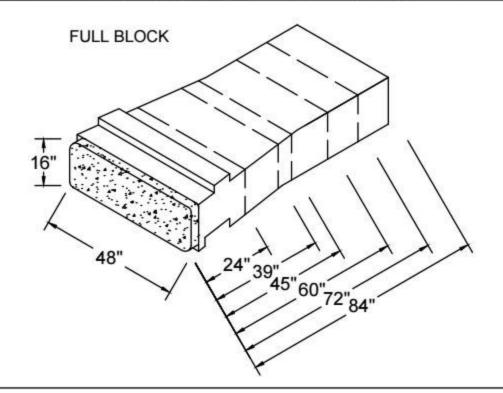
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: ReCon_WallSection.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: L1	CERTIFIED PLANT
77.3 Salem Street-Wilming	ton MA 153 Cranberry Hwy-Roche	ester MA 87 Haverhill Road-Amesbury MA 160 Old Turnnike F	Rd-Nottingham NH



New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

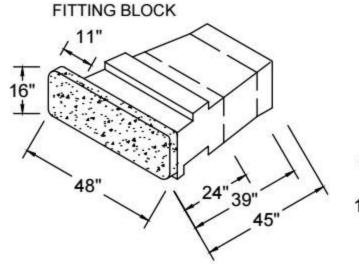
BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

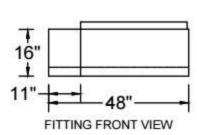
SHEA WALL SYSTEM FULL/HALF/CORNER



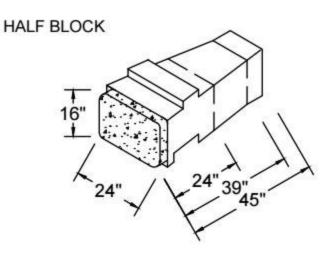
FULL BLOCK					
BLOCK LENGTH	BLOCK CODE	BLOCK WEIGHT			
24"	BWF24	1,400#			
39"	BWF39	2,200#			
45"	BWF45	2,500#			
60"	BWF60	3,000#			
72"	BWF72	3,500#			
84"	BWF84	3,960#			

	BASE BLOCK	
BLOCK LENGTH	BLOCK CODE	BLOCK WEIGHT
24"	24B	1,400#
39"	39B	2,200#
45"	45B	2,550#

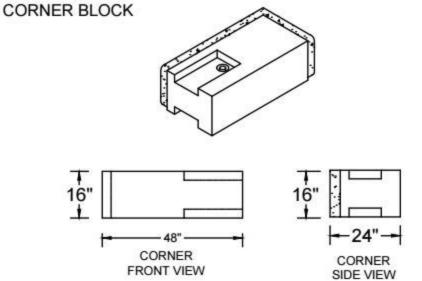




FITTING BLOCK					
BLOCK LENGTH	BLOCK CODE	BLOCK WEIGHT			
24"	BWF24F	1,250#			
39"	BWF39F	2,000#			
45"	BWF45F	2,200#			



HALF BLOCK					
BLOCK LENGTH	BLOCK CODE	BLOCK WEIGHT			
24"	BWH24	660#			
39"	BWH39	970#			
45"	BWH45	1,100#			



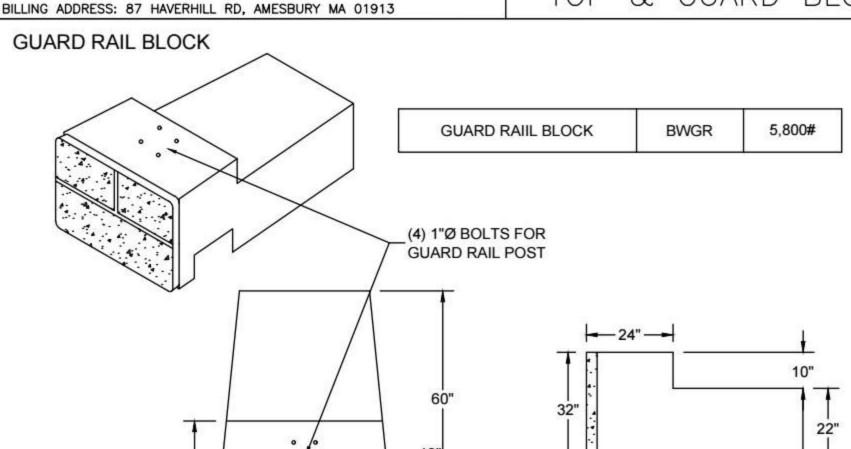
CO	RNER BLOCK	
BLOCK TYPE	BLOCK CODE	BLOCK WT
CORNER	BWFC	1,400#
HALF CORNER	BWHC	700#
HALF TOP CORNER	BWHTC	490#

CORNER BLOCKS ALSO AVAILABLE AS 2' HALF BLOCK

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ReCon_FH.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: L2	OPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

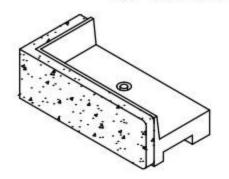
SHEA WALL SYSTEM
TOP & GUARD BLOCKS

GUARD RAIL SIDE VIEW



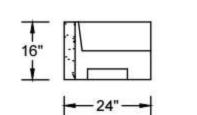


24"



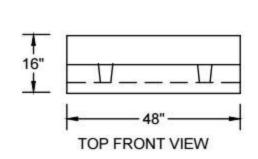
48"

TOP L/R FRONT VIEW

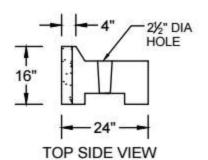


TOP L/R SIDE VIEW

GUARD RAIL TOP VIEW



TOP BLOCK



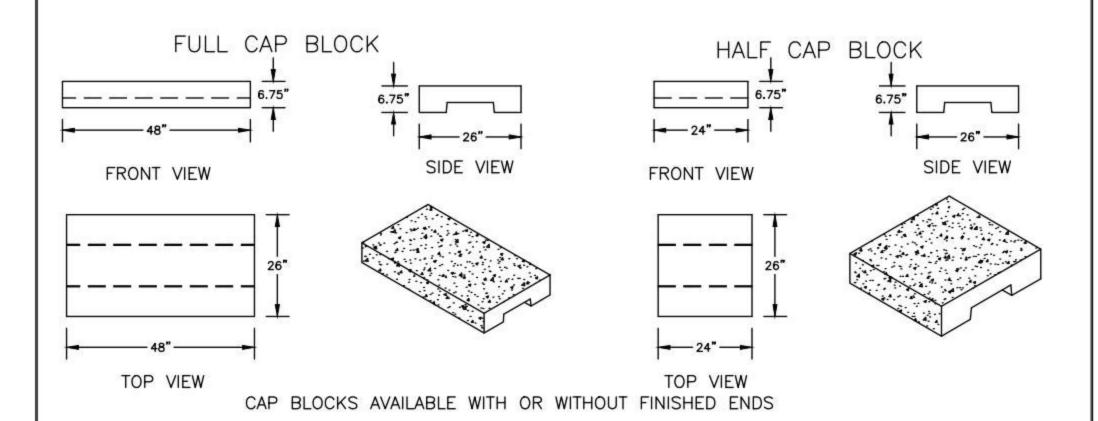
TOP BLOCKS ALSO AVAILABLE AS 2' HALF BLOCK

TOP E	TOP BLOCK					
BLOCK TYPE	BLOCK CODE	BLOCK WT				
TOP LEFT	BWFTCL	870#				
TOP RIGHT	BWFTCR	870#				
TOP BLOCK FULL	BWFT	970#				
TOP BLOCK HALF	BWHT	485#				
HALF TOP CORNER	BWHTC	490#				

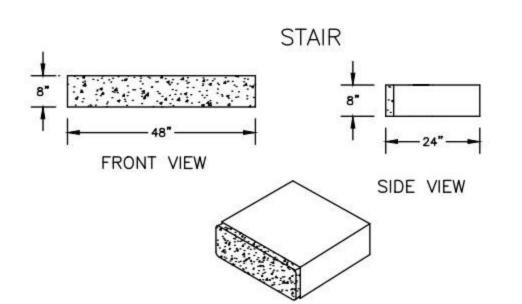
SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ReCon_TG.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: L3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

SHEA WALL SYSTEMS CAP BLOCK





CAP &	END BLOCK	
BLOCK TYPE	BLOCK CODE	BLOCK WEIGHT
FULL CAP BLOCK	BWFCAP	650#
HALF CAP BLOCK	BWHCAP	325#
FULL END FINISHED	BWFCAPFE	650#
HALF END FINISHED	BWHCAPFE	325#

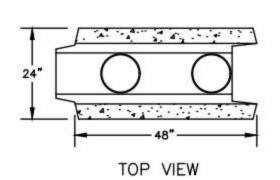


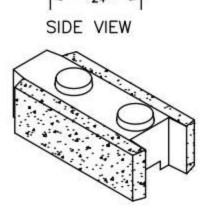
BLOCK TYPE	BLOCK CODE	BLOCK WEIGHT
STAIR	BWS	790#

SHEA PRODUCT ID: SEE	TABLES	PREPARED FO	OR:	re	con	FILE NAME:	ReCon	_C.dwg	
WEIGHT (LBS): SEE	TABLES	DRAWN BY:	ARO	DATE:	06/0	01/18	PAGE:	L4	DPCA CERTIFIED PLANT
773 Salem Stre	eet-Wilmington, MA	153 Cranbern	y Hwy-Rochester,	MA 87	Haverhil	II Road-Amesb	ury, MA	160 Old Turnpike Rd-	-Nottingham, NH

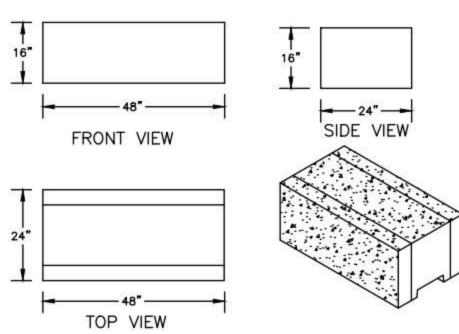
DOUBLE SIDED FULL MIDDLE BLOCK

FRONT VIEW SIDE VIEW

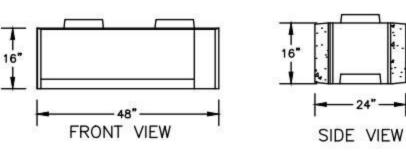


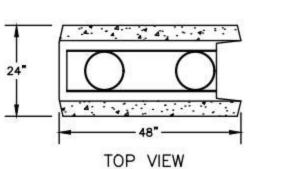


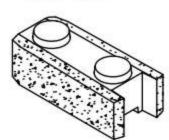
DOUBLE SIDED TOP BLOCK



DOUBLE SIDED FULL MIDDLE FLAT FEMALE

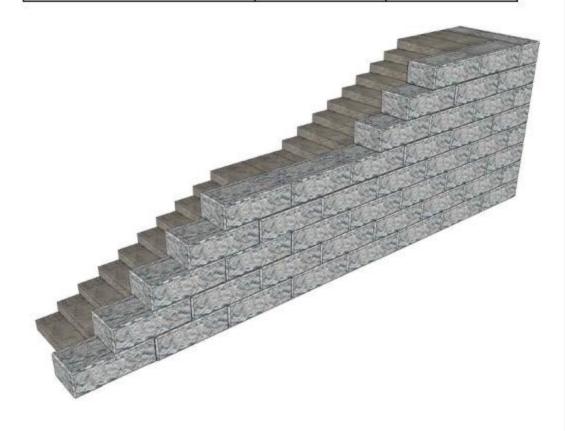




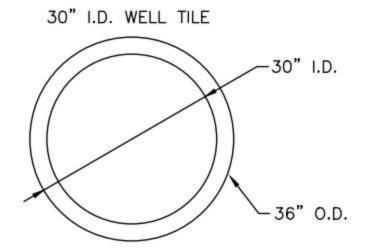


DOUBLE SIDED BLOCK AVAILABLE IN 4' OR 2' SECTIONS, WITH OR WITHOUT FINISHED ENDS

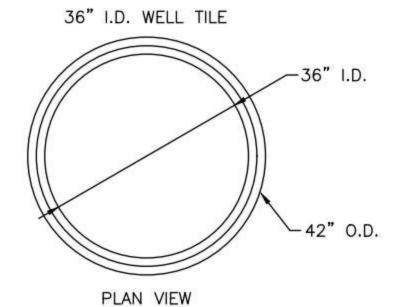
DOUBLE SIDED (FENCE, FULL-HIGH) BLOCK						
BLOCK TYPE	BLOCK CODE	BLOCK WEIGHT				
D.S. FULL MID	BWFMDS	1,500#				
D.S. FULL MID FLAT	BWFMDSEF	1,500#				
D.S. HALF MID	BWHMDSEF	750#				
D.S. FINISHED TOP	BWFDST	1,500#				
D.S. FINISHED HALF TOP	BWHDST	750#				

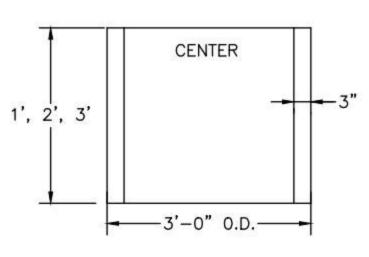


SHEA PRODUCT ID: SEE TABLES	PREPARED FOR:	recon FILE NAME:	ReCon_DS.dwg	
WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 06/01/18	PAGE: L5	CERTIFIED PLANT
773 Salem Street-Wilmington MA I	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshur	ry MA 160 Old Turnnike Rd-	Nottingham NH

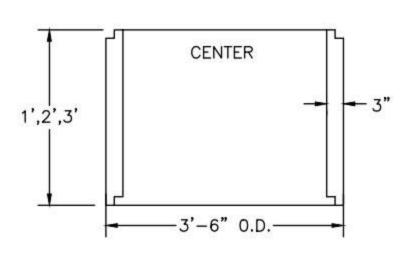


PLAN VIEW

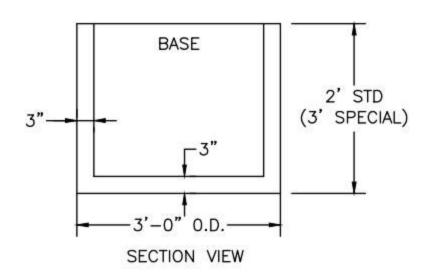




SECTION VIEW



SECTION VIEW

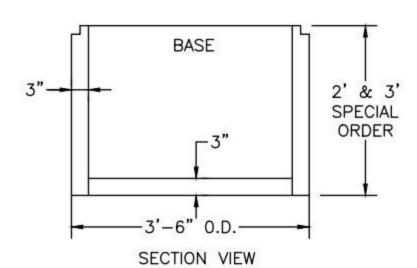


RISER SECTION

9.0	MISEN SECTION					
HEIGHT	ITEM NO	WEIGHT				
1'-0"	WT30X12	320#				
2'-0"	WT30X24	640#				
3'-0"	WT30X36	960#				

BASE SECTION

	DITOL OLOTTON	
HEIGHT	ITEM NO	WEIGHT
2'-0"	WT30X24WB	820#
3'-0"	WT30X36WB	1,140#



RISER SECTION

HEIGHT	ITEM NO	WEIGHT	
1'-0"	WT36X12	377#	
2'-0"	WT36X24	755#	
3'-0"	WT36X36	1,132#	

BASE SECTION

HEIGHT	ITEM NO	WEIGHT
2'-0"	WT36X24WB	1,016#
3'-0"	WT36X36WB	1,394#

NOTES:

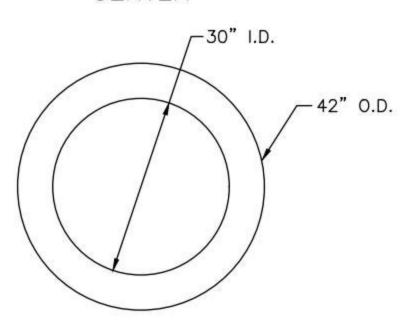
1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT ID: SEE TABLES	PREPARED FOR:	FILE NAME:	welltile.dwg	
WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: M1	CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	ITY MA 160 Old Turnnike Rd-	-Nottingham NH

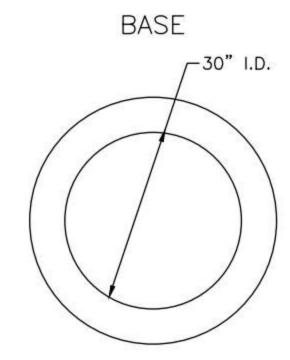
WELL TILE 30" ID H-20

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913

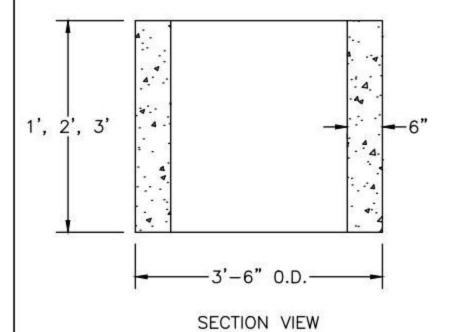
CENTER



PLAN VIEW

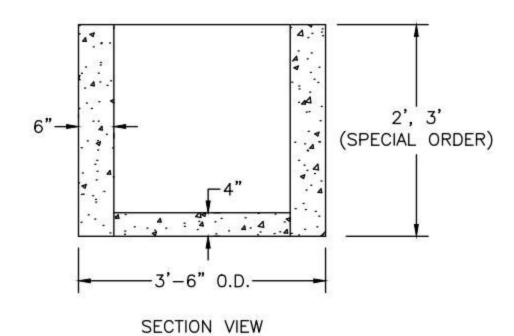


PLAN VIEW



RISER SECTION

	MOEN OLOTTO	•
HEIGHT	ITEM NO	WEIGHT
1'-0"	WT30X12H	697#
2'-0"	WT30X24H	1,394#
3'-0"	WT30X36H	2,091#



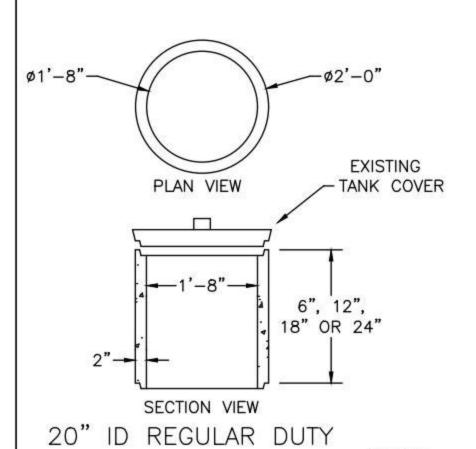
BASE SECTION

HEIGHT	ITEM NO	WEIGHT
2'-0"	WT30X24HWB	1,575#
3'-0"	WT30X36HWB	2,272#

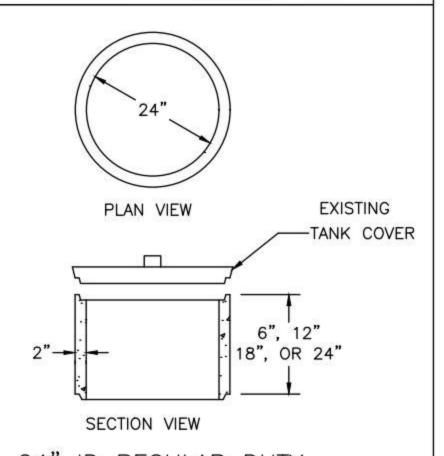
NOTES:

1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT ID: SEE	TABLES	PREPARED FO	PR:			FILE NAME:	wellth:	20.dwg		
WEIGHT (LBS): SEE	TABLES	DRAWN BY:	ARO	DATE:	03/01	/2018	PAGE:	M2		CERTIFIED PLANT
773 Salem Stre	et-Wilmington, MA	153 Cranberry	Hwv-Rochester, M	MA 87	Haverhill	Road-Amesbu	rv. MA	160 Old Turnpik	e Rd-	Nottingham, NH

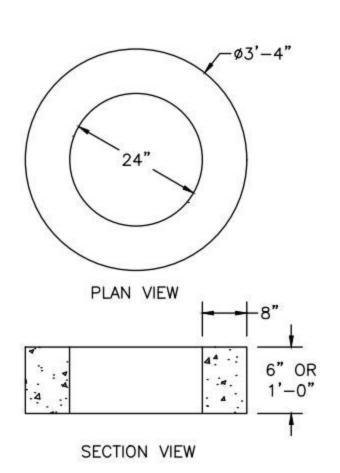


1		WEIGHT
ITEM NO. B-TE6X21R	6" HIGH	75#
B-TE12X21R	12" HIGH	150#
B-TE18X21R	18" HIGH	225#
B-TE24X21R	24" HIGH	300#



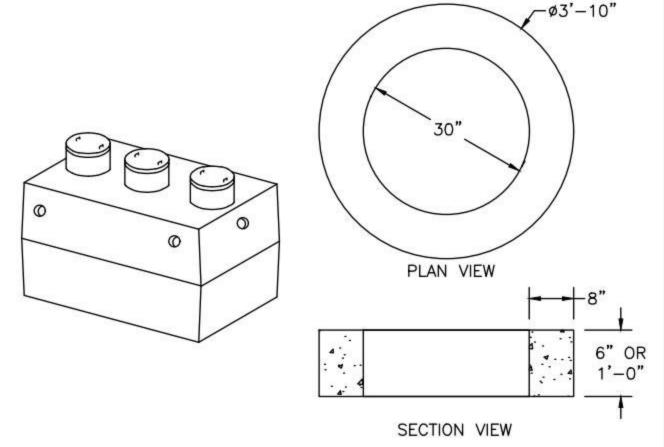
24" ID REGULAR DUTY WEIGHT

ITEM NO. TE6X24R	85#
TE12X24R	170#
TE18X24R	255#
TE24X24R	340#



TANK RISER H-20

			WEIGHT
ITEM	NO.	40X6-24	414#
		40X12-24	828#



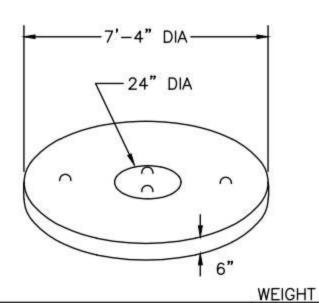
30" ID TANK RISER H-20

			WEIGHT
ITEM	NO.	46X6-30	490#
		46X12-30	980#

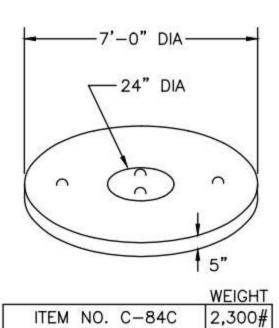
SHEA PRODUCT ID: SEE TABLES	PREPARED FOR:	FILE NAME:	tankexts.dwg	^
WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 06/01/18	PAGE: M3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA 1	53 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesbur	y, MA 160 Old Turnpike Rd-	Nottingham, NH

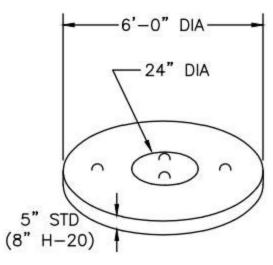


3,000#

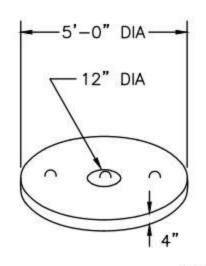


STANDARD

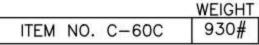


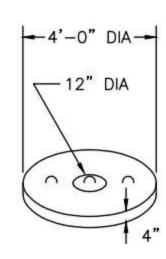


3				WEIGHT
ITEM	NO.	C-72C	STANDARD	1,700#
		C-72CH	H-20	2,700#

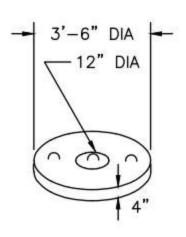


ITEM NO. C-88C

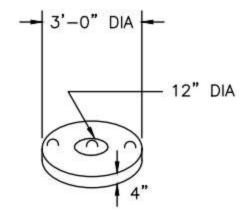




			WEIGHT
ITEM	NO.	C-48C	600#



WELL TILE COVER
WITH OR WITHOUT HAT
WEIGHT
ITEM NO. C-42WTC 450#



	/	2'-2"
$\frac{1}{1}$	`	
	\-\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	3'-4"

AIR CONDITIONER PAD

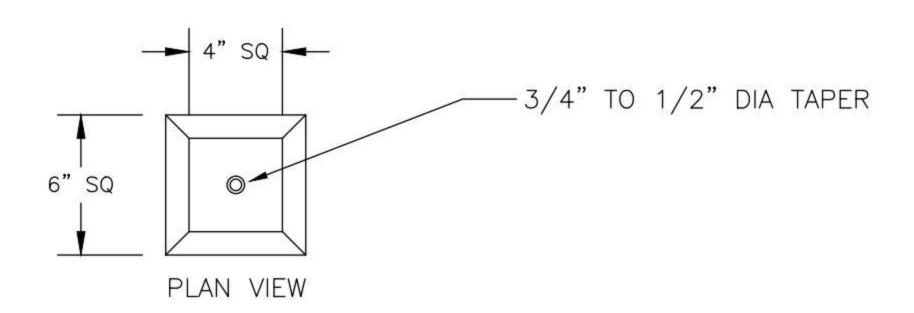
			WEIGHT
ITEM	NO.	C-36WTC	262#

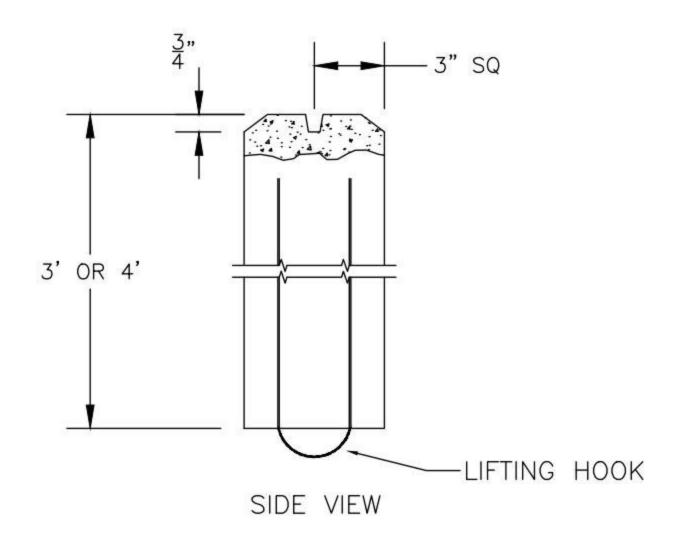
g.			WEIGHT
ITEM	NO.	C-ACP	250#

NOTES:

1. CONCRETE: 4.000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME:	covers.dwa	<u> </u>
SEE TABLES WEIGHT (LBS): SEE TABLES	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: M4	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesb	urv. MA 160 Old Turnoike Rd-	-Nottingham, NH

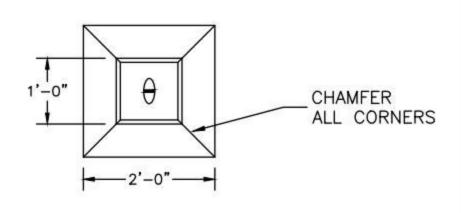




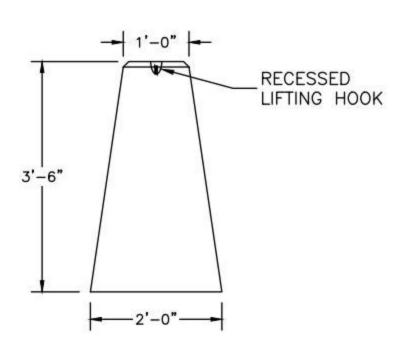
NOTES:

1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS

SHEA PRODUCT ID: BM6-3/BM6-4	PREPARED FOR:	FILE NAME:	boundmrk.dwg	
WEIGHT (LBS): 110#/147#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: M5	CERTIFIED PLANT
773 Salem Street-Wilmington M	A 153 Crapherry Hwy-Rocheste	r MA 87 Haverhill Road-Amesh	uny MA 160 Old Turnnike Po	Nottingham NH



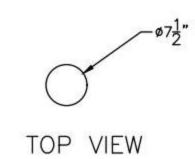
TOP VIEW

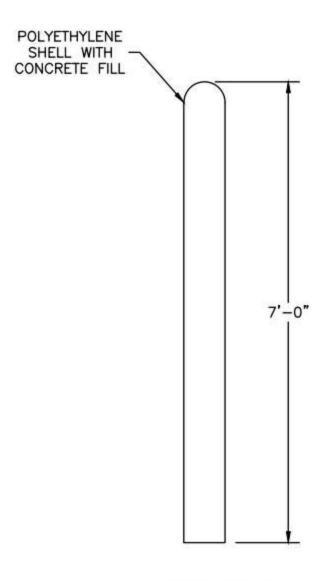


CONCRETE BOLLARD

SIDE VIEW

			WEIGHT
ITEM	NO.	MC-BOLLARD12X24	1,200#





SIDE VIEW

POLYETHYLENE BOLLARD

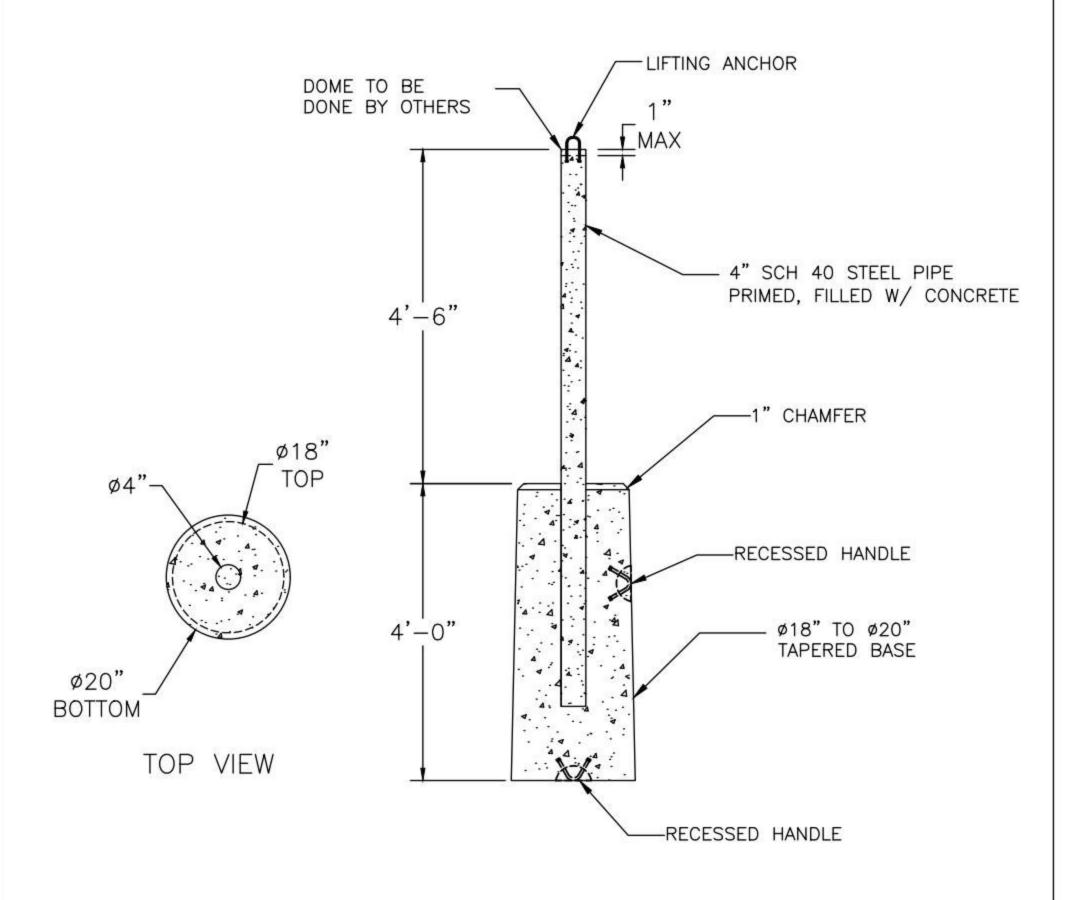
			WEIGHT
ITEM	NO.	MC-BOLLARD	290#

NOTES:

- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- STEEL REINFORCEMENT MEETS ASTM A615, GRADE 60. MINIMUM STEEL COVER 2".

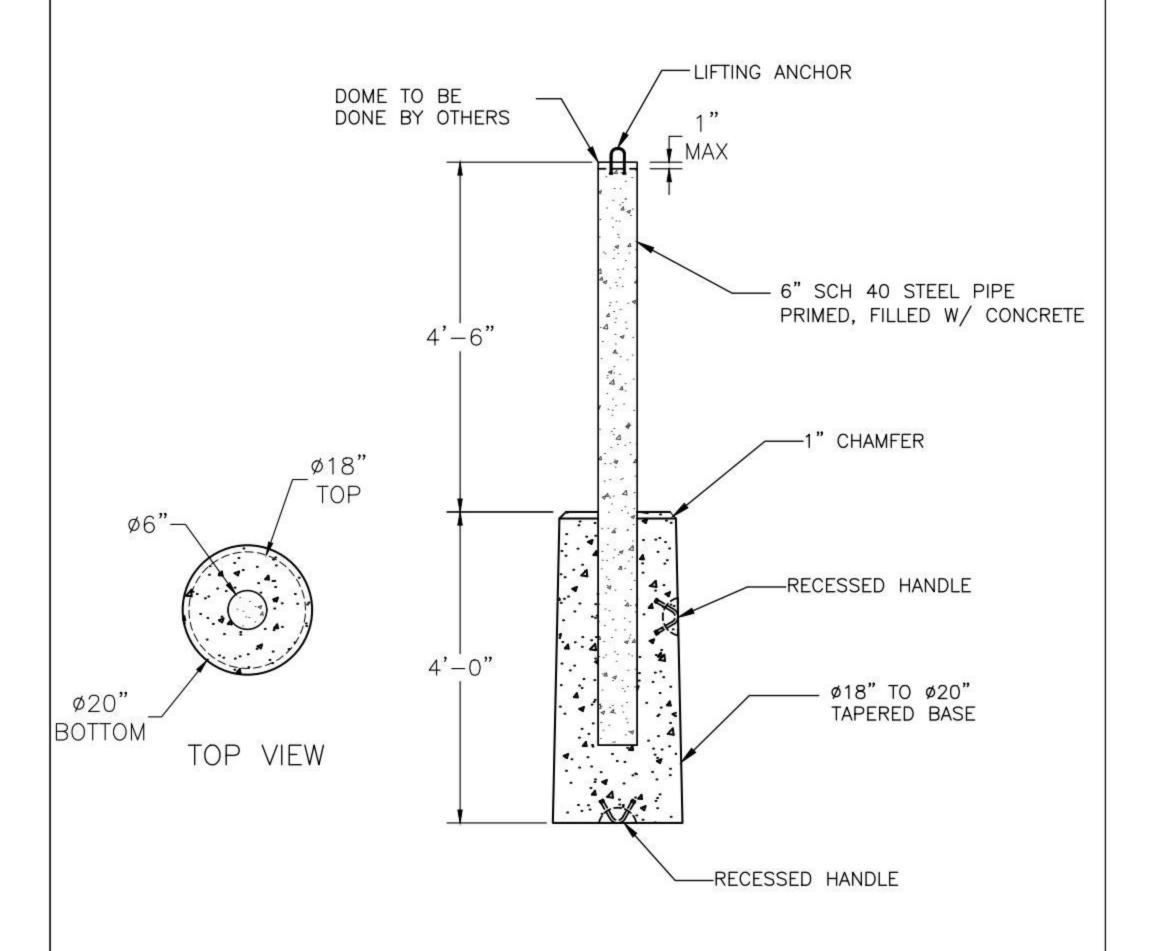
- 1. CONCRETE: 5,000 PSI MINIMUM AFTER 28 DAYS.
- 2. STEEL REINFORCEMENT CONCRETE FILLED POLYETHYLENE.
- AVAILABLE IN 5 COLORS: YELLOW, RED, BLUE, LIGHT & DARK GRANITE.

SHEA PRODUCT ID: SEE 7	TABLES	PREPARED FO	R:		FILE NAME:	Bollar	ds.dwg	^
WEIGHT (LBS): SEE	TABLES	DRAWN BY:	ARO	DATE:	06/01/18	PAGE:	M6.1	CERTIFIED PLANT
773 Salem Stree	t-Wilmington MA 15	3 Cranherry	Hwy-Rochester I	14 87 L	Haverhill Road-Ames	bury MA	160 Old Turnnike Rd-	Nottingham NH



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- STEEL REINFORCEMENT CONFORMS TO LATEST ASTM SPECIFICATION: ASTM A185 WELDED WIRE FABRIC
- 3. DECORATIVE POLYETHYLENE SLEEVES AVAILABLE

SHEA PRODUCT ID: PB4-BOLLARD	PREPARED FOR:	FILE NAME: 4IN BO	DLLARD W BASE.dwg		
WEIGHT (LBS): 1,200#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: M6.2	CERTIFIED PLANT	
773 Salem Street-Wilmington, MA 153 Cranberry Hwy-Rochester, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-Nottingham, NH					



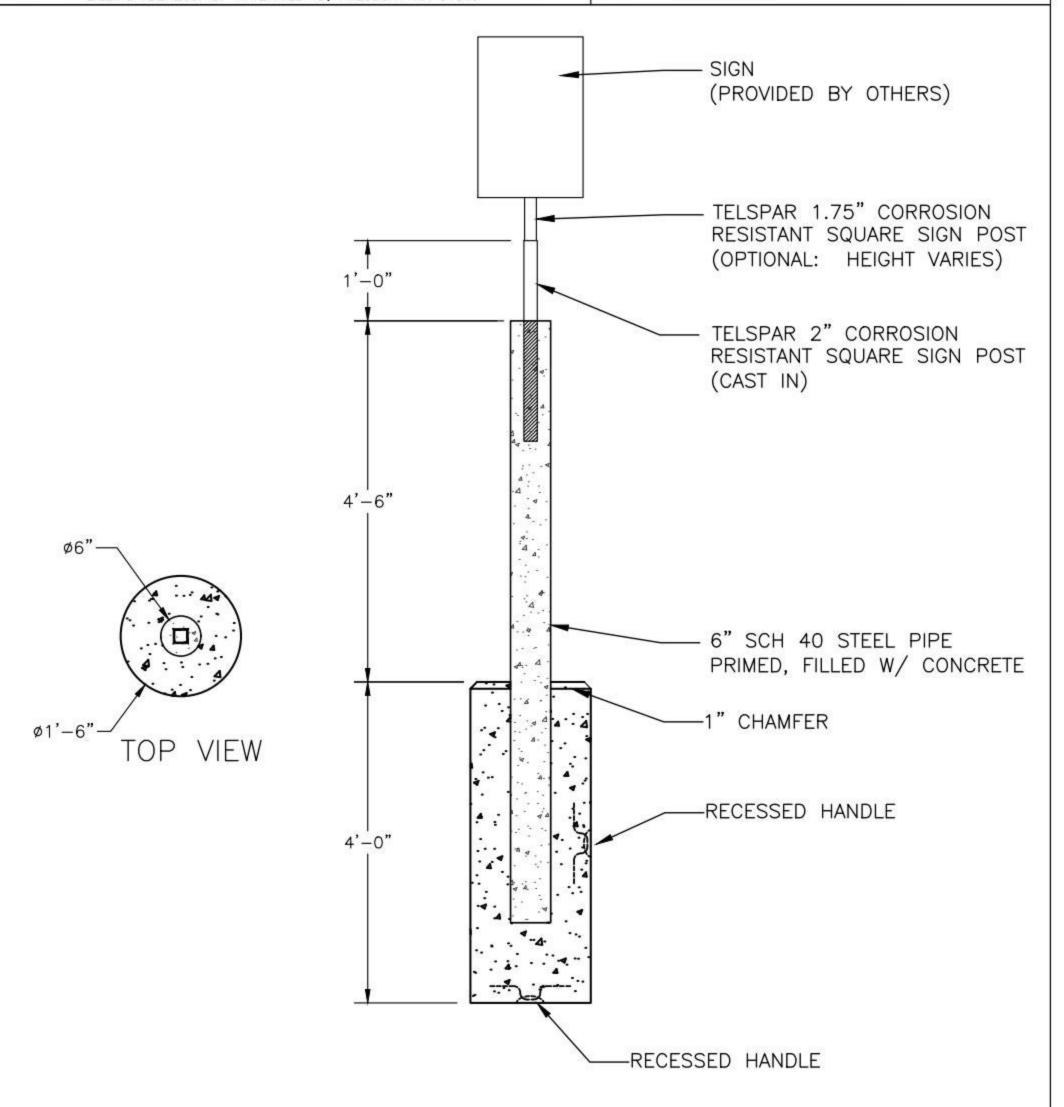
- 1. CONCRETE: 4.000 PSI MINIMUM AFTER 28 DAYS.
- STEEL REINFORCEMENT CONFORMS TO LATEST ASTM SPECIFICATION: ASTM A185 WELDED WIRE FABRIC
- 3. DECORATIVE POLYETHYLENE SLEEVES AVAILABLE

SHEA PRODUCT ID: PB6-BOLLARD	PREPARED FOR:	FILE NAME: 6IN BO	DLLARD W BASE.dwg	
WEIGHT (LBS): 1,300#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: M6.3	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester,	MA 87 Haverhill Road-Amesbur	rv. MA 160 Old Turnpike Rd-	Nottingham, NH

SHEA New England's Premier Precaster 800-696-7432 (SHEA) www.sheaconcrete.com

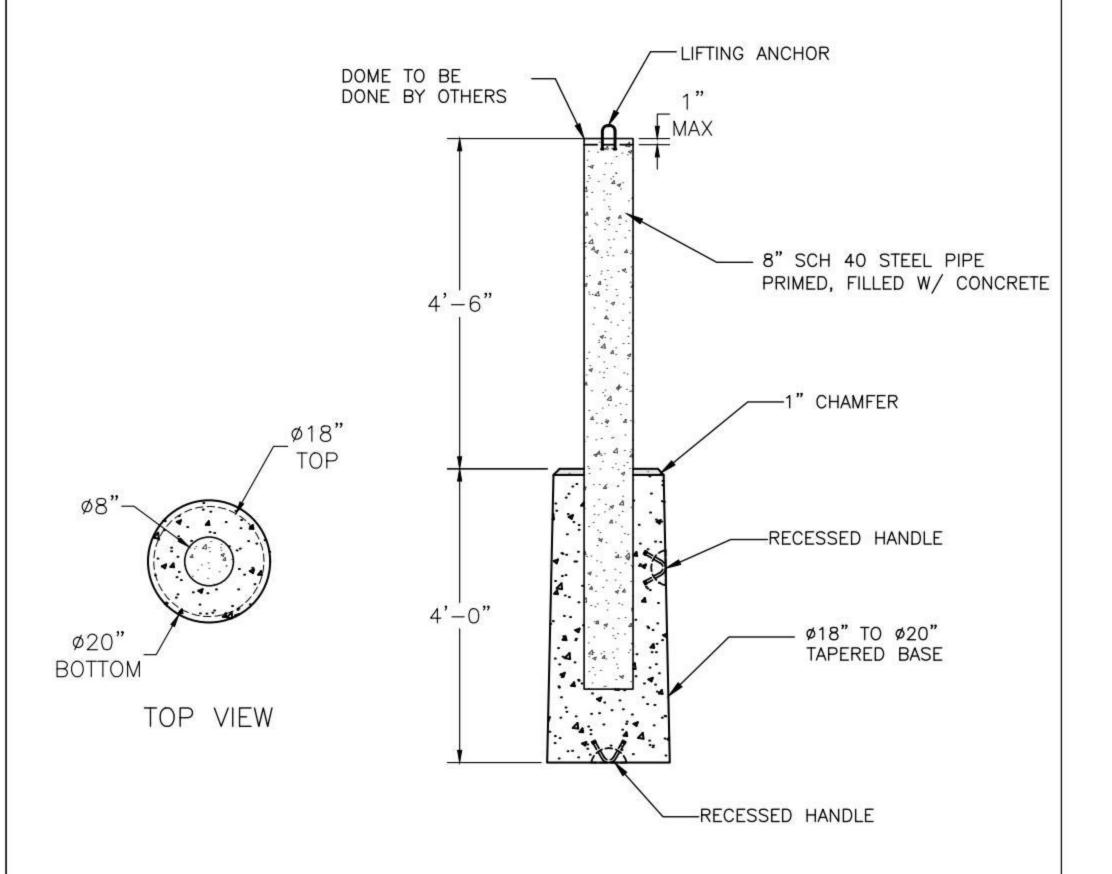
6" DIAMETER SIGN BOLLARD WITH BASE

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. STEEL REINFORCEMENT CONFORMS TO LATEST ASTM SPECIFICATION: ASTM A185 WELDED WIRE FABRIC

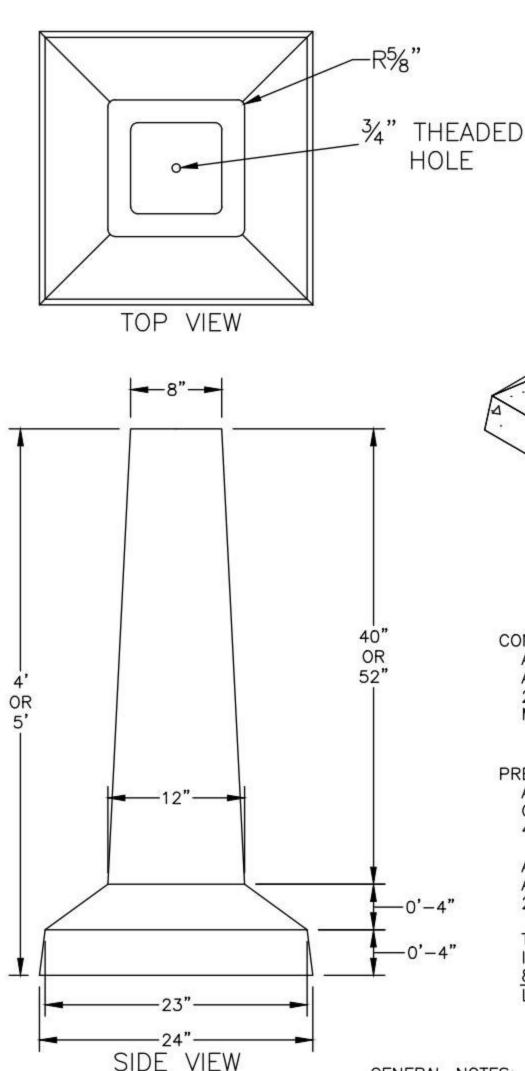
SHEA PRODUCT ID: PB6-BOLLARDSIGN	PREPARED FOR:	FILE NAME: 6IN SIGN	BOLLARD W BASE.dwg	^
WEIGHT (LBS): 1,300#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: M6.4	CERTIFIED PLANT
773 Salem Street-Wilmington, MA	153 Cranberry Hwy-Rochester, M	MA 87 Haverhill Road-Amesbur	ry, MA 160 Old Turnpike Rd-	Nottingham, NH

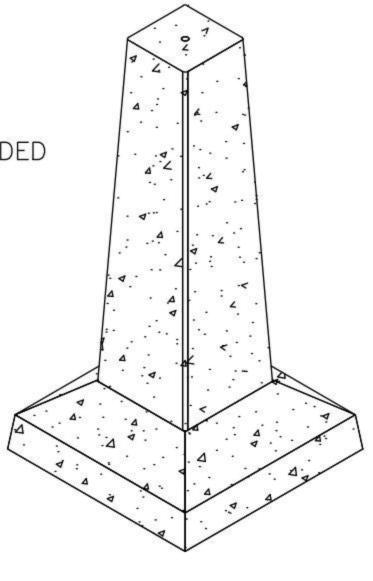


NOTES:

- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- STEEL REINFORCEMENT CONFORMS TO LATEST ASTM SPECIFICATION: ASTM A185 WELDED WIRE FABRIC
- 3. DECORATIVE POLYETHYLENE SLEEVES AVAILABLE

SHEA PRODUCT ID: PB8-BOLLARD	PREPARED FOR:	FILE NAME: 8IN BO	DLLARD W BASE.dwg	
WEIGHT (LBS): 1,420#	DRAWN BY: ARO	DATE: 06/01/18	PAGE: M6.5	CERTIFIED PLANT
77.3 Salem Street-Wilmington M	IA 153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbur	v MA 160 Old Turnnike Rd-	Nottingham NH





PRECAST VS. CONVENTIONAL

CONVENTIONAL 12" DIAMETER SONOTUBE:
ALLOWABLE LOAD BEARING AT SOIL =
ALLOWABLE BEARING CAPACITY * AREA =
2000PSF * (0.5*0.5*3.142) = 1571LBS
MAX LOAD BEARING IS 1,571LBS

PRECAST FOOTING/FROST POST:
ALLOWABLE LOAD BEARING AT TOP =
CONCRETE PSI * AREA / FACTOR OF SAFETY
4000PSI * (8*8) / 2.22 = 115,315LBS

ALLOWABLE LOAD BEARING AT SOIL = ALLOWABLE BEARING CAPACITY * AREA = 2000PSF * (2*2) = 8,000LBS

THEREFORE MAX ALLOWABLE LOAD APPLIED IS LIMITED BY THE SOILS CAPACITY OF 8,000LBS, WHICH IS GREATER THAN THE MAX LOAD OF 1,571LBS FOR THE 12" SONOTUBE

GENERAL NOTES:

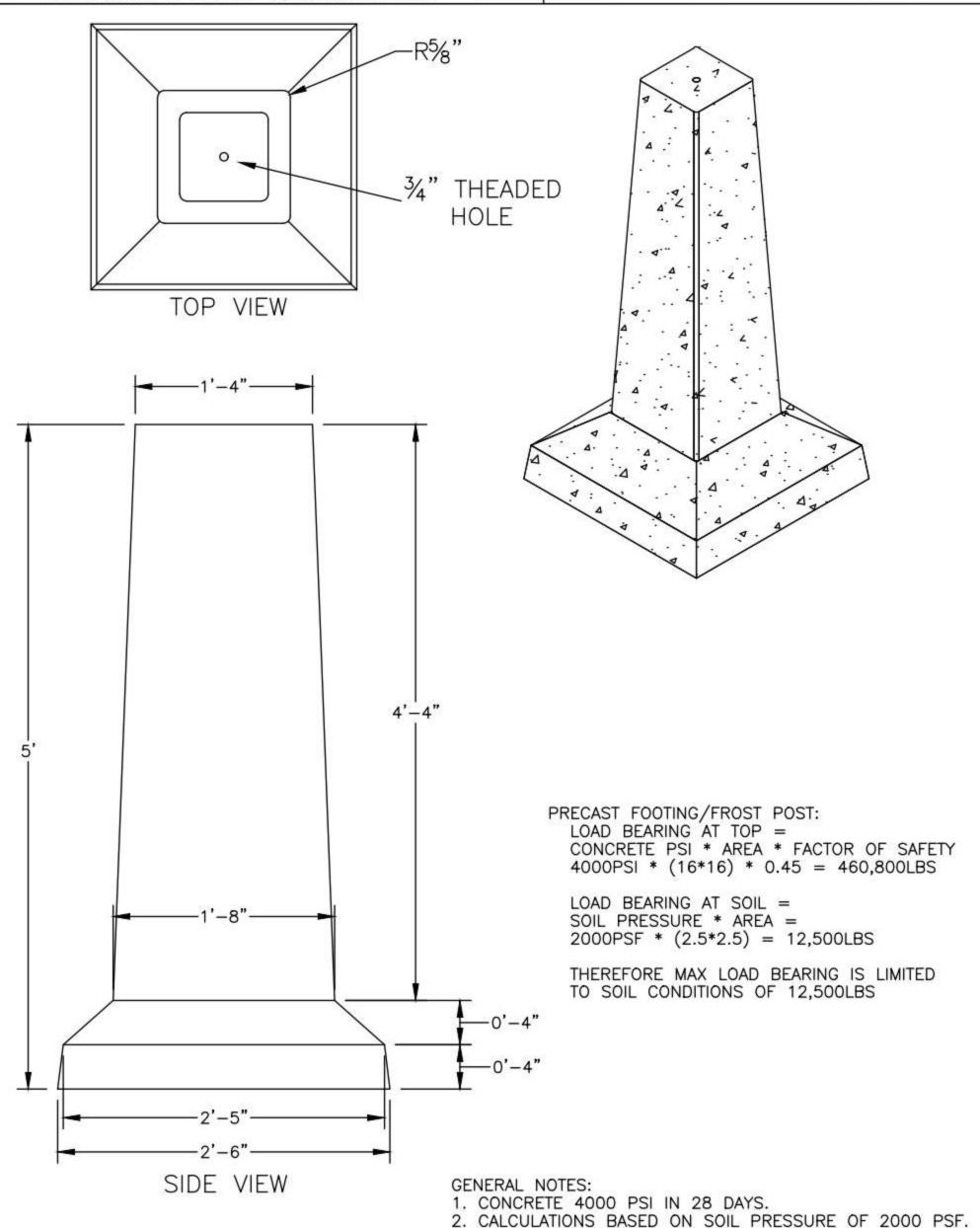
1. CONCRETE 4000 PSI IN 28 DAYS.

2. CALCULATIONS BASED ON SOIL PRESSURE OF 2000 PSF.

SHEA PRODUCT ID: SONA4/SONA5	PREPARED FOR:	FILE NAME:	FrostPost8SQ.dwg	
WEIGHT (LBS): 624#/725#	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: M7.1	CERTIFIED PLANT
773 Salem Street-Wilmington A	MA 153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Amesh	ury MA 160 Old Turnnike Rd	-Nottingham NH

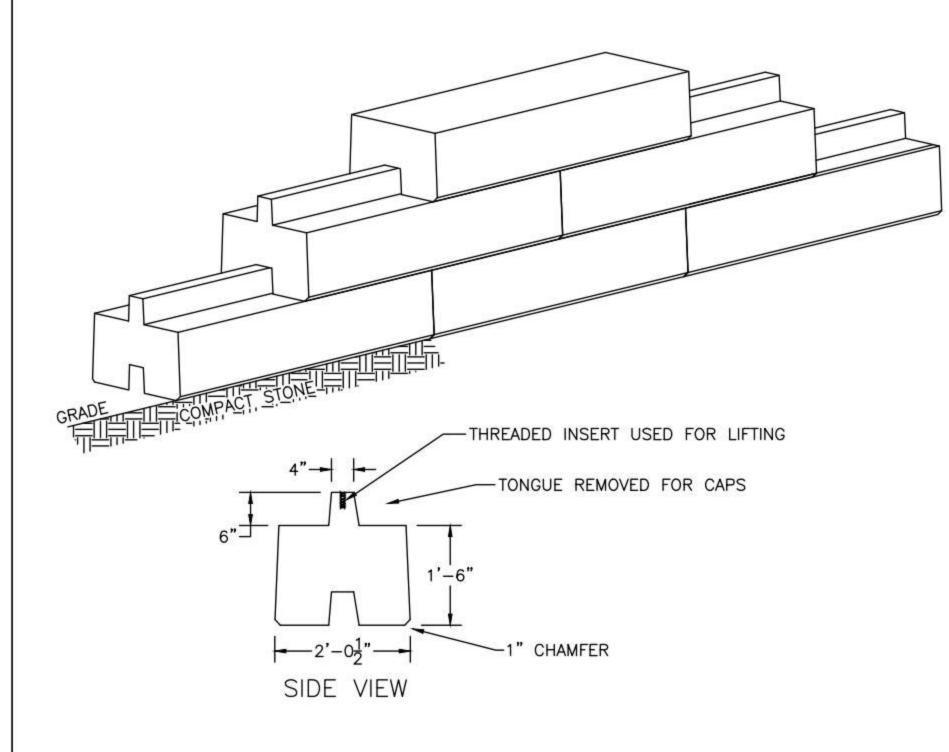
FOOTING/FROST POST SONATUBE 16" SQUARE

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



SHEA PRODUCT ID: SONA16	PREPARED FOR:	FILE NAME: SONA	TUBE18SQ.DWG	^
WEIGHT (LBS): 1600#	DRAWN BY: ARO	DATE: 03/01/2018 P	AGE: M7.2	CERTIFIED PLANT





N .		ı
	3'-0"	
	3'-0" 6'-0" 12'-0"	
	12'-0"	

FRONT VIEW

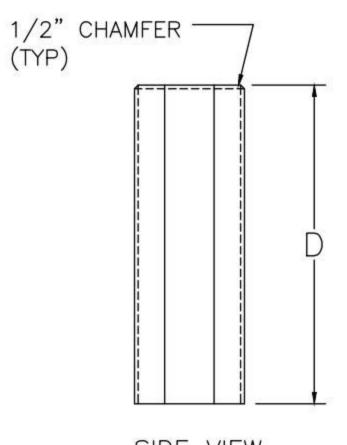
NOTES:

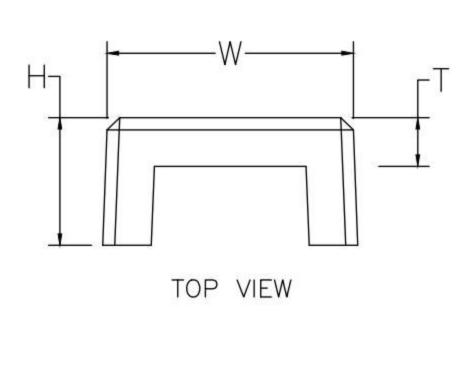
1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.

15			WEIGHT
ITEM	NO.	BB3TG	1,388#
ITEM	NO.	BB6TG	2,775#
ITEM	NO.	BB12TG	5,550#

CAPS		W	EIGHT
ITEM N	O. BB3	SC 1,	,319#
ITEM N	O. BB6	SC 2,	627#
ITEM N	O. BBD)F	270#
ITEM N	O. BBS	SF .	270#

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME: BunkerBlo	ock.dwg	^
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 03/01/2018 PAGE:	М8	CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverbill Road-Amesbury MA 1	160 Old Turnnike Rd-	Nottingham NH





SIDE VIEW	
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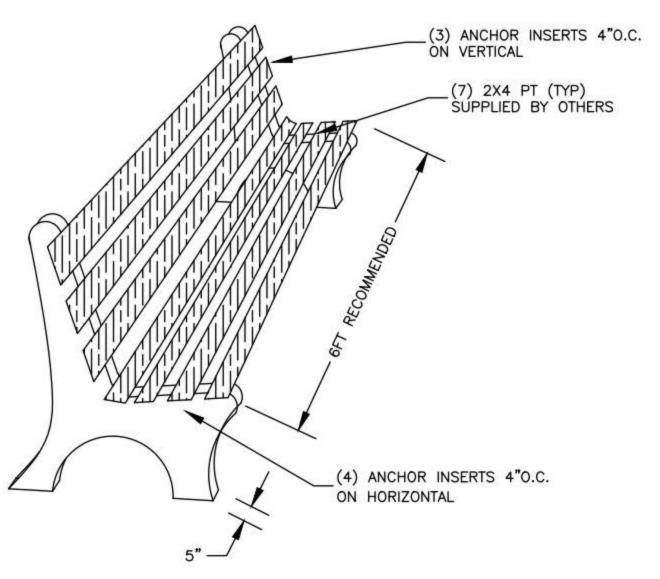
	COI	LUMN WRAP	DIMENSION:	S	
DIMS	Н	W	T	D	WEIGHT
CW5X10	5 ¼"	10 1 "	311"	3'-6"	115#
CW7X14	7"	1'-2"	33"	3'	230#
CW7X14 (A1)	7"	1'-2"	2 3 "	3'	230#
CW7X14 (A2)	7"	1'-2"	3 ½"	3'	230#
CW14X14	$1'-1\frac{3}{4}"$	1'-2"	4"	3'	392#

NOTES:

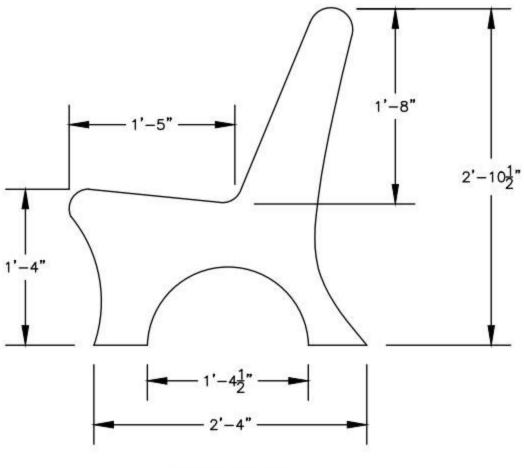
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. EPOXY BY OTHERS

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME:	ColWrap.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/01/18	PAGE: M9	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranherry Hwy-Rochester	MA 87 Haverhill Road-Ameshu	IN MA 160 Old Turnnike Rd-	-Nottingham NH

CRETE PRODUCTS



ISO VIEW

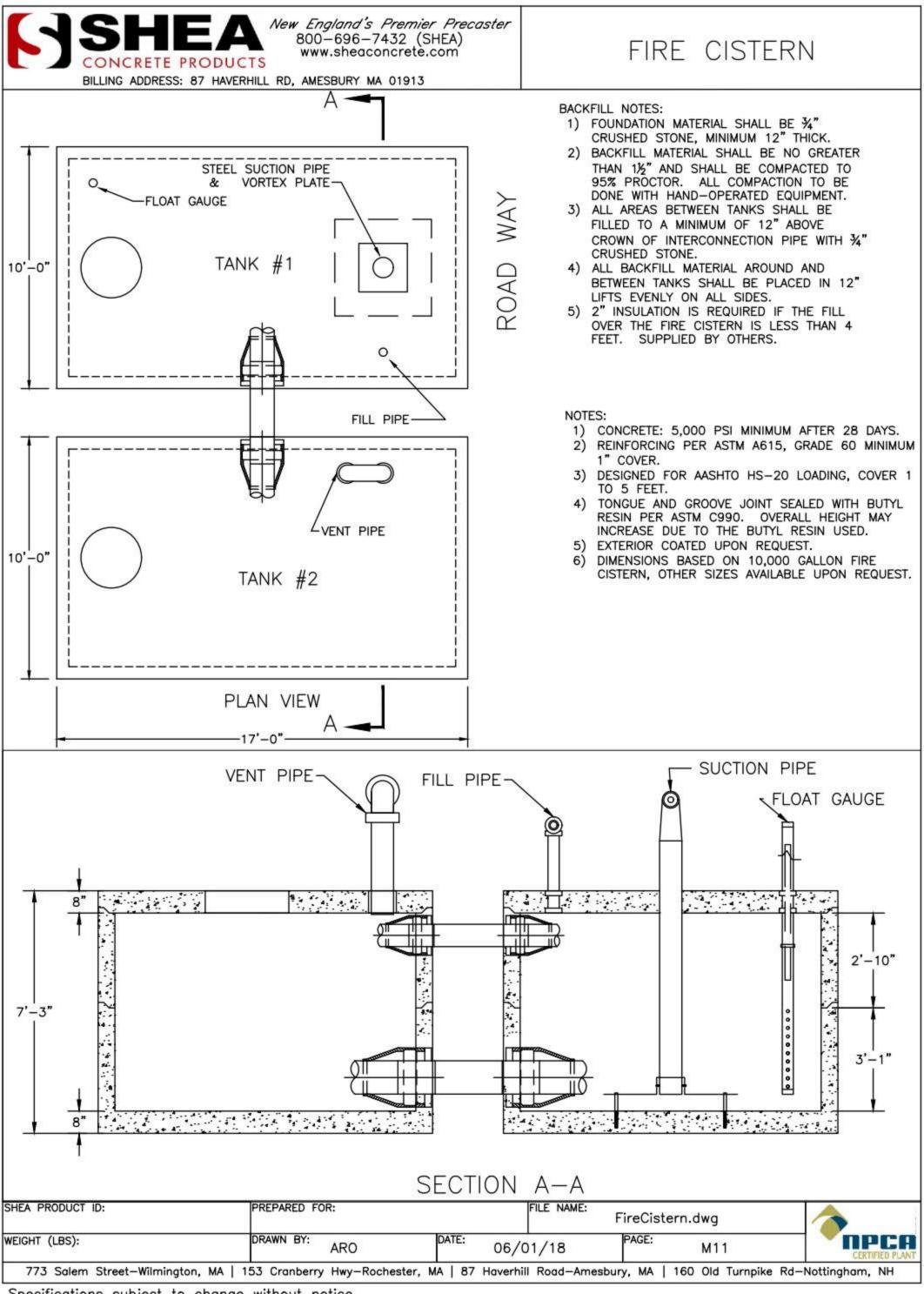


NOTES:

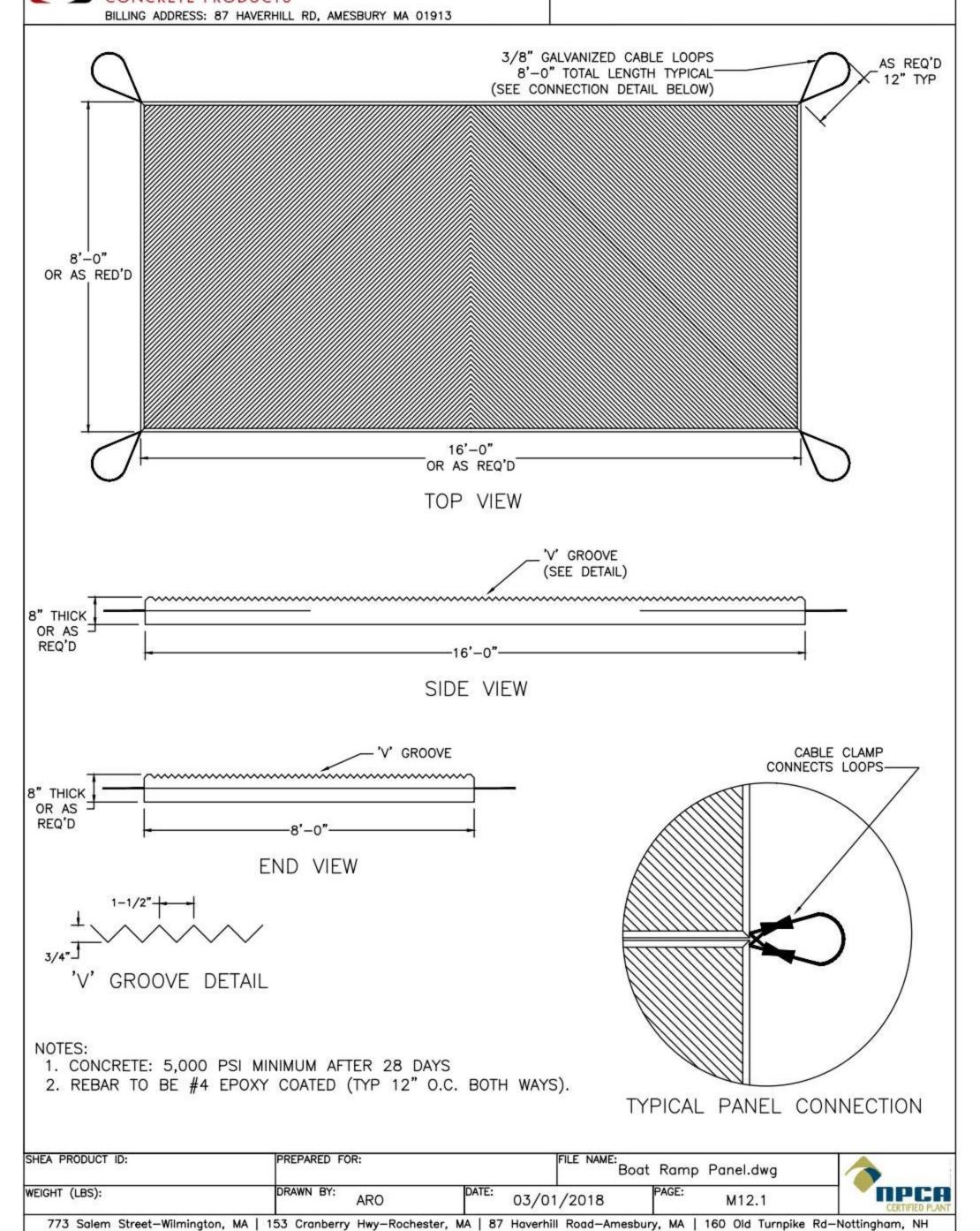
SIDE VIEW

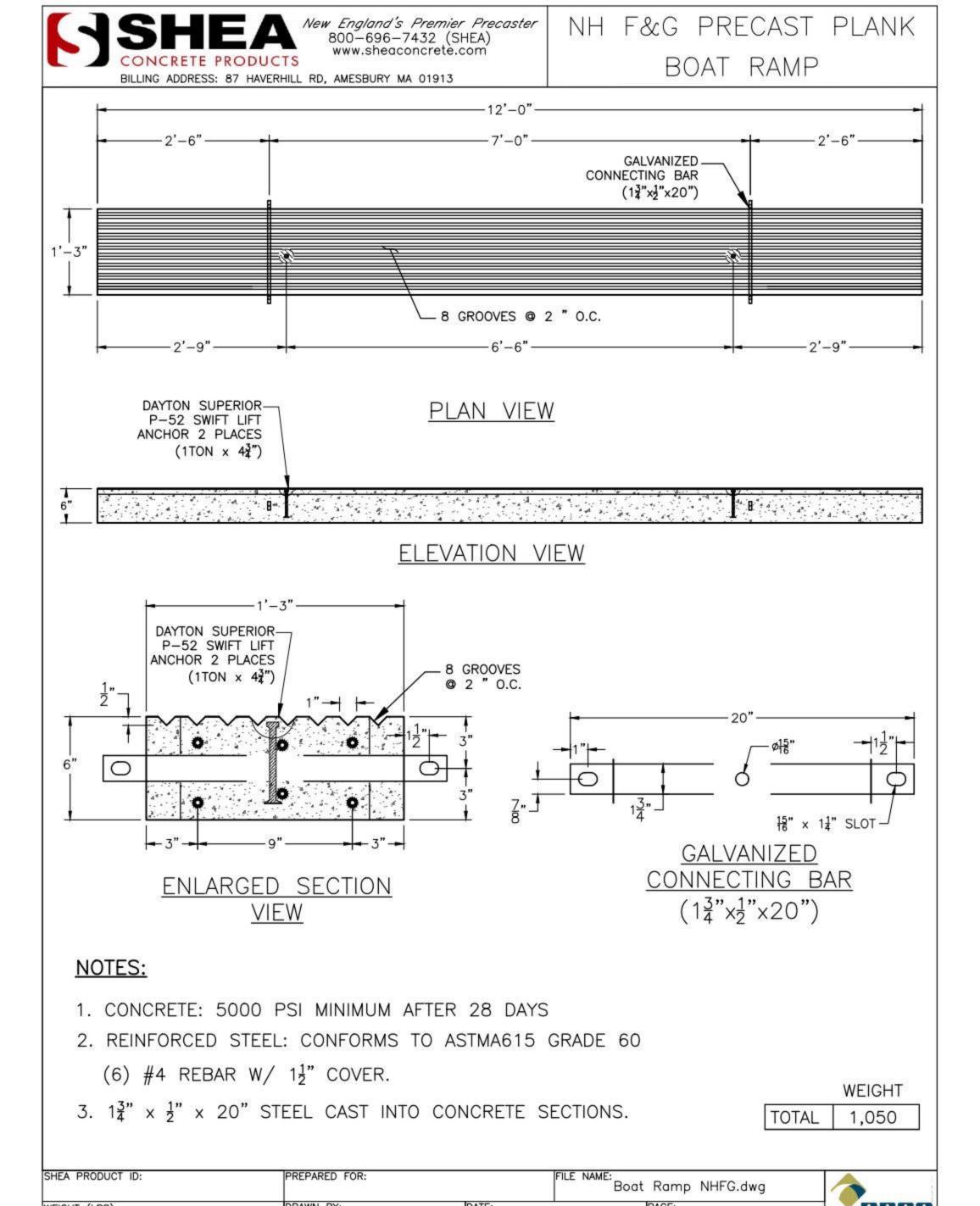
- 1. CONCRETE: 4,000 PSI MINIMUM AFTER 28 DAYS.
- 2. INSERTS FOR 3/8-16 FLAT HEAD BOLTS, 2 1/2" (QTY: 7 PER END)

SHEA PRODUCT ID: BENCH	PREPARED FOR:	FILE NAME:	BenchEnd.dwg	
WEIGHT (LBS): 450#	DRAWN BY: ARO	DATE: 03/01/2018	PAGE: M10	NPCA CERTIFIED PLANT
773 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester, M	A 87 Haverhill Road-Amesh	ury MA 160 Old Turnpike Rd-	-Nottingham NH



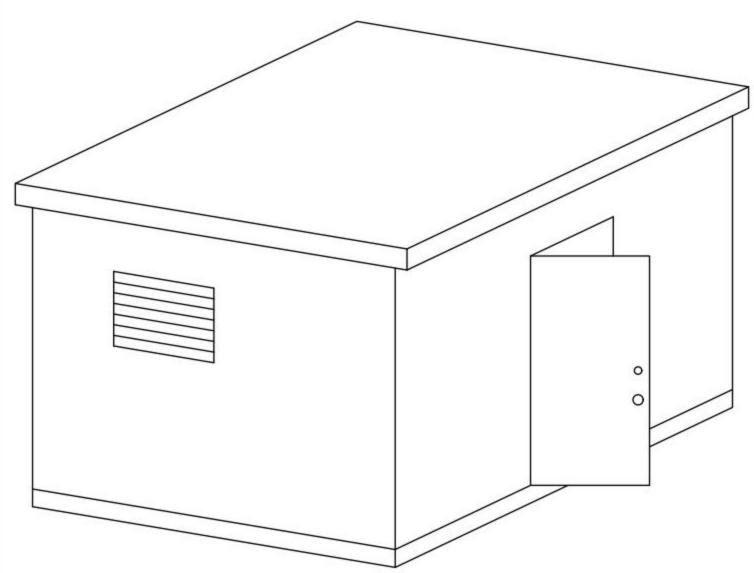
BOAT RAMP PANEL





EASI-SET PRECAST BUILDING

BILLING ADDRESS: 87 HAVERHILL RD, AMESBURY MA 01913



BUILDINGS USED FOR:
RESTROOMS
STORAGE
HAZMAT
PUMP SYSTEMS
COMMUNICATIONS
DUGOUTS
CONCESSIONS
ETC...

Notes:

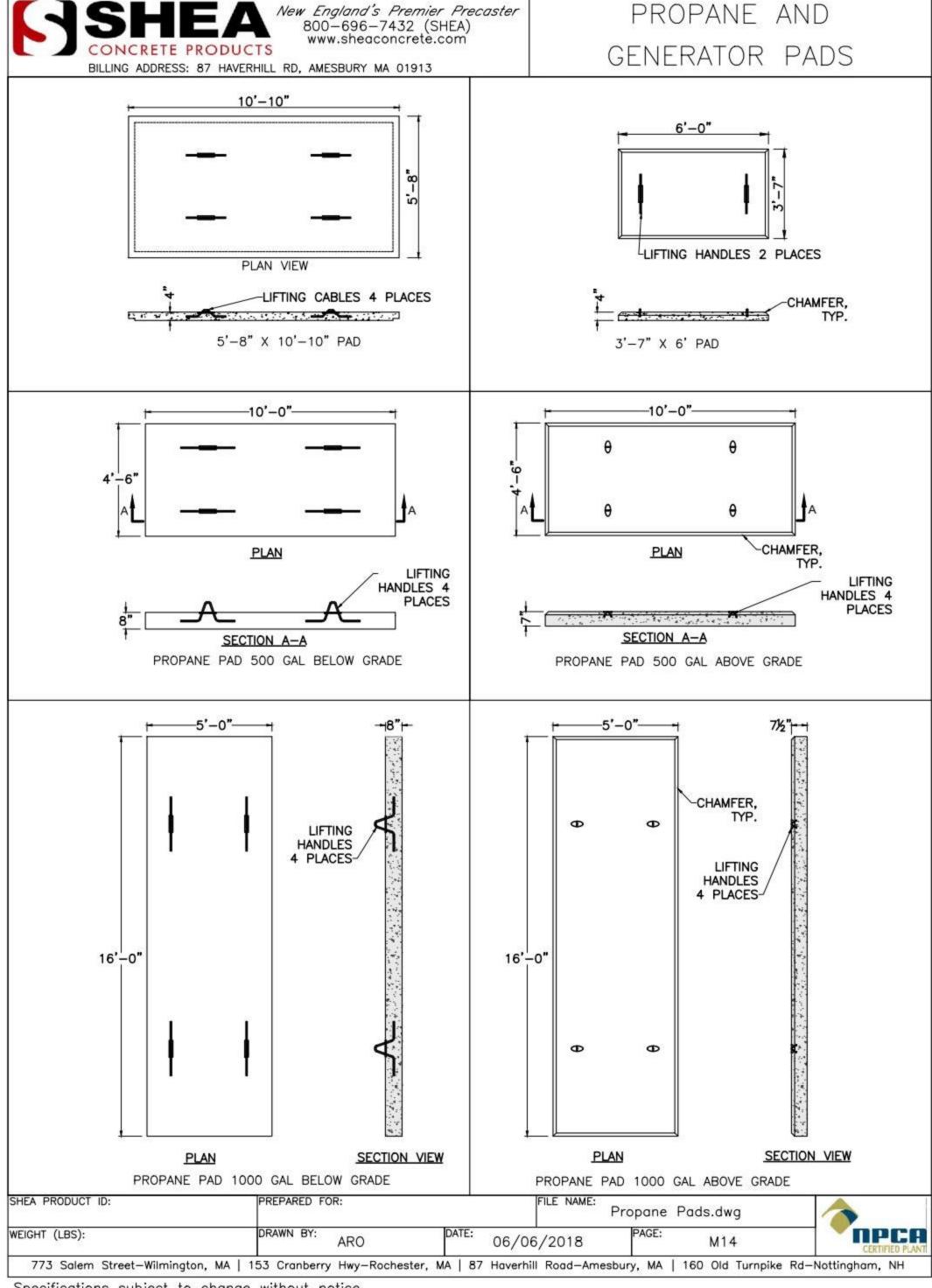
- 1. Concrete strength f'c=5,000 psi min.
- 2. Steel reinforcement yield strength Fy=60,000 psi min.
- 3. All openings for electric, mechanical, louvers, etc. sized as required.
- 4. Standard Finishes (custom finishes available): Exterior: Broom, Brick, Exposed Aggregate, Split Block, Barnboard. Interior: Concrete, FRP
- 5. Standard Dimensions:
 - Exterior: 10'x 12', 12' x 16' 12' x 20'; custom sizes available. Interior Heights: 8'; custom heights available.
- 6. Standard double doors, 6' \times 6'-8" \times 13/4"; 18-gauge galvanized steel;
- 7. Two 12.5-gauge screened aluminum vents; minimum 7" x 18".
- 8. Post-tensioned roof and floor.
- 9. Exclusive turn-down roof with built-in drip edge.
- 10. Roof load capacity: 60 psf standard; higher loadings available.
- 11. Wind load: 130 mph standard; higher loadings available.
- 12. Rated Seismic Zone 4.
- 13. Bullet tested to UL 752, Level 4 (30 caliber rifle fired at 15 feet).
- 14. Floor load: 250 psf standard; additional capacities available.
- 15. For larger sizes Easi-Span Building Standard Dimensions:

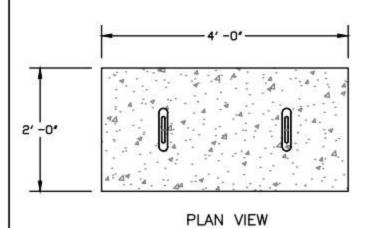
Clear-span widths: 20', 24', 30' and 40'.

Lengths: up to 200' in multiples of 10'.

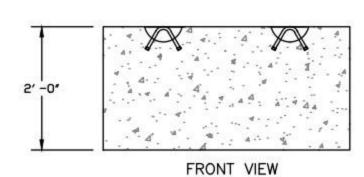
Interior Heights: 9'; custom heights available

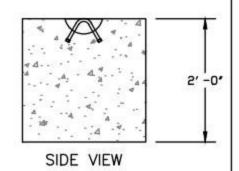
SHEA PRODUCT ID:	PREPARED FOR:	FILE NAME: Easi—Set Building.dwg	
WEIGHT (LBS):	DRAWN BY: ARO	DATE: 03/01/2018 PAGE: M13	CERTIFIED PLANT
77.3 Salem Street-Wilming	ton, MA 153 Cranberry Hwy-Rochest	ter, MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-	-Nottingham, NH



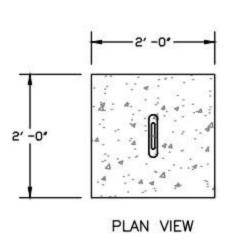


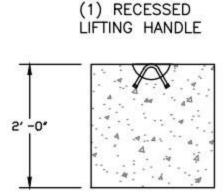
(2) RECESSED LIFTING HANDLES



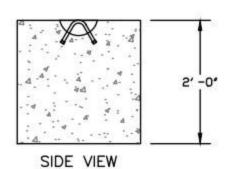


DIMS	ITEM NO	WEIGHT
2'x2'x4'	TB2X2X4	2400#





FRONT VIEW



DIMS	ITEM NO	WEIGHT
2'x2'x2'	TB2X2X2	1200#

NOTES:

1. CONCRETE: 3,000 PSI MINIMUM AFTER 28 DAYS.

SHEA PRODUCT ID: SEE TABLE	PREPARED FOR:	FILE NAME: Thrust Blocks.dwg	
WEIGHT (LBS): SEE TABLE	DRAWN BY: ARO	DATE: 06/11/2018 PAGE: M15	OPCA CERTIFIED PLANT
77.3 Salem Street-Wilmington MA	153 Cranberry Hwy-Rochester	MA 87 Haverhill Road-Amesbury, MA 160 Old Turnpike Rd-1	Nottingham NH



TERMS AND CONDITIONS

Bid and Quotation Policy. Bid and quotations provided by Seller shall include, but not limited to, the following terms, conditions and, or exclusions:

All prices quoted subject to the approval of submittal drawings. Price may change if complete set of drawings not supplied at time of quotation. Prices will be honored for sixty days from the quotation date, unless specified otherwise. Quotations do not include sales tax. Excavation, shoring, and backfilling by others. Plumbing and electrical by others unless specified otherwise. The prices quoted are for normal delivery conditions, see Delivery Terms below. Price is subject to change based on quantity ordered or delivery conditions. Price based on Seller's standard product design specifications, unless otherwise noted. Any site specific or application specific situations that require additional engineering will be at Buyer's expense.

Term of Payment. Unless Buyer has credit approval from Seller, payment in full is due before delivery – No retentions apply. Unless otherwise specifically agreed to in writing by Seller, payment in full on all credit sales is due thirty (30) days from the date of delivery. Payment will not be delayed for the completion of work by other contractors, permitting, inspection or total job completion. Discount when quoted will be allowed only if terms are met. Some orders, under the Seller's discretion, may require a deposit payment and project progress payments. All checks are accepted subject to collection. Past due accounts shall bear interest at 1½% per month. In the event payment is not made as outlined herein, Buyer agrees to pay all costs of collection and attorney's fees incurred by Seller.

Taxes. Prices of the products sold are exclusive of all city, state and federal taxes including without limitation, taxes on the manufacture, sale, delivery, or use of goods. Buyer agrees to pay Seller the amount of such taxes. No claimed exemption from taxes will be recognized unless Buyer furnishes Seller an applicable tax exemption certificate.

Delivery Terms. All deliveries will be made to the best of Seller's ability and dispatch, but no claims will be allowed because of delays in deliveries. Setting into existing excavation is provided for Septic tanks up to 12,000 gallons, Stairs, Bulkheads, and Utility Vaults, providing the excavation is accessible to Seller's truck and crane ordered is of the correct size. Setting of the previous stated items is not provided for sections weighing more than 12 ton unless otherwise stated in writing. Other products not listed above must be offloaded and installed by Buyer. When Deliveries are made to places other than on a paved street, the Buyer must provide approaches permitting access of trucks to the point of delivery under their own power. Seller reserves the right to stop deliveries in the event such roadways are not provided. If access to the excavation site is unavailable for Seller's truck, alternate means of setting the product will be the Buyer's responsibility. Conditions that may cause non-access may include, but not limited to: location not marked, excavation not ready, overhead wires within 20 feet of crane boom height, too small or unlevel pad for the setup of crane with extended outriggers, reach for the boom beyond 15 feet from end of truck, and natural or manmade objects that may reduce clearance. If the Buyer orders deliveries beyond the curb line, the Buyer assumes all liability for damage to sidewalks, driveways, roads or other property and agrees to indemnify the Seller against all inability. The Seller assumes no responsibility for damage to property when delivery is made inside curbing. Buyer agrees to pay any and all costs of repairs, necessitated by damage to Seller's trucks and/or equipment resulting from any cause whatever during the process of delivery on the work site, other than negligence on the part of Seller's employee or mechanical failure of Seller's equipment. Trucks held at work site for more than 1 hour will be billed to the Buyer at the rate of \$160.00 per hour for all excess time.



TERMS AND CONDITIONS (CONTINUED)

Cancellation, Change Orders, Returns. Buyer must immediately pay all cost incurred by Seller and reasonable profit. A minimum of 20% handling charge will be applied to all material returned by the Buyer.

Inspection and notice of defect. On receipt of the material, Buyer will inspect the material for possible damage, obvious defects and for completeness. In case of damage, defects, and/or missing parts it shall be noted on shipping slip and reported to driver.

Warranty. Seller warrants its products to Buyer and guarantees its products in accordance with its standard written "Warranty Policy". Seller warrants the material and workmanship for their product and will remedy any defects according to the terms of the warranty. The warranty does not extend to items not manufactured by Seller. Seller warrants its product, if used in accordance with Seller's Procedures, will be free from material defects and workmanship for a period of one (1) year from date of original delivery. To request warranty service, all claims must be made in writing within the warranty period. Warranty does not extend to material damaged due to acts of God, misuse, improper installation/backfill, maintenance, or operation contrary to their recommended use, whether intentional or otherwise, or any other cause or damage of any kind not the fault of Seller. Seller only warrants repairs or alterations performed by Seller or its authorized contractors. Buyer's sole and exclusive remedy for breach of warranty is limited at Seller's option to: (a) repair of the defect, (b) delivery of a replacement product to the point of original delivery, or (c) refund of the original purchase price. The Buyer must give Seller the opportunity to observe and inspect prior to removal or the claim will be barred. If Seller repairs or replaces a product, its warranty term is not extended. The warranty does not cover costs associated with excavation. No warranties whether express or implied, including, but not limited to, any particular purpose shall extend beyond the respective warranty period. Seller shall not be responsible or liable for any special, incidental or consequential damages or loss arising from the use of this product. In no event shall Seller's total liability hereunder exceed the original purchase price of the product which gave rise to such liability.

Basement Entrance Way. Surface water must be drained away from bulkhead. Roof drainage should be diverted from bulkhead opening. Seller will not be responsible for leaks caused by excessive hydraulic pressure or improper back filling. Perimeter drainage required during excess hydraulic pressure situation. Stairwell must be a minimum of 2" above grade. Step in foundation or floor poured before installation is required to guarantee watertight connection at base of precast unit. Foundation and/or floor not square and plum voids all warrantees.

Precast Stairs. Granite or Limestone supplied by Seller is natural material, subject to variations in color, shade, markings, and texture. Samples provided may vary from material delivered. Seller is not responsible in variations of the material. Use of any type of ice melt voids all warrantees.

Product Changes. Seller may change its product design at any time. Seller assumes no obligation to incorporate these changes in parts or product manufactured prior to change. Prices are subject to change without notice.



(800) 696-7432

UNDERGROUND TANK WARRANTY

Date:

To:

Re:

Purchased:	
Shea Concrete Products ("Seller") warrants to "Owner"	' that our underground tanks, if used in accordance with

Shea Concrete Products ("Seller") warrants to "Owner" that our underground tanks, if used in accordance with Shea Concrete Products Approved Installation Procedure (see attached), will be watertight, free from material defects in materials and workmanship for a period of one (1) year from date of original delivery by Shea Concrete Products. To request warranty service, all claims must be made in writing within the warranty period.

This warranty does not extend to tanks damaged due to acts outside the Sellers control or tank failures caused, in whole or in part, by misuse, improper installation, storage, servicing, maintenance, or operation in excess of their rated capacity or contrary to their recommended use, whether intentional or otherwise, or any other cause or damage of any kind not the fault of the Seller. Shea Concrete Products only warrants repairs or alterations performed by the Seller or its authorized contractors. Shea Concrete Products does not warrant any product, components or parts manufactured by others. Seller not responsible for water tightness of riser and pipe connections. Recommended backfill and installation procedures must be followed or tank warranty is void.

Owner's sole and exclusive remedy for breach of warranty is limited at Shea Concrete Products' option to: (a) repair of the defective tank, (b) delivery of a replacement tank to the point of original delivery, or (c) refund of the original purchase price. A claimant must give Shea Concrete Products the opportunity to observe and inspect the tank prior to removal from the ground or the claim will be barred. If Shea Concrete Products repairs or replaces a product, its warranty term is not extended.

Shea Concrete Products makes no express warranties beyond those stated in this warranty statement. No warranties whether express or implied, including, but not limited to, any particular purpose shall extend beyond the respective warranty period described above.

Shea Concrete Products shall not be responsible or liable for any special, incidental or consequential damages or loss arising from the use of this product. In no event shall Sellers' total liability hereunder exceed the original purchase price of the tank which gave rise to such liability.



New England's Premier Precaster!

WARRANTY BASEMENT ENTRANCE SYSTEM

Shea Concrete Products warrants the material and workmanship for their Basement Entrance System and will remedy any defects according to the terms of this warranty. This limited warranty does not extend to items not manufactured by Shea Concrete Products.

Shea Concrete Products will repair (or at its option, replace) at no charge, the concrete stairwell portion of the basement entrance for one (1) year from the date of purchase. To request warranty service, you must call Shea Concrete Products within the warranty period. If Shea Concrete Products repairs or replaces a product, its warranty term is not extended. This warranty does not cover costs associated with excavation.

This warranty shall not apply if the product has been damaged due to abuse, misuse, misapplication, accident, or as a result of service or modification by anyone other than Shea Concrete Products.

Shea Concrete Products will not be responsible for leaks caused by excessive hydraulic pressure or improper back filling. Surface water must be drained away from bulkhead. Roof drainage should be diverted from bulkhead opening. Perimeter drainage recommended. Stairwell must be a minimum of 2" above grade.

Shea Concrete Products shall not be responsible or liable for any special, incidental or consequential damages or loss arising from the use of this product.

The basement door provided with the Shea Concrete Products Basement Entrance System is covered by Gordon Company warranty. The Gordon door is designed to operate to the customer's satisfaction and to provide a trouble-free service. Should a part fail to function in normal use within a period of five years from the date of purchase, a new part will be furnished at no charge. The Gordon door is not designed to be an airtight system. The door is shipped with a primer coating and must be painted within 30 days of installation with alkyd-base outdoor enamel. Please contact Gordon Door Company.



New England's Premier Precaster!

WARRANTY PRECAST CONCRETE STEPS

Shea Concrete Products warrants the material and workmanship for their precast steps and will remedy any defects according to the terms of this warranty. This limited warranty does not extend to items not manufactured by Shea Concrete Products.

Shea Concrete Products will repair (or at its option, replace) at no charge, the concrete stairs for one (1) year from the date of purchase. To request warranty service, you must contact Shea Concrete Products within the warranty period. If Shea Concrete Products repairs or replaces a product, its warranty term is not extended. This warranty does not cover costs associated with excavation and landscaping.

This warranty shall not apply if the product has been damaged due to abuse, misuse, misapplication, accident, or as a result of service or modification by anyone other than Shea Concrete Products. Use of any type of ice melt voids all warrantees.

Shea Concrete Products shall not be responsible or liable for any special, incidental or consequential damages or loss arising from the use of this product.

Granite or Limestone supplied by Shea Concrete Products is a natural material, subject to variations in color, shade, markings, and texture. Samples provided may vary from material delivered. Shea Concrete Products is not responsible in variations of the material.



Overview of a Precast Stair Delivery

Preparation before delivery:

Truck access is very important. The delivery trucks are 13'-6" in height and average about 40 feet in length. Our trucks are heavy so damage may occur to driveway or lawns. Repairs to driveway, lawn or underground structures are not the responsibility of Shea Concrete Products. The stairs are set with a crane so overhead considerations must be made.

Check for:

- Overhead wires
- low tree branches that have to be trimmed
- know the location of your septic tank (our truck cannot drive over it)
- etc...

If existing stairs are precast, we can remove them for an additional charge as long as we can safely lift up as one unit.

Removal of the old steps may reveal that the wooden sill under the house is rotted due to constant exposure to moisture. If this is the case, the best time to repair it would be after the old stairs are removed. Depending on how bad the rot is, a carpenter may be needed to repair the area. It might help to have a carpenter lined up if you think you might have a problem with rot. Shea Concrete Products does not provide carpentry work.

After existing stairs are removed (or on a new site), any prep work needs to be done by others before we deliver stairs. Options for base prep can be bed of crush stone, a large concrete pad or frost footings if the situation requires it. Check with local building department. Shea Concrete Products does not apply for permits, permits to be done by owner or site contractor.

Setting precast stairs:

The following are the basic steps during delivery of stairs.

- Delivery truck will be required to drive on driveway or lawn to set stairs.
- When necessary steel brackets are bolted to the foundation using concrete anchors. These will be used to catch the back legs of the stairs if a concrete pad or footing was not provided.
- Small concrete pads may be used under each side of the steps toward the front of the unit for leveling purposes.
- The precast stairs are then set on the base (or brackets and pads when necessary) using a boom truck.
 Plastic shims are used to make small adjustments as necessary.
- 5. The stairs are set with a slight pitch forward for water runoff.
- If your stairs require railings, they would be put in place at this time. The railings have flanges on the posts and are anchored to the precast unit.

After delivery of stairs:

In some cases additional work, provided by others, may be needed after delivery.

- Any finish work, such as kick board, trim or filling in gaps between building and stairs.
- Existing walkways may need to be repaired and/or adjusted after setting of stairs.
- · Driveway or lawn may need to be repaired due to heavy delivery truck.
- It is recommended to paint railings yearly to help prevent rusting.
- DO NOT Use Ice Melt on precast concrete stairs.



Installation Procedure for Concrete Tanks

To warrantee a watertight tank, buyer must meet the following conditions:

- 1. Manufacturer should be made aware of depths with more than 5 feet of cover on tank.
- Manufacture should be made aware of excessive water table conditions. Floatation calculations are the responsibility of the project engineer.
- 3. Excavation must be pumped and kept dry during the installation. (use of a sump pump maybe required).
- 4. Tank sections should be set level. The base must be a transit leveled clean granular, compacted material to support the chamber without the chance of differential settlement (6" of crushed stone recommended). Ledge should be removed a minimum of 12" from bottom of tank.
- Excavation (by others) needs to be accessible to our truck. If site conditions and/or section weights require the use of a crane, it shall be provided by others.
- 6. Manufacturer not responsible for damage beyond the curb.
- 7. A safe working area around tank must be provided to allow sealing from outside.
- On site personal required by contractor for installation (approximately 2 to 4 people). Customer responsible for supplying personal for positioning of sections and placement of sealant in excavation.
- 9. The joints must be kept clean of foreign material while sealant is placed and the sections are being set. Joint sealants must be placed per manufacturers specifications. Concrete sealant is placed on the upper and lower ship lap joint. When joining sealant mold together at ends. Remove all paper and backing when applying sealant. Sealant must compress a minimum of 50% before backfilling. Sections must not be removed after sealant is compressed without adding additional sealant.
- 10. Pushing or pulling tanks or tank sections with excavator not recommended.
- 11. Vacuum testing is recommended before backfilling. However if water testing, tank must be backfilled prior to filling to prevent shifting of the sections.
- 12. Suitable backfill material and placement methods must be used to avoid any damage or shifting of the sections.
- 13. Backfill must be placed evenly on all four sides in a maximum of 12" lifts within one foot of tank wall.
- 14. In excessive water table conditions, tank should be backfilled and/or partially filled with water to compensate for buoyancy
- 15. H-20 loading tanks should be used in areas where heavy equipment will be driven over.
- 16. H-10 Septic tanks are acceptable for situations with less than 5ft cover. H-20 Septic tanks are recommended for 5' to 10' of cover. Consult manufacturer when the cover exceeds 10'.
- 17. Waiting time or delays beyond our control during installation will be billed additional.

Vacuum testing: Apply 4in of mercury. Tank is approved if 90% of vacuum is held for 2 min.

Water testing: Fill tank with water and let stand for 24 hours. Refill the tank. Tank is approved if water level is held for 1 hour (ASTM C1227).

We acknowledge the receipt of the above conditions and agree to the terms:

Company	Name	
Project	Signature	
Item	Title	



New England's Premier Precaster!

Γο: From:
Date:
Approved Installation Procedure for Tunnel Tanks
Buyer must meet the following conditions: 1. Manufacturer should be made aware of depths with more than 5 feet of cover on tank.
 Manufacture should be made aware of excessive water table conditions. Floatation calculations are the responsibility of the project engineer
3. The base must be a transit leveled ¾" stone, compacted material to support the tank without the chance of differential settlement. Any frozen base must be removed and replaced. Ledge should be removed a minimum of 12" from bottom of tank.
4. The excavation must be pumped and kept dry during the installation (use of a sump pump maybe required).
A safe working area around tank must be provided to allow sealing from outside.
6. Contractor is required to provide crane (100 ton min) with 4 lifting cables (max weight of piece is 20 ton)
Pushing or pulling tanks or tank sections with excavator not recommended.
The joints must be kept clean of foreign material while sealant is placed and the sections are being set. Joint sealants must be placed per manufacturers specifications.
Grout outside top seam for each section.
 Tank must be backfilled and kept dry until inside seam is sealed (sump pump pit next to tank maybe required), minimum of 3 days.
1. Suitable backfill material and placement methods must be used to avoid any damage or shifting of sections.
2. Backfill must be placed evenly on all four sides in a maximum of 12" lifts within one foot of tank wall.
Tank must be backfilled prior to filling (water testing) to prevent shifting of the sections.
4. Hardware required by contractor; 2 ladders and 4 open end wrenches 1-1/4 ".
5. On site personal required by contractor for installation (approximately 2 to 4 people) and 2 ladders.
6. Waiting time or delays beyond our control during installation will be billed additional at \$125.00/hr
We acknowledge the receipt of the above conditions and agree to the terms:
Company Name
ProjectSignature

Send to: Shea Concrete Products, Inc. 87 Haverhill Road, Amesbury, MA 01913 or Fax to: (978) 388-6959

Title____